



DEENDAYAL PORT AUTHORITY
(Erstwhile : Deendayal Port Trust)

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EG/WK/4751/Part (CCA Renewal) / 116

Dated : 21/08/2024

Shri T C Patel
Unit Head, Kachchh,
Gujarat Pollution Control Board,
Paryavaran Bhavan,
Sector 10A, Gandhinagar- 382 010.

Sub: Consolidated Consent & Authorization (Renewal) order no AWH-110594 date of issue 22/01/2021 (GPCB ID 28494) - **Submission of compliance report of stipulated conditions mentioned in the CCA Order issued by the GPCB req.**

- Ref.:**
1. CCA issued by the GPCB vide Letter No.: PC/CCA·Kutch·811/GPCB10 28494/93560, Dated: 05/10/2011.
 2. CCA (renewal) issued by the GPCB Letter No.:GPCB/CCA·Kutch-812/(2)GPCB ID 28494/327172, dated :11/09/2015.
 3. Amendment in CCA order dated 11/9/15 issued by the GPCB vide no. AWH 101662 dated 6/8/2019.
 4. CCA (renewal) (CCA Order No. AWH-110594) issued by the GPCB issued vide no. PC/CA-KUTCH-812 (5)/GPCB ID 28494/581914 dated 22/1/2021 and correction in CCA Order issued vide letter no. PC/CCAS-KUTCH-812(5)/GPCB ID 28494/588116 dated 9/4/2021.
 5. Compliance report submitted by DPA vide letter no. EG/WK/4751(CCA Renewal)/142 dated 11/07/2022.
 6. Certified Compliance report of CCA order issued by MoEF&CC, IRO, Gandhinagar dated 14/11/2022.
 7. Action Taken report submitted by DPA to IRO, MoEF&CC,GoI, Gandhinagar dated 21/12/2022.
 8. Compliance report submitted by DPA vide letter no. EG/WK/4751(CCA Renewal)/348 dated 07/08/2023.
 9. An amendment in CCA order issued by the GPCB vide letter no. PC/CCA-KUTCH-812(6)/GPCB - 28494/781072 dated 11/01/2024.

Sir,

It is requested to kindly refer above cited references for the said subject.

In this regard, it is state that, the GPCB had issued CCA (renewal) **(CCA Order No. AWH-110594 - Validity up to 21/7/2025)** vide no. PC/CA-KUTCH-812 (5)/GPCB ID 28494/581914 dated 22/1/2021 and subsequently issued correction in CCA Order vide letter no. PC/CCAS-KUTCH-812(5)/GPCB ID 28494/588116 dated 9/4/2021. Further, the GPCB has also issued amendment in CCA order vide letter no. PC/CCA-KUTCH-812(6)/GPCB ID 28494/781072 dated 11/01/2024.

.....cont....

It is also relevant to submit here that, the Deendayal Port Authority has from time to time submitted compliance report of the stipulated conditions mentioned in the CCA Order (as mentioned above in the reference).

Now, please find enclosed herewith compliance report of conditions stipulated in CCA Order (**period up to July - 2024**) along with necessary enclosures as **Annexure I** (soft copy through email), for kind information & record please.

This has the approval of the Chief Engineer, Deendayal Port Authority.

Encl.: As above

Yours faithfully,



Dy. Chief Engineer & EMC (i/c)
Deendayal Port Authority

- Copy to:**
- 1) Dr. Yogesh Kumar, Deputy Director (S)/Scientist C,
Integrated Regional Office, MoEF&CC,
Office : A - 407 & A-409 , "ARANYA BHAWAN",
Near CH- 3 Circle, Sector - 10 A,
Gandhinagar - 382 010.
Email ID : iro.gandhingr-mefcc@gov.in
 - 2) The Regional Officer,
Gujarat Pollution Control Board,
Regional office,
East Kutch, Gandhidham-370201.
Email Id. ro-gpcb-kute@gujarat.gov.in

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Annexure I

CCA Compliance

Compliance Report Up to July, 2024

Subject: Point wise compliance report of stipulated conditions mentioned in the Consolidated Consent & Authorization order no AWH-110594 dated 22/01/2021 to Deendayal Port Trust, (New Name) PCB ID -28494

Ref. : 1) Detailed CCA issued by the GPCB vide consent order no. GPCB/CCA-Kutch-812(5)/GPCB ID-28494 dated 22/01/2021, Valid up to 21/7/2025.

2) Correction in CC&A order issued by the GPCB vide letter no. PC/CCA-KUTCH-812(5)/GPCB ID 28494/588116 dated 9/4/2021.

3) An amendment in CCA order issued by the GPCB vide letter no. PC/CCA-KUTCH-812(6)/GPCB ID-28494/781072 dated 11/01/2024.

Sr. No	Conditions	Compliance Status
1	Specific Conditions	
1	Unit shall strictly adhere to compliance ministry in its letter file no. 11-82/2011-IA-III, dated 2016	The compliance reports of stipulated conditions mentioned in the EC & CRZ Clearance accorded by the MoEF&CC,GoI vide File no. 11-82/2011-IA-III dated 19/12/20216, are being submitted regularly, to the concerned authorities viz. Integrated Regional Office, MoEF&CC, GoI, Gandhinagar with a copy to the MoEF&CC,GoI, New Delhi, RO,CPCB, Vadodara, GPCB, Gandhinagar as well as GPCB Regional Office, Gandhidham. Last compliance report submitted on 25/07/2024 is attached herewith as Annexure-A .
2	Unit shall strictly adhere to all conditions of Environment and CRZ clearance issued by MoEF vide letter no. F.No. 11-70/2006-IA-III	The compliance reports of stipulated conditions mentioned in the EC & CRZ Clearance accorded by the MoEF&CC,GoI vide File no. 11-70/2006-IA-III dated September, 2008, are being submitted regularly, to the concerned authorities viz. IRO, MoEF&CC,GoI, Gandhinagar with a copy to the MoEF&CC,GoI, New Delhi, RO,CPCB, Vadodara, GPCB, Gandhinagar as well as GPCB Regional Office, Gandhidham. Last compliance report submitted on 24/7/2024 is attached herewith as Annexure-B .
3	Applicant shall comply with Manufacture, storage and import of Hazardous Chemicals Rules-1989 (MSIHC) as amended time to time.	As per the Lease deed all the statutory clearance and its compliance needs to be done by the plot allottee/BOT operator. All plot allottees/BOT operators are complying with the said rules.
4	Applicant shall ensure that all storage terminal located within DPT area shall strictly comply with MSIHC rules including site notification & submit details periodically to board with relevant details.	As per the Lease deed all the statutory clearance and its compliance needs to be done by the plot allottee/BOT operator. All plot allottees/BOT operators are complying with the said rules.
5	Applicant shall renew Public Liability Insurance time to time & submit a copy to this Board.	The copy of Public Liability Insurance is kept at Annexure-C , which is valid till 23/07/2025
6	Unit shall notify site under MSIHC Rule – 1989 from component authority as mentioned in Schedule – 5 of MSIHC notification.	As per the Lease deed all the statutory clearance and its compliance needs to be done by the plot allottee/BOT operator.

		All plot allottees/BOT operators are complying with the said rules.
7.	Industry shall not withdraw groundwater without prior NOC from CGWA as per Hon. National Green tribunal order.	Point noted. The Water requirement is being met through GWSSB (Narmada Pipeline) & through private tankers.
8.	Industry shall manage Solid waste generated from Industrial activities as per Solid Waste Management Rules-2016 (Solid waste as defined in Rule -3 (46))	<p>Garbage facility is provided as per MARPOL Act 73/78 to the vessel berthed at Deendayal Port Trust.</p> <p>A copy of "Grant of Permission / License for removal of Dry Solid Waste(Non-Hazardous) from Vessels calling at Deendayal Port" is attached herewith as Annexure-D.</p> <p>Companies authorized by Central Pollution Control Board(CPCB) and State Pollution Control Board (SPCB) have been awarded the work of collection, transporting and disposal of solid waste by the Deendayal Port Authority.</p> <p>In additional to the above, DPA has awarded work for "Preparation of Plan for Management of Plastic Wastes, Solid waste including C&D wastes, E-wastes, Hazardous wastes including Biomedical", to Gujarat Environment Management Institute (GEMI), Gandhinagar vide work order dated 24/01/2023. The work is completed</p>
9.	Industry shall comply with Plastic Waste Management Rules – 2016 and amendments made therein	<p>DPA is managing its plastic waste as per Plastic Waste Management Rules – 2016 and amendments made therein. In order to strictly implement the said rules, DPA had issued a circular regarding plastic waste minimization, source segregation, recycling etc. vide its Circular no. EG/WK/4751/Part 243(A) dated 03/09/2021.</p> <p>In additional to the above, DPA has accorded work for "Preparation of Plan for Management of Plastic Wastes, Solid waste including C&D wastes, E-wastes, Hazardous wastes including Biomedical". To Gujarat Environment Management Institute (GEMI), Gandhinagar vide work order dated 24/01/2023. The work is completed.</p>
10.	Industry shall strictly comply with coal handling guidelines of this board.	<p>Deendayal Port Authority issued a Circular (SOP) to the trade with regard to control of dust pollution arising out of coal handling and ensuring safety in coal handling (circular no. TF/SH/Circulars/2019/1256 dated 10/10/2019). Submitted along with the compliance submitted on 07/08/2023.</p> <p>It is submitted that, the continuous steps are being taken by DPA to control/minimize dust pollution within Port area, which are enumerated as under:</p> <p>DPA already installed Sprinkling system inside Cargo Jetty area for Coal Dust Suppression in Coal Yard (40 Ha. area) at the cost of Rs. 14.44 crores. Continues water sprinkling is being carried out on the heap of coal, at regular intervals to prevent dusting, fire and smoke.</p>

		<p>For the newly developed area of 34 hectares for coal storage, the work of installation of sprinkling is completed.</p> <p>Two Road sweeper machines with compressor have been deployed along with two mist cannon machine for a contract period of 3 years, which are being operated continuously.</p> <p>The work for protection wall along with wind screen at the periphery of coal storage yard is completed.</p> <p>Most of the roads and plots inside Port area are paved in order to prevent dusting</p> <p>The directions have already been issued from time to time to all the traders in order to ensure that all trucks before leaving the storage yards will be covered with tarpaulin, no overloading of trucks are allowed and there should not be spillage of cargo during transportation.</p> <p>DPA has appointed Gujarat Institute of Desert Ecology (GUIDE) for "Green belt development in Deendayal Port Authority and its Surrounding Areas, Charcoal site' (Phase-I)" vide Work Order No.EG/WK/4757/Part [Greenbelt GUIDE, dated 31st May, 2022. The work completed.</p> <p>Further DPA has accorded the work of "Green belt development in DPA and its surrounding area (Phase II) to Gujarat Institute of Desert Ecology (GUIDE), Bhuj for the plantation of 10000 saplings of suitable species vide work order dated 23/06/2023. The same is in process.</p> <p>It is once again relevant to submit here that, DPA appointing NABL Accredited laboratory for regular Monitoring of environmental parameters since the year 2016 in continuation of this DPA appointed M/s Gujarat Environment Management Institute (GEMI), Gandhinagar (NABL Accredited laboratory) for regular Monitoring of environmental parameters vide work order dated 15/02/2023 for the period of 3 years . The work is in progress & DPA is submitting the monitoring data regularly to all the concerned authorities along with compliance reports submitted.</p> <p>The Annual Environmental Monitoring Reports for the period April 2023-2024 is attached herewith as Annexure E</p>
11.	Industry shall provide dedicated storage facility for dry cargo and ensure to take adequate measure to prevent dusting.	<p>DPA has provided dedicated storage facilities for all type of Cargo including 33 warehouse and 67 open storage space.</p> <p>DPA vide its circular no. TF/SH/Circulars/2019/1256 dated 10/10/2019 had issued a circular for "controlling of Dust pollution arising out of Coal Handling". Copy of</p>

		<p>the same submitted along with the compliance submitted on 07/08/2023</p> <p>It is relevant to mention here that DPA has installed Mist Canon at the Port area to minimize the coal dust. The work related to construction of protection wall with wind screen to prevent coal dust deposition in building has already been completed during the year 2011-2012.</p> <p>Continues water sprinkling is being carried out on the top of the heap of coal, at regular intervals to prevent dusting, fire and smoke. DPA already installed Sprinkling system inside Cargo Jetty area for Coal Dust Suppression in Coal Yard (40 Ha. area) at the cost of Rs. 14.44 crores. The DPA is taking all the required measures to reduce coal dust by implementing the Coal Handling Guidelines through Port users.</p> <p>It is once again relevant to submit here that, DPA appointing NABL Accredited laboratory for regular Monitoring of environmental parameters since the year 2016 in continuation of this DPA appointed M/s Gujarat Environment Management Institute (GEMI), Gandhinagar (NABL Accredited laboratory) for regular Monitoring of environmental parameters vide work order dated 15/02/2023 for the period of 3 years . The work is in progress & DPA is submitting the monitoring data regularly to all the concerned authorities along with compliance reports submitted</p>
12.	<p>The applicant shall ensure that there shall be no damage to the existing mangrove patches near site and also ensure the free flow of water to avoid damage to the mangroves.</p>	<p>It is assured that necessary steps are being taken , to protect existing mangrove patches and for maintaining free flow of water to avoid damage to the mangroves.</p> <p>Further, as per the directions of the GCZMA and MoEF&CC,GoI, till date, DPA had already undertaken Mangrove Plantation in an area of 1600 Ha. till date since the year 2005. A statement showing details of mangrove plantation at various locations with cost incurred is once again placed at Annexure F.</p> <p>In addition, DPA has also issued work order dated 10/6/2024 to GUIDE,Bhuj for mangrove Plantation in an area of 50 Ha. (In compliance of condition of EC dated 1/1/2024) (Copy of work order – Annexure G).</p> <p>DPA from time to time engaged M/s GUIDE, Bhuj for monitoring of Mangrove Plantation (During Sep. 2017 & May, 2021). The reports have already been submitted to the concerned authorities. Recently, DPA issued work order dated 10/6/2024 to GUIDE, bhuj for Monitoring of Mangrove Plantation carried out by DPA (1600 Ha.) (Copy of work order – Annexure H). The work is in progress.</p>
13.	<p>Applicant shall ensure as per EC condition that no creeks or rivers are blocked due to</p>	<p>Due care is being taken so that no creeks or rivers are blocked, due to any activities undertaken at the project site and free flow of water is maintained.</p>

	any activities at the site and free flow of water is maintained.	
14.	Applicant shall provide proper system for collection, storage and treatment and disposal of waste water generated by vessel as per MARPOL & maintain records.	DPA has a dedicated Sewage Treatment Plant (STP) at Deendayal Port, Kandla Township, Gandhidham for treatment of waste water. The water is being stored at underground tanks at various locations at Kandla. Records are also maintained and submitted along with the form V (Environmental statement) to the GPCB.
15.	Applicant shall install storm drainage catch basin to avoid directly discharge into surface water.	Point Noted. Necessary surface drainage system including storm water network has already been provided for proper drainage.
16.	Waste effluent accumulated with port activities including storm water & sewage from port operation including sewage ballast water, bilge water & clean waste from ships shall be as per MARPOL norms.	Point noted for compliance
17.	Applicant shall make separate records regarding generation, collection, transportation and disposal of waste generation from ship & maintain its records.	Point noted for compliance
18.	Applicant shall make necessary arrangement for plastic waste, solid waste or other waste generation due to port activities & for facilitation of reception facilities under MARPOL & Environment (Protection) Act – 1986 rules etc.	A copy of "Grant of Permission / License for removal of Dry Solid Waste (Non Hazardous) from Vessels calling at Deendayal Port" is attached herewith as Annexure-D .
19.	Ports shall obtain approval of their oil spill contingency plan (OSCP) as required under national oil spill disaster contingency plan (NOS-DCP) of coast guard. Ministry of defense, govt. of India.	DPA is already having Oil Spill Contingency Plan Copy Submitted along with the compliance submitted on 07/08/2023
20.	Best environmental practices by ports may be uploaded on "Indian ports Association" as well as the same may be linked to websites of CPCB and respective SPCBs.	<p>DPA is ISO 14001:2015 certified port for "Providing port facility and related maritime services for vessel and Cargo handling including storage" Submitted along with the compliance submitted on 07/08/2023</p> <p>As per the directions of the GCZMA and MoEF&CC, GoI, till date, DPA had already undertaken Mangrove Plantation in an area of 1600 Ha. till date since the year 2005. In addition, DPA has also issued work order dated 10/6/2024 to GUIDE, Bhuj for mangrove Plantation in an area of 50 Ha. (In compliance of condition of EC dated 1/1/2024).</p> <p>DPA has appointed M/s GEMI, Gandhinagar for the work "Making Deendayal Port a Green Port– Intended Sustainable Development under the Green Port Initiatives". M/s GEMI, Gandhinagar had submitted the Final Report on 10/03/2021.</p> <p>DPA entrusted the work to GEMI, Gandhinagar during Jan, 2023 for "Preparation of Waste Management Plan covering all types of wastes viz. Plastic Waste, Hazardous waste, solid waste, e waste, C & D waste". The completed and GEMI, Gandhinagar submitted final report during July, 2024.</p>

		<p>DPA entrusted work to TERI, New Delhi during March, 2023 for "Transition of Business Operations to Water Neutrality – Water Neutrality of Deendayal Port, Kandla (Phase I – Study & Assessment)"reg. – The work is completed and report submitted is attached herewith as Annexure I</p> <p>DPA entrusted work for "Carrying out Environment Audit of Deendayal Port, Kandla", to GUIDE,Bhuj during July, 2023 (Period 1/8/23 to 31/7/24) – The work in progress.</p> <p>DPA entrusted work for "Study of CO2 Emission Estimation and Reduction Strategy under Maritime India Vision 2030", to GEMI, Gandhinagar during May, 2023. – The work in progress.</p> <p>DPA entrusted work for "Planning and Monitoring of the activities to be undertaken under Environment Management Plan (EMP) under EIA and EC", to GEMI, Gandhinagar during October, 2023 – Work in progress.</p>
21.	Manually handling of cargo should be converted into mechanized system, in time bound manner.	Mechanization has been planned for handling of fertilizer and other clean cargo at Cargo Berth no. 13 to 16.
Conditions as per amendment in CCA order dated 11/1/2024:		
1.	There shall be no change in existing production and its capacity, raw materials consumption, fuel consumption, flue gas emission & process gas emission , due to CCA amendment.	Point Noted
2.	Industry shall not carry out any activity which may attract the applicability of EIA Notification -2006 & its amendment.	Point Noted for compliance.
3.	No ground water shall be withdrawal without prior permission from CGWA as per Hon'ble NGT order.	Point Noted. The Water requirement is being met through GWSSB (Narmada Pipeline) & through private tankers.
4.	Unit shall obtain fresh water from valid source have permission of the competent authority.	The Water requirement is being met through GWSSB (Narmada Pipeline) & through private tankers.
5.	Industry shall manage Solid Wastes generated from Industrial activities as per Solid Waste Management Rules -2016 (solid waste as defined in Rule – 3 (46)).	Compliance as per condition no. 8
6.	Industry shall renew Public liability Insurance Policy time to time & submit a copy of the same to this office.	The copy of Public Liability Insurance is kept at Annexure-C , which is valid till 23/07/2025.
7.	Industry shall comply with circular of the Board dated 27/8/2021 regarding retrofitting of emission control/equipment in D.G. Set of capacity 125 KVA and above as per system & procedure for emission compliance testing of Retrofit Emission Control Devices (RECD) for D.G. Set issued by CPCB dated 1/2/2022 at the earliest and submit compliance.	Available D.G sets are as per the norms
3. Conditions Under Water Act – 1974 (as per amendment in CCA Order dated 11/1/2024)		
3.1	Source of Water – GWIL	Point noted

3.2	There shall be no industrial water consumption and waste water generation from manufacturing process and other ancillary operations.	Not applicable. No manufacturing process or any other ancillary operations involved.																
3.3	The quantity of the domestic water shall be decreased from 1300 KL/day to 3000 KL/day due to CCA amendment.	Quantity of the domestic water increased from 1300 KL/day to 3000 KL/day due to CCA amendment For the period April 2023 – March 2024 was 1573 KLD as per the increase in domestic (detail submitted in form V)																
3.4	The quantity of domestic waste water shall not exceed 800 KLD.	Point noted for compliance. DPA has been regularly submitting Environmental Statement in Form V for the entire port area and uploading the same in GPCB site on regular basis. Form V for the year 2023-24 submitted to the GPCB, which includes total water consumption & Domestic Waste Water Generation is attached herewith as Annexure J .																
3.5	Sewage shall be treated separately to conform to the following standards as per Hon'ble NGT order in the matter of OA no. 1069/2018 dated 30/4/2019	DPA appointed M/s Detox Corporation, Surat (NABL Accredited laboratory) for regular Monitoring of environmental parameters since the year 2016. In continuation of this, DPA appointed M/s Gujarat Environment Management Institute (GEMI), Gandhinagar (NABL Accredited laboratory) for regular Monitoring of environmental parameters vide work order dated 15/02/2023. The work is in progress & DPA is submitting the monitoring data regularly to all the concerned authorities along with compliance reports submitted The Annual Environmental Monitoring Report (period April 2023 to April 2024) is attached herewith as Annexure E .																
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3.6	Treated domestic effluent confirming to above standards shall be discharged on land only for gardening & plantation within premises.	Sewage is treated in the STP of Kandla Residential Colony. The treated effluent from STP is utilized for gardening & plantation purpose.																
3.7	Industry shall provide fixed pipeline network with flow meter for even distribution of treated domestic effluent and maintain its record.	Sewage Treatment Plants at Kandla is equipped with flow meters at inlet and outlet and record is being maintained. Record of same is submitted to the GPCB in form V Environmental Statement. Copy is attached herewith as Annexure J																
3.8	Disposal system for storm water shall be provided separately. In no circumstances storm water shall be mixed with the industrial effluent case storm water and sewage from port facilities shall not be discharged into surface water.	Point Noted. Necessary surface drainage system including storm water network has been provided for proper drainage.																
4.	Conditions under Air Act 1981:																	
4.1	The following shall be used as a fuel in D.G sets	Noted for compliance.																
	<table border="1"> <thead> <tr> <th>Sr.No.</th> <th>Utility</th> <th>Fuel</th> <th>Quantity</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>	Sr.No.	Utility	Fuel	Quantity					Total consumption of HSD is as below: -								
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	1.	D.G Set	HSD	500 Ltr/Hr		D.G -1 and 2 - 1030 L Up to July 2023 to July 2024.
4.2	The applicant shall install & operate air pollution control system efficiently in order to achieve prescribed norms.					<p>DPT is taking measures for mitigation of air pollution:</p> <ul style="list-style-type: none"> - Regular sprinkling of water is being done to suppress the fugitive dust. In addition, DPT has installed Mist canon at various strategic locations to suppress dust from Port Operations. - DPA is in process for mechanization of dry cargo handling. In this regard, Tender has been invited for "Appointment of consultant for the study & preparation of techno economic feasibility report for mechanized handling of cargo at DPT". The same is under evaluation. - Deendayal Port Trust had taken up massive greenbelt development activities in and around Kandla, Residential colony, Administrative building etc. - DPT had entrusted the work to Forest Department, Gujarat for developing green belt in and around Port area at a cost of Rs. 352 lakhs in an area of about 32 hectares and the work is completed. - DPT entrusted work to GUIDE, bhuj for Greenbelt development (Phase- I - 5000 saplings). The work is completed. - DPA entrusted work to GUIDe, Bhuj for Green belt development (Phase -II - 10000 saplings). The work is in progress.
4.3	The flue gas emission through stack attached to D.G sets shall confirm to the following standards					<p>It is once again relevant to submit here that, DPA appointing NABL Accredited laboratory for regular Monitoring of environmental parameters since the year 2016 in continuation of this DPA appointed M/s Gujarat Environment Management Institute (GEMI), Gandhinagar (NABL Accredited laboratory) for regular Monitoring of environmental parameters vide work order dated 15/02/2023 for the period of 3 years . The work is in progress & DPA is submitting the monitoring data regularly to all the concerned authorities along with compliance reports submitted</p> <p>The Annual Environmental Monitoring Report (Period April 2023 to April 2024) is attached herewith as Annexure E.</p>
	Sr. No	Stack attached to	Stack height in meter	AP CM	Parameter	Permissible limit
	1.	D.G sets (2 No.s) (1010 KVA)	15 each	--	PM SO 2 NO x	150 mg/N M3 100 ppm 50 ppm
4.4	There shall be no process gas emission from manufacturing in the ambient air within the premises of the industry and a distance of 10 meters from the source other than the stack/vent shall not exceed the following levels.					<p>Not applicable.</p> <p>No manufacturing process is involved.</p>
4.5	The concentration of the following parameters in the ambient air within the premises of the industry and a distance of 10 meters from the source other than the stack/vent shall not exceed the following levels.					<p>Point noted for compliance.</p> <p>It is once again relevant to submit here that, DPA appointing NABL Accredited laboratory for regular Monitoring of environmental parameters since the year 2016 in continuation of this DPA appointed M/s Gujarat Environment Management Institute (GEMI), Gandhinagar (NABL Accredited laboratory) for regular Monitoring of environmental parameters vide work order dated 15/02/2023 for the period of 3 years . The</p>
	Sr no	Pollutant	Time weight ed	Concentration in ambient		

		Average	air in µg/m ³	
	1.	Sulphur Dioxide (SO ₂)	Annual 24 Hour	50 80
	2.	Nitrogen Dioxide (NO ₂)	Annual 24 Hour	40 80
	3.	Particulate matter (size less than 10 µm) or PM ₁₀	Annual 24 Hour	60 100
	4.	Particulate matter (size less than 2.5 µm) or PM _{2.5}	Annual 24 Hour	40 60
4.6	The applicant shall provide portholes, ladder, platform etc at chimney (s) for monitoring the air emissions and the same shall be open for inspection to/and for use of Board's staff. The chimney(s) vents attached to various sources of emission shall be designated by number such as S-1, S-2, etc and these shall be painted/displayed to facilitate identification.			Point noted for compliance.
4.7	The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Daytime is reckoned in between 6:00 am and 10:00 pm and night time is reckoned between 10:00 pm and 6:00 am			Point noted for compliance. It is once again relevant to submit here that, DPA appointing NABL Accredited laboratory for regular Monitoring of environmental parameters since the year 2016 in continuation of this DPA appointed M/s Gujarat Environment Management Institute (GEMI), Gandhinagar (NABL Accredited laboratory) for regular Monitoring of environmental parameters vide work order dated 15/02/2023 for the period of 3 years . The work is in progress & DPA is submitting the monitoring data regularly to all the concerned authorities along with compliance reports submitted The Annual Environmental Monitoring Report (Period April 2023 to April 2024) is enclosed herewith as Annexure E.
5.	Authorization as per Hazardous And Other Waste (Management and Transboundary) Rules, 2016 form -2 [see rule 6 (2)] (5.1 & 5.2. - as per amendment in CCA Order dated 11/1/2024)			
5.1	Authorization order no. WH-130995 date of issue: 14/12/2023			--

5.2	<p>M/s. Kandla Port Trust is hereby granted an authorization based on the enclosed signed inspection report for generation, collection, treatment, storage, transport of hazardous waste on the premises situated at Kandla, A.O building Gandhidham Tal.: Gandhidham, Dist: Kutch</p> <table border="1" data-bbox="134 297 724 1086"> <thead> <tr> <th data-bbox="134 297 177 618">S r . N o</th> <th data-bbox="177 297 261 618">Was te</th> <th data-bbox="261 297 346 618">Quantity annum Existing</th> <th data-bbox="346 297 459 618">Per Afte r CC A am end me nt</th> <th data-bbox="459 297 520 618">Sc he du le & Ca te go ry</th> <th data-bbox="520 297 724 618">Facility</th> </tr> </thead> <tbody> <tr> <td data-bbox="134 618 177 853">1</td> <td data-bbox="177 618 261 853">Use d spe nt oil</td> <td data-bbox="261 618 346 853">112 5 MT</td> <td data-bbox="346 618 459 853">4250 MT</td> <td data-bbox="459 618 520 853">I - 5. 1</td> <td data-bbox="520 618 724 853">Collection, Storage, transportation And disposal by selling out to registered Recycler</td> </tr> <tr> <td data-bbox="134 853 177 1086">2</td> <td data-bbox="177 853 261 1086">Was te Resi due Con taini ng oil</td> <td data-bbox="261 853 346 1086">334 4.43 MT</td> <td data-bbox="346 853 459 1086">8500 MT</td> <td data-bbox="459 853 520 1086">I - 5. 2</td> <td data-bbox="520 853 724 1086">Collection, Storage, transportation And disposal by selling out to registered Recycler</td> </tr> </tbody> </table>	S r . N o	Was te	Quantity annum Existing	Per Afte r CC A am end me nt	Sc he du le & Ca te go ry	Facility	1	Use d spe nt oil	112 5 MT	4250 MT	I - 5. 1	Collection, Storage, transportation And disposal by selling out to registered Recycler	2	Was te Resi due Con taini ng oil	334 4.43 MT	8500 MT	I - 5. 2	Collection, Storage, transportation And disposal by selling out to registered Recycler	<p>DPA has been regularly submitting Annual Return of Hazardous waste in Form IV for the entire port area to the GPCB on regular basis. Form IV for the year 2023-24 was submitted dated 19/07/2024 and is attached herewith as Annexure-K.</p>
S r . N o	Was te	Quantity annum Existing	Per Afte r CC A am end me nt	Sc he du le & Ca te go ry	Facility															
1	Use d spe nt oil	112 5 MT	4250 MT	I - 5. 1	Collection, Storage, transportation And disposal by selling out to registered Recycler															
2	Was te Resi due Con taini ng oil	334 4.43 MT	8500 MT	I - 5. 2	Collection, Storage, transportation And disposal by selling out to registered Recycler															
5.3	The authorization shall be valid up to 21/07/2025	Point noted.																		
5.4	The authorization is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act – 1986.	Point noted.																		
5.5	The authorization is granted to operate a facility for collection, storage within factory premises transportation and ultimate disposal of hazardous wastes as per conditions no. 5.2 to the industry having valid CCA of this board.	Point noted.																		
5.6	Terms and Condition of Authorization																			
1.	The applicant shall comply with the provision of the Environment (Protection) Act-1986 and the rules made there under	Agreed with the condition.																		
2.	The authorization or its renewal shall be produced for inspection at the request of an officer authorized by the Gujarat pollution Control Board.	Agreed with the condition.																		
3.	The person authorized shall not rent, lend, sell, and transfer or otherwise transport the hazardous wastes without obtaining prior permission of the Gujarat Pollution Control Board.	Agreed with the condition.																		
4.	Any unauthorized change in personnel, equipment or working conditions as	Agreed with the condition.																		

	mentioned in the authorized order by the persons authorized shall constitute a breach of this authorization	
5.	The person authorized shall implement Emergency Response Procedure (ERP) for which this authorization is being granted considering all site-specific possible scenarios such as spillages, leakages, fire etc, and their possible impact and also carry out mock drill in this regard at regular interval of time.	DPA is already having Disaster management plan (Submitted along with the compliance submitted on 07/08/2023) considering all site-specific possible scenarios such as spillages, leakages, fire etc., and their possible impact. In addition to the above mock drills are also carried out regularly for effective implementation of the same.
6.	The person authorized shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental damages due to handling and disposal of Hazardous waste and penalty."	Agreed with the condition.
7.	It is the duty of the authorized person to take prior permission of the Gujarat Pollution Control Board to close down the facility.	Agreed with the condition.
8.	An application for the renewal of an authorization shall be made as laid down in rules 6 (2) under Hazardous and other wastes rules, 2016	Agreed with the condition.
9.	The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.	Not applicable. DPA is not involved in import of any kind of hazardous waste.
10.	The record of consumption and fate of the imported hazardous and other wastes shall be maintained.	Not applicable. DPA is not involved in import of any kind of hazardous waste.
11.	The hazardous and other wastes which gets generated during recycling or reuse or recovery or pre-processing or utilization of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorization.	Not applicable.
12.	The importer or exporter shall bear the cost of import or export and mitigation of damage if any.	Point noted.
13.	Any other conditions for compliance as per the guidelines issued by the ministry of Environment, Forest and climate change or Central Pollution Control Board from time to time.	Point noted.
14.	The waste generator shall be totally responsible for (i.e collection, storage, transportation and ultimate disposal) the wastes generated.	Agreed with the condition.
15.	Record of waste generation, its management and annual return shall be submitted to Gujarat Pollution Control board in form -4 by 30 th day of June of every year for the preceding period April to March.	DPA has been regularly submitting Annual Return of Hazardous waste in Form IV for the entire port area and uploading the same in GPCB site on regular basis. Form IV for the year 2023-24 was submitted dated 19/07/2024 and is attached herewith as Annexure-K .

16.	In case of any accidents, details of the same shall be submitted on Form-11 to Gujarat Pollution Control Board.	Agreed with the condition.
17.	As per "Public Liability Insurance Act – 91" company shall get Insurance policy, if applicable.	
18.	Empty drums and containers of toxic and hazardous material shall be treated as per guidelines published for "Management and Handling of discharged containers" records of the same shall be maintained and forwarded to Gujarat Pollution Control Board regularly.	Point Noted.
19.	In case of transport of hazardous waste to a facility for (i.e treatment, storage and disposal) existing in a state other than the state where hazardous wastes generated, the occupier shall obtain "No Objection Certificate" from the State Pollution Control Board or Committee of the concerned state of Union Territory Administration where facility exists.	Not Applicable. DPA has appointed GPCB approved vendors for collection and disposal of "Hazardous Waste/Sludge/ Waste Oil". A copy of Grant of License/Permission to carry out the work of collection and disposal of "Hazardous Waste/Sludge/ Waste Oil" from Vessels calling at Deendayal Port" is attached herewith as Annexure-L.
20.	Unit shall all concrete measures to show tangible results in waste generation, reduction, avoidance, reuse and recycle. Actions taken in this regard shall be submitted within three months and also along with form -4	Point noted.
21.	Industry shall have to display the relevant information with regards to hazardous waste as indicated in the Hon. Supreme Court's Order in WP No. 657 of 1995 dated 14 th October 2003.	Agreed with the condition.
22.	Industry shall have to display on-line data outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including wastewater and air emissions and solid hazardous wastes generated within the factory premises.	Agreed with the condition.
6.	Specific Conditions: -	
6.1	The authorized actual user of hazardous and other waste shall maintain records of hazardous and other wastes purchased in a passbook issued by the State Pollution Control Board along with the authorization.	Not Applicable. To be complied by the Authorized recycler.
6.2	Handling over of the hazardous and other wastes to the authorized actual user shall be only after making the entry in the passbook of the actual user.	DPA is keeping the details of hazardous waste handed over to the authorized recycler. DPA has been regularly submitting Annual Return of Hazardous waste in Form IV for the entire port area and uploading the same in GPCB site on regular basis. Form IV for the year 2023-24 was submitted dated 19/07/2024 and is attached herewith as Annexure-K.
6.3	In case of renewal of authorization, a self-certified compliance report in respect of	Point noted for compliance.

	effluent, emission standards and the conditions specified in the authorization for hazardous and other wastes shall be submitted SPCB.	
6.4	The occupier of the facility shall comply standard operating procedure/guidelines published by MoEF&CC or CPCB or GPCB from time to time.	Agreed with the condition.
6.5	Unit shall comply provisions of E-waste management Rules - 2016	Point noted for compliance. It is relevant to mention here, that DPA has Appointed GEMI, Gandhinagar for the "Preparation of Plan for Management of Plastic Wastes, Solid waste including C&D wastes, E-wastes, Hazardous wastes including Biomedical". The work is completed.
6.6	The disposal of hazardous waste shall be carried out as per the waste management hierarchy.	Waste Management Hierarchy i.e. Prevent, Reduce, Reuse, Recycle, Recover and Disposal is being strictly followed in order by the CPCB approved vendors appointed for the collection of hazardous waste.
6.7	The occupier of facilities shall not store the hazardous and other wastes for a period not exceeding ninety days. Prior permission of the board shall be obtained for extension of the storage period.	DPA appointed GPCB approved vendors for collection of hazardous waste and they are collecting it regularly.
6.8	The occupier shall maintain the records of generation, sale, storage, transport, recycling, co-processing and disposal of hazardous waste and make available during the inspection.	DPA maintains the record of all hazardous waste collected and sold to the GPCB authorized vendors for recycling. Further, DPA is regularly submitting the Hazardous waste return in form IV for the entire port area and uploading the same in GPCB site on regular basis. Form IV for the year 2023-24 is attached herewith as Annexure-K
6.9	The transportation of the hazardous waste shall be carried out in GPS mounted dedicated vehicles.	DPA has appointed GPCB authorized vendors for collection and transportation of Hazardous waste.
7.	General Conditions: -	
7.1	Any change in personnel, equipment or working conditions as mentioned in the consents from order should immediately be intimated to this Board.	Point noted for compliance.
7.2	Applicant shall also comply with the general conditions given in Annexure 1	Agreed with the condition.
7.3	Wherever due to accident or other unforeseen act or ever, such emissions occur or apprehend to occur in excess of standards laid down such information shall the forthwith reported to board, concerned police station office of Directorate of Health Service, Department of explosive, Inspectorate of Factories and local body.	Agreed with the condition.
7.4	In case failure of pollution control equipment's, the production process connected to it shall be stopped. Remedial actions/measures shall be implemented immediately to bring entire situation normal.	Not applicable. No production activity is involved.

7.5	The Environment management Unit/cell shall be setup to ensure implementation on and monitoring of Environmental safeguards and other conditions stipulated by statutory authorities. The Environment management Cell/Unit shall directly report to the Chief executive of the organization and shall work as a focal point for internalizing environmental issues. These cells/units also coordinate the exercise of environmental audit and preparation of environmental statements.	DPA is already having Environment Management cell. Further, DPT has also appointed expert agency for providing Environmental Experts from time to time. DPA appointed M/s Precitech Laboratories, Vapi for providing Environmental Experts vide work order dated 5/2/2021. A copy Submitted along with the compliance submitted on 07/08/2023 Further, DPA has appointed manager Environment on contractual basis for the period of 3+2 years. A copy Submitted along with the compliance submitted on 07/08/2023 Further, a copy_Submitted along with the compliance submitted on 07/08/2023
7.6	The environmental audit shall be carried out yearly and the environmental statements pertaining to the previous year shall be submitted to this State Board latest by 30 th September every year.	Not applicable. As per Environment Audit Scheme, DPA is not covered under Schedule 1 or Schedule 2 industry. However, DPA appointed GUIDE, Bhuj for carrying out Environment Audit for DPA. The work is in progress.
7.7	The Board reserves the right to review and/or revoke the consent and/or make variation in the conditions, which the Board deems, fit in accordance with section 27 of the Act.	Point noted.
7.8	In case of change of ownership/management the name and address of the new owners/partners/directors/proprietor should immediately be intimated to the Board.	Point Noted
7.9	Industry shall have to display relevant information with regard to hazardous waste as indicated in the Hon. Supreme order in w.p no. 657 of 1995 dated 14 th October 8	Point Noted

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Annexure A

EC compliance submitted 25/07/2024

DEENDAYAL PORT AUTHORITY
(Erstwhile: DEENDAYAL PORT TRUST)



Administrative Office Building
Post Box NO. 50
GANDHIDHAM (Kutch).
Gujarat: 370 201.
Fax: (02836) 220050
Ph.: (02836) 220038

www.deendayalport.gov.in

EG/WK/4751/Part (Comp. 1)/ 95

Dated: 25/07/2024

To,
The Deputy Director General of Forests (C),
Ministry of Environment, Forest & Climate Change,
Integrated Regional Office,
Gandhinagar, A wing-407 & 409,
Aranya Bhavan Near CH-3 Circle,
Sector 10 A, Gandhinagar -382010
Email : ecompliance-guj@gov.in

Sub: "Development of 7 Integrated facilities (Stage I) within the existing Kandla Port Trust limit at District Kutch (Gujarat) by M/s Kandla Port Trust Limited" - Environmental & CRZ Clearance - **Pointwise Compliances of the conditions stipulated in the EC&CRZ Clearance and Monitoring Report in Datasheet req.**

- Ref.:**
- 1) MoEF&CC, GoI letter F. No. 11-82/2011-IA.III dated 19/12/2016
 - 2) Ministry's letter vide F.No. 6-1/2017 (ENV) dated 1/5/2017.
 - 3) KPT letter no. EG/WK/4751/Part (Compliance)/77 dated 3/6/2017.
 - 4) DPT letter no. EG/WK/4751/part(Compliance)/610 dated 13/12/2017-Submission of Six Monthly Compliance Report (June, 2017 to Nov., 2017).
 - 5) DPT letter no. EG/WK/4751/part (Compliance)/315 dated 14(21)/6/2018-Submission of Six Monthly Compliance Report (Dec, 2017 to May, 2018).
 - 6) DPT letter no. EG/WK/4751/part (Compliance)/115 dated 30(2)/3(4)/2019-Submission of Six Monthly Compliance Report (up to March, 2019).
 - 7) DPT letter no. EG/WK/4751/part (Compliance 1)/155 dated 14/11/2019- Submission of Compliance Report (up to October, 2019).
 - 8) DPT letter no. EG/WK/4751/part (Compliance 1) dated 29/12/2020- Submission of Compliance Report (up to November, 2020).
 - 9) DPT letter no. EG/WK/4751/part (Comp. 1)/95 dated 07/10/2021- Submission of Compliance Report (up to May, 2021).
 - 10) DPA letter no. EG/WK/4751/part (Comp. 1)/221 dated 30/01/2023- Submission of Compliance Report (up to May, 2022).
 - 11) DPA letter no. EG/WK/4751/part (Comp. 1)/286 dated 20/04/2023- Submission of Compliance Report (up to November, 2022).
 - 12) DPA letter no. EG/WK/4751/part (Comp. 1)/359 dated 12/09/2023- Submission of Compliance Report (up to May, 2023).
 - 13) DPA letter no. EG/WK/4751/part (Comp. 1)/26 dated 20/2/2024- Submission of Compliance Report (up to November, 2023).

Sir,

It is requested to kindly refer above cited references for the said subject.

In this regard, it is to state that, Ministry of Environment, Forest and Climate Change (MoEF&CC), GoI vide F. No. 11-82/2011-IA.III dated 19/12/2016 has accorded Environmental and CRZ Clearance for the 7 project activities of Deendayal Port Authority.

.....cont...

Subsequently, DPA vide above referred letter dated 3/6/2017 had submitted details/information (including point-wise compliance of stipulated conditions & duly filled in data sheet) asked by the Regional Office, MoEF&CC, GoI, Bhopal in connection with the EC & CRZ Clearance granted by the MoEF&CC, GoI dated 19/12/2016 for the subject mentioned above. Further, DPA vide above referred letters had submitted compliance report of stipulated conditions.

Now, as directed in above referred letter dated 1/5/2017 of the Regional Office, MoEF&CC, GoI, Bhopal, please find enclosed herewith compliance report of stipulated conditions mentioned in the EC & CRZ Clearance granted by the MoEF&CC, GoI dated 19/12/2016 (**Annexure 1**) & Monitoring Report in Data Sheet (**Annexure 2**) (for the period up to May, 2024) for kind information and record please.

Further, as per the MoEF&CC, Notification S.O.5845 (E) dated 26.11.2018, stated that "**In the said notification, in paragraph 10, in sub-paragraph (ii), for the words "hard and soft copies" the words "soft copy" shall be substituted**". Accordingly, we are submitting herewith soft copy of the same through e-mail in ID ecompliance-guj@gov.in.

This has the approval of Chief Engineer, Deendayal Port Authority.

Thanking You.

Yours faithfully,


Dy.CE & EMC(I/c)
Deendayal Port Authority

Encl.: As above

Copy along with point wise compliance of stipulated conditions, to:

1) Shri Amardeep Raju,
Scientist E, Ministry of Environment,
Forest and Climate Change,
& Member Secretary (EAC-Infra.1),
Indira Paryavaran Bhawan,
3rd Floor, Vayu Wing, Jor Bagh Road,
Aliganj,
New Delhi- 110 003;
E-mail:ad.raju@nic.in

4) The Regional Officer,
Gujarat Pollution Control Board,
Regional Office (East Kutch)
Administrative Office Building,
Deendayal Port Authority,
Gandhidham 370201
Email Id. ro-gpcb-kute@gujarat.gov.in

2) Shri Prasoon Gargava,
Scientist E & Regional Director,
Central Pollution Control Board,
Parivesh Bhawan,
Opp. VMC Ward Office No.10,
Subhanpura,
Vadodara - 390 023.
Email Id.Prasoon.cpcb@nic.in

3) Shri T. C. Patel,
The Unit Head, Kachchh,
Gujarat Pollution Control Board,
Paryavaran Bhavan,
Sector 10A,
Gandhinagar- 382 010.
Email-kut-uh-gpcb@gujarat.gov.in

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Annexure 1

EC&CRZ Clearance compliance

CURRENT STATUS OF WORK (up to May, 2024)

Subject: Development of 7 integrated facilities (Stage I) within existing Deendayal Authority at Kandla.

Reference: Environmental and CRZ Clearance granted by MoEF&CC, GoI vide letter F. No. 11-82/2011-IA-III dated 19/12/2016.

Name of Project	Status
1. Development of oil jetty to handle liquid cargo and ship bunkering terminal at old Kandla under PP mode (jetty: 300m x 15m, approach 450 m X 10 m, back up area 5.5 HA, capacity - 3.39 MMTPA, capital dredging 1,73,660 m ³ maintenance dredging 1,56,294 m ³ (Estimated cost: 276.53 Cr.).	The Concession Agreement was executed between DPA and M/s KOTPL on 16/11/2013 to implement the project on Built, Transfer & Operate (BOT- PPP) Basis by M/s KOTPL. The award of concession was issued on 11/12/2020 to M/s KOTPL by DPA. The Project is under construction phase.
2. Multipurpose Cargo Terminal at Tekra off Tuna on BOT basis (T shape jetty 600m X 80 m Capacity 18MMTPA, back up area 101 Ha capital dredging 1,26,57,175 m ³ maintenance dredging 18,98,576.25 m ³ Estimated cost: 1686.66 Cr.	The Board of DPA approved the Feasibility Report in its meeting on 19.02.2021. The MoPSW, GoI vide communication dated 21/10/2022 has conveyed approval granted by the Cabinet Committee on Economic Affairs to the project. The project is under bidding stage. No construction activity has started yet.
3. Up gradation of Barge handling capacity at Bundar basis at Kandla capacity 3.33 MMTA back-up area 5 Ha, Estimated cost: 109.59 Cr.	The up-gradation work was completed.
4. Construction of Rail over Bridge at NH 8 A near Nakti Bridge (crossing of NH 8 A Estimated cost: 32.17 Cr.	Construction activity has not yet started.
5. Mechanization of Dry Cargo handling capacity at Kandla Port (Berth 7 and 8 capacity 7.35 MMTPA estimated cost 80.61 Cr.	Mechanization work already completed.
6. Strengthening of Oil jetty 1 (Estimated cost: 7.5 Cr.	The strengthening work completed.
7. Modification and strengthening of Cargo berth No. 6 at Kandla Port Estimated cost: 11.5 Cr.	The modification & strengthening work completed.

Out of a total of 7 project activities, construction activities of 4 projects (i.e. Sr. No. 3, 5, 6 & 7 mentioned in the EC & CRZ Clearance) have already been completed. Whereas construction activity of the project at Sr. No. 2 & 4 have not yet started.

For the current compliance period up to May, 2024, construction activity related to project No. 1 is ongoing. The compliance report submitted by the Concessionaire M/s KOTPL is attached herewith as Annexure A.

COMPLIANCE REPORT (for the period up to May, 2024)

Subject: Compliance of conditions stipulated by the Ministry of Environment, Forests & Climate Change (MoEF&CC), GoI in Environmental & CRZ Clearance granted for "**Development of 7 integrated facilities (Stage I) within existing Deendayal Authority at Kandla**".

Reference: Environmental and CRZ Clearance granted by MoEF&CC, GoI vide letter F. No. 11-82/2011-IA-III dated 19/12/2016.

Sr. No	EC Conditions	Compliance status
A. Specific conditions		
I.	Construction activity shall be carried out strictly according to the provisions of CRZ Notification, 2011. No construction work other than those permitted in Coastal Regulation Notification shall be carried out in coastal regulation zone area.	a) For Project at Sr. No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A . b) Further, w.r.t. project at Sr. No. 2 & 4 (construction not yet started), it is assured that no activity other than those permissible in Coastal Regulation Notification shall be carried out in the CRZ area.
II.	The Project Proponent shall ensure that there shall be no damage to the existing mangrove patches near site and also ensure the free flow of water to avoid damage to the mangroves.	a) For Project at Sr. No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A . b) Further, w.r.t. project at sr.no. 2 & 4 (construction not yet started), it is assured that due care shall be taken to protect existing mangrove patches near the site and also the free flow of water to avoid damage to the mangroves.
III.	The Project Proponent shall ensure that no creeks or rivers are blocked due to any activities at the project site and free flow of water is maintained.	a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A . b) Further, w.r.t. project at sr.no. 2 & 4 (construction not yet started), it is assured that no creeks or rivers shall be blocked due to any activities at the project site, and the free flow of water shall be maintained.
IV.	Shoreline should not be disturbed due to dumping. Periodical study on shore line changes shall be conducted and mitigation carried out, if necessary. The detail shall be submitted along with the six monthly monitoring report.	Deendayal Port Authority (Erstwhile, Deendayal Port Trust) vide Work order no. EG/WK/4751/Part (EC-Shoreline study)/98 dated 12/10/2021 had appointed NCSCM, Chennai for carrying out the work " <u>Shoreline Change Study for Deendayal Port Trust, Kandla, Kachchh District, Gujarat, to Study the Effect of Dumping, if any</u> ". The study is completed and the final report submitted by NCSCM, Chennai has already been communicated to the MoEF&CC, GoI, Gandhinagar with six monthly compliance report submitted vide letter dated 30/1/2023.
V.	The foreshore facilities shall be set up in the stable / low or medium eroding site as demarcated in the shoreline change map by NCSCM. Further, NCSCM shall be authorized to monitor the project during construction and operation phases so as to ensure that the foreshore facilities cause minimum or no impact to the geomorphological systems.	Necessary CRZ recommendation from the Gujarat Coastal Zone Management Authority had already been obtained for establishment of 7 project facilities dated 1/7/2015 (Copy submitted along with earlier compliance report submitted) and accordingly, the MoEF&CC, GoI had accorded EC &

		CRZ Clearance dated 19/12/2016 for the proposed 7 project facilities.
VI.	The PP should take measures to ensure that construction materials / debris (Mortar, cementing materials etc.) do not fall into the water. Construction materials including labour camps should be located at adequate distance from CRZ areas.	<p>a) For project no. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p> <p>b) Further, w.r.t. project at sr.no. 2 & 4 (construction not yet started), it is assured that, the construction activities shall be carried out, with due care so that construction material /debris do not fall into the water. Further, it is also assured that, construction materials including labour camps will be located outside CRZ areas.</p>
VII.	Dredged materials should be analyzed for presence of contaminants and also to decide the disposal options. Monitoring of dredging activities should be conducted and the findings should be shared with the Gujarat SPCB and regional office of the ministry.	<p>Dredged Material will be disposed of at designated location as identified by the CWPRS, Pune.</p> <p>DPA assigned work to M/s GUIDE, Bhuj for analysis of dredged material since the year 2017 and the reports are being submitted from time to time along with compliance reports submitted.</p> <p>In continuation of same, DPA had issued work order to GUIDE, Bhuj for "Study on dredged material for presence of Contaminants for year 2021-2024. The Third final report submitted by M/s GUIDE, Bhuj for the period 2022-2023 is attached herewith as Annexure- B.</p>
VIII.	PP in consultation with GCZMA should prepare a regional strategic Impact Assessment Report with a special focus on region where the PP started construction without permission. The cost towards the study should be borne by the PP.	<p>Based on the ToR finalized by the GCZMA vide letter dated 13/10/2022, M/s GUIDE, Bhuj had prepared and submitted final RSIA report dated 12/01/2024 (Copy attached as Annexure C)</p> <p>Further, a copy of final RSIA report has already been submitted to the GCZMA vide DPA letter dated 30/01/2024 (Annexure D) and to the MoEF&CC, GOI vide DPA letter dated 30/01/2024 (Annexure E)</p>
IX.	A comprehensive and integrated conservation plan including detailed Bathymetry Study and protection of Creeks / Mangrove area including buffer zone, mapping of coordinates, running length, HTL, CRZ boundary should be put in place. The plan should take note of all the conditions of approvals granted to all the project Proponents in this area, and the reported cases of disappearance of Mangroves near project site. The preservation of entire area to maintain the fragile ecological conditions should be a part of the plan in relation to the creek and Mangrove conservation.	The final report submitted by M/s GUIDE, Bhuj (vide letter dated 21/5/2018) had already been communicated to the MoEF&CC, GoI, Bhopal & copy to the MoEF&CC, GoI, New Delhi, along with six monthly compliance report submitted vide letter dated 21/06/2018.
X.	The commitments made during the Public Hearing and recorded in the minutes shall be complied with letter and spirit. A hard copy of the action taken shall be submitted to the ministry.	The commitments made during the Public Hearing has already been complied with letter & spirit. In this regard, the details of CSR Activities implemented as well as proposed are enclosed herewith as Annexure F .
XI.	All the conditions stipulated in the earlier clearance including the recommendations of Environment	a) DPA has already taken necessary steps for compliance with all the conditions stipulated in the earlier clearance, including the recommendations

	<p>Management Plan, Disaster Management Plan shall be strictly complied with.</p>	<p>of the Environment Management Plan, Disaster Management Plan.</p> <p>DPA already has an updated Disaster Management Plan.</p> <p>Further, for monitoring of environmental parameters, DPA has been appointing NABL Accredited laboratory and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar for regular monitoring of environmental parameters vide Work Order dated 15/02/2023. The work is in progress and the annual environmental monitoring report submitted by GEMI, Gandhinagar is attached herewith as Annexure G.</p> <p>b) Further, w.r.t. Project at Sr.No.1, kindly refer to the Monitoring reports submitted by M/s KOTPL along with compliance report placed at Annexure A.</p>
XII.	<p>Disposal sites for excavated materials should be so designed that the revised land use after dumping and changes in the land use pattern do not interfere with the natural drainage.</p>	<p>a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p> <p>b) For the remaining projects Sr.No 2 & 4 (construction not yet started), it is assured that the land use pattern will not interfere with the natural drainage.</p>
XIII.	<p>PP shall install a continuous automatic ambient air quality monitoring system (24 x 7) for all relevant parameters at two locations to monitor the ambient air quality status of the project area. Data should be transferred online to CPCB and SPCB websites.</p>	<p>a) For monitoring of environmental parameters, DPA has been appointing NABL Accredited laboratory and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar for regular monitoring of environmental parameters vide Work Order dated 15/02/2023. The work is in progress and the annual environmental monitoring report submitted by GEMI, Gandhinagar is attached herewith as Annexure G.</p> <p>DPA has already initiated the action for inviting the tenders for carrying out online ambient air quality monitoring system (24 X 7). However, no response received. DPA again planning to re invite the same.</p> <p>b) Further, w.r.t. Project at Sr.No.1, kindly refer to the Monitoring reports submitted by M/s KOTPL along with compliance report placed at Annexure A.</p>
XIV.	<p>The ground water shall not be tapped within the CRZ areas by the PP to meet with the water requirement in any case.</p>	<p>a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by</p>

		<p>M/s KOTPL (concessionaire of the project) placed at Annexure A.</p> <p>b) Further, w.r.t. Project at Sr. no.2 & 4 (construction not yet started), Water requirement will be met through procurement from GWSSB or private tankers. No ground water will be tapped.</p>
XV.	<p>Necessary arrangements for the treatment of the effluents and solid wastes must be made and it must be ensured that they confirm to the standards laid down by competent authorities including the state or Central Pollution Control Board and under the Environmental (Protection) Act, 1986.</p>	<p>a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p> <p>b) Further, it is also relevant to submit here that, w.r.t. completed projects (modification/strengthening/ up-gradation of existing facilities), Sewage is being treated in the STP of Kandla (1.5 MLD). The treated sewages from STP of DPA are utilized for plantation / Gardening.</p> <p>DPA has entered into 'Selling Agency' agreement with M/s. MSTC (Govt. of India Enterprise), Vadodara since 04/01/2022 for collection, transporting and disposal of scrap, surplus items, unserviceable equipment etc.</p> <p>Further, DPA has appointed GEMI, Gandhinagar for the work of "Preparation of Plan for Management of Plastic Wastes, Solid Waste, including C&D waste, E-waste, Hazardous waste, including Biomedical and Non-Hazardous Waste in the Deendayal Port Authority" vide Work Order dated 24/01/2023. The work is in progress.</p>
XVI.	<p>All the operational areas will be connected with the network of liquid waste collection corridor comprising of storm water, oily waste and sewage collection pipelines.</p>	<p>The 4 projects completed are of modification/strengthening/up-gradation of existing facilities, having already developed network of storm water drainage & other facilities. Further, oil wastes are being disposed of by selling to the authorized vendor of GPCB/CPCB, as per norms.</p> <p>However, for the operational phase of the ongoing as well as the remaining projects, DPA/BOT operator will provide the necessary facilities.</p>
XVII.	<p>Automatic/Online monitoring system (24 x 7 monitoring devices) for water pollution in respect of flow measurement and relevant pollutants in the treatment system to be installed. The data to be made available to the respective SPCB and in the company's website.</p>	<p>For monitoring of environmental parameters, DPA has been appointing NABL Accredited laboratory and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar for regular monitoring of environmental parameters vide Work Order dated 15/02/2023. The work is in progress and the annual environmental monitoring report submitted by GEMI, Gandhinagar is attached herewith as Annexure G.</p>

VIII.	<p>Marine ecology shall also be monitored regularly in terms of sea weeds, grasses, mudflats, sand dunes, fisheries, echinoderms, shrimps, turtles, corals, coastal vegetation, mangroves and other marine bio diversity components as part of the management plan. Marine ecology shall be monitored regularly also in terms of all micro, macro and mega floral and faunal components of marine biodiversity.</p>	<p>DPA assigned work to M/s GUIDE, Bhuj, for regular monitoring of Marine Ecology since the year 2017 and final reports prepared by GUIDE, Bhuj have already been communicated to the Integrated Regional Office, MoEF&CC, GoI, Gandhinagar as well as to the MoEF&CC, GoI, New Delhi along with compliance reports submitted from time to time. (Period from 2017 to 2021).</p> <p>Further, it is again to submit that DPA issued a work order to M/s GUIDE vide its letter no. EG/ WK/ 4751/ Part (Marine Ecology Monitoring) /11 dated 03/05/2021 for Regular monitoring of Marine Ecology in and around Deendayal Port Authority (Erstwhile Deendayal Port Trust) and continuous Monitoring Program covering all seasons on various aspects of the Coastal Environs for the period 2021-24. Final Report for the period 2020-21 has already been submitted alongwith compliance report submitted dated 07/10/2021</p> <p>The final report for the year 2023-24 is attached herewith as Annexure H.</p> <p>In continuation of the same, DPA issued a work order to M/s GUIDE vide its letter no. EG/ WK/ 4751/ Part (Marine Ecology Monitoring) /72 dated 10/06/2024 for further period of 2024 – 27 (Work order attached as Annexure I)</p>
XIX.	<p>Measure should be taken to contain, control and recover the accidental spills of fuel and cargo handle.</p>	<p>DPA already having Oil Spill Contingency Plan. An adequate control measure has already been taken to control and recover accidental fuel and cargo handle spills.</p>
XX.	<p>All the mitigation measures submitted in the EIA report shall be prepared in a matrix format and the compliance for each mitigation plan shall be submitted to RO, MoEF&CC along with half yearly compliance report.</p>	<p>Compliance of mitigation measures suggested in the EIA report in the matrix format is attached herewith as Annexure J.</p>
XXI.	<p>Ship/barges shall not be allowed to release any oily bilge waste or ballast water in the sea. Any effluent from the jetty which have leachable characteristics shall be segregated and recycled/disposed as per SPCB guideline.</p>	<p>It is assured that Ships/barges shall not be allowed to release any oily bilge waste or ballast water in the sea. It is assured that any effluent from the jetty which has leachable characteristics shall be segregated, treated and recycled/disposed of as per SPCB guidelines. DPA issued a Grant of License/Permission to collect and dispose of "Hazardous Waste/Sludge/ Waste Oil" from Vessels calling at Deendayal Port" through DPA contractors. Further, it is to state that, all ships are required to follow DG Shipping circulars regarding the reception facilities at Swachh Sagar portal.</p>
XXII.	<p>Location of DG sets and other emission generating equipment shall be decided keeping in view the predominant wind direction so that emission do not effect nearby resident areas. Installation and operation of DG Sets shall comply with the guideline of CPCB</p>	<p>a) DG sets will be installed keeping in view the predominant wind direction; as per prescribed guidelines, DG sets shall be used in case of power failure only.</p> <p>b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by</p>

		M/s KOTPL (concessionaire of the project) placed at Annexure A.
XIII.	All the mechanized handling systems and other associated equipments such as hoppers, belt conveyors, stacker cum reclaimers shall have integrated dust suppression system. Dust suppression system shall be provided at all transfer point.	<p>a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p> <p>b) DPA being an old establishment and the area is quite big, possibilities of mechanization is being explored. Further, it is relevant to mention here that, DPA invited the tender for "Appointment of consultant for the study & preparation of techno economic feasibility report for mechanized handling of cargo at DPA". The tender is in scrutiny stage.</p> <p>Further, w.r.t. Project at Sr.No.2 (construction not yet started), BOT operator will take the necessary step to provide all the mechanised handling systems and other associated equipment, such as hoppers, belt conveyors, and stacker cum reclaimers with integrated dust suppression systems. DPA/BOT operator will provide a Dust suppression system at all transfer points. DPA has already installed a water sprinkling system in the Port area for coal handling areas.</p>
XIV.	No products other than permitted under the CRZ Notification, 2011 shall be stored in the CRZ area.	It is hereby assured that only products permitted under the CRZ Notification, 2011 shall be stored in the CRZ area.
XXV.	It shall be ensured by the Project Proponent that the activities does not cause disturbance to the fishing activity, movement of fishing boats and destruction to mangroves during the construction and operation phase.	<p>a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p> <p>b) Further, it is assured that, due care is being taken so that the activities do not cause disturbance to the fishing activity, movement of fishing boats and destruction to mangroves.</p>
XVI.	As proposed, green belt over an area of 36.8 ha shall be developed with at least 10 meter wide green belt on all sides along the periphery of the project area, in downward direction and along road side etc. Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.	<p>a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p> <p>b) As already informed, DPA entrusted work of green belt development in and around the Port area to the Forest Department, Gujarat at Rs. 352 lakhs (Area 32 hectares). The work is completed.</p> <p>Further, DPA has appointed the Gujarat Institute of Desert Ecology (GUIDE) for "Green belt development in Deendayal Port Authority and its Surrounding Areas, Charcoal site' (Phase-I)" vide Work Order No.EG/WK/4757/Part [Greenbelt GUIDE, dated 31st May 2022. The final report submitted by GUIDE, already submitted along with compliance report submitted on 12/04/2023.</p>

		Further DPA has accorded the work of "Green belt development in DPA and its surrounding area (Phase II) to Gujarat Institute of Desert Ecology (GUIDE), Bhuj for the plantation of 10000 saplings of suitable species vide work order dated 23/06/2023. The same is in process
KVII.	Mangrove plantation in an area of 100ha shall be carried out by KPT within 2 years in a time bound manner. Action taken report shall be submitted to the Regional Office of MoEF&CC.	DPA has undertaken Mangrove Plantation in an area of 1600 Hectares since the year 2005. carried out through various agencies. The copy of the details has already been communicated with the earlier compliance reports submitted.
VIII.	Municipal Solid Waste and Hazardous wastes shall be managed as per Municipal Solid Waste Rule, 2016 and Hazardous Waste Management Rules 2016	Municipal solid waste and hazardous waste management by DPA are undertaken by appointing GPCB authorized vendor per the Municipal solid waste Rule, 2016 and Hazardous waste management Rules, 2016, for further treatment. Further, DPA has appointed GEMI, Gandhinagar for the work of "Preparation of Plan for Management of Plastic Wastes, Solid Waste, including C&D waste, E-waste, Hazardous waste, including Biomedical and Non-Hazardous Waste in the Deendayal Port Authority" vide Work Order dated 24/01/2023. The work is in progress.
XIX.	The project Proponent shall take up and earmark adequate fund for socio-economic development and welfare measure as proposed under the CSR programmed. This shall be taken up on priority.	a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A . b) The details of the fund earmarked under CSR activities and CSR activities undertaken by DPA to date & proposed activities are placed at Annexure F .
XXX.	The Project Proponent shall set up separate Environmental Management Cell for effective implementation of the stipulated environmental safeguards under the supervision of a senior executive	a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A . b) DPA is already having Environment Management cell. Further, DPA has also appointed expert agency for providing Environmental Experts from time to time. Recently, DPA appointed M/s Precitech Laboratories, Vapi for providing Environmental Experts vide work order dated 5/2/2021. In addition, it is relevant to submit here that, DPA has appointed Manager (Environment) on contractual basis for the period of 3 years and further extendable to 2 years (Copy of the details has already been communicated with the last compliance report submitted).
XXI.	The funds earmarked for environmental management plan shall be included in the budget and this shall not be diverted for any other purpose.	a) The allocation made under the "Environmental Services & Clearance of other related Expenditure" scheme during BE 2023-24 is Rs. 657 Lakhs. b) The funds earmarked for EMP by the Concessionaire M/s KOTPL w.r.t. project at Sr.No.

		<p>1 are delineated in the compliance report submitted (Annexure A).</p>
<p>KXII.</p>	<p>The proponent shall abide by all the commitments and recommendations made in the EIA/EMP reports so also during their presentation to the EAC.</p>	<p>a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p> <p>b) DPA has installed Mist Canon at the Port area to minimize the dust.</p> <p>Further, DPA has already installed continuous sprinkling system in coal stack yard in DPA (40 ha. area) to prevent dust pollution. Further, to control dust pollution in other area, regular sprinkling through tankers on roads and other staking yards is being done. Regular sweeping of spilled cargo from roads is done by parties on regular basis.</p> <p>DPA has undertaken the project of dust supersession sprinkling system for the 34 hectare coal storage yard</p> <p>For monitoring of environmental parameters, DPA has been appointing NABL Accredited laboratory and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar for regular monitoring of environmental parameters vide Work Order dated 15/02/2023. The work is in progress and the annual environmental monitoring report submitted by GEMI, Gandhinagar is attached herewith as Annexure G.</p> <p>For ship waste management, DPA issued Grant of License/Permission to carry out the work of collection and disposal of "Hazardous Waste/Sludge/ Waste Oil" and "Dry Solid Waste (Non- Hazardous)" from Vessels calling at Deendayal Port" through DPA contractors. Further, it is to state that, all ships are required to follow DG Shipping circulars regarding the reception facilities at Swachh Sagar portal.</p> <p>DPA assigned work to M/s GUIDE, Bhuj, for regular monitoring of Marine Ecology since the year 2017 (From 2017 – 2021), and final reports of the same submitted by GUIDE, Bhuj has already been communicated to the Regional Office, MoEF&CC, GoI, Gandhinagar as well as to the MoEF&CC, GoI, New Delhi along with compliance reports submitted.</p> <p>Further, it is again to submit that DPA issued a work order to M/s GUIDE vide its letter no. EG/ WK/ 4751/ Part (Marine Ecology Monitoring) /11 dated 03/05/2021 for Regular monitoring of Marine Ecology in and around Deendayal Port Authority (Erstwhile Deendayal Port Trust) and continuous Monitoring Program covering all seasons on various aspects of the Coastal Environs for the period 2021-24. Final Report for the period 2020-21 has already</p>

been submitted alongwith compliance report submitted dated 07/10/2021

The final report for the year 2023-24 is attached herewith as **Annexure H.**

In continuation of the same, DPA issued a work order to M/s GUIDE vide its letter no. EG/ WK/ 4751/ Part (Marine Ecology Monitoring) /72 dated 10/06/2024

As already informed, DPA entrusted work of green belt development in and around the Port area to the Forest Department, Gujarat at Rs. 352 lakhs (Area 32 hectares). The work is completed.

Further, DPA has appointed the Gujarat Institute of Desert Ecology (GUIDE) for "Green belt development in Deendayal Port Authority and its Surrounding Areas, Charcoal site' (Phase-I)" vide Work Order No.EG/WK/4757/Part [Greenbelt GUIDE, dated 31st May 2022. The work has been completed and the final report submitted by GUIDE, Bhuj has already been communicated with the last compliance report.

Further DPA has accorded the work of "Green belt development in DPA and its surrounding area (Phase II) to Gujarat Institute of Desert Ecology (GUIDE), Bhuj for the plantation of 10000 saplings of suitable species vide work order dated 23/06/2023. The same is in process

DPA assigned work to M/s GUIDE, Bhuj for analysis of dredged material since the year 2017 and the reports are being submitted from time to time along with compliance reports submitted.

In continuation of same, DPA had issued work order to GUIDE, Bhuj for "Study on dredged material for presence of Contaminants for year 2021-2024. The final report submitted by M/s GUIDE, Bhuj for the period 2022-2023 is attached herewith as **Annexure- B.**

Further, Dredged Material will be disposed of at designated location as identified by the CWPRS, Pune.

For energy conservation measures, DPA is already generating 20 MW of Wind energy. In addition to it, DPA has commissioned a 45 kW Solar Plant at Gandhidham. Further, it is relevant to mention that, two out of four Nos. of Harbour Mobile Crane (HMC) made electric operated. Balance 02 Nos. shall be made electric operated by 2023-2024. Four Nos. of Deisel operated RTGs converted to e-RTGs. Retrofitting of hydrogen fuel cell in Tug Kalinga and Pilot Boat Niharika to be done as a pilot project under the guidance of MoPSW. Also, 14 Nos. of EV cars to be hired in this year and 03 Nos. EV Bus to be procured by the year 2023-24.

		Further, for Oil Spill Management, DPA is already having Oil Spill Contingency Plan in place and Oil Response System as per the NOS-DCP guidelines.
XIII.	Company shall prepare operating manual in respect of all activities. It shall cover all safety & environment related issues and system. Measure to be taken for protection. One set of environmental manual shall be made available at the project site. Awareness shall be created at each level of the management. All the schedules and results of environmental monitoring shall be available at the project site office.	The operating manual plan in respect of all activities has already been communicated along with the compliance report submitted vide letter dated 2/4/2019.
XIV.	<p>Corporate Social Responsibility</p> <p>a. The company shall have a well laid down Environmental Policy approved by the Board of Directors</p> <p>b. The Environmental policy shall prescribe for standard operating process/procedure to bring into focus any infringements / deviation/violation of the environmental or forest norms</p> <p>c. The system or Administrative order of the hierarchical company to deal with environmental issues and for ensuring compliance with the environmental clearance conditions shall be furnished.</p> <p>d. To have proper checks and balances, the company shall have a well laid down system of reporting of non compliances / violations of environmental norms to the board of directors of the company and/or share holders or stake holders at large.</p>	<p>The DPA has an Environmental Policy approved by the Board of Directors. The Environmental policy has already prescribed standard operating processes/procedures, bringing into focus any infringements/deviations/violations of the environmental or forest norms.</p> <p>DPA already has a well-established environmental Cell for ensuring proper checks on non-compliances/violations of Environmental norms. The organogram has already been communicated with the last compliance report submitted.</p>
B. General Condition		
i.	The Project Authorities must strictly adhere to the stipulations made by the State Pollution Control Board (SPCB), State Govt. and any other statutory authority.	<p>a) Point Noted.</p> <p>b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p>
ii.	Full support shall be extended to the officers of this ministry/regional office at Bhopal by the project Proponent during inspection of the project for monitoring purposes by furnishing full details and action plan including action taken reports. In respect of mitigation measures and other environmental protection activities.	<p>a) Point Noted.</p> <p>b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p>
iii.	A six monthly monitoring report shall need to be submitted by the project proponents to the regional office of this ministry at Bhopal regarding the implementation of the stipulated conditions.	<p>a) Point Noted.</p> <p>b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.</p>

iv	Ministry of Environment Forest and Climate Change or any other competent authority may stipulate any other additional conditions or modify the existing one, if necessary in the interest of environment and the same shall be complied with.	a) Point Noted. b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.
v	The ministry reserves the right to revoke this clearance if any of the condition stipulated are not complied with the satisfaction of the ministry	a) Point Noted. b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.
vi	In the event of a change in project profile or change in the implementation agency, a fresh reference shall be made to the ministry of Environment, Forest and Climate Change.	a) Point Noted. b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A.
vii	The Project Proponents shall inform the regional office as well as the ministry, the date of the financial closure and final approval of the project by the concerned authorities and the date of start of Land Development work.	DPA vide letter dated 14/12/2020 w.r.t. project No.1, i.e. " Development of Oil Jetty to Handle Liquid Cargo and Ship Bunkering Terminal at Old Kandla under PPP Mode ", has already informed the Regional Office, MoEF&CC, GoI, Bhopal & copy to MoEF&CC, GoI, New Delhi about the award of the concession granted to the Concessionaire M/s Kandla Oil Terminal Limited dated 11/12/2020, and the project implementation work has commenced .
viii	A copy of the clearance letter shall be marked to concerned panchayat / local NGO, if any, from whom any suggestion/representation has been made received while processing the proposal	DPA vide letter dated 29/12/2016 had already informed to Conservation Action Trust & Paryavaran Mitra (from whom DPA received the representation during the Public Hearing).
ix	A copy of the environmental clearance letter shall also be displayed on the website of the concerned State Pollution Control Board. The EC letter shall also be displayed at the Regional Office, District Industries Centre and Collector's Office / Tehsildar's office for 30 days.	Point Noted.
11	The stipulations would be enforced among others under the provisions of water (Prevention and Control of Pollution) Act 1974, the Air (Prevention and control of Pollution) Act 1981, the environment (Protection) Act, 1986, the Public Liability (Insurance) Act, 1991 and EIA Notification 1994, including the amendments and rules made thereafter.	For monitoring of environmental parameters, DPA has been appointing NABL Accredited laboratory and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar for regular monitoring of environmental parameters vide Work Order dated 15/02/2023. The work is in progress and the annual environmental monitoring report submitted by GEMI, Gandhinagar is attached herewith as Annexure G. For Project at Sr.No. 1 which is under construction, kindly refer monitoring data submitted by M/s KOTPL along with compliance submitted placed at Annexure A.
12	All other statutory clearance such as the approvals for storage of diesel from Chief Controller of Explosives, Fire Department, Civil Aviation Department, Forest Conservation Act, 1980 and Wildlife (Protection) Act, 1972 etc. shall be	DPA/BOT Operator will obtain all other statutory clearance applicable as per the condition stipulated.

	obtained, as applicable by project proponents from the respective competent authorities.	
13	The project proponent shall advertise in at least two local Newspapers widely circulated in the region, one of which shall be in the vernacular language informing that the project has been accorded Environmental and CRZ Clearance and copies of clearance letters are available with the state Pollution Control Board and may also be seen on the website of the Ministry of Environment and Forests at http://www.envfor.nic.in . the advertisement should be made within 10 days from the date of receipt of the clearance letter and a copy of the same should be forwarded to the Regional Office of this Ministry at Bhopal.	Deendayal Port had already given advertisement in two newspapers, i.e., in KUTCHMITRA (Gujarati) & in The Indian Express (Ahmedabad Edition) (English) dated 20/12/2016. Further, DPA forwarded the copies to the Regional Office, MoEF&CC, GoI, Gandhinagar vide letter dated 22/12/2016.
14	This Clearance is subject to final order of the Hon'ble Supreme Court of India in the matter of Goa Foundation Vs. Union of India in Writ Petition (Civil) No. 460 of 2004 as may be applicable to this project.	a) Point Noted. b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A .
15	Status of compliance to the various stipulated Environmental conditions and environmental safeguards will be uploaded by the project proponent in its website.	Status of compliance with the various stipulated Environmental conditions being uploaded on the website of DPA. The present compliance report has already been uploaded to the website www.deendayalport.gov.in .
16	Any appeal against this clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.	a) Point Noted. b) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A .
17	A copy of the clearance letter shall be sent by the proponent to concerned Panchayat, Zilla Parisad / Municipal Corporation, Urban Local Body and the Local NGO, if any, from whom suggestions / representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.	DPA vide letter dated 29/12/2016 had already informed to Conservation Action Trust & Paryavaran Mitra (from whom KPT received the representation during the Public Hearing).
18	The Proponent shall upload the status of compliance of the stipulated Clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF, the respective Zonal Office of CPCB and the SPCB.	The status of compliance with the various stipulated Environmental conditions is being uploaded on the website of DPA. The present compliance report has already been uploaded to the website www.deendayalport.gov.in . Copy of the compliance report has also been marked to the Regional Office of MoEF&CC, GoI, the respective Zonal Office of CPCB and the SPCB.
19	The environmental statement for each financial year ending 31st March in Form – V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of clearance conditions and shall also be sent to the respective Regional Office of MoEF by e – Mail.	a) For Project at Sr.No. 1 which is under construction, kindly refer compliance submitted by M/s KOTPL (concessionaire of the project) placed at Annexure A . b) As informed earlier, out of 7 projects, the projects mentioned at Sr. No. 3, 5, 6 & 7 in the EC Letter dated 19/12/2016 are not new projects (strengthening/ upgradation work). These projects are already covered under consent to operate granted by the GPCB for the whole DPA area (GPCB ID 28494 –Renewed Consent Order no-AWH-110594 dated issue-8/12/2020- Valid up to 21/7/2025) and for which DPA regularly submitted the Environmental statement in Form V to the GPCB. A copy of the Environmental Statement

		submitted to the GPCB (the year 2023-24) for the entire DPA area is attached herewith as Annexure J .Further, DPA also uploaded the said Environmental statement in Form V in the website www.deendayalport.gov.in .
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Annexure B

EC compliance submitted 24/07/2024



DEENDAYAL PORT AUTHORITY **(Erstwhile: DEENDAYAL PORT TRUST)**

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Post Box NO. 50
GANDHIDHAM (Kutch).
Gujarat: 370 201.
Fax: (02836) 220050
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www.deendayalport.gov.in
EG/WK/4660 (EC)/ Part - V/93

Date: 24/07/2024

To,
The Deputy Director General of Forests,
Ministry of Environment, Forest & Climate Change,
Integrated Regional Office,
Gandhinagar, A wing-407 & 409
Aranya Bhavan Near CH-3 Circle
Sector 10A, Gandhinagar - 382010
Email: iro.gandhingr-mefcc@gov.in

Sub: "Construction of 13th to 16th Cargo Berths at Kandla" by M/s Deendayal Port Authority (Erstwhile Deendayal Port Trust) - **Compliance Report of conditions stipulated in Environmental & CRZ Clearance and Monitoring Report in Data Sheet req.**

- Ref.:** 1) EC & CRZ Clearance granted by MoEFF, GoI vide F.No. 11-70/2006-IA-III dated 1/10/2008.
2) KPT letter no. EG/WK/4660 (EC)/654 dated 6/10/2010.
3) KPT letter no. EG/WK/4660 (EC)/ 112 dated 4/2/2012.
4) KPT letter no. EG/WK/4660(EC)/223 dated 4/9/2012.
5) KPT letter no. EG/WK/4660(EC)/144 dated 16 (17) /5/2013.
6) KPT letter no. EG/WK/4660 (EC)/Part 111/1087 dated 9/12/2013.
7) KPT letter no. EG/WK/4660 (EC)/Part 111/250 dated 17/05/2014.
8) KPT letter no. EG/WK/4660 (EC)/Part 111/198 dated 14/11/2014.
9) KPT letter no. EG/WK/4660 (EC)/Part 111/256 dated 11/05/2015.
10) KPT letter no. EG/WK/4660 (EC)/Part 111/162 dated 15/10/2015.
11) KPT letter no. EG/WK/4660 (EC)/Part 111/133 dated 09/05/2016.
12) KPT letter no. EG/WK/4660 (EC)/Part IV/167 dated 26/12/2016.
13) DPT letter no. EG/WK/4660 (EC)/Part IV/325 dated 26/06/2018.
14) DPT letter no. EG/WK/4660 (EC)/Part V/53 dated 14(16)/2/2019.
15) DPT letter no. EG/WK/4660 (EC)/Part V/205 dated 30(6)/11 (12)/2019.
16) DPT letter no. EG/WK/4660 (EC)/Part V dated 15/01/2021.
17) DPT letter no. EG/WK/4660 (EC)/Part V/92 dated 30(07)/9(10)/2021.
18) DPT letter no. EG/WK/4660 (EC)/Part V dated 28/03/2022
19) DPA letter no. EG/WK/4660 (EC)/Part V/149 dated 19/07/2022
20) DPA letter no. EG/WK/4660 (EC)/Part V/230 dated 02/02/2023
21) DPA letter no. EG/WK/4660 (EC)/Part V/350 dated 14/08/2023
22) DPA letter no. EG/WK/4660 (EC)/Part V/37 dated 19/03/2024

Sir,
It is requested to kindly refer above cited references for the said subject.

.....cont.....

In this connection, it is to state that, as directed under above referred letter dated

5/8/2009 of MoEF, Regional Office, Gandhinagar, Deendayal Port Authority (Erstwhile Deendayal Port Trust) vide above referred letters had regularly submitted Six Monthly compliance report of stipulated conditions and Monitoring report in Data Sheet, in connection with subject project.

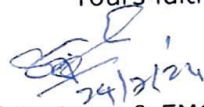
Now, as directed in above referred letter dated 5/8/2009 of MoEF, GoI, please find enclosed herewith point wise compliance to various stipulation in Environmental & CRZ Clearance granted by MoEF, GoI vide letter 11-70/2006-IA.III dated Sept, 2008 (**Annexure 1**) & Monitoring Report in Data Sheet (**Annexure 2**), for the period upto May, 2024 for kind information and record please.

Further, as per the MoEF&CC, Notification S.O.5845 (E) dated 26.11.2018, stated that **"In the said notification, in paragraph 10, in sub-paragraph (ii), for the words "hard and soft copies" the words "soft copy" shall be substituted"**. Accordingly, we are submitting herewith soft copy of the same via e-mail ID iro.gandhingr-mefcc@gov.in

This has the approval of the Chief Engineer, Deendayal Port Authority.

Thanking You.

Yours faithfully,


Dy. Chief Engineer & EMC(I/c)
Deendayal Port Authority

Copy along with point wise compliance of stipulated conditions, to:

1) Shri Amardeep Raju, MoEF&CC,GoI and Member Secretary (EAC-Infra.1), Indira Paryavaran Bhavan, Ministry of Environment, Forest and Climate Change
Jor Bagh Road, Aliganj, New Delhi-110003.
Email: ad.raju@nic.in

3) Shri T. C. Patel,
Unit Head, Kachchh,
Gujarat Pollution Control Board,
Paryavaran Bhavan,
Sector 10A, Gandhinagar- 382 010.
Email-kut-uh-gpcb@gujarat.gov.in

2) Shri Prasoon Gargav,
Scientist E & Regional Director,
Central Pollution Control Board,
Parivesh Bhawan, Opp. VMC Ward
Office No.10, Subhanpura,
Vadodara - 390 023.
Email: prasoon.cpcb@nic.in

4) The Regional Officer,
Gujarat Pollution Control Board,
Regional Office (East Kutch),
Administrative Office Building,
Deendayal Port Trust, Gandhidham.
Email Id. ro-gpcb-kute@gujarat.gov.in

Annexure -1

Annexure 1

Compliance Report for the period upto May, 2024

Subject: - Compliance of conditions stipulated in Environmental & CRZ Clearance granted by the MoEF&CC, GoI for "Construction of 13th to 16th Cargo Berths at Deendayal Port Authority (Erstwhile: Deendayal Port Trust)".

- The MoEF, GoI granted Environmental & CRZ Clearance for the subject project vide no. F. No. 11-70/2006-IA-III dated Sep 2008.
- 7/2/2014 - The MoEF&CC, GoI extended the validity period of Environmental & CRZ Clearance for a further period of 5 years, i.e. up to 30/9/2018.

STATUS OF Berths:

13th Cargo Berth: Under operation since 18/2/2013.

15th Cargo Berth: Under Operation since 16/11/2013.

14th Cargo Berth: Under Operation since 8/4/2019.

16th Cargo Berth: Under Operation since 10/3/2019.

CONSENT TO OPERATE:

DPA obtained Consolidated Consent & Authorisation (CC&A) for whole port area including 13th to 16th Cargo Berth from the GPCB vide Consent Order no-AWH-110594 dated of issue-8/12/2020, with a validity period upto 21/7/2025. Detailed Order issued by the GPCB vide outward no. 581914 dated 22/1/2021 & subsequently, issued Correction in CC&A order vide letter no. PC/CCA-KUTCH-812(5)/GPCB ID 28494/588116 dated 9/4/2021. Further an amendment has issued by GPCB vide letter no. PC/CCA-KUTCH-812(6)/GPCB ID-28494/781072 dated 11/01/2024.

Sr. No.	Conditions	Remarks
A	Specific Condition	
1	All measures indicated in the letter dated 4/8/2008 shall be strictly complied with.	Compliance Report of conditions stipulated in the CRZ recommendation granted by Forest & Environment Department, GoG vide letter dated 14/02/2008 is placed in Annexure A .
2	Necessary clearances from the Gujarat State Pollution Control Board shall be obtained before initiating the project.	<p>GPCB vide order no. PCC/CCA-BHUJ-179(3)/575 dated 9/1/2009 granted a No Objection Certificate to the said project.</p> <p>Currently, all the 4 berths are under operation.</p> <p>Further, GPCB vide order dated 22/1/2021 has issued Consolidated Consent & Authorization (Valid up to 21/7/2025). Subsequently, GPCB issued a Correction in the CC&A order vide letter no. PC/CCA-KUTCH-812(5)/GPCB ID 28494/ 588116 dated 9/4/2021. A copies of the above have already been communicated with the earlier compliance reports submitted.</p> <p>Further an amendment has issued by GPCB vide letter no. PC/CCA-KUTCH-812(6)/GPCB ID-28494/781072 dated 11/01/2024.</p>
3	The project proponent shall not undertake any destruction of mangroves during construction and operation of project.	<p>Point noted. All the 4 berths are under operation.</p> <p>As per the directions of the GCZMA and MoEF&CC, GoI, to date, DPA has undertaken a Mangrove Plantation in an area of 1600 Hectares since the year 2005. The details have already been communicated with the earlier compliance reports submitted.</p> <p>It is also relevant to mention here that, as per the direction of the Gujarat Coastal Zone Management Authority, DPA has already prepared & submitted a report on the mangrove conservation and management plan formulated by the Gujarat Institute of Desert Ecology during the study period of Jan-April, 2015 (Report already submitted along with earlier compliance reports submitted).</p> <p>For regular monitoring, DPA vide work order dated 3/5/2021 has assigned work to M/s GUIDE, Bhuj for Monitoring of mangrove</p>

		<p>plantation carried out by DPA (Period from 24/5/2021 to 23/5/2022). The final report submitted by M/s GUIDE has already been communicated with the earlier compliance report submitted.</p> <p>Further DPA has assigned work to M/s GUIDE, Bhuj vide work order dated 10/06/2024 for "Monitoring of Mangrove Plantation 1600 Ha carried out by DPA" for the Period of 10/06/2024 to 09/06/2025. The work order is attached herewith as Annexure B</p>
4	<p>Sewage arising in the Port area shall be treated to conform to the standards stipulated by Gujarat State Pollution Control Board and shall be utilized/ recycled or gardening, plantation and irrigation.</p>	<p>The sewage generated in the port area is treated in the 1.5 MLD STP at Kandla. The treated wastewater is utilized for gardening and plantation purposes. In addition to that, it also has septic tanks at places where STP is inaccessible.</p> <p>DPA has been appointing a NABL-accredited laboratory to monitor environmental parameters, and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, and Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar, to regularly monitor environmental parameters vide Work Order dated 15/02/2023. The work is in progress, and the Annual report (2023-24) submitted by GEMI, Gandhinagar, is attached herewith as Annexure C.</p>
5	<p>Project proponent shall prepare Disaster Management Plan covering emergency evacuation mechanisms etc. deal with natural disaster events and regularly update from time to time.</p>	<p>DPA is already having a Disaster Management Plan. A copy of the same has been communicated with earlier submitted compliance reports.</p>
6	<p>There shall be no withdrawal of groundwater in the COASTAL REGULATION ZONE area for this project.</p> <p>The proponent shall ensure that as a result of the proposed constructions, ingress of saline water into ground water does not take place. Piezometers shall be installed for regular monitoring for this purpose at appropriate locations on the project site.</p>	<p>All the 4 berths are currently under operation.</p>

7	The facilities to be constructed in the COASTAL REGULATION ZONE area as part of this project shall be strictly in conformity with the provisions of the COASTAL REGULATION ZONE Notification, 1991 as amended subsequently.	All the 4 berths are currently under operation.
8	Green belt area shall be developed along the project and budget earmarked.	<p>DPA had entrusted the work to the Forest Department, Gujarat, for developing a green belt in and around the Port area at a cost of Rs. 352 lakhs in an area of about 32 hectares, and the work is already completed.</p> <p>Further, DPA has appointed the Gujarat Institute of Desert Ecology (GUIDE) for "Green belt development in Deendayal Port Authority and its Surrounding Areas, Charcoal site' (Phase-I)" vide Work Order No.EG/WK/4757/Part [Greenbelt GUIDE], dated 31st May 2022. The final report has already been communicated with the last compliance report.</p> <p>DPA has assigned the Greenbelt development in Deendayal Port Authority and its surrounding areas, Phase II, to M/s GUIDE vide Work order EG/WK/4751/Part (Greenbelt)/327 dated 23.06.2023. The Progress report submitted by M/s GUIDE, Bhuj, is attached herewith as Annexure D.</p>
9	No product other than those permissible in the COASTAL REGULATION ZONE Notification, 1991 shall be stored in the COASTAL REGULATION ZONE area.	<p>Point Noted.</p> <p>Cargo is being stored at the backup area of berths, viz. 13th to 16th CB, as per the EC & CRZ Clearance accorded by the MoEF&CC, GoI.</p>
B General Conditions		
I	<p>Construction of the proposed structures shall be undertaken meticulously conforming to the existing Central/Local rules and regulations including COASTAL REGULATION ZONE Notification, 1991 & its amendments.</p> <p>All the construction design/drawings relating to the proposed construction activities must have approvals of the concerned State Government Department/Agencies.</p>	Currently, all the 4 berths are under operation.
II	Adequate provisions for	All the 4 berths are currently under

	<p>infrastructure facilities such as water supply, fuel, sanitation etc. shall be ensured for construction workers during the construction phase of the project so as to avoid felling of trees / mangroves and pollution of water and surroundings.</p>	<p>operation.</p>
<p>iii</p>	<p>The project authorities must make necessary arrangement for disposal of solid wastes and for the treatment of Effluents by providing a proper wastewater treatment plant outside the COASTAL REGULATION ZONE area.</p> <p>The quality of treated effluents, solid wastes and noise level etc. must conform to the standards laid down by the competent authorities including the Central/State Pollution Control Board and the Union Ministry of Environment and Forests under the Environment (Protection) Act, 1986, whichever are more stringent.</p>	<p>Companies authorized by the State Pollution Control Board (SPCB) have been awarded the work of collecting, transporting, and disposing of solid waste by the Deendayal Port Authority.</p> <p>For ship waste management, DPA issued Grant of License/Permission to carry out the work of collection and disposal of "Hazardous Waste/Sludge/ Waste Oil" and "Dry Solid Waste (Non- Hazardous)" from Vessels calling at Deendayal Port" through DPA contractors. Further, it is to state that, all ships are required to follow DG Shipping circulars regarding the reception facilities at Swachh Sagar portal.</p> <p>Further, DPA has appointed GEMI, Gandhinagar, for the work of "Preparation of Plan for Management of Plastic Wastes, Solid Waste, including C&D waste, E-waste, Hazardous waste, including Biomedical and Non-Hazardous Waste in the Deendayal Port Authority" vide Work Order dated 24/01/2023. The work is in progress.</p> <p>Generated sewage is treated in DPA's existing STP (1.5 MLD capacity). In addition to that, it also has septic tanks at places where STP is inaccessible.</p> <p>DPA has been appointing a NABL-accredited laboratory to monitor environmental parameters, and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, and Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar, to regularly monitor environmental parameters vide Work Order dated 15/02/2023. The work is in progress, and the Annual report (2023-24) submitted by GEMI, Gandhinagar, is attached herewith as Annexure C.</p>
<p>Iv</p>	<p>The proponents shall provide for a regular monitoring mechanism as</p>	<p>DPA has been appointing a NABL-accredited laboratory to monitor environmental</p>

	<p>to ensure that the treated effluents conform to the prescribed standards.</p> <p>The records of analysis reports must be properly maintained and made available for inspection to the concerned State/Central officials during their visits.</p>	<p>parameters, and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, and Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar, to regularly monitor environmental parameters vide Work Order dated 15/02/2023. The work is in progress, and the Annual report (2023-24) submitted by GEMI, Gandhinagar, is attached herewith as Annexure C.</p>
V	<p>In order to carry out the environmental monitoring during the operational phase of the project, the project authorities shall provide an environmental laboratory well equipped with standard equipment and facilities and qualified manpower to carry out the testing of various environmental parameters.</p>	<p>DPA has been appointing a NABL-accredited laboratory to monitor environmental parameters, and reports are being submitted from time to time to the GPCB, IRO, MoEF&CC, GoI, and Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar, to regularly monitor environmental parameters vide Work Order dated 15/02/2023. The work is in progress, and the Annual report (2023-24) submitted by GEMI, Gandhinagar, is attached herewith as Annexure C.</p>
vi	<p>The sand dunes if any on the site shall not be disturbed in any way.</p>	<p>No sand dunes at project site prevail.</p>
Vii	<p>A copy of the clearance letter will be marked to the concerned Panchayat/local NGO, if any from whom any suggestion/representation has been received while processing the proposal.</p>	<p>No suggestion/ representation has been received while processing the proposal.</p>
Viii	<p>The Gujarat Pollution Control Board shall display a copy of the clearance letter at the Regional Office, District Industries Centre and Controller's Office/Tehsildar's Office for 30 days.</p>	<p>-----</p>
ix	<p>The funds earmarked for environment protection measures shall be maintained, in a separate account and there shall be no diversion of these funds for any other purpose.</p> <p>A year-wise expenditure on environmental safeguards shall be reported to this Ministry's Regional Office at Bhopal and the State Pollution Control Board.</p>	<p>Point noted.</p> <p>The allocation made under the scheme of "Environmental Services & Clearance thereof other related Expenditure" during BE 2024-25 is Rs. 657 Lakhs.</p> <p>The expenditure made under the "Environmental Services & Clearance of other related Expenditure" is Rs. 330 Lakhs from December 2023 to May 2024.</p> <p>The yearly expenditure on environmental safeguards is regularly submitted in the monitoring datasheet to the Ministry's Regional Office at Bhopal (Now Gandhinagar).</p>

X	Full support shall be extended to the officers of this Ministry's Regional Office at Bhopal and the officers of the central and State Pollution Control Board by the project proponents during their inspection for monitoring purpose, by furnishing full details and action plans including the action taken reports in respect of mitigate measures and other environment protection activities.	DPA had given the required support to the officer of the Ministry's Regional Office, Bhopal, during a site inspection carried out on 29/12/2016 for the purpose of certifying EC Conditions. DPA has also given required support to the officials of the Gujarat Pollution Control Board during their visits to DPA for inspection, etc. Further, it is also assured that DPA shall extend full support in future to the officials of the Ministry's Regional Office at Bhopal (Now Gandhinagar) and the officers of the Central and State Pollution Control Board during their inspection.
xi	In case of deviation of alteration in the project including the implementing agency, a fresh reference shall be made to this Ministry for modification in the clearance conditions or imposition of new ones for ensuring environment protection.	Point Noted.
Xii	This ministry reserves the right to revoke this clearance, if any of the conditions stipulated are not complied with to satisfaction of this ministry.	Point Noted.
Xiii	This Ministry or any other competent authority may stipulate any other additional conditions subsequently, if deemed necessary, for environment protection, which shall be complied with.	Point Noted.
Xiv	The project proponent shall advertise in at least two local newspapers widely circulated in the region around the project, one of which shall be in the vernacular language of the locality Concerned, informing that the project has been accrued environment clearance and copies of clearance letters are available with the State Pollution Control Board and may also be seen at website of the Ministry of Environment & Forests at http://www.envfornic.in . The advertisement shall be made within 7 days from the date of issue	Advertisements had already been made in Kutch Mitra on 21/10/2008 and Kutch Uday on 22/10/2008. Further, Newspaper cuttings had already been sent to the Regional Office, MoEF&CC, Bhopal, vide DPA letter No.: EG/WK/4660(EC)/01 dated 31/10/2008.

	of the clearance letter and a copy of the same shall be forwarded to the Regional office of this Ministry at Bangalore.	
xv	The project proponent shall inform the Regional office at Bhopal as well as the Ministry the date of financial closer and final approval of the Project by the concerned authorities and the date of Start of Land Development work.	The necessary details have already been provided by the DPA from time to time, along with the earlier compliance reports submitted. Now, all the 4 berths are under operation.
10	<p>The above-mentioned stipulations will be enforced among others under the water (Prevention and Control of Pollution) Act, 1974, the Air (Prevention and Control of Pollution) Act, 1981, the Environment (Protection) Act 1986, the Hazardous Chemicals (Manufactures, storage and Import) Rules, 1989, the Coastal Regulation Zone Notification, 1991 and its subsequent amendments and the Public Liability Insurance Act, 1991 and the Rules made there under from time to time.</p> <p>The project proponents shall also ensure that the proposal complies with the provisions of the approved Coastal Zone Management Plan of Gujarat State.</p>	<p>DPA has obtained consolidated consent and authorization vide GPCB (Consent Order no-AWH-110594 dated of issue-8/12/2020, with a validity period up to 21/7/2025)– Detailed Order issued by the GPCB vide outward no. 581914 dated 22/1/2021 & subsequently, issued Correction in CC&A order vide letter no. PC/CCA-KUTCH-812(5)/GPCB ID 28494/588116 dated 9/4/2021. A copy of the same has already been communicated with the earlier compliance reports submitted. Further an amendment has issued by GPCB vide letter no. PC/CCA-KUTCH-812(6)/GPCB ID-28494/781072 dated 11/01/2024.</p> <p>DPA has been appointing a NABL-accredited laboratory to monitor environmental parameters, and reports are being submitted from time to the GPCB, IRO, MoEF&CC, GoI, and Gandhinagar. Recently, DPA appointed GEMI, Gandhinagar, to regularly monitor environmental parameters vide Work Order dated 15/02/2023. The work is in progress, and the Annual report (2023-24) submitted by GEMI, Gandhinagar, is attached herewith as Annexure C.</p> <p>Public Liability Insurance is renewed from time to time as required. The Public Liability Insurance has been renewed and is valid till 23/07/2024. A copy of the same has already been communicated with the earlier compliance report submitted.</p> <p>Deendayal Port Authority had already obtained Coastal Regulation Zone Recommendations dated 14/02/2008 from the State Forest &Environment Department, Government of Gujarat, for the project.</p>

		All the 4 berths are under operation.
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Annexure C

PLI Policy

दि न्यू इन्डिया एश्योरन्स कं. लि.

(भारत सरकार का उपक्रम)

बृहत कॉर्पोरेट एवं ब्रोकर्स कार्यालय : 920000

न्यू इन्डिया सेंटर, 11वीं मंजिल, 17/ए, कूपरेज रोड,
डॉ. बी.आर. अंबेडकर चौक, मुंबई - 400 001.

फोन : 022-22044973 / 2204 4976 / 2204 4977 / 2204 4974



THE NEW INDIA ASSURANCE CO. LTD.

(A Govt. of India Undertaking)

Large Corporate & Broker's Office : 920000

New India Centre, 11th Floor, 17/A, Cooperage Road,

Dr. B.R. Ambedkar Chowk, Mumbai - 400 001

Phone : 022 - 2204 4973 / 2204 4976 / 2204 4977 / 2204 4974



RISK DETAILS

TYPE:	MARINE PORT PACKAGE INSURANCE POLICY
INSURED:	DEENDAYAL PORT AUTHORITY , (hereinafter referred as DPA) and/ or associated and/ or affiliated and/ or interrelated and/ or subsidiary companies and/ or corporations as they now are or may hereafter be created and/ or constituted and/ or for whom the Assured receive instructions to insure and/ or for whom the Assured have or assume a responsibility to arrange insurance, whether contractually or otherwise, as their respective rights and interests may appear hereinafter known as the Assured and/ or as original
PRINCIPAL ADDRESS:	<u>Address of the Original Insured</u> Administrative Office Building, Near Madhuban Hotel, Gandhidham, Kutch, Gujarat.
INSURANCE INTERMEDIARY:	Marsh India Insurance Brokers Pvt. Ltd.
PERIOD:	12 months with effect from 24 th July 2023 till 23 rd July 2024, both days included
INTEREST:	<u>Section 1</u> Port Authority Liabilities including liability of contractor and subcontractors and wreck removal. <u>Section 2</u> Real and Personal Property - In respect of all properties, owned by / under custody of Insured(s) hereunder including adjacent warehouses associate structures. <u>Section 3</u> Port Equipment including all Cargo Handling Equipment /Vehicles, Machineries and spares <u>Section 4</u> Business Interruption consequent upon Property damage (including cargo handling equipment, machineries etc.) For Business interruption of the Port operation (wholly or partly) due to/consequent upon or arising out of:

पंजीकृत एवं प्रधान कार्यालय : न्यू इन्डिया एश्योरन्स बिल्डींग, 87, महात्मा गांधी रोड, फोर्ट, मुंबई - 400 001.

Regd. & Head Office : New India Assurance Bldg, 87, Mahatama Gandhi Road, Fort, Mumbai - 400 001.

Website : www.newindia.co.in

CIN : L66000MH1919GOI000526

दि न्यू इन्डिया एश्योरन्स कं. लि.

(भारत सरकार का उपक्रम)

बृहत कॉर्पोरेट एवं ब्रोकर्स कार्यालय : 920000

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Phone : 022 - 2204 4973 / 2204 4976 / 2204 4977 / 2204 4974



(a) Interruption of electric supply to insured properties Or insured handling equipment, which is beyond the control of the assured.

(b) Blockage of Channel/ Waterways due to any cause

(c) Blockage of any land access within the immediate Vicinity* of the Port/ Terminals.

*(immediate vicinity will mean at least 8 km radii from main entrance of Port's operational area applicable for both Kandla as well as for Vadinar)

LIMIT OF LIABILITY

Section 1

Overall Limit of Liability: INR 40,00,00,000 any one accident or occurrence and in the aggregate

Sublimit for liability arising out of wreck removal: INR 5,00,00,000

Sections 2, 3 & 4

Loss Limit: INR 673,00,00,000 any one accident or occurrence and in the aggregate

TOTAL SUM INSURED FOR PROPERTIES (excludes owned vessels): **INR 57,304,306,727.**

Sections 4

Indemnity Period: 2 Months

Annual Revenue – INR 23,478,594,000

Annual Gross Profit – INR 22,159,394,000

Loss limit – INR 100,00,00,000

Combined Single Limit for PD /BI / Liability across all sections is INR 713,00,00,000

LOCATION:

Insured Location addresses as under:

1. Administrative Office Bldng, Near Madhuban Hotel, Gandhidham, Kutch, Gujarat -370201
2. Custom Bounded Area Port of Kandla – 370210.
3. Port Colony, KDLB colony, FCI colony, Residential quarters-400 quarters, Gopalpuri, Gandhidham -370201.

पंजीकृत एवं प्रधान कार्यालय : न्यू इन्डिया एश्योरन्स बिल्डींग, 87, महात्मा गांधी रोड, फोर्ट, मुंबई - 400 001.

Regd. & Head Office : New India Assurance Bldg, 87, Mahatama Gandhi Road, Fort, Mumbai - 400 001.

Website : www.newindia.co.in

CIN : L66000MH1919GOI000526

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4. Office Buildings and Residential Quarters
outside port area, Kandla – 370210

5. Dispensary at Adipur-370205

6. Baba Saheb Ambedkar Convention Centre Gandhidham
7. Jetty Area, Vadinar-361010 – Latitude : 220 44' N ; Longitude :
690 67' E
8. Port Colony, Vadinar-361010 – Latitude : 230 01' N ; Longitude :
700 13' E

**POLICY
CONDITIONS:**

Section 1

Ports and Terminals Consortium Section 1 – Liability Wording
Amended.

Clause 2.3 (Insuring Clause) amended.

Ports and Terminals Consortium Fire Extension (Liability).

Ports and Terminals Consortium Advice and Information Extension
(Liability).

Ports and Terminals Consortium Fines and Duty Extension
(Liability).

Ports and Terminals Consortium Infringement of Personal Rights
Extension (Liability).

Ports and Terminals Consortium Wrongful Delivery of Cargo
Extension (Liability).

**Subject to Joint Liability Committee War and Terrorism Exclusion
Clause JL2002/02 17/01/02 plus Joint Liability Committee**

Deductible:

For Liability (including environmental pollution): Flat: INR 5,00,000

Section 2

Ports and Terminals Consortium Section 2 – Property Damage
Wording Amended.

Clause 2.1 (Insuring Clause) amended to include electrical and
machinery breakdown.

Exclusion 4.8 (Safe working load) amended.

Exclusion 5.2 (Road) deleted.

Exclusion 5.4 (Stock) does not apply to stock of spare parts.

Exclusion 4.9 (Communication Equipment) deleted.

Clause 5.1 amended to include land development cost

Clause 8.1 (Automatic Acquisition) amended to 90 days.

Clause 8.2 (Automatic Acquisition) amended to 10%.

Ports and Terminals Consortium Earthquake Extension Clause

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Regd. & Head Office : New India Assurance Bldg, 87, Mahatama Gandhi Road, Fort, Mumbai - 400 001.

Website : www.newindia.co.in

CIN : L66000MH1919GOI000526

दि न्यू इन्डिया एश्योरन्स कं. लि.

(भारत सरकार का उपक्रम)

बृहत कॉर्पोरेट एवं ब्रोकर्स कार्यालय : 920000

न्यू इन्डिया सेंटर, 11वीं मंजिल, 17/ए, कोपरगेज रोड,
डॉ. बी.आर. आंबेडकर चौक, मुंबई - 400 001.

फोन : 022-22044973 / 2204 4976 / 2204 4977 / 2204 4974



THE NEW INDIA ASSURANCE CO. LTD.

(A Govt. of India Undertaking)

Large Corporate & Broker's Office : 920000

New India Centre, 11th Floor, 17/A, Cooperage Road,

Dr. B.R. Ambedkar Chowk, Mumbai - 400 001

Phone : 022 - 2204 4973 / 2204 4976 / 2204 4977 / 2204 4974



(Property) Amended, 1/04 LSW1517.

Clause A amended to include Tsunami.

Clause B amended to include Tsunami.

48 hours amended to 72 hours.

Deductible:

(A) Other than AOG peril & Vessel Impact: 2% of claim amount subject to Minimum **INR 3,00,000 each and every claim**

(B) AOG Peril: 2% of claim amount subject to **Minimum INR 20,00,000 each and every claim (including losses affecting breakwater)**

(C) Vessel impact: 2% of claim amount subject to **Minimum INR 20,00,000 each and every claim (including losses affecting breakwater)**

Section 3

Ports and Terminals Consortium Section 3 – Handling Equipment Wording Amended.

Clause 2.1 (Insuring Clause) amended to include electrical and machinery breakdown.

Clause 2.4 (Removal of Wreck/Debris) included

Exclusion 4.7 (Communication Equipment) deleted.

Exclusion 4.9 (Safe working load) amended.

Exclusion 4.15 (Mechanical or Electrical Breakdown) deleted.

Clause 8 (Protective Maintenance) amended.

Clause 9.1 (Automatic Acquisition) amended to 90 days Clause

9.2 (Automatic Acquisition) amended to 10%

Ports and Terminals Consortium Earthquake Extension Clause (Handling Equipment) Amended 1/04 LSW1520. Clause A amended to include Tsunami.

Clause B amended to include Tsunami.

48 hours amended to 72 hours.

Deductible: 2% of claim subject to **Minimum INR 3,00,000**

Section 4

Ports and Terminals Consortium Section 4 Business Interruption Wording Amended 1/04 LSW1522.

Clause 2.3 (Interruption to Utility Supply) amended to include gas, fuel or water supply.

Additional Clause 2.4 interruption due to damage and/or blockage of pipeline.

पंजीकृत एवं प्रधान कार्यालय : न्यू इन्डिया एश्योरन्स बिल्डींग, 87, महात्मा गांधी रोड, फोर्ट, मुंबई - 400 001.

Regd. & Head Office : New India Assurance Bldg, 87, Mahatama Gandhi Road, Fort, Mumbai - 400 001.

Website : www.newindia.co.in

CIN : L66000MH1919GOI000526

दि न्यू इन्डिया एश्योरन्स कं. लि.

(भारत सरकार का उपक्रम)

बृहत कॉर्पोरेट एवं ब्रोकर्स कार्यालय : 920000

न्यू इन्डिया सेंटर, 11वीं मंजिल, 17/ए, कूपरेज रोड,
डॉ. बी.आर. अंबेडकर चौक, मुंबई - 400 001.

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Phone : 022 - 2204 4973 / 2204 4976 / 2204 4977 / 2204 4974



Deductible: 7days

Applicable to Sections 2, 3 & 4

Subject to Expediting Expenses Clause

Subject to Architects, Surveyors', Legal and Consulting Engineers'
Fees Clause

Subject to Minor Works Clause

Subject to Public Authority Clause

Subject to Reinstatement Clause

Subject to Temporary Removal Clause

Subject to Additional Increased Cost of Working Clause.

Subject to Prevention of Ingress/Egress Clause.

Subject to Professional Accountants Fees Clause

Subject to Average Clause (85%)

Pollution Clean-up Costs Clause

Claims Preparation Costs Clause

Minimization of Loss Clause

Designation of Property Clause

Listed Perils resulting from seepage and/or pollution and/or
contamination clause

Limited seepage &/or pollution &/or contamination resulting
from physical damage caused by listed perils clause

Waiver of under-insurance upto 15% of Sum Insured under
property damage and BI Sum Insured

Marine Impact Insurance Clause

Specialized / Heavy Lift/ Oversize Lifting clause

Toxic Mould Exclusion Clause

Claims Control Clause

NMA 2919 War and Civil War and Terrorism Exclusion Clause

Applicable to All Sections

General Policy Provisions LSW1524 01/04 Amended.

पंजीकृत एवं प्रधान कार्यालय : न्यू इन्डिया एश्योरन्स बिल्डींग, 87, महात्मा गांधी रोड, फोर्ट, मुंबई - 400 001.

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Clause 5 (Radioactive Contamination, etc) deleted

Clause 6.1 B. amended to delete 'strike, lock-out, labour disturbance, riot, civil commotion'.

Clause 11 (Notice of Potential Claims) amended.

Clause 18 (Premium Payment Clause) deleted.

Clause 21 (Governing Law) amended to India.

Clause 10 (Electronic Exclusion Clause) deleted.

Employment Practices Clause

Simultaneous Payment Clause (Losses)

Waiver of Subrogation and Additional Assured Clause

Special Termination Clause.

Continuity Clause

Subject to Institute Radioactive Contamination, Chemical, Biological, Bio-chemical and Electromagnetic Weapons Exclusion

Clause CL.370 10/11/03, and Marine Cyber Exclusion LMA5402 and Marine Cyber Endorsement LMA5403.

Subject to Sanction Limitation and Exclusion Clause LMA3100 15th September 2010.

Subject to Unintentional Errors and Omission Clause.

Notwithstanding anything contained elsewhere, insurance shall be governed by and construed in accordance with the laws of India and the exclusive jurisdiction of India.

Payment on account clause - Payment on account of any loss recoverable under this insurance will be promptly made by the insurers to the insured if so desired, provided that such payment are deducted from the finally agreed claim settlement figures.

Paneled surveyor clause: In the event of a claim, the surveyors shall be appointed only from the panel of agreed surveyors as mentioned below:

a) Proclaim Insurance Surveyors and Loss Assessors Private Limited

b) McLarens Insurance Surveyors And Loss Assessors India Pvt. Ltd

c) Alex Stewart International (India) Private Limited

In case above surveyors are not available, the appointment of alternate surveyor by insurance company will be done in agreement

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and after consent of the assured.



Marsh

EXPRESS

WARRANTIES: None

CONDITIONS

PRECEDENT: None

SUBJECTIVITIES: None

PREMIUM: Total Premium inclusive of sections 1,2,3 &4:

INR 119,589,903/- plus GST of INR 21,526,183/-

Total premium of INR 141,116,086/-

Paid in full prior to inception

Terrorism Cover

Insured: **DEENDAYAL PORT AUTHORITY**, (hereinafter referred as MPT) and/ or associated and/ or affiliated and/ or interrelated and/ or subsidiary companies and/ or corporations as they now are or may hereafter be created and/ or constituted and/ or for whom the Assured receive instructions to insure and/ or for whom the Assured have or assume a responsibility to arrange insurance, whether contractually or otherwise, as their respective rights and interests may appear hereinafter known as the Assured and/ or as original

Insurance

Intermediary: Marsh India Insurance Brokers Pvt. Ltd.

Risk Location:

Insured Location addresses as under:

1. Administrative Office Bldg, Near Madhuban Hotel, Gandhidham, Kutch, Gujarat -370201

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370210.

2. Custom Bounded Area Port of Kandla –

3. Port Colony, Gopalpuri, Gandhidham -

370201.

4. Office Buildings and Residential Quarters outside port area,
Kandla – 370210

5. Dispensary at Adipur-370205

6. Baba Saheb Ambedkar Convention Centre Gandhidham

7. Jetty Area, Vadinar-361010 – Latitude : 220 44' N ; Longitude
: 690 67' E

8. Port Colony, Vadinar-361010 – Latitude : 230 01' N ;
Longitude : 700 13' E

Occupancy:

Marine Port

Cover:

Terrorism and Sabotage with third party liability limit

Period:

24th July 2023 to 23rd July 2024

Total Insured Values:

Property Damage and handling equipment-
INR 57,304,306,727.

Sections 4

Indemnity Period: 2 Months

Annual Revenue – INR 23,478,594,000

Annual Gross Profit – INR 22,159,394,000

Loss limit – INR 100,00,00,000

Limit:

Combined Single Limit for Property Damage, handling equipment
and Business Interruption – INR 673,00,00,000

Third party liability limit of INR 40,00,00,000

Combined Single Limit for Property Damage, handling equipment
and Business Interruption and liability – INR 713,00,00,000

Deductibles:

Material damage – 2% claim amount subject to minimum of INR
300,000

Business Interruption – 7 days

Third Party Liability – INR 500,000 any one accident / occurrence

पंजीकृत एवं प्रधान कार्यालय : न्यू इन्डिया एश्योरन्स बिल्डींग, 87, महात्मा गांधी रोड, फोर्ट, मुंबई - 400 001.

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(भारत सरकार का उपक्रम)

बृहत कॉर्पोरेट एवं ब्रोकर्स कार्यालय : 920000

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Phone : 022 - 2204 4973 / 2204 4976 / 2204 4977 / 2204 4974



Total Premium: INR 1,720,634/- plus GST of INR 309,714/- totaling to

INR 2,030,348/-

Thanking you,

The New India Assurance Co. Ltd.

K Chaur



Authorized Signatory

पंजीकृत एवं प्रधान कार्यालय : न्यू इन्डिया एश्योरन्स बिल्डींग, 87, महात्मा गांधी रोड, फोर्ट, मुंबई - 400 001.
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Website : www.newindia.co.in
CIN : L66000MH1919GOI000526

/

/

Annexure D

Details of Non hazardous waste recycler



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector-10-A, Gandhinagar-382 010

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in

By R.P.A.D

One Time Authorization as importer for importing Non-Hazardous waste under Part - D of Schedule - III on behalf of actual users.

(See Rule-13)(2)(C)

The authorization is hereby granted to **V. K. Enterprise** having IEC No. **ACAPN6790N** Located at **2, Plot No.16, Sector 1/A, Shakti Nagar Road, Gandhidham, Kutch-370201** for import of the following waste listed in part D of schedule III of Hazardous and Other Waste (M&TM) Rules-2016.

Sr.No.	Description of Non Hazardous waste to be imported.
1.	Iron and Steel Scrap, Brass Scrap, Aluminium Scrap, Copper Scrap, Zinc Scrap-500MTPA(Under B-1010, Part-D of Schedule - III of Hazardous and Other Waste (M&TM) Rules-2016)

Specific condition;

1. Unit shall strictly comply with all the conditions mentioned in Memorandum of Understanding No.KC0000733176 dated 01/04/2021.
2. The Applicant / Importer shall have to submit Performa Invoice within 30 days from the date of issue of this letter.

The authorization is subjected to following conditions:

- 1 The import is permitted only for sale to actual users/manufactures who are registered & have valid consent & Authorization of the State Pollution Control Board/Pollution Control Committee
- 2 In case of illegal import or import other than mentioned in Part-D of Schedule-III of the Hazardous and Other Waste (M&TM) Rules-2016, the waste has to be **re-exported by the importer** at his own cost within a period of 90 days from the date of its arrival in India.
- 3 The importer of the hazardous and other wastes shall maintain records of the hazardous and other waste imported by him in Form 3 and the record so maintained shall be made available for inspection.
- 4 The importer of the hazardous and other wastes shall file an annual return in **Form 4** to the State Pollution Control Board on or before the **30th day of June** following the financial year to which that return relates.

Clean Gujarat Green Gujarat

ISO - 9001 - 2008 & ISO - 14001 - 2004 Certified Organisation

5. The Board reserves right to cancel/amend/Revoke the authorization at any point of time as per the provision of Hazardous and Other Waste (M&TM) Rules-2016 and subsequent amendment thereof.
6. The importers shall have to comply with the provisions of the Environment protection Act, 1986 and the Rules made therein.
7. The Importers shall comply with the provisions of Hazardous and Other Waste (M&TM) Rules-2016 in line with EPA-1986.

For and on behalf of
Gujarat Pollution Control Board

D. M. Thaker
18/9/2021

(D. M. Thaker)
Environment Engineer
Unit Head Hazardous Waste Cell

No. GPCB/HAZ-R-Kutch-332/ 60/158/

18 SEP 2021

Issued to:

V. K. Enterprise

2, Plot No. 16, Sector 1/A,

Shakti Nagar Road, Gandhidham,

Kutch-370725



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector-10-A, Gandhinagar-382 010

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in

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By R.P.A.D

One Time Authorization as importer for importing Non-Hazardous waste under Part - D of Schedule - III on behalf of actual users.

(See Rule-13)(2)(C)

The authorization is hereby granted to **Green Earth Marine Solutions** having IEC No. **CIOPS1894Q** Located at **Office No.202, Plot No.578, Ward 12/c, Second Floor, Shakti Avenue, Gandhidham, Kutch-370201** for import of the following waste listed in part D of schedule III of Hazardous and Other Waste (M&TM) Rules-2016.

Sr. No.	Name and Basel No. of Other Waste as per the SCHEDULE-III, Part-D of Hazardous and Other Waste (Management and Transboundary Movement) Rules, 2016	Quantity (Ton/Annum)	List and detailed address of actual or prospective users
1.	Iron and Steel Scrap [B-1010]	600 MTPA	V M Industries (GPCB ID 13236) Plot No.210/3, Shramjivi Vasahat, Opp. Rajendra Park, Rakhiyal, Ahmedabad
2.	Copper Scrap [B-1010]	1000 MTPA	Jayshree Agro Industries (GPCB ID 11910), Plot No.1211, GIDC Dholka, Ahmedabad

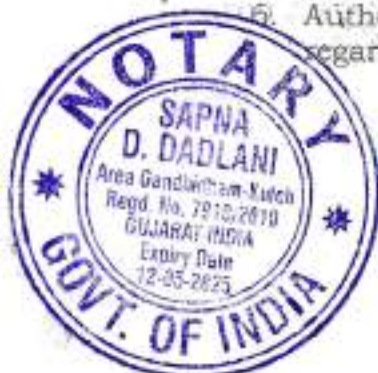
This authorization is granted as per the provisions of clause (c) of sub-rule (2) of rule 13, of Hazardous and Other Waste (Management and Transboundary Movement) Rules, 2016.

This authorization is subject to the following general and specific conditions:-

1. Unit shall strictly comply with all the conditions mentioned in Memorandum of Understanding No.KC0031050896-897 dated 25/01/2022.
2. The Applicant / Importer shall have to submit Performa Invoice within 30 days from the date of issue of this letter.
3. The authorized person shall comply with the provisions of the Environment (Protection) Act, 1986 (29 of 1986), and the rules made there under.
4. This authorization shall be produced for inspection at the request of an officer authorized by the State Pollution Control Board.
5. The person authorized shall not import, store and trade in the imported other wastes other than those wastes permitted through this authorization.
6. Authorized person shall intimate the State Pollution Control Board regarding change in the storage location or closure of storage facility.

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ISO - 9001 - 2008 & ISO - 14001 - 2004 Certified Organisation



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7. The waste which gets generated during storage and trading of imported other wastes shall be treated and disposed of as per prevailing regulations.
8. The importer shall bear the cost of import and mitigation of damages if any caused during the process of import, storage and trading.
9. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or the Central Pollution Control Board, as the case may be, from time to time.
10. Annual return as per FORM 4 shall be filed by June 30th for the period ensuring 31st March of the year.
11. The Authorized Trader shall be responsible to obtain other statutory permissions as may be required.
12. The import is permitted only for sale to actual users/manufactures who are registered & have valid consent & Authorization of the State Pollution Control Board/Pollution Control Committee.
13. In case of illegal import or import other than mentioned in Part-D of Schedule-III of the Hazardous and Other Waste (M&TM) Rules-2016, the waste has to be re-exported by the importer at his own cost within a period of 90 days from the date of its arrival in India.
14. The importer of the hazardous and other wastes shall maintain records of the hazardous and other waste imported by him in Form 3 and the record so maintained shall be made available for inspection.
15. The Board reserves right to cancel/amend/Revoke the authorization at any point of time as per the provision of Hazardous and Other Waste (M&TM) Rules-2016 and subsequent amendment thereof.

For and on behalf of
Gujarat Pollution Control Board

D. M. Thaker
2/2/2022
(D. M. Thaker)

Environment Engineer

Unit Head Hazardous Waste Cell

02 FEB 2022

COLOUR XEROX

- 9 FEB 2022

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Sapna B. Dadlani
(SAPNA B. DADLANI)
ADVOCATE & NOTARY
Gandhidham-Kutch

No.GPCB/HAZ-R-Kutch-366/ 622139

Issued to:

Green Earth Marine Solutions

Office No.202, Plot No.578, Ward 12/c,
Second Floor, Shakti Avenue, Gandhidham,
Kutch-370201





GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector 10-A, Gandhinagar 382 010

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in

By R.P.A.D

One Time Registration as importer for importing Non-Hazardous waste under Part - D of Schedule - III on behalf of actual users.

(See Rule-16)

The registration is hereby granted to **Chitrakut Trading and Industries** having **IEC No. 3714001654** Located at **Ranko, Ward-29, Navawas, Madhapar, Bhuj, Kutch-370020** for import of the following waste listed in part D of schedule III of Hazardous waste (Management, Handling & Transboundary Movement) Rules-2008 read with third amendment dated 30/3/2010.

Sr. No.	Description of Non Hazardous waste to be imported.
1.	Aluminum Scrap, Iron & Steel Scrap, Copper Scrap, Zinc Scrap, Brass Scrap @ 80000 MTPA Under B-1010, Part-D of Schedule - III

The registration is subjected to following conditions:

- 1 The import is permitted only for sale to actual users/manufactures who are registered & have valid consent & Authorization of the State Pollution Control Board/Pollution Control Committee.
- 2 The registered trader shall have to submit the details of such import and particulars of actual users along with quantities to this Board on a **quarterly basis** as per prescribed format enclosed herewith as Annexure - A and registration would be liable for cancellation on failure to furnish these details/quarterly report to this Board.
- 3 In case of illegal import or import other than mentioned in Part-D of Schedule-III of the Hazardous waste (Management, Handling & Transboundary Movement), Third Amendment Rules 2010, the waste has to be **re-exported by the importer** at his own cost within a period of 90 days from the date of its arrival in India.
- 4 The Board reserves right to cancel/amend/Revoke the registration at any point of time as per the provision of Hazardous waste (M,H&TM) Rules - 2008 and subsequent amendment thereof.

28 OCT 2022

TRUE COPY

MLJ

(MADHUKANT J. SHAH)
B.Com., LL.B.(Sp.)
ADVOCATE & NOTARY
Gandhidham (Kutch) 370201, India


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- 5 The importers shall have to comply with the provisions of the Environment protection Act, 1986 and the Rules made therein.
6. The Importer shall strictly adhere with Environmental stipulation of Hazardous Waste (Management & Handling) Rules, 2008 in line with EPA-1986.

For and on behalf of
Gujarat Pollution Control Board


(V. R. Ghadge)

Senior Environmental Engineer

No.GPCB/HAZ-R-Kutch-171/ 230610

14 NOV 2014

Issued to:

✓ Chitrakut Trading and Industries
Ranko, Ward-29, Navawas,
Madhapar, Bhuj,
Kutch-370020

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(MADHUKANT J. SHAH)
B.Com., LL.B.(Sp.)
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GUJARAT POLLUTION CONTROL BOARD



Paryavaran Bhavan,

Sector-10-A,

Gandhinagar- 382 010

Phone : (079) 23226295 Fax (079) 23232156

Website: www.gpcb.gov.in

By R.P.A.D

One Time Authorization as importer for importing Non-Hazardous waste under Part - D of Schedule - III on behalf of actual users.

(Sec Rule-13)(2)(C)

The authorization is hereby granted to **Golden Shipping Services** having IEC No. **3716500208** Located at **Kidana Nirmal Nagar, Survey No.133, Plot No.83, Kidana, Kutch-370205** for import of the following waste listed in part D of schedule III of Hazardous and Other Waste (M&TM) Rules-2016.

Sr. No.	Name and Basel No. of Other Waste as per the SCHEDULE-III, Part-D of Hazardous and Other Waste (Management and Transboundary Movement) Rules, 2016	Quantity (Ton/ Annam)	List and detailed address of actual or prospective users
1.	Iron and Steel Scrap [B-1010]	600 MTPA	Vega Alloys (GPCB ID 44804) S.No.22/1 & 2, Maglana-364240, Tal: Sihor, Dist: Bhavnagar

This authorization is granted as per the provisions of clause (c) of sub-rule (2) of rule 13, of Hazardous and Other Waste (Management and Transboundary Movement) Rules, 2016.

This authorization is subject to the following general and specific conditions:-

1. Unit shall strictly comply with all the conditions mentioned in Memorandum of Understanding No.KC0033840599 dated 07/05/2022.
2. The Applicant / Importer shall have to submit Performa Invoice within 30 days from the date of issue of this letter.
3. The authorized person shall comply with the provisions of the Environment (Protection) Act, 1986 (29 of 1986), and the rules made there under.
4. This authorization shall be produced for inspection at the request of an officer authorized by the State Pollution Control Board.
5. The person authorized shall not import, store and trade in the imported other wastes other than those wastes permitted through this authorization.
6. Authorized person shall intimate the State Pollution Control Board regarding change in the storage location or closure of storage facility.
7. The waste which gets generated during storage and trading of imported other wastes shall be treated and disposed of as per prevailing regulations.

8. The importer shall bear the cost of import and mitigation of damages if any caused during the process of import, storage and trading.



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Gandhidham (Kutch) 370201, India.

9. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or the Central Pollution Control Board, as the case may be, from time to time.
10. Annual return as per FORM 4 shall be filed by June 30th for the period ensuring 31st March of the year.
11. The Authorized Trader shall be responsible to obtain other statutory permissions as may be required.
12. The import is permitted only for sale to actual users/manufactures who are registered & have valid consent & Authorization of the State Pollution Control Board/Pollution Control Committee.
13. In case of illegal import or import other than mentioned in Part-D of Schedule-III of the Hazardous and Other Waste (M&TM) Rules-2016, the waste has to be re-exported by the importer at his own cost within a period of 90 days from the date of its arrival in India.
14. The importer of the hazardous and other wastes shall maintain records of the hazardous and other waste imported by him in Form 3 and the record so maintained shall be made available for inspection.
15. The Board reserves right to cancel/amend/Revoke the authorization at any point of time as per the provision of Hazardous and Other Waste (M&TM) Rules-2016 and subsequent amendment thereof.

For and on behalf of
Gujarat Pollution Control Board

D. M. Thaker
17/5/2022

(D. M. Thaker)
Environment Engineer
Unit Head Hazardous Waste Cell

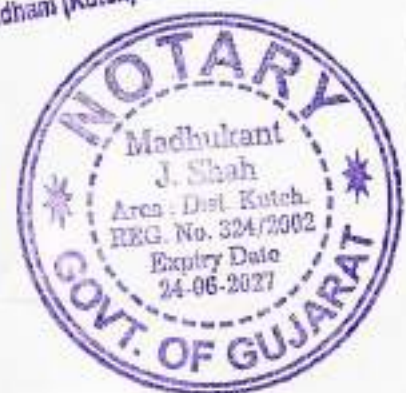
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Issued to:
Golden Shipping Services
Kidana Nirmal Nagar, Survey No.133,
Plot No.83, Kidana,
Kutch-370205

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30 MAY 2022

MADHUKANT J. SHAH
B.Com., LL.B.(Sp.)
ADVOCATE & NOTARY
Gandhidham (Kutch) 370201, India.





GUJARAT POLLUTION CONTROL BOARD

Paryavaran Bhavan

Sector-10-A, Gandhinagar-382 010,

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in

RPAD

Registration as importer for importing on behalf of actual users.

(See Rule-16)

The registration is hereby granted to M/s. **Harish A. Pandya** having IEC No.3700000260 Located at Office No.15, Brahm Samaj Building, Plot No.106, Sector-08, B/H-Oslo Cinema, Gandhidham For import of the following waste listed in part-B of Schedule III of Hazardous waste (Management, Handling & Transboundary Movement) Rules, 2008.

Description of waste	Quantity of Waste to be Imported
All kind of ferrous & non ferrous scrap under B-1010 Of Schedule-III Alluminium Scrap Stainless steel scrap Copper scrap - Zink scrap - Brass Scrap	80,000MT/Annum

The registration is subjected to following conditions:

- 1 The import is permitted only on behalf of actual users, registered traders who have valid consent & Authorization of the Gujarat Pollution Control Board.
- 2 The importer shall submit the quarterly report stating the details of import including the names of actual users and quantity of waste to the Board.
- 3 In case of illegal import or import other than mentioned in Part-B of Schedule-III of the Hazardous waste (Management, Handling & Tran boundary Movement) Rules, 2008, the waste has to be re-exported by the importer at his own cost within a period of 90 days from the date of its arrival in India.



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ADVOCATE & NOTARY
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Paryavaran Bhavan

Sector-10-A, Gandhinagar-382 010.

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Website : www.gpub.gov.in

- 4 The Board reserves right to cancel/amend/Revoke the registration/Authorization at any time as per the policy of the Board/ Government
- 5 The importers shall comply with the provisions of the Environment protection Act, 1986 and the Rules made there under.

For and on behalf of
Gujarat Pollution Control Board

(R. C. Tamboli)
Environment Engineer

GPCB/Haz/R/Kutch-39/ 68612 /2010

Issued to:

M/s **Harish A. Pandya**
Office No.15,Brahm Samaj Building,
Plot No.106, Sector-08,
B/H-Oslo Cinema,
Gandhidham

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GUJARAT POLLUTION CONTROL BOARD



Paryavaran Bhavan,
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Gandhinagar- 382 010
Phone : (079) 23226295 Fax (079) 23232156
Website: www.gpcb.gov.in

By R.P.A.D

One Time Authorization as importer for importing Non-Hazardous waste under Part - D of Schedule - III on behalf of actual users.

(See Rule-13)(2)(C)

The authorization is hereby granted to **New India Marine Works** having IEC No. **3712001673** Located at **Plot No.378, Ward 11-A, Bharat Nagar, Gandhidham, Kutch-370201** for import of the following waste listed in part D of schedule III of Hazardous and Other Waste (M&TM) Rules-2016.

Sr.No.	Name and Basel No. of Other Waste as per the SCHEDULE-III, Part-D of Hazardous and Other Waste (Management and Transboundary Movement) Rules, 2016	List 'and detailed address of actual or prospective users	Quantity (Ton/Annum)
1.	Aluminium Scrap [B-1010]	Pyramid Industries,	3000MTPA
2.	Zinc Scrap [B-1010]	Survey No.322 paiki 1, NR B.V. Oil Mill, Chhatral Kadi Road, Vill:Indrad, Tal: Kadi, Dist: Mehsana	3000MTPA
3.	Brass Scrap [B-1010]	Indu Extrusion &	1000MTPA
4.	Copper Scrap [B-1010]	Alloys Pvt Ltd, Plot No.3657/58, GIDC Phase-III, Dared, Jamnagar	1000MTPA
5.	Iron and Steel Scrap [B-1010]	Sardar Casting Pvt Ltd, 15, Plot No.6,7,8, Kangasiyali Road, Gondal Road, Vavdi, Rajkot	1000MTPA

This authorization is granted as per the provisions of clause (c) of sub-rule (2) of rule 13, of Hazardous and Other Waste (Management and Transboundary Movement) Rules, 2016.

This authorization is subject to the following general and specific conditions:-

1. Unit shall strictly comply with all the conditions mentioned in Memorandum of Understanding No.KC0019531774, KC0017892708-709 dated 05/01/2022, 17/01/2022.
2. The authorized person shall comply with the provisions of the Environment (Protection) Act, 1986 (29 of 1986), and the rules made there under.
3. This authorization shall be produced for inspection at the request of an officer authorized by the State Pollution Control Board.

4. The person authorized shall not import, store and trade in the imported other wastes other than those wastes permitted through this authorization.
5. Authorized person shall intimate the State Pollution Control Board regarding change in the storage location or closure of storage facility.
6. The waste which gets generated during storage and trading of imported other wastes shall be treated and disposed of as per prevailing regulations.
7. The importer shall bear the cost of import and mitigation of damages if any caused during the process of import, storage and trading.
8. Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or the Central Pollution Control Board, as the case may be, from time to time.
9. Annual return as per FORM 4 shall be filed by June 30th for the period ensuring 31st March of the year.
10. The Authorized Trader shall be responsible to obtain other statutory permissions as may be required.
11. The import is permitted only for sale to actual users/manufactures who are registered & have valid consent & Authorization of the State Pollution Control Board/Pollution Control Committee.
12. In case of illegal import or import other than mentioned in Part-D of Schedule-III of the Hazardous and Other Waste (M&TM) Rules-2016, the waste has to be re-exported by the importer at his own cost within a period of 90 days from the date of its arrival in India.
13. The importer of the hazardous and other wastes shall maintain records of the hazardous and other waste imported by him in Form 3 and the record so maintained shall be made available for inspection.
14. The Board reserves right to cancel/amend/Revoke the authorization at any point of time as per the provision of Hazardous and Other Waste (M&TM) Rules-2016 and subsequent amendment thereof.

For and on behalf of
Gujarat Pollution Control Board

D. M. Thaker
19/01/2022

(D. M. Thaker)
Environment Engineer
Unit Head Hazardous Waste Cell

No. GPCB/HAZ-R-Kutch-363/21336

Issued to:
New India Marine Works
Plot No.378, Ward 11-A, Bharat Nagar,
Gandhidham. Kutch-370201

19 JAN 2022



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector-10-A, Gandhinagar-382 010

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in

By R.P.A.D

One Time Authorization as importer for importing Non-Hazardous waste under Part - D of Schedule - III on behalf of actual users.

(See Rule-13(2)(C))

The authorization is hereby granted to **K M Enterprise** having IEC No. **BGJPH6692D** Located at **Plot No.63, Ward-3B, Adipur, Gandhidham, Kutch-370201** for import of the following waste listed in part D of schedule III of Hazardous and Other Waste (M&TM) Rules-2016.

Sr.No.	Description of Non Hazardous waste to be imported.
1.	Iron and Steel Scrap, Brass Scrap, Aluminium Scrap, Copper Scrap, Zinc Scrap-200MTPA (Under B-1010, Part-D of Schedule-III of Hazardous and Other Waste (M&TM) Rules-2016)

Specific condition:

1. Unit shall strictly comply with all the conditions mentioned in Memorandum of Understanding No.KC0001032237 dated 06/03/2021.
2. The Applicant / Importer shall have to submit Performa Invoice within 30 days from the date of issue of this letter.

The authorization is subjected to following conditions:

- 1 The import is permitted only for sale to actual users/manufactures who are registered & have valid consent & Authorization of the State Pollution Control Board/Pollution Control Committee.
- 2 In case of illegal import or import other than mentioned in Part-D of Schedule-III of the Hazardous and Other Waste (M&TM) Rules-2016, the waste has to be **re-exported by the importer** at his own cost

within a period of 90 days from the date of its arrival in India.

3 The importer of the hazardous and other wastes shall maintain records of the hazardous and other waste imported by him in Form 3 and the record so maintained shall be made available for inspection.

4 The importer of the hazardous and other wastes shall file an annual return in **Form 4** to the State Pollution Control Board on or

30th day of June following the financial year to which the return relates.

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(U. K. JOSHI)

NOTARY

DIST. KUTCH- (GUJARAT)

Reg. No 5848



- 5 The Board reserves right to cancel/amend/Revoke the authorization at any point of time as per the provision of Hazardous and Other Waste (M&TM) Rules-2016 and subsequent amendment thereof.
- 6 The importers shall have to comply with the provisions of the Environment protection Act, 1986 and the Rules made therein.
- 7 The Importer shall strictly adhere with Environmental stipulation of Hazardous and Other Waste (M&TM) Rules-2016 in line with EPA-1986.

For and on behalf of
Gujarat Pollution Control Board

D. M. Thaker
10/3/2021

(D. M. Thaker)

Environment Engineer
Unit Head Hazardous Waste Cell

No.GPCB/HAZ-R-Kutch-327/58557

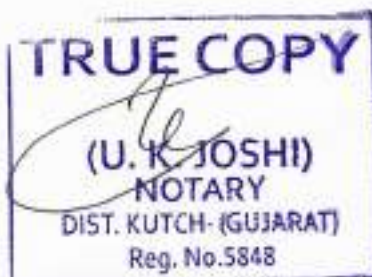
10/3/2021

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K M Enterprise
Plot No.63, Ward-3B,
Adipur, Gandhidham,
Kutch-370201

Copy to:

i. Regional Officer,
Kutch (East)



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector 10-A, Gandhinagar 382010

Phone : (079) 23226295

Fax : (079) 23232156

website : www.gpcb.gov.in

By R.P.A.D

One Time Registration as importer for importing Non-Hazardous waste under Part - D of Schedule -III on behalf of actual users.

(See Rule-16)

The registration is hereby granted to **Naaz Shipping Services Enterprise** having IEC No. **3707001466** Located at **Off.No-35, 1st Floor, Grain Merchant Assn. Building, Plot No-297, Ward 12/B, Gandhidham Kutch 370201** for import of the following waste listed in part D of schedule III of Hazardous waste (Management, Handling & Trans boundary Movement) Rules-2008 read with third amendment dated 30/3/2010.

Sr.No.	Description of Non Hazardous waste to be imported.
1.	Iron & Steel Scrap @ 50,000 MTA Under B-1010, Part-D of Schedule - III

Specific condition;

The Applicant / Importer shall have to submit the following details within 7(seven) days or else registration shall be treated as cancelled without prior intimation.

1. Copy of ID proof of the Proprietor of the Company, Pancard etc.

The registration is subjected to following conditions:

- 1 The import is permitted only for sale to actual users/manufacturers who are registered & have valid consent & Authorization of the Gujarat Pollution Control Board.
- 2 The registered trader shall have to submit the details of such import and particulars of actual users along with quantities to this Board on a **quarterly basis** as per prescribed format enclosed herewith as Annexure - A and registration would be liable for cancellation on failure to furnish these details/quarterly report to this Board.
- 3 In case of illegal import or import other than mentioned in Part-D of Schedule-III of the Hazardous waste (Management, Handling &

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ADVOCATE & NOTARY
Gandhidham-Kutch

Transboundary Movement), Third Amendment Rules 2010, the waste has to be **re-exported by the importer** at his own cost within a period of 90 days from the date of its arrival in India.

4. The Board reserves right to cancel/amend/Revoke the registration at any point of time as per the provision of Hazardous waste (M,H&TM) Rules – 2008 and subsequent amendment thereof.
5. The importers shall have to comply with the provisions of the Environment protection Act, 1986 and the Rules made therein.
6. The Importer shall strictly adhere with Environmental stipulation of Hazardous Waste (Management & Handling) Rules, 2008 in line with EPA-1986.

For and on behalf of
Gujarat Pollution Control Board

W. R. Patel
(V. R. Patel)
Senior Environment Engineer

GPCB/HAZ-R-KUTCH-124/130332

17 NOV 2012

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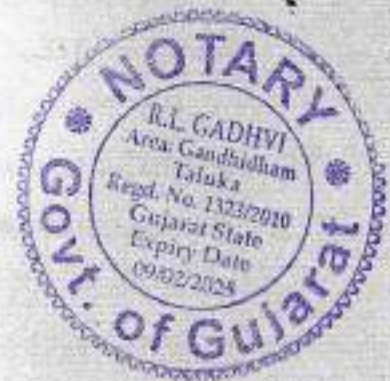
Naaz Shipping Services Enterprise

Off.No-35, 1st Floor, Grain Merchant Assn. Building,

Plot No-297, Ward 12/B, Gandhidham

Kutch-370201

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ADVOCATE & NOTARY
Gandhidham-Kutch





GUJARAT POLLUTION CONTROL BOARD

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By R.P.A.D

One Time Authorization as importer for importing Non-Hazardous waste under Part - D of Schedule - III on behalf of actual users.

(See Rule-13)(2)(C)

The authorization is hereby granted to **Omega Marine Services** having IEC No. **3713001812** Located at **Office No.2, Bhraham Samaj Building, Plot No.106, Sector-8, Gandhidham, Kutch-370201** for import of the following waste listed in part D of schedule III of Hazardous and Other Waste (M&TM) Rules-2016.

Sr.No.	Description of Non Hazardous waste to be imported.
1.	Iron and Steel Scrap-50000MTFA [Under B-1010, Part-D of Schedule - III of Hazardous and Other Waste (M&TM) Rules-2016]

Specific condition:

1. Unit shall strictly comply with all the conditions mentioned in Memorandum of Understanding No.86029169441 dated 06/08/2020.
2. The Applicant / Importer shall have to submit Performa Invoice within 30 days from the date of issue of this letter.

The authorization is subjected to following conditions:

- 1 The import is permitted only for sale to actual users/manufactures who are registered & have valid consent & Authorization of the State Pollution Control Board/Pollution Control Committee.
- 2 In case of illegal import or import other than mentioned in Part-D of Schedule-III of the Hazardous and Other Waste (M&TM) Rules-2016, the waste has to be **re-exported by the importer** at his own cost within a period of 90 days from the date of its arrival in India.

The importer of the hazardous and other wastes shall maintain records of the hazardous and other waste imported by him in Form 3 and the record so maintained shall be made available for inspection.

The importer of the hazardous and other wastes shall file an annual return in **Form 4** to the State Pollution Control Board on or before the **30th day of June** following the financial year to which that return relates.

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NOTARY (Gandhinagar-G-1008)



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- 5 The Board reserves right to cancel/amend/Revoke the authorization at any point of time as per the provision of Hazardous and Other Waste (M&TM) Rules-2016 and subsequent amendment thereof.
- 6 The importers shall have to comply with the provisions of the Environment protection Act, 1986 and the Rules made therein.
- 7 The Importer shall strictly adhere with Environmental stipulation of Hazardous and Other Waste (M&TM) Rules-2016 in line with EPA-1986.

For and on behalf of
Gujarat Pollution Control Board

D. M. Thaker
13/8/2020

(D. M. Thaker)
Environment Engineer
Unit Head Hazardous Waste Cell

No.GPCB/HAZ-R-Kutch-305/ 565808

13 AUG 2020

Issued to:

Omega Marine Services

Office No.2, Bhraham Samaj Building,
Plot No.106, Sector-8, Gandhidham,
Kutch-370201

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[Signature]
(PANKAJ J. JIJI)
HEAD (Gandhidham-Kutch)



/

/

Annexure E

Annual Monitoring report

Environmental Monitoring Annual Report
prepared under
“Preparing and monitoring of environmental monitoring and management plan for Deendayal Port Authority at Kandla and Vadinar for a period of 3 years”

Monitoring Period: 15th April 2023 -15th April 2024



Document Ref No.: GEMI/DPA/782(2)(2)/2024-25/78

Submitted to:
Deendayal Port Authority (DPA), Kandla



Gujarat Environment Management Institute (GEMI)

(An Autonomous Institute of Government of Gujarat)

GEMI Bhavan, 246-247, GIDC Electronic Estate, Sector-25, Gandhinagar-382025

“AN ISO 9001:2015, ISO 14001:2015 AND ISO 45001:2018 Certified Institute”



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About this Document

Gujarat Environment Management Institute (GEMI) has been assigned with the work of “Preparing and monitoring of Environmental monitoring and Management plan for Deendayal Port Authority (DPA) at Kandla and Vadinar for a period of 3 years” by DPA, Kandla. Under the said project the report titled “*Environment Monitoring Annual Report (Monitoring Period: April 2023 - April 2024)*” is prepared.

- **Name of the Report:** *Environment Monitoring Report (Monitoring Period April 2023-April 2024)*
- **Date of Issue:**
- **Version:** 1.0
- **Report Ref.:** GEMI/DPA/782(2)(2)/2024-25/78



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List of Abbreviations

A	Acceptable Limits as per IS: 10500:2012
AAQ	Ambient Air Quality
AWS	Automatic Weather monitoring stations
BIS	Bureau of Indian Standards
BOD	Biochemical Oxygen Demand
BQL	Below Quantification Limit
CCA	Consolidated Consent & Authorization
CO	Carbon Monoxide
COD	Chemical Oxygen Demand
CPCB	Central Pollution Control Board
DO	Dissolved Oxygen
DPA	Deendayal Port Authority
EC	Electrical Conductivity
EMMP	Environmental monitoring and Management Plan
EMP	Environment Management Plan
FPS	Fine Particulate Sampler
FY	Financial Year
GEMI	Gujarat Environment Management Institute
IFFCO	Indian Farmers Fertiliser Cooperative Limited
IMD	India Meteorological Department
IOCL	Indian Oil Corporation Limited
LNG	Liquefied Natural Gas
MGO	Marine Gas Oil
MMTPA	Million Metric Tonnes Per Annum
MoEF	Ministry of Environment & Forests
MoEF&CC	Ministry of Environment, Forest and Climate Change
NAAQS	National Ambient Air Quality Standards
NO _x	Nitrogen oxides
NTU	Nephelometric Turbidity Unit
OOT	Off Shore Oil Terminal
OSR	Oil Spill Response
P	Permissible Limits as per IS: 10500:2012
PAH	Poly Aromatic Hydrocarbons
PM	Particulate Matter
PTFE	Polytetrafluoroethylene
RCC	Reinforced Concrete Cement
RDS	Respirable Dust Sampler
SAR	Sodium Adsorption Ratio
SBM	Single Bouy Mooring
SO _x	Sulfur oxides
STP	Sewage Treatment Plant
TC	Total Coliforms
TDS	Total Dissolved Solids
TOC	Total organic Carbon
TSS	Total Suspended Solids
VOC	Volatile Organic Compounds



CHAPTER 1: INTRODUCTION

1.1 Introduction

Kandla Port, also known as the Deendayal Port is a seaport in Kachchh District near the city of Gandhidham in Gujarat state in western India. Located on the Gulf of Kachchh, it is one of major ports on the western coast, and is located at 256 nautical miles southeast of the Port of Karachi in Pakistan and over 430 nautical miles north-northwest of the Port of Mumbai (Bombay). It is the largest port of India by volume of cargo handled. Deendayal Port's journey began in 1931 with the construction of RCC Jetty by Maharao Khengarji. Kandla was constructed in the 1950s as the chief seaport serving western India, after the independence of India. On 31st March 2016, Deendayal Port created history by handling 100 MMT cargo in a year and became the first Major Port to achieve this milestone. Deendayal Port Authority (DPA), India's busiest major port in recent years, is gearing up to add substantial cargo handling capacity with private sector participation. DPA has created new record by handling 137 MMTPA (at Kandla and Vadinar) during the financial year 2022-23. The DPA had commissioned the Off-shore Oil Terminal facilities at Vadinar in the year 1978, for which M/s. Indian Oil Corporation Limited (IOCL) provided Single Bouy Mooring (SBM) system, with a capacity of 54 MMTPA. Further, significant Quantum of infrastructural upgradation has been carried out & excellent maritime infrastructure has been created at Vadinar for the 32 MMTPA Essar Oil Refinery in Jamnagar District.

1.2 Green Ports Initiative

DPA is committed to sustainable development and adequate measures are being taken to maintain the Environmental well-being of the Port and its surrounding environs. Weighing in the environmental perspective for sustained growth, the Ministry of Shipping had started, Project Green Ports" which will help in making the Major Ports across India cleaner and greener. "Project Green Ports" will have two verticals - one is "Green Ports Initiatives" related to environmental issues and second is "Swachh Bharat Abhiyaan".

The Green Port Initiatives include twelve initiatives such as preparation and monitoring plan, acquiring equipment required for monitoring environmental pollution, acquiring dust suppression system, setting up of sewage/waste water treatment plants/ garbage disposal plant, setting up Green Cover area, projects for energy generation from renewable energy sources, completion of shortfalls of Oil Spill Response (OSR) facilities (Tier-I), prohibition of disposal of almost all kind of garbage at sea, improving the quality of harbour wastes etc.

DPA had also appointed GEMI as an Advisor for "Making Deendayal Port a Green Port-Intended Sustainable Development under the Green Port Initiatives. DPA has also signed MoU with Gujarat Forest Department in August 2019 for Green Belt Development in an area of 31.942 Ha of land owned by DPA. The plantation is being carried out by the Social Forestry division of Kachchh.

1.3 Importance of Environmental monitoring and management plan (EMMP)

Port activities can cause deterioration of air and marine water quality in the surrounding areas due to multifarious activities. The pollution problems usually caused by port and harbour activities can be categorized as follows:

1. Air pollutant emissions due to ship emissions, loading and unloading activities, construction emission and emissions due to vehicular movement.

2. Coastal habitats may be destroyed and navigational channels silted due to causeway construction and land reclamation.
3. Deterioration of surface water quality may occur during both the construction and operation phases.
4. Harbour operations may produce sewage, bilge wastes, solid waste and leakage of harmful materials both from shore and ships.
5. Human and fish health may be affected by contamination of coastal water due to urban effluent discharge.
6. Oil pollution is one of the major environmental hazards resulting from port/harbour and shipping operations. This includes bilge oil released from commercial ships handling non-oil cargo as well as the more common threat from oil tankers.
7. Unregulated mariculture activities in the port and harbour areas may threaten navigation safety.

Hence, for the determination of levels of pollution, identification of pollution sources, control and disposal of waste from various point and non-point sources and for prediction of pollution levels for future, regular monitoring and assessment are required during the entire construction and operation phase of a major port. As per the Ministry of Environment, Forest and Climate Change (**MoEF&CC**), The Environmental Management Plan (EMP) is required to ensure sustainable development in the area surrounding the project. Hence, it needs to be an all encompasses plan consist of all mitigation measures for each item wise activity to be undertaken during the construction, operation and the entire life cycle to minimize adverse environmental impacts resulting from the activities of the project. for formulation, implementation and monitoring of environmental protection measures during and after commissioning of projects. The plan should indicate the details of various measures are taken and proposed to be taken for appropriate management of the environment of Deendayal Port Authority.

It identifies the principles, approach, procedures and methods that will be used to control and minimize the environmental and social impacts of operational activities associated with the port. An EMP is a required part of environmental impact assessment of a new port project but could also be evolved for existing ports. It is useful not only during the construction and operational phases of the new port but also for operation of existing ports to ensure the effectiveness of the mitigation measures implemented and to further provide guidance as to the most appropriate way of dealing with any unforeseen impacts.

It is extremely essential that port and harbour projects should have an Environmental Monitoring and Management Plan (EMMP), which incorporates monitoring of Ambient Air, Drinking Water, Noise, Soil, Marine (water, sediment, ecology) quality along with the collection of online meteorological data throughout the duration of the project.

To ensure the effective implementation of the EMP and weigh the efficiency of the mitigation measures, it is essential to undertake environmental monitoring both during construction and operation period. In view of the above, Gujarat Environment Management Institute (GEMI) has been awarded with the work **“Preparing and Monitoring of Environmental Monitoring and Management Plan for Deendayal Port Authority at Kandla and Vadinar for a period of 3 years”** vide letter No. EG/WK/EMC/1023/2011/III/239 dated: 15/02/2023 by DPA.

This document presents the Environmental Monitoring Report (EMR) for Kandla and Vadinar for the environmental monitoring done during the period from 15th April 2023-15th April 2024.

1.4 Objectives and scope of the Study

In line with the work order, the key objective of the study is to carry out the Environmental Monitoring and preparation the Management Plan for Kandla and Vadinar for a period of 3 years". Under the project, Environmental monitoring refers to systematic monthly monitoring and assessment of ambient air, water (drinking and surface), soil, sediment, noise and ecology in order to monitor the performance and implementation of a project in compliance with Environmental quality standards and/or applicable Statutory norms.

The scope of work includes not limited to following:

1. To review the locations/stations of Ambient Air, Ambient Noise, drinking water, and Marine Water, Soil and Sediments monitoring within the impacted region in-and-around DPA establishment, in view of the developmental projects.
2. To assess the Ambient Air quality, quality at 6 stations at Kandla and 2 at Vadinar in terms of gases and particulate matter.
3. To assess the DG stack emissions (gases and particulate matter).
4. To assess Drinking water quality at twenty locations (18 at Kandla and 2 at Vadinar) in terms of Physical, Chemical and Biological parameters viz., Color, Odor, turbidity, conductivity, pH, Total Dissolved Solids, chlorides, Hardness, total iron, sulphate, NH₄, PO₄, and bacterial count on a monthly basis.
5. To assess the Marine water quality in terms of aquatic Flora and Fauna and Sediment quality in terms of benthic flora and fauna.
6. To assess Marine Water Quality and sediment in term of physical and chemical parameter.
7. To assess the trends of water quality in terms of Marine ecology by comparing the data collected over a specified time period.
8. Weekly sample collection and analysis of inlet & Outlet points of the Sewage Treatment Plant (STP) to check the water quality being discharged by DPA as per the CC&A.
9. Carrying out monthly Noise monitoring; twice a day at the representative stations for a period of 24 hours.
10. Meteorological parameters are very important from air pollution point of view, hence precise and continuous data collection is of utmost importance. Meteorological data on wind speed, wind direction, temperature, relative humidity, solar radiation and rainfall shall be collected from one permanent station at DPA, Kandla and one permanent station at Vadinar.
11. To suggest mitigation measures, based on the findings of this study and also check compliance with Environmental quality standards, Green Port Initiatives, MIV 2030, and any applicable Statutory Compliance.
12. To recommend Environment Management Plans based on Monitoring programme and findings of the study.



CHAPTER 2: METHODOLOGY

2.1 Study Area

Under the study, the locations specified by Deendayal Port Authority for the areas of Kandla and Vadinar would be monitored. The details of the study area as follows:

a. Kandla

Deendayal Port (Erstwhile Kandla Port) is one of the twelve major ports in India and is located on the West Coast of India, in the Gulf of Kutch at 23001'N and 70013'E in Gujarat. The Major Port Authorities Act 2021 is the governing statute for Administration of Major Ports, under which, Deendayal Port Trust (DPT) has become Deendayal Port Authority (DPA). At Kandla, DPA has sixteen (16) cargo berths for handling various types of Dry Bulk Cargo viz, fertilizer, food grains, Coal, sulphur, etc.

- **Climatic conditions of Kandla**

Kandla has a semi-desert climate. Temperature varies from 25°C to 44°C during summer and 10°C to 25°C during winter. The average annual temperature is 24.8 °C. The average rainfall is 410 mm, most of which occurs during the monsoon from the months of June-to-September.

b. Vadinar

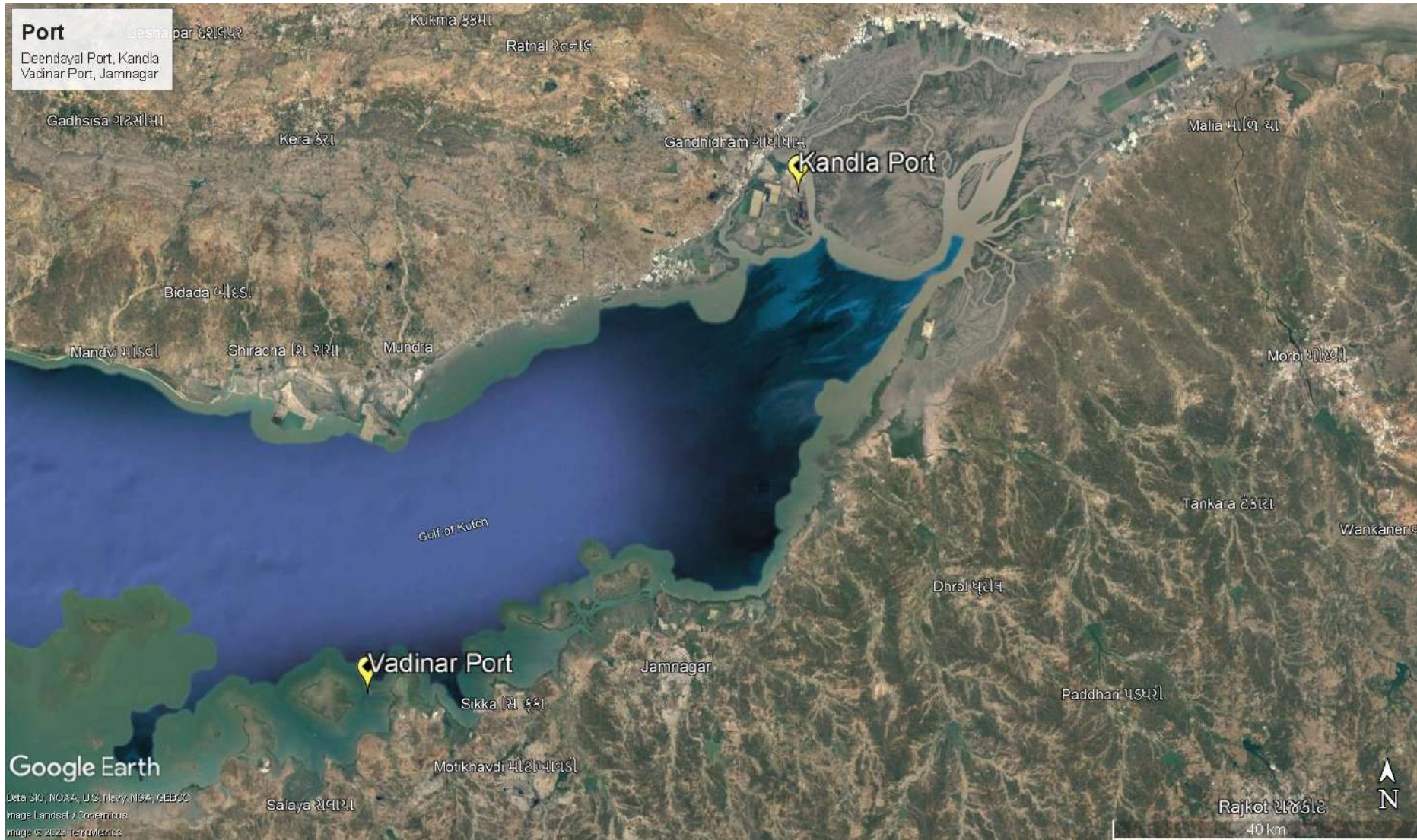
Vadinar is a small coastal town located in Devbhumi Dwarka district of the Gujarat state in India located at coordinates 22° 27' 16.20" N - 069° 40' 30.01". DPA had commissioned the Off Shore Oil Terminal (OOT) facilities at Vadinar in the year 1978, for which M/s. Indian Oil Corporation Limited (IOCL) provided Single Bouy Mooring (SBM) system, with a capacity of 54 MMTPA. The OOT of the DPA contributes in a large way to the total earnings of this port. Vadinar is now notable due to the presence of two refineries-one promoted by Reliance Industries and Essar Oil Ltd.

DPA also handled 43.30 MMT at Vadinar (which includes transshipment), the containerized cargo crossed 4.50 lakh TEU, grossing a total of 100 MMT overall. Major commodities handled by the Deendayal Port are Crude Oil, Petroleum product, Coal, Salt, Edible Oil, Fertilizer, etc.

- **Climatic conditions of Vadinar**

Vadinar has a hot semi-arid climate. The summer season lasts from March-to-May and is extremely hot, humid, but dry. The climatic conditions in Vadinar are quite similar to that recorded in its district head quarter i.e., Jamnagar. The annual mean temperature is 26.7 °C. Rainy season with extremely erratic monsoonal rainfall that averages around 630 millimetres. The winter season is from October-to-February remains hot during the day but has negligible rainfall, low humidity and cool nights.

The Kandla and Vadinar port have been depicted in the **Map 1 & 2** as follows:



Map 1: Locations of Kandla and Vadinar Port



Map 2: Locations of Kandla Port



Map 3: Locations of Vadinar Port

2.2 Environmental Monitoring at Kandla and Vadinar

Regular monitoring of environmental parameters is of immense importance to assess the status of environment during project operation. With the knowledge of baseline conditions, the monitoring programme will serve as an indicator for identifying any deterioration in environmental conditions, thereby assist in recommending suitable mitigatory steps in time to safeguard the environment. Monitoring is as important as that of control of pollution since the efficiency of control measures can only be determined by a well-defined monitoring program. Environmental Monitoring is vital for monitoring the environmental status of the port for sustainable development. The list of main elements for which Environmental monitoring is to be carried out have been mentioned below:

- Meteorology
- Ambient Air
- DG Stack
- Noise
- Soil
- Drinking Water
- Sewage Treatment Plant
- Marine (Surface) water
- Marine Sediments
- Marine Ecology

GEMI has been entrusted by DPA to carry out the monitoring of the various aforementioned environmental aspects at the port, so as to verify effectiveness of prevailing Environment Management plan, if it confirms to the statutory and/or legal compliance; and identify any unexpected changes. Standard methods and procedures have been strictly adhered to in the course of this study. QA/QC procedures were strictly followed which covers all aspects of the study, and includes sample collection, handling, laboratory analyses, data coding, statistical analyses, interpretation and communication of results. The analysis was carried out in GEMI's NABL/MoEF accredited/recognized laboratory.

Methodology adopted for the study

Methodology is a strictly defined combination of practices, methods and processes to plan, develop and control a project along the continuous process of its implementation and successful completion. The aim of the project management methodology is to allow the control of whole process of management through effective decision-making and problem solving. The methodology adopted for the present study is shown in **Figure 1** as given below:

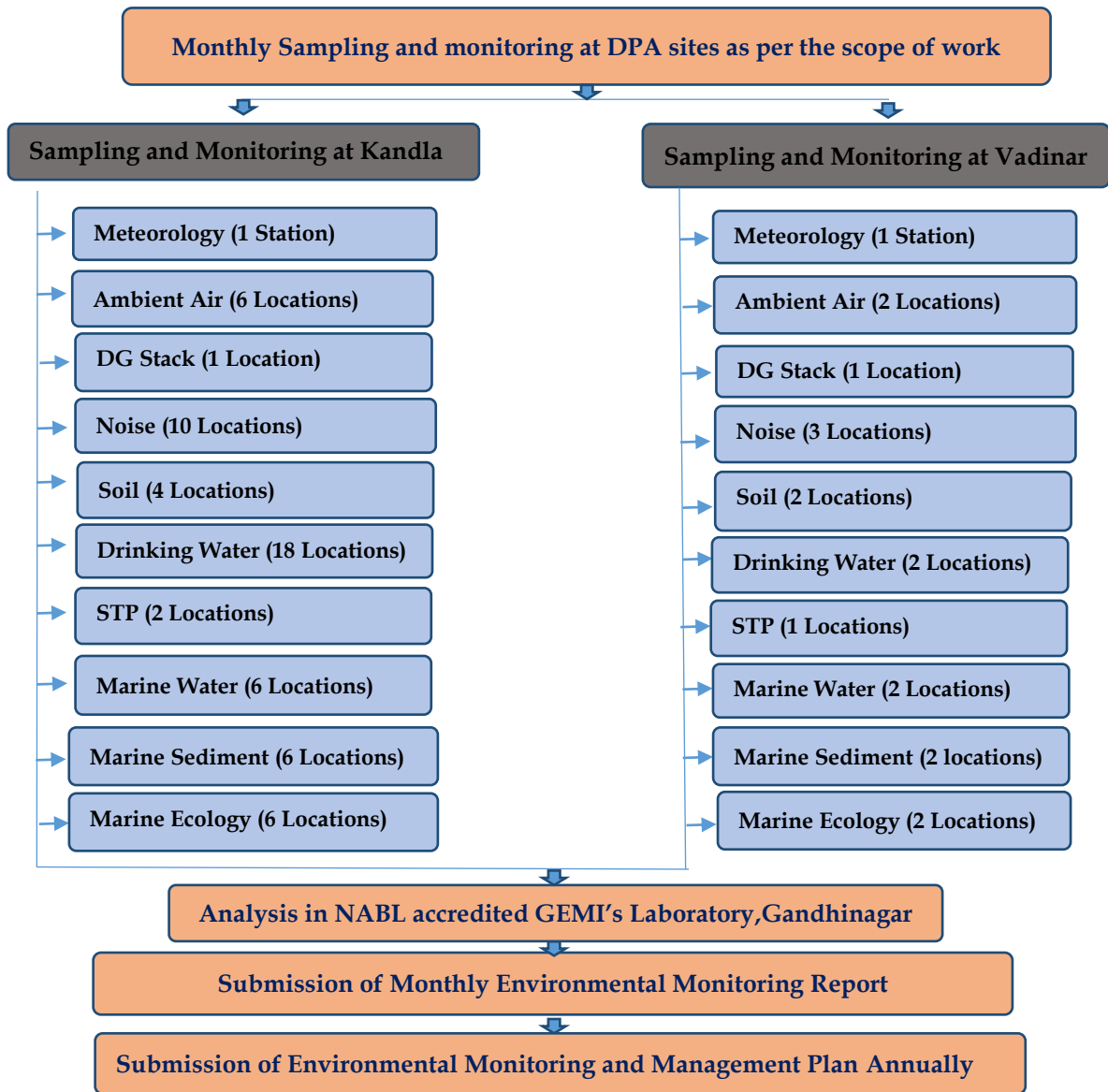


Figure 1: Methodology flow chart

The details of various sectors of Environment monitoring are described in subsequent chapters.



CHAPTER 3: METEOROLOGY MONITORING

3.1 Meteorology Monitoring

Meteorological conditions play a crucial role in dispersion of air pollutants as well as in environmental pollution studies particularly in pollutant transport irrespective of their entry into the environment. The wind speed and direction play a major role in dispersion of environment pollutants. In order to determine the prevailing micro-meteorological conditions at the project site an Automatic Weather Monitoring Stations (AWS) of Envirotech make (Model: WM280) were installed at both the sites of Kandla and Vadinar at 10 m above the ground. The details of the AWS installed have been mentioned in **Table 1** as follows:

Table 1: Details of Automatic Weather Station

Sr. No.	Site	Location Code	Location Name	Latitude Longitude
1.	Kandla	AWS-1	Environment Laboratory (DPA)	23.00996N 70.22175E
2.	Vadinar	AWS-2	Canteen Area	22.39994N 69.716608E

Methodology:

During the study, a continuous automatic weather monitoring station was installed at both the sites to record climatological parameters such as Wind speed, Wind Direction, Relative Humidity, Solar Radiation, Rainfall and Temperature to establish general meteorological regime of the study area. The methodology adopted for monitoring meteorological data shall be as per the standard norms laid down by Bureau of Indian Standards (BIS) and the India Meteorological Department (IMD). The details of Automatic Weather Monitoring Station have been mentioned in **Table 2**.

Table 2: Automatic Weather Monitoring Station details

Sr. No.	Details of Meteorological Data	Unit of Measurement	of Instrument	Frequency
1.	Wind Direction	degree	Automatic Weather Monitoring Station (Envirotech WM280)	Hourly Average
2.	Wind Speed	Km/hr		
3.	Rainfall	mm/hr		
4.	Relative Humidity	% RH		
5.	Temperature	°C		
6.	Solar Radiation	W/m ²		

Monitoring Frequency:

The Meteorological parameters were recorded at an interval of 1 hour in a day for the period of 15th April 2023 to 15th April 2024 and the average value for all the Meteorological parameters were summarized for the sampling period of at both the observatory site.



Figure 2: Photographs of Automatic Weather Monitoring Station at Kandla and Vadinar



3.2 Results and discussion

The summary of hourly climatological observations recorded at Kandla and Vadinar during the monitoring period of **April 2023 to April 2024**, with respect to significant parameters has been mentioned in **Table 3** as follows:

Table 3: Meteorological data for Kandla and Vadinar

Details of Micro-meteorological data at Kandla Observatory												
Monitoring Period	Wind Speed (Km/h)			Temperature (°C)			Relative humidity (%)			Solar Radiation (W/m ²)	Wind Direction (°)	Rainfall (mm)
	Max.	Min	Avg.	Max.	Min	Avg.	Max.	Min	Avg.			
April-May 23	27.02	1.54	8.78	32.21	30.4	31.31	64.12	61.07	57.76	105.42	S.S.E	0.05
May-June 23	48.85	3.07	12.94	32.64	31.23	31.93	70.33	65.93	68.17	90.14	N & N.N.W	0.37
June- July 23	38.99	1.23	9.71	31.54	30.27	30.89	76.32	72.43	74.47	67.76	E.W.E & W.S.W	3.56
July-Aug 23	35.4	1.47	7.67	30.51	29.32	29.91	77.72	73.87	75.78	57.4	W.S.W	14.94
Aug-Sep 23	37.52	0.63	6.55	48.44	30.33	38.43	84.57	69.18	75.59	73.28	W.S.W	21.89
Sep- Oct 23	20.36	0.16	4.75	31.01	29.66	30.32	71.62	66.85	69.32	74.08	W.S.W	2.87
Oct- Nov 23	9.85	0.025	1.15	31.24	29.63	30.41	55.4	49.02	52.18	65.11	North	0.012
Nov- Dec 23	14.72	0	2.09	25.76	24.32	25.03	59.69	54.6	57.1	54.28	N.E	0.96
Dec- Jan 24	15.75	0	1.87	23.22	21.68	22.44	56.5	51.11	53.78	60.66	North	0
Jan- Feb 24	15.29	0.131	3.147	24.83	23.18	24	56	50.51	53.19	65.32	North	0
Feb- Mar 24	22.41	0.44	5.12	26.7	25.06	25.86	51.55	45.91	48.64	78.46	North	0.04
Mar- Apr 24	33.09	0.025	5.43	48.44	26.87	30.08	73.25	30.59	55.06	89.43	W.S.W	0



Details of Micro-meteorological data at Vadinar Observatory

Monitoring Period	Wind Speed (Km/h)			Temperature (°C)			Relative humidity (%)			Solar Radiation (W/m ²)	Wind Direction (°)	Rainfall (mm)
	Max.	Min	Avg.	Max.	Min	Avg.	Mean	Max.	Min			
April-May 23	26.33	7.78	13.24	28.74	28.04	28.17	73.47	70	71.08	110.76	W & South	0.02
May-June 23	34.08	7.63	16.76	29.96	29.22	29.34	71.77	69.03	69.83	102.95	S.S.E	0.19
June- July 23	12.31	1.62	5.19	29.51	28.86	28.94	77.68	75.42	75.95	78.26	South	0.27
July-Aug 23	31.69	5.39	13.12	28.62	27.99	28.06	79.51	77.31	77.77	60.86	South	0.22
Aug-Sep 23	28.07	5.2	12.96	27.75	27.18	27.22	75.13	72.87	73.42	88.14	South & S.W	0
Sep- Oct 23	21.82	4.64	9.59	28.12	27.5	27.56	77.12	74.66	75.32	87.51	South	0.06
Oct- Nov 23	13.8	1.77	4.17	27.89	27.1	27.28	63.61	59.58	61.15	81.61	N.E	0.18
Nov- Dec 23	19.37	3	4.84	24.79	24.11	24.24	64.12	60.47	61.79	70.68	S.S.E	0.03
Dec- Jan 24	16.76	1	4.18	22.94	22.14	22.34	63.13	59.25	60.71	73.37	South	0
Jan- Feb 24	10.62	1.99	3.94	23.24	22.92	22.7	65.66	64.19	64.9	87.29	South	0
Feb- Mar 24	16.92	5.36	8.55	24.16	23.6	23.82	62.34	60.91	61.51	101.99	N.N.W	0
Mar- Apr 24	29.61	0.31	11.63	29.8	24.96	26.5	82.36	57.41	71.08	114.77	N.N.W	0

3.3 Data Interpretation and Conclusion

1) Kandla:

- a. The ambient temperature for the summer season varies in the range of **21.68** to **48.44** °C; in the monsoon season, the temperature varies between **29.32** and **33.38** °C; and in the winter season, the temperature varies between **21.68** and **31.24** °C. The yearly average temperature at Kandla is observed to be around **29.217** °C, with a standard deviation of 4.31.
- b. The relative humidity for the summer season was recorded in the range of **30.59%** to **76.32%**; in the monsoon season, relative humidity was recorded in the range of **66.85%** to **84.57%**; and in the winter season, relative humidity was recorded in the range of **49.02** to **59.69%**; the yearly average humidity at Kandla was **61.75%** with a standard deviation of **10.635**.
- c. The maximum rainfall at Kandla was observed at **21.89** mm for the monitoring period of August to September 2023; the yearly average rainfall was found to be **3.72** mm.
- d. Wind speed and direction play a significant role in transporting pollutants and thus determining the air quality. In the summer season, wind blew from the North and North North West directions; in the monsoon season, wind blew from the West South West; and in the winter season, wind blew from the North direction.
- e. The wind speed recorded ranges from **0.025** to **48.85** km/h in the summer season; in the monsoon season, the wind speed recorded ranges from **0.16** to **37.52** km/h; and in the winter season, the wind speed recorded ranges from **0** to **15.75** km/h. The yearly average wind speed at Kandla is **5.77** km/h, with a standard deviation of 3.55.
- f. The **maximum** solar radiation at Kandla was observed at **105.42** W/m² during the monitoring period **April to May 2023**; the **minimum** solar radiation at Kandla was observed at **54.28** W/m² for the monitoring period **November to December 2023**; **and** the yearly **average** solar radiation was found to be **73.445** W/m² with a standard deviation of 15.19.

2) Vadinar:

- a. The ambient temperature for the summer season varies between **23.6** and **29.96** °C; in the monsoon season, it varies between **27.18** and **28.62** °C; and in the winter season, it varies between **22.14** and **27.89** °C. The yearly average temperature at Vadinar is **2.347** °C with standard deviation of **2.4**.
- b. The relative humidity for the summer season was recorded in the range of **57.41%** to **82.36%**; in the monsoon season, relative humidity was recorded in the range of **72.87%** to **79.51%**; and in the winter season, relative humidity was recorded in the range of **59.25%** to **65.66%**; the yearly average humidity at Vadinar was **68.7%** with a standard deviation of 6.38.
- c. The **maximum** rainfall at Vadinar was observed at **0.27** mm for the monitoring period from **June to July 2023**; the yearly **average** rainfall was found to be **0.08** mm.
- d. In Summer Season wind blew from South Direction, in Monsoon season wind blew from South and in Winter Season wind blew from South and South West direction. The recorded wind speed ranges from **0.31** to **34.08** km/hr in the summer season, **4.64** to **31.69** km/hr, and in the monsoon season, the recorded wind speed ranges from **1** to **19.37** km/hr. The yearly average wind speed at Vadinar is 9.014 km/h with a standard deviation of **4.49**.



- e. The maximum solar radiation at Vadinar was observed at **114.77 W/m²** for the monitoring period April to May 2024; the minimum solar radiation at Vadinar was observed at **60.86 W/m²** for the monitoring period July to August 2023; and the yearly average solar radiation was found to be **88.182 W/m²**.



CHAPTER 4: AMBIENT AIR QUALITY MONITORING

4.1 Ambient Air Quality

It is necessary to monitor the ambient air quality of the study area, in order to determine the impact of the shipping activities and port operations on the ambient air quality. The prime objective of ambient air quality monitoring is to assess the present air quality and its conformity to National Ambient Air Quality Standards i.e. NAAQS, 2009⁽¹⁾.

Methodology

The study area represents the area occupied by DPA and its associated Port area. The sources of air pollution in the region are mainly vehicular traffic, fuel burning, loading & unloading of dry cargo, fugitive emissions from storage area and dust arising from unpaved village roads. Considering the below factors, under the study, as per the scope specified by DPA eight locations wherein, 6 stations at Kandla and 2 at Vadinar have been finalized within the study area

- Meteorological conditions;
- Topography of the study area;
- Direction of wind;
- Representation of the region for establishing current air quality status
- Representation with respect to likely impact areas.

The description of various air quality stations monitored at Kandla and Vadinar have been specified in **Table 4**.

Table 4: Details of Ambient Air monitoring locations

Sr. No.	Location Code	Location Name	Latitude Longitude	Significance	
1.	Kandla	A-1	Oil Jetty No. 1	23.029361N 70.22003E	Liquid containers and emission from ship
2.		A-2	Oil Jetty No. 7	23.043538N 70.218617E	
3.		A-3	Kandla Port Colony	23.019797N 70.213536E	Vehicular activity and dust emission
4.		A-4	Marine Bhavan	23.007653N 70.222197E	Construction and vehicular activity, road dust emission,
5.		A-5	Coal Storage Area	23.000190N 70.219757E	Coal Dust, Vehicular activity
6.		A-6	Gopalpuri Hospital	23.081506N 70.135258E	Residential area, dust emission, vehicular activity
7.	Vadinar	A-7	Admin Building	22.441806N 69.677056E	Vehicular activity
8.		A-8	Vadinar Colony	22.401939N 69.716306E	Residential Area, burning waste, vehicular activity

The monitoring locations at Kandla and Vadinar have been depicted in map in **Map 4 and 5** respectively.

Ambient Air monitoring photos

Kandla

A-1: Oil Jetty No. 1



A-2: Oil Jetty No. 7



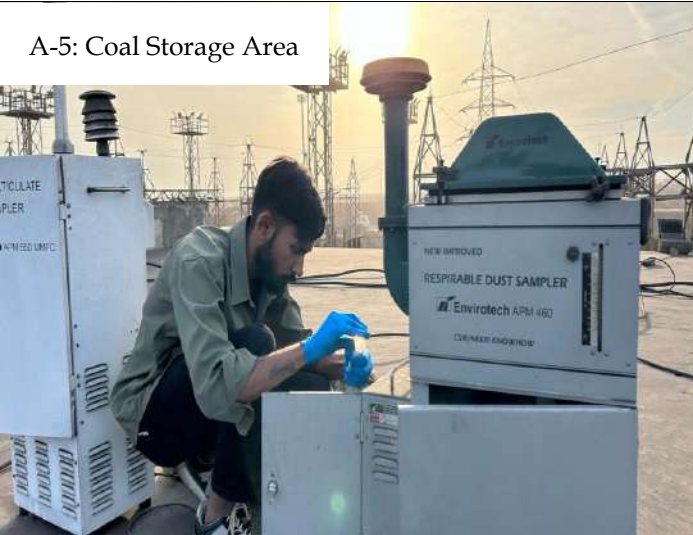
A-3: Kandla Port Colony



A-4: Marine Bhavan



A-5: Coal Storage Area



A-6: Gopalpuri Hospital



Vadinar

A-7: Admin Building

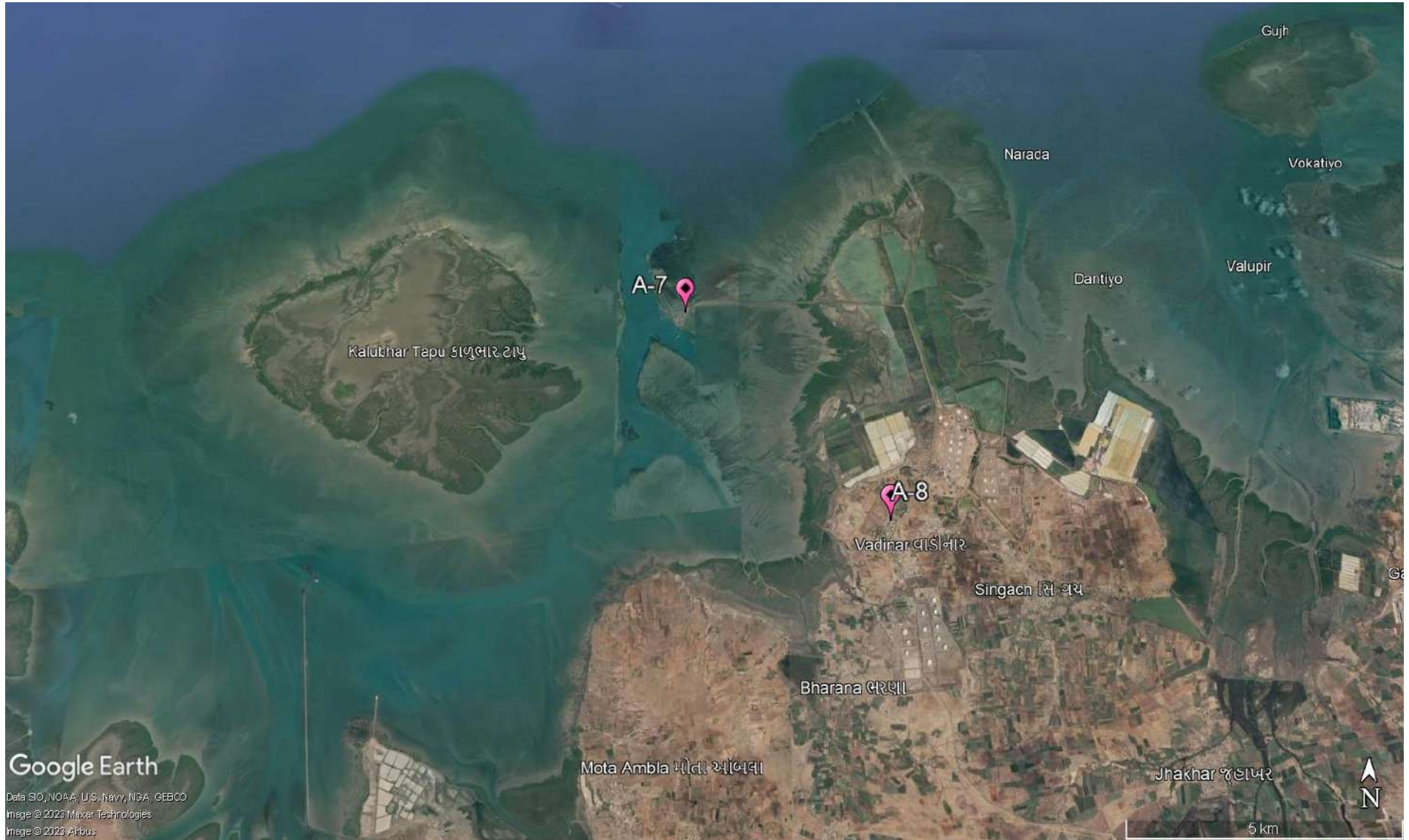


A-8: Vadinar Colony





Map 4: Ambient Air Monitoring locations at Kandla



Map 5: Ambient Air Monitoring locations at Vadinar

Monitoring Frequency

The sampling for Particulate matter, i.e., PM₁₀ and PM_{2.5}, and gaseous components like SO_x, NO_x, and CO, as well as the total VOCs, was monitored twice a week for a period of 24 hours a day. Whereas, the sampling for the components of PAH, benzene, and non-methane VOCs was conducted on a monthly basis. The monitoring period for this study is from April 15, 2023, to April 15, 2024. During this period, 95 air samples were taken from six locations in Kandla, and 97 samples were taken from two locations in Vadinar.

Sampling and Analysis

The Sampling of the Ambient Air Quality parameters and analysis is conducted as per the CPCB guidelines of National Ambient Air Quality Monitoring. The sampling was performed at a height of 3.5 m (approximately) from the ground level. For the sampling of PM₁₀, calibrated 'Respirable Dust Samplers' were used, where Whatman GF/A microfiber filter paper of size 8" x 10" were utilized, where the Gaseous attachment of the make Envirotech instrument was attached with Respirable Dust Sampler for the measurement of SO_x and NO_x. The Fine Particulate Sampler for collection of PM_{2.5} was utilized for the particulate matter of size <2.5 microns. A known volume of ambient air is passed through the cyclone to the initially pre-processed filter paper. The centrifugal force in cyclone acts on particulate matter to separate them into two parts and collected as following:

- Particles <10 μ size (Respirable): GF/A Filter Paper
- Particles <2.5 μ size (Respirable): Polytetrafluoroethylene (PTFE)

Sampling and analysis of ambient SO₂ was performed by adopting the 'Improved West and Gaeke Method'. The ambient air, drawn through the draft created by the RDS, is passed through an impinger, containing a known volume of absorbing solution of Sodium tetrachloromercurate, at a pre-determined measured flow rate of 1 liter/minute (L/min). Similarly, NO_x was performed by adopting the 'Jacob Hochheister Modified' (Na arsenite) method. The impinger contains known volume of absorbing solution of Sodium Arsenite and Sodium Hydroxide.

Data has been compiled for PM₁₀, PM_{2.5}, SO_x and NO_x samples of 24-hour carried out twice a week. In case of CO, one hourly sample were taken on selected monitoring days using the sensor-based CO Meter. For the parameters Benzene, Methane & Non-methane and Volatile Organic Carbons (VOCs), the Low Volume Sampler is used, where the charcoal tubes are used as sampling media. The sampling in the Low Volume Sampler (LVS) is carried out as per IS 5182 (Part 11): 2006 RA: 2017, where the ambient air flow rate is maintained at 200 cc/min, the volume of air that passes through the LVS during two hours monitoring is approx. 24 L.

The sampling of PAHs is carried out as per IS: 5182 (Part 12): 2004. Where, the EPM 2000 Filter papers are utilized in the Respirable Dust Sampler (RDS). For the parameters, Benzene, PAH & Non-methane VOC's, monthly monitoring is carried out. The details of the parameters with their frequency monitored are mentioned in **Table 5:**

Table 5: Parameters for Ambient Air Quality Monitoring

Sr. No.	Parameters	Units	Reference method	Instrument	Frequency
1.	PM ₁₀	µg/m ³	IS 5182 (Part 23): 2006	Respirable Dust Sampler (RDS) conforming to IS:5182 (Part-23): 2006	Twice in a week
2.	PM _{2.5}	µg/m ³	IS:5182 (Part:24):2019	Fine Particulate Sampler (FPS) conforming to IS:5182 (Part-24): 2019	
3.	Sulphur Dioxide (SO _x)	µg/m ³	IS 5182 (Part:2): 2001	Gaseous Attachment conforming to IS:5182 Part-2	
4.	Oxides of Nitrogen (NO _x)	µg/m ³	IS:5182 (Part-6): 2006	Gaseous Attachment conforming to IS:5182 Part-6	
5.	Carbon Monoxide (CO)	mg/m ³	GEMI/SOP/AAQM/11; Issue no 01, Date 17.01.2019: 2019	Sensor based Instrument	
6.	VOC	µg/m ³	IS 5182 (Part 17): 2004	Low Flow Air Sampler	
8.	PAH	µg/m ³	IS: 5182 (Part 12): 2004	Respirable Dust Sampler (RDS) conforming to IS:5182 (Part-12): 2004	Monthly
7.	Benzene	µg/m ³	IS 5182 (Part 11): 2006 RA: 2017	Low Flow Air Sampler	
9.	Non-methane VOC	µg/m ³	IS 5182 (Part 11): 2006	Low Volume Sampler	

4.2 Result and Discussion

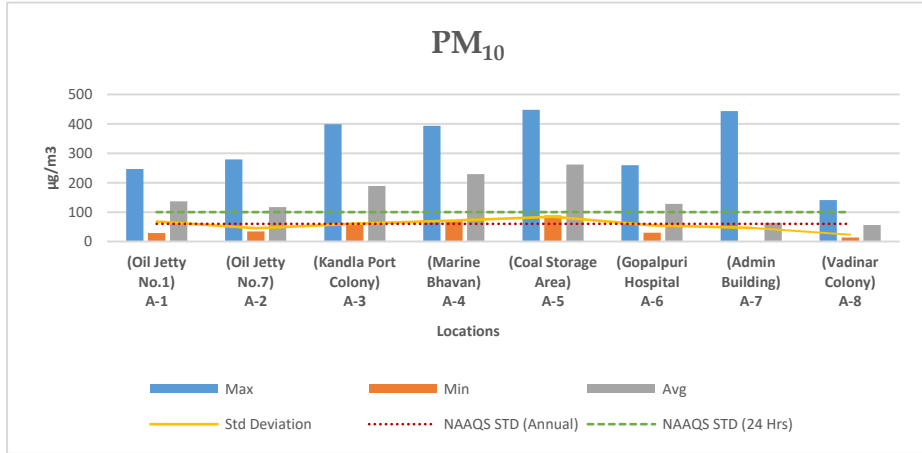
The summarized results of ambient air quality monitoring for the study period are presented in **Table-6 to 9** along with the graphical representation from **Graph 1 to Graph 6**. Various parameters monitored during the study have been presented by their maximum, minimum, average and Standard deviation.



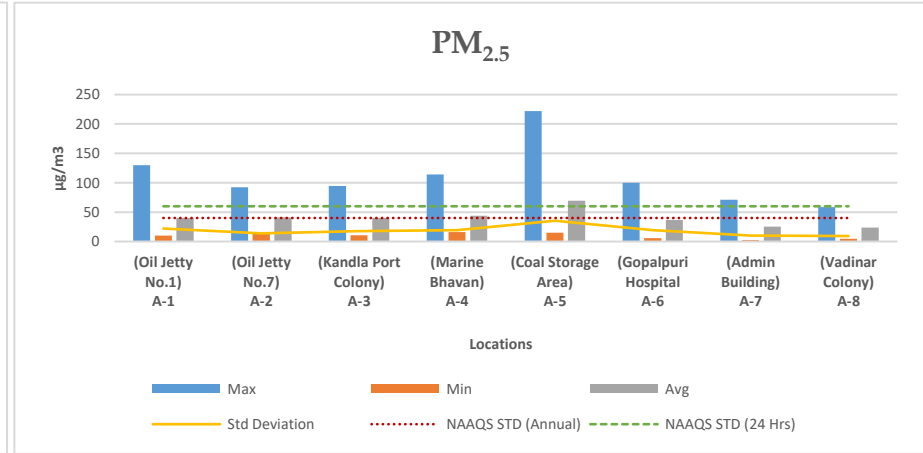
Table 6: Summarized results of PM₁₀, PM_{2.5}, SO₂, NO_x, VOC and CO for Ambient Air quality monitoring

Parameters		Locations		(Oil Jetty No.1) A-1	(Oil Jetty No.7) A-2	(Kandla Port Colony) A-3	(Marine Bhavan) A-4	(Coal Storage Area) A-5	(Gopalpuri Hospital) A-6	(Admin Building) A-7	(Vadinar Colony) A-8
		NAAQS by CPCB									
PM ₁₀ (µg/m ³)	24 Hours -100	Max		247.03	279.33	399.25	393.74	448.12	259.88	443.2	140.7
		Min		28.68	34.39	63.28	71.77	89.21	30.3	1.45	13.89
		Avg		136.50	116.67	188.36	229.41	262.04	127.95	63.49	56.54
	Annual -60	Std Deviation		68.203	44.97	60.56	71.74	84.18	55.43	46.36	23.15
PM _{2.5} (µg/m ³)	24 Hours -60	Max		129.77	92.24	94.51	114.34	221.9	99.82	71.18	58.73
		Min		10.03	12.85	10.84	15.97	14.85	5.51	2.36	4.7
		Avg		40.27	41.2	40.26	43.70	69.70	36.95	25.11	23.73
	Annual -40	Std Deviation		22.049	13.87	17.52	19.15	35.36	19.04	10.06	9.33
SO ₂ (µg/m ³)	24 Hours -80	Max		51.87	151.58	79.24	55.04	283	49.89	59.69	69.81
		Min		0.65	1.18	1.1	1.19	1.1	1.12	0.52	1.4
		Avg		11.076	20.01	14.63	11.82	16.82	11.56	12.59	13.69
	Annual -50	Std Deviation		12.142	28.41	17.15	12.25	30.85	12.08	13.35	14.90
NO _x (µg/m ³)	24 Hours -80	Max		54.33	52.54	80.67	55.39	80.94	79.88	52.76	33.79
		Min		2.29	1.11	2.36	1.29	1.97	1.01	2.89	0.9
		Avg		14.75	14.58	22.91	20.52	28.12	15.24	12.84	9.70
	Annual -40	Std Deviation		11.68	9.85	14.98	10.53	17.98	13.59	8.62	5.73
VOC (µg/m ³)	-	Max		4.85	5.67	17.43	4.41	3.97	4.12	4.52	6.62
		Min		0.01	0.01	0.01	0.02	0.04	0.01	0.01	0.01
		Avg		1.20	1.226	1.52	0.98	0.94	0.96	0.96	0.95
		Std Deviation		1.155	1.298	2.275	0.99	0.94	0.99	0.93	1.12
CO (mg/m ³)	8 Hours -2	Max		0.98	4.21	2.91	3.16	3.21	2.18	3.14	2.74
		Min		0.08	0.09	0.14	0.39	0.36	0.32	0.03	0.45
	1 Hour -4	Avg		0.73	0.848	0.89	0.95	1.13	0.74	0.78	0.94
		Std Deviation		0.194	0.557	0.41	0.39	0.53	0.32	0.46	0.36

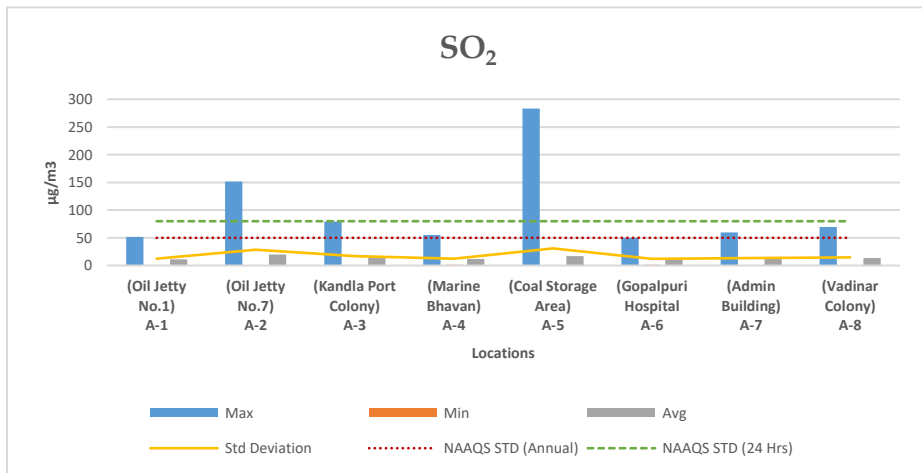
Graphs 1-6 shows spatial trend of ambient air parameter at all the eight-monitoring location (six at Kandla and 2 at Vadinar)



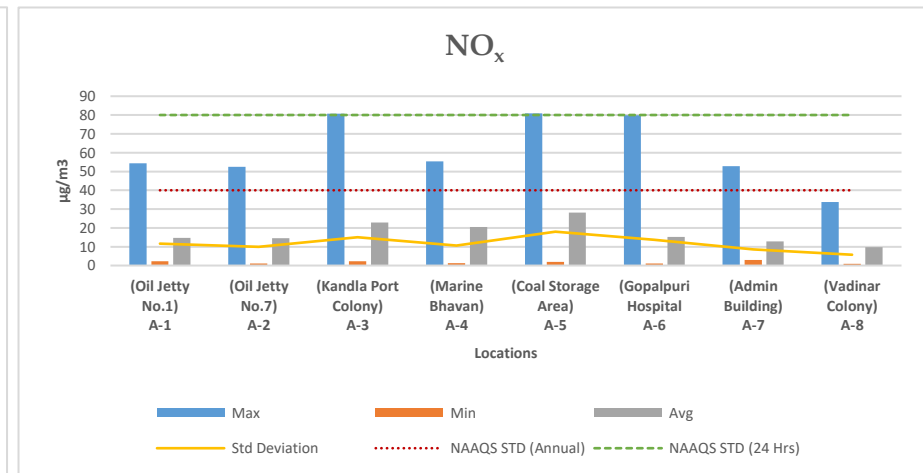
Graph 1 Spatial trend in Ambient PM₁₀ Concentration



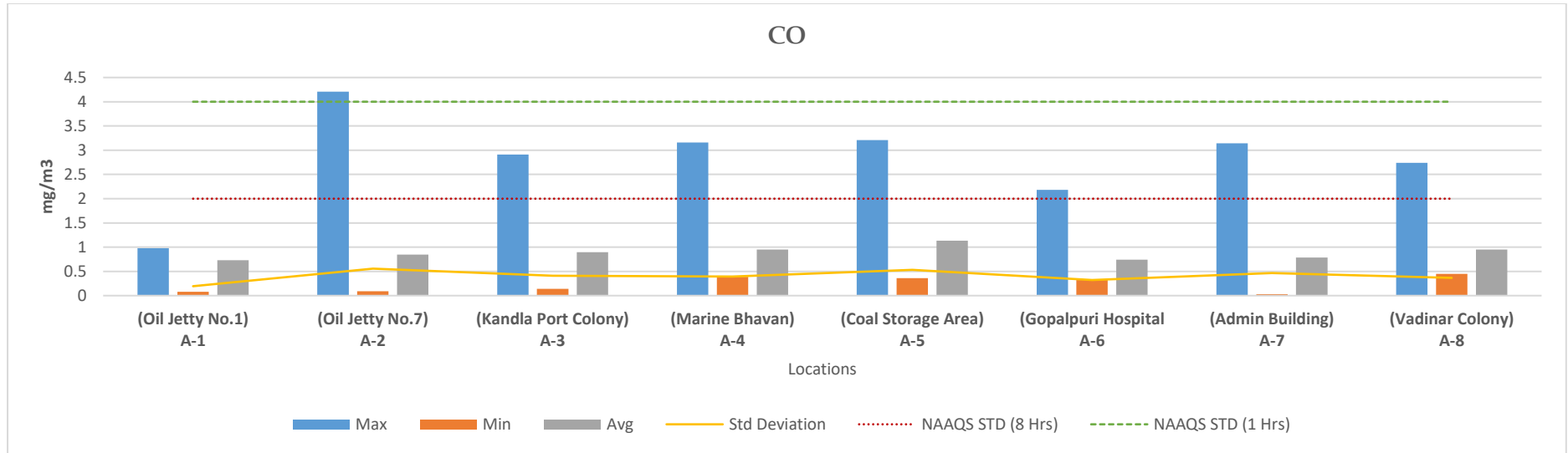
Graph 2 Spatial trend in Ambient PM_{2.5} Concentration



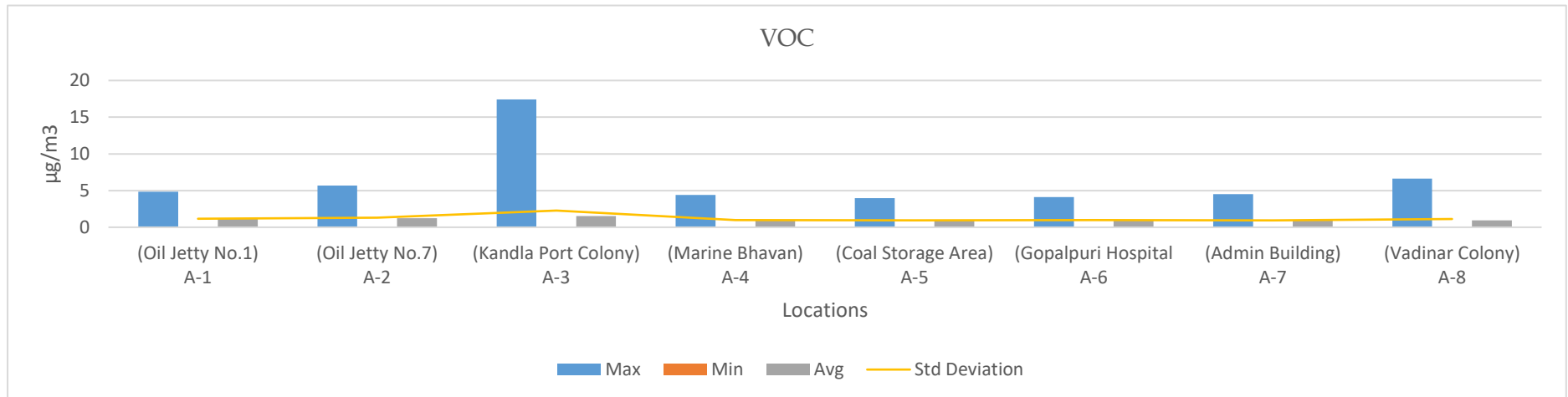
Graph 3 Spatial trend in Ambient SO_x Concentration



Graph 4 Spatial trend in Ambient NO_x Concentration



Graph 5 Spatial trend in Ambient CO Concentration



Graph 6 Spatial trend in Ambient Total VOCs



Table 7: Summarized results of Benzene for Ambient Air quality monitoring

Parameters		Locations		(Oil Jetty No.1) A-1	(Oil Jetty No.7) A-2	(Kandla Port Colony) A-3	(Marine Bhavan) A-4	(Coal Storage Area) A-5	(Gopalpuri Hospital) A-6	(Admin Building) A-7	(Vadinar Colony) A-8
		NAAQS by CPCB									
Benzene (µg/m ³)	Annual - 5	Max		3.8	1.84	1.43	1.95	1.11	1.97	1.03	0.95
		Min		0.03	0.02	0.02	0.02	0.03	0.02	0.02	0.01
		Avg		0.83	0.46	0.42	0.32	0.41	0.49	0.33	0.229

Table 8: Summarized results of Polycyclic Aromatic Hydrocarbons

Parameters		Locations		(Oil Jetty No.1) A-1	(Oil Jetty No.7) A-2	(Kandla Port Colony) A-3	(Marine Bhavan) A-4	(Coal Storage Area) A-5	(Gopalpuri Hospital) A-6	(Admin Building) A-7	(Vadinar Colony) A-8
Naphthalene (µg/m ³)	Max			1.57	17.31	5.24	5.55	7.8	39.82	1.98	1.84
	Min			0.02	0.21	0.04	0.14	0.37	0.02	0.1	0.13
	Avg			0.40	3.29	0.58	1.05	2.01	4.96	0.45	0.42
Acenaphthylene (µg/m ³)	Max			0.8	0.67	0.54	0.95	0.53	0.86	0.84	0.65
	Min			0.01	0.01	0.01	0.02	0.007	0.02	0.005	0.005
	Avg			0.15	0.20	0.17	0.31	0.15	0.18	0.19	0.17
Fluorene (µg/m ³)	Max			0.39	0.39	22.99	178.72	10.88	27.22	7.57	11.64
	Min			0.01	0.05	0.04	0.11	0.01	0.06	0.01	0.01
	Avg			0.14	0.19	3.435	19.99	1.25	3.52	0.82	1.18
Anthracene (µg/m ³)	Max			0.87	0.91	1.25	5.05	2.02	3.78	0.85	0.57
	Min			0.09	0.09	0.07	0.09	0.03	0.01	0.02	0.02
	Avg			0.3	0.42	0.40	0.94	0.94	0.69	0.23	0.19
Phenanthrene (µg/m ³)	Max			0.9	0.82	0.84	0.91	1	0.99	0.82	0.74
	Min			0.01	0.009	0.01	0.01	0.01	0.01	0.07	0.06
	Avg			0.23	0.20	0.15	0.22	0.33	0.20	0.25	0.22
Fluoranthene (µg/m ³)	Max			2.65	0.84	1.59	19.54	4.16	20.36	0.68	1.71
	Min			0.06	0.15	0.2	0.24	0.2	0.01	0.01	0.01
	Avg			0.43	0.36	0.74	3.61	1	2.12	0.24	0.30
Pyrene (µg/m ³)	Max			3.52	1.13	2.4	42.23	40.25	51.22	0.87	0.74
	Min			0.01	0.14	0.23	0.15	0.02	0.01	0.01	0.01
	Avg			0.54	0.48	0.90	7.46	4.37	7.98	0.16	0.14
Chrycene (µg/m ³)	Max			4.59	1.03	3.01	6.27	5.51	5.82	0.61	0.79



	Min	0.08	0.15	0.44	0.42	0.08	0.06	0.05	0.05
	Avg	0.78	0.51	1.01	1.50	1.47	1.22	0.19	0.22
Banz(a)anthracene (µg/m3)	Max	5.64	2.84	3.7	15.42	6.57	16.73	1.01	0.97
	Min	0.17	0.17	0.04	0.14	0.05	0.06	0.01	0.01
	Avg	0.89	0.65	0.88	2.66	1.44	2.93	0.25	0.31
Benzo[k]fluoranthene (µg/m3)	Max	7.67	1.99	5.98	4.81	4.06	6.89	0.84	0.69
	Min	0.15	0.38	0.14	0.48	0.05	0.06	0.03	0.03
	Avg	1.32	0.99	1.34	1.21	0.89	1.76	0.35	0.21
Benzo[b]fluoranthene (µg/m3)	Max	7.89	1.93	6.15	5.12	4.73	7.29	0.59	0.71
	Min	0.12	0.04	0.21	0.17	0.07	0.01	0.06	0.01
	Avg	1.09	0.62	1.053	1.43	1.06	1.65	0.17	0.20
Benzopyrene (µg/m3)	Max	10.9	2.79	8.42	7.25	8.91	9.19	0.96	0.69
	Min	0.24	0.08	0.39	0.39	0.01	0.04	0.01	0.01
	Avg	1.64	0.87	1.66	1.75	1.58	1.31	0.30	0.27
Indeno [1,2,3-cd] fluoranthene (µg/m3)	Max	2.39	6.67	0.95	2.46	1.68	4.61	0.52	0.98
	Min	0.13	0.07	0.42	0.26	0.11	0.09	0.07	0.06
	Avg	0.71	1.02	0.57	0.72	0.70	1.25	0.22	0.42
Dibenz(ah)anthracene (µg/m3)	Max	1.82	1.2	0.91	1.25	2.24	0.99	1.34	2.48
	Min	0.11	0.08	0.16	0.1	0.07	0.04	0.08	0.05
	Avg	0.47	0.32	0.35	0.46	0.54	0.24	0.31	0.4
Benzo[ghi]perylene (µg/m3)	Max	16.3	9.7	27.2	13.6	9.4	12.2	8	2.3
	Min	0.1	0.07	0.04	0.06	0.06	0.17	0.07	0.13
	Avg	2.049	2.63	2.95	2.55	1.61	2.13	0.83	0.47
Acenaphthene (µg/m3)	Max	0.69	0.45	15.1	119.08	2.54	11.8	0.67	2
	Min	0.01	0.05	0.04	0.11	0.01	0.06	0.01	0.01
	Avg	0.14	0.22	2.63	11.34	0.369	1.55	0.14	0.33

Table 9: Summarized results of Non-methane VOC

Parameters	Locations	(Oil Jetty No.1) A-1	(Oil Jetty No.7) A-2	(Kandla Port Colony) A-3	(Marine Bhavan) A-4	(Coal Storage Area) A-5	(Gopalpuri Hospital) A-6	(Admin Building) A-7	(Vadinar Colony) A-8
	Non- Methane VOC (µg/m3)	Max	2.11	2.67	3.54	1.35	1.8	2.01	2.15
Min		0.12	0.09	0.1	0.08	0.13	0.11	0.07	0.1
Avg		0.73	0.79	0.87	0.79	1.09	0.93	0.91	0.74s

4.3 Data Interpretation and Conclusion

The results were compared with the National Ambient Air Quality Standards (NAAQS), 2009 of Central Pollution Control Board (CPCB).

1) Kandla:

Particulate matter:

- The concentration of PM₁₀ varies very widely and is reported in the range of **28.68** to **448.12** µg/m³, with a yearly average value of **176.83** with standard deviation **64.185** µg/m³. As shown in Graph 1, the highest concentration (value) of PM₁₀ is reported at location A-5 (coal storage area) during the winter. It can be seen that PM₁₀ exceeds the NAAQS annual limit, i.e., 60 µg/m³, in all locations. It can be seen that location A-5 (coal storage area) had the maximum percentage exceedance, and location A-1 (oil jetty No. 1) had the minimum percentage exceedance while comparing with the NAAQS 24-hour limit, i.e., 100 µg/m³.
- The concentration of PM_{2.5} varies in the range of 5.51 to 221.9 µg/m³, with a yearly average value of 45.35 with standard deviation 21.16 µg/m³. As shown in Graph 2, the highest concentration of PM_{2.5} is at location A-5 (the coal storage area) in winter. It can be seen that PM_{2.5} exceeds the NAAQS annual limit, i.e., 40 µg/m³, on five locations, and location A-6, i.e., Gopalpuri hospital, falls within the NAAQS annual limit. It can be seen that location A-5 (coal storage area) had the maximum percentage exceedance, and location A-6 (Gopalpuri hospital) had the minimum percentage exceedance while comparing with the NAAQS 24-hour limit, i.e., 60 µg/m³.
- The highest concentration of Particulate matter at locations **A-5, (the coal storage area)**, could be attributed to the presence of heavy vehicular traffic in upwind areas, which have a higher impact, causing the dispersion of emitted particulate matter in the ambient air. The activities observed in the surrounding such as The unloading of coal directly into the truck using grabs, construction in the vicinity causes the dust to disperse in the air as well as coal dust to fall and settle on the ground. This settled coal dust again mixes with the air while trucks travel through it. Also, the coal-loaded trucks are generally not always covered with tarpaulin sheets, and this might result in increased suspension of coal from trucks or dumpers during their transit from vessel to yard or storage site. This might increase the PM in and around the coal storage area and Marine Bhavan.

Gaseous Pollutants:

- The concentration of SO_x varies from **0.52** to **283** µg/m³, with a yearly average concentration of **14.029** with standard deviation **18.85** µg/m³. As shown in Graph 3, the highest concentration of SO_x is at location **A-5 (the coal storage area)** in winter. It can be seen that at all locations, SO_x are within the NAAQS annual limit, i.e., 50 µg/m³. It can be seen that location A-2 (**Oil Jetty No. 7**) had the maximum percentage exceedance, i.e., **7.36%**, which is about 7 days out of 95 days of monitoring, and the other five locations comply with the standards (compliance more than 98% times) while comparing with the NAAQS 24-hour limit, i.e., 80 µg/m³. The concentration of NO_x varies from **1.01** to **80.94** µg/m³, with a yearly average concentration of **19.35** with standard deviation **13.10**

$\mu\text{g}/\text{m}^3$. As shown in Graph 4, the highest concentration of NO_x is at location A-5 (the coal storage area) in winter. It can be seen that on all locations's NO_x within the NAAQS annual limit, i.e., $40 \mu\text{g}/\text{m}^3$, it can be seen that all locations comply with the standards (complied more than 98% times) while comparing with the NAAQS 24-hour limit, i.e., $80 \mu\text{g}/\text{m}^3$.

- The concentration of CO varies from **0.08** to **4.21** mg/m^3 , with a yearly average concentration of **0.884** with standard deviation **0.40** mg/m^3 . As shown in Graph 5, the highest concentration of CO is at location A-2 (Oil Jetty No. 7) in winter. It can be seen that at all locations, they're complying (more than 98% of the time) with the NAAQS 1 hour limit, i.e., $4 \text{mg}/\text{m}^3$. Location A-5 (the coal storage area) had the maximum percentage exceedance, i.e., **7.36%**, which is about 7 days out of 95 days of monitoring, and other locations such as Location A-2 (Oil Jetty No. 7), Location A-3 (Kandla Port Colony), Location A-4 (Marine Bhavan), and Location A-6 (Gopalpuri Hospital) had percentage exceedances of **5.26**, **5.26**, **2.85**, and **2.85**, respectively. And location A-1 (oil jetty no. 1) comply with the standards (compliance more than 98% times) while comparing with the NAAQS 8-hour limit, i.e., $2 \text{mg}/\text{m}^3$.
- The concentration of total VOC levels was recorded in the range of **0.01** to **17.43** $\mu\text{g}/\text{m}^3$, with a yearly average value of **1.14** with standard deviation $1.21 \mu\text{g}/\text{m}^3$ at Kandla. As shown in graph 6, the highest concentration of VOCs is at location **A-3, (Kandla port colony)**; this is the only spike observed in the whole monitoring period for VOCs at this location. The main source of VOCs in the ambient air may be attributed to the burning of gasoline and natural gas in vehicle exhaust, burning fossil fuels, and garbage that releases VOCs into the atmosphere. During the monitoring period, the wind flows in the south direction at Kandla, and hence the wind direction and speed also contribute to increased dispersion of pollutants from the upward areas towards the downward areas.

Polycyclic Aromatic Hydrocarbons (PAHs): are ubiquitous pollutants in urban atmospheres. Anthropogenic sources of total PAHs in ambient air emissions are greater than those that come from natural events. These locations are commercial areas where Vehicular activity and dust emission is common. PAHs are a class of chemicals that occur naturally in coal, crude oil, and gasoline. The higher concentration which results from burning coal, oil, gas, road dust, etc. Other outdoor sources of PAHs may be the industrial plants in-and-around the DPA premises.

- The concentration of Benzene levels was recorded in the range of **0.02** to **3.8** $\mu\text{g}/\text{m}^3$, with a yearly average value of **0.84** with standard deviation **0.64** $\mu\text{g}/\text{m}^3$. The highest concentration of Benzene is at location **A-1, (Oil Jetty No. 1)** in summer. It can be seen that at all locations, Benzene within the NAAQS annual limit, i.e., $5 \mu\text{g}/\text{m}^3$.
- The ambient air monitoring location of Kandla recorded the non-methane VOC (NM-VOC) concentration in the range of **0.08** to **3.54** $\mu\text{g}/\text{m}^3$, with a yearly average value of **0.86** $\mu\text{g}/\text{m}^3$ at Kandla. The highest concentration is at location **A-3, (Kandla Port Colony)** in Winter.

2) Vadinar:

Particulate matter: The concentration of PM₁₀ at Vadinar varies in the range of **1.45 to 443.2** $\mu\text{g}/\text{m}^3$, with a yearly average value of **63.49** with a standard deviation of **34.76** $\mu\text{g}/\text{m}^3$. As shown in Graph 1, the highest concentration of PM₁₀ is at location A-7 (Admin Building Vadinar) in the winter. It can be seen that at location A-7 (Admin Building Vadinar), PM₁₀ exceeds the NAAQS annual limit, i.e., 60 $\mu\text{g}/\text{m}^3$, and at location A-8 (Vadinar Colony), it falls within the annual standards. It can be seen that locations A-7 (Admin Building Vadinar) and A-8 (Vadinar Colony) had a 5.15% percentage exceedance while comparing with the NAAQS 24-hour limit, i.e., 100 $\mu\text{g}/\text{m}^3$.

- The concentration of PM_{2.5} varies in the range of **2.36 to 71.18** $\mu\text{g}/\text{m}^3$, with a yearly average value of **24.42** with a standard deviation of **9.69** $\mu\text{g}/\text{m}^3$. As shown in Graph 2, the highest concentration of PM_{2.5} is at location **A-7 (Admin Building Vadinar)** in winter. It can be seen that in all two locations, PM_{2.5} is within the NAAQS annual limit, i.e., 40 $\mu\text{g}/\text{m}^3$. It can be seen that on both locations, **A-7 (Admin Building Vadinar)** and **A-8 (Vadinar Colony)** comply with the standards (compliance more than 98% times) while comparing with the NAAQS 24-hour limit, i.e., 60 $\mu\text{g}/\text{m}^3$.

Gaseous Pollutants:

- The concentration of SO_x varies from **0.52 to 69.91** $\mu\text{g}/\text{m}^3$, with a yearly average concentration of 13.146 with a standard deviation of 14.14 $\mu\text{g}/\text{m}^3$. As shown in Graph 3, the highest concentration of SO_x is at location A-8 (Vadinar Colony) in the winter. It can be seen that in all locations, SO_x are within the NAAQS annual limit, i.e., 50 $\mu\text{g}/\text{m}^3$. It can be seen that both locations comply with the standards (compliance more than 98% times) while comparing with the NAAQS 24-hour limit, i.e., 80 $\mu\text{g}/\text{m}^3$.
- The concentration of NO_x varies from **0.9 to 52.76** $\mu\text{g}/\text{m}^3$, with a yearly average concentration of **11.28** with a standard deviation of **7.17** $\mu\text{g}/\text{m}^3$. As shown in Graph 4, the highest concentration of NO_x is at location A-7 (Admin Building Vadinar) in the winter. It can be seen that in all locations, NO_x is within the NAAQS annual limit, i.e., 40 $\mu\text{g}/\text{m}^3$. It can be seen that all locations comply with the standards (compliance more than 98% of the time) while comparing with the NAAQS 24-hour limit, i.e., 80 $\mu\text{g}/\text{m}^3$.
- The concentration of CO varies from **0.03 to 3.14** mg/m^3 , with a yearly average concentration of **0.87** with a standard deviation **0.41** mg/m^3 . As shown in Graph 5, the highest concentration of CO is at location **A-7, (Admin Building Vadinar)** in winter. It can be seen that at all locations they are complying (Complied more than 98% times) with the NAAQS 1 hour limit, i.e., 4 mg/m^3 . Both **locations A-7, (Admin building Vadinar)** and **A-8, (Vadinar Colony)** had **5.16%** exceedance, which is about 5 days out of 97 days of monitoring, while comparing with the NAAQS 8-hour limit, i.e., 2 mg/m^3 .
- The concentration of **Total VOCs** levels was recorded in a range of **0 to 6.62** $\mu\text{g}/\text{m}^3$ with a yearly average value of **0.96** with a standard deviation of **1.051** $\mu\text{g}/\text{m}^3$ at Vadinar. As shown in graph 6, the **highest** concentration of **VOCs** is at

location A-8, (Vadinar Colony), this is the only spike observed in the whole monitoring period for VOCs at this location.

Polycyclic Aromatic Hydrocarbons (PAHs):

- The concentration of **Benzene** levels was recorded in a range of **0.01 to 1.03** $\mu\text{g}/\text{m}^3$ with a yearly average value of **0.28** with a standard deviation of **0.36** $\mu\text{g}/\text{m}^3$. the **highest** concentration of Benzene is at **location A-7, (Admin building Vadinar)** in Winter. It can be seen that in all locations **Benzene** within the NAAQS annual limit, i.e., **5** $\mu\text{g}/\text{m}^3$.
- **Non-methane VOC (NM-VOC)** concentration at Vadinar was observed in the range of **0.07 to 2.15** $\mu\text{g}/\text{m}^3$ with a yearly average value of **0.82** with a standard deviation **0.085** $\mu\text{g}/\text{m}^3$. the **highest** concentration is at **A-7, (Admin building Vadinar)** in Winter.

With reference to the Ambient Air Quality monitoring conducted under the study, it may be concluded that the particulate matter PM_{10} , were reported in higher concentration and apparently exceeds the NAAQS particularly at locations of Kandla., whereas $\text{PM}_{2.5}$ complies with the NAAQS at majority of the locations. For both the ambient air monitoring parameters (PM_{10} and $\text{PM}_{2.5}$), the major exceedance was observed at location A-5 i.e. Coal Storage Area. The gaseous pollutants (NO_x , SO_x , CO, VOCs etc.) falls within the permissible limit. The probable reasons contributing to these emissions of pollutants into the atmosphere in-and-around the port area are summarized as follows: -

1. **Port Machinery:** Port activities involve the use of various machinery and equipment, including cranes, for lifts, tugboats, and cargo handling equipment. These machines often rely on diesel engines, which can emit pollutants such as NO_x , Particulate matter, and CO. Older or poorly maintained equipment tends to generate higher emissions.
2. **Port Vehicles:** Trucks and other vehicles operating within port and port area contributes to air pollution. Similar to port machinery, diesel-powered vehicles can emit NO_x , PM, CO, and other pollutants such as PAH, VOCs etc. Vehicle traffic and congestion in and around port areas can exacerbate the air quality issues.
3. **Coal Handling:** Resuspension of dust occurs due to the transportation of coal and the handling of coal.
4. **Construction Activities:** Another reason for the high particulate matter content in this area is due to high construction activities in the surrounding area.

4.4 Remedial Measures:

Efficient mitigation strategies need to be implementation for substantial environmental and health co-benefits. To improve air quality, DPA has implemented a number of precautionary measures, such as maintaining Green zone, initiated Inter-Terminal Transfer of tractor-trailers, Centralized Parking Plaza, providing shore power supply to tugs and port crafts, the use of LED lights at DPA area helps in lower energy consumption and decreases the carbon foot prints in the environment, time to time cleaning of paved and unpaved roads, use of tarpaulin sheets to cover dumpers at project sites etc. are helping to achieve the cleaner and green future at port. To address air pollution from port shipping activities, various measures that can be implemented are as follows:

- Practice should be initiated for using mask as preventative measure, to avoid Inhalation of dust particle-Mask advised in sensitive areas. Covering vehicles with tarpaulin during transportation will help to reduce the suspension of pollutants in air.
- Ensuring maintenance of engines and machinery to comply with emission standards.
- Frequent water sprinkling on roads to reduce dust suspension due to vehicular movement, this can be use during transporting coal to avoid suspension of coal dust.
- Use of proper transport methods, such as a conveyor belt, for excavated material and screens around the construction site.
- End to End pavement of roads in construction site could considerably reduce dust emission. Prohibition of use of heavy diesel oil as fuel could be possibly reduce pollutants. Encouraging use of low-sulfur fuels (viz. Marine Gas Oil (MGO)/Liquefied Natural Gas (LNG), can significantly reduce sulfur and PM emissions from ships.
- Retrofitting ships with exhaust gas cleaning systems can help reduce sulfur emissions. Engine upgrades, such as optimizing fuel combustion and improving engine efficiency, can reduce overall emissions.
- Investing in infrastructure for cold ironing allows ships to connect to the electrical grid while docked, reducing the need for auxiliary engines and associated emissions.
- Implementing efficient cargo-handling processes, optimizing logistics to reduce congestion and idling times, and encouraging use of cleaner port machinery and vehicles can all contribute to reducing air pollution in port areas.
- Shrouding shall be carried out in the work site enclosing the dock/proposed facility area. This will act as dust curtain as well achieving zero dust discharge from the site. These curtain or shroud will be immensely effective in restricting disturbance from wind in affecting the dry dock operations, preventing waste dispersion, improving working conditions through provision of shade for the workers.
- Dust collectors shall be deployed in all areas where blasting (surface cleaning) and painting operations are to be carried out, supplemented by stacks for effective dispersion.
- Periodic vacuum-sweeping mechanisms shall be adopted.



CHAPTER 5: DG STACK MONITORING

5.1 DG Stack Monitoring

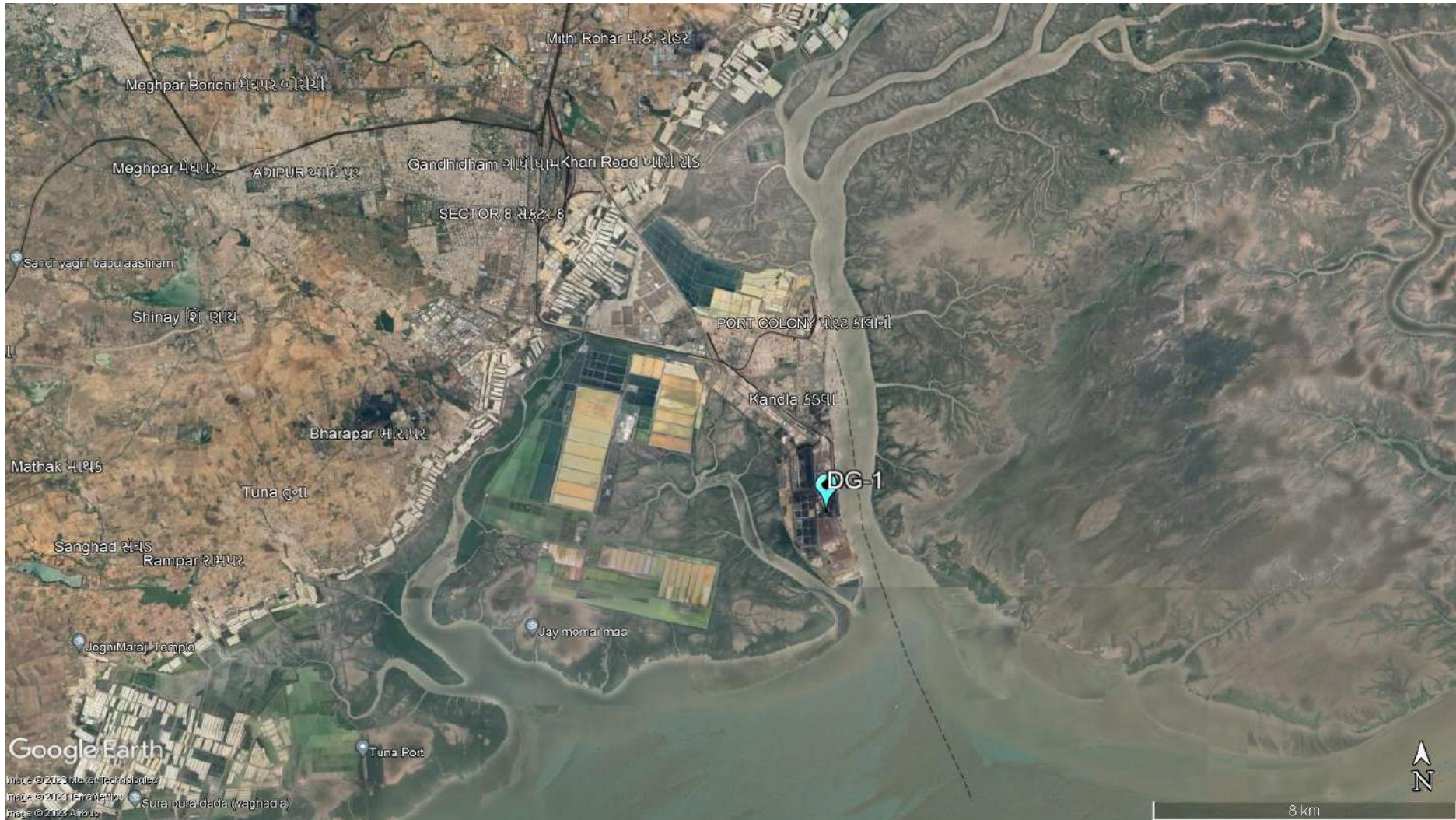
A diesel generator is a mechanical-electrical machine that produces electrical energy (electricity) from diesel fuel. They are used by the residential, commercial, charitable and governmental sectors to provide power in the event of interruption to the main power, or as the main power source. Diesel generating (DG) sets are generally used in places without connection to a power grid, or as an emergency power supply if the grid fails. These DG sets utilize diesel as fuel and generate and emit the air pollutants such as Suspended Particulate Matter, SO₂, NO_x, CO, etc. from the stack during its functioning. The purpose of stack sampling is to determine emission levels from plant processes to ensure they are in compliance with any emission limits set by regulatory authorities to prevent macro environmental pollution. The stack is nothing but chimney which is used to disperse the hot air at a great height, emissions & particulate matters that are emitted. Hence, monitoring of these stacks attached to DG Sets is necessary in order to quantify the emissions generated from it.

As defined in scope by DPA, the monitoring of DG Stack shall be carried out at two locations, one at Kandla and one at Vadinar. The details of the DG Sets at Kandla and Vadinar have been mentioned in Table 10 as follows:

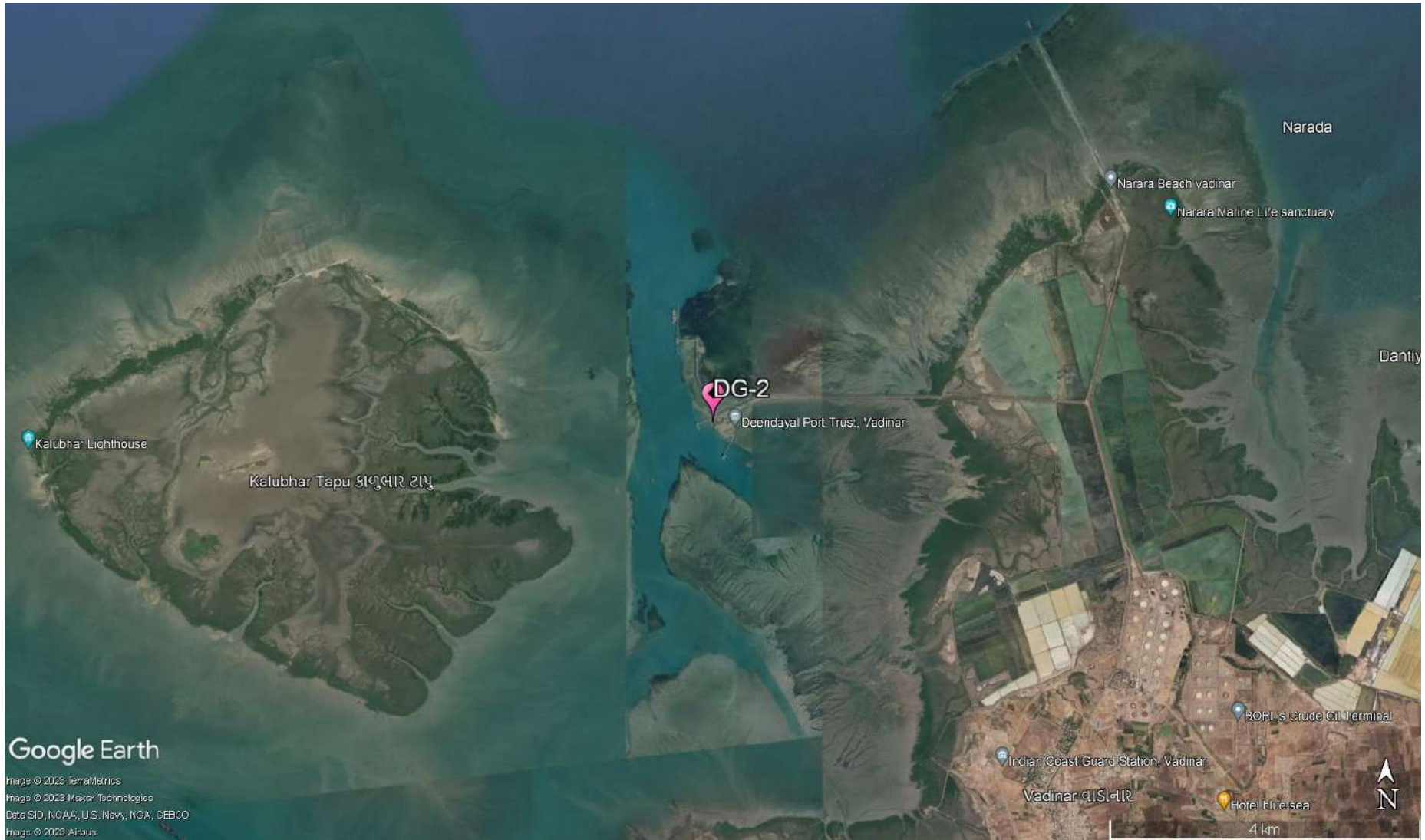
Table 10: Details of DG Stack monitoring locations

Sr. No.	Location Code	Location Name	Latitude/ Longitude
1.	DG-1	Kandla	22.98916N 70.22083E
2.	DG-2	Vadinar	22.44155N 69.67419E

The map depicting the locations of DG Stack Monitoring to be monitored in Kandla and Vadinar have been mentioned in **Map 6 and 7** as follows:



Map 6: DG Stack monitoring Locations at Kandla



Map 7: DG Stack monitoring Locations at Vadinar

Methodology:

Under the study, the list of parameters to be monitored under the projects for DG Stack Monitoring has been mentioned in **Table 11** as follows:

Table 11: DG stack parameters

Sr. No.	Parameter	Unit	Instrument
1.	Suspended Particulate Matter	mg/Nm ³	Stack Monitoring Kit
2.	Sulphur Dioxide (SO ₂)	PPM	Sensor based Flue Gas Analyzer (Make: TESTO, Model 350)
3.	Oxides of Nitrogen (NO _x)	PPM	
4.	Carbon Monoxide	%	
5.	Carbon Dioxide	%	

The methodology for monitoring of DG Stack has been mentioned as follows:

The monitoring of DG Stack is carried out as per the IS:11255 and USEPA Method. The Stack monitoring kit is used for collecting representative samples from the stack to determine the total amount of pollutants emitted into the atmosphere in a given time. Source sampling is carried out from ventilation stack to determine the emission rates/or characteristics of pollutants. Sample collected must be such that it truly represents the conditions prevailing inside the stack. Whereas the parameters Sulphur Dioxide, Oxides of Nitrogen (NO_x), Carbon Monoxide and Carbon Dioxide, the monitoring is carried out by using the sensor-based Flue Gas Analyzer.

Monitoring Frequency

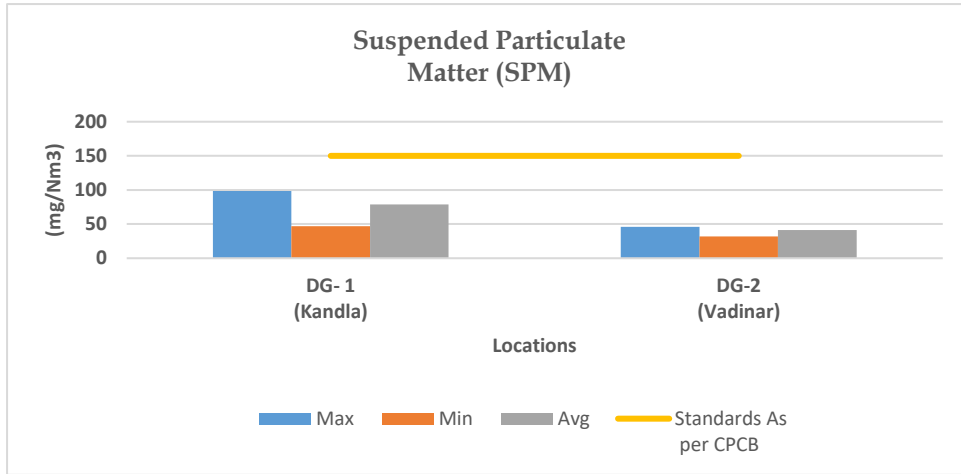
Monitoring is required to be carried out once a month for both the locations of Kandla and Vadinar for a period of 15th April 2023 to 15th April 2024.

5.2 Result and Discussion

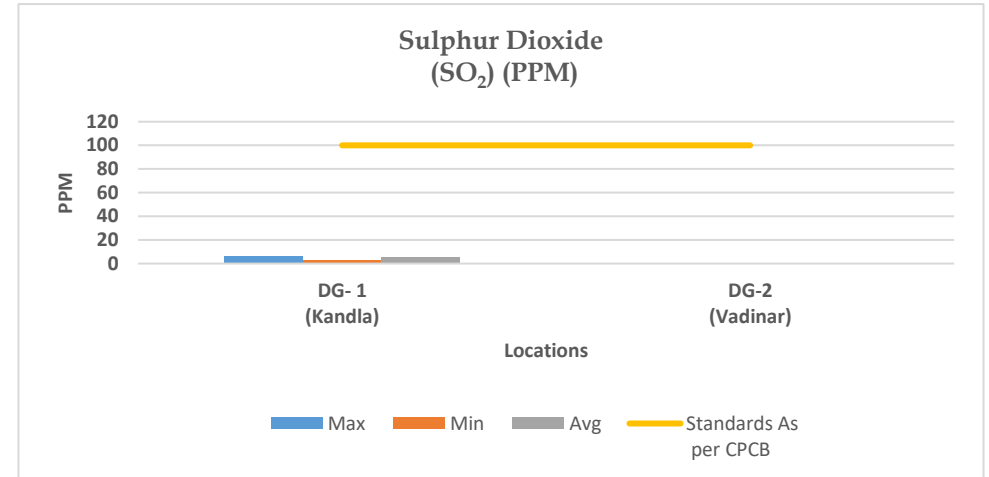
The sampling and monitoring of DG stack emission was carried out for monitoring period at Kandla and Vadinar and its comparison with CPCB or Indian standards for Industrial Stack Monitoring the flue gas emission from DG set has given in **Table 12**.

Table 12: DG monitoring data

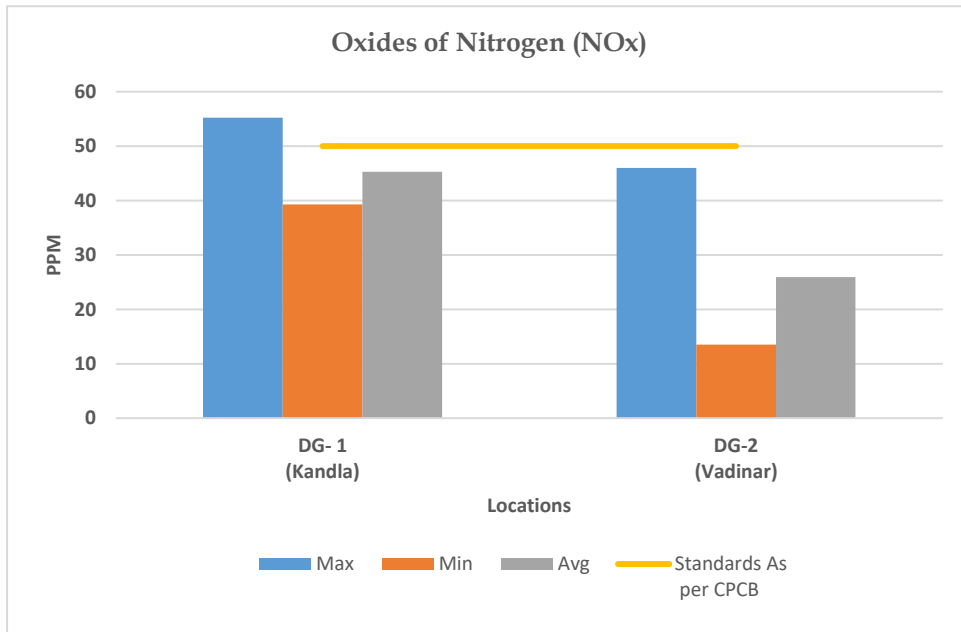
Sr. No.	Stack Monitoring Parameters for DG Sets		DG- 1 (Kandla)	DG-2 (Vadinar)	Stack Monitoring Limits /Standards As per CPCB
1.	Suspended Particulate Matter (SPM) (mg/Nm ³)	Max	98.47	45.32	150
		Min	46.82	31.85	
		Avg.	78.96	41.33	
2.	Sulphur Dioxide (SO ₂) (PPM)	Max	6.45	N.D.	100
		Min	3.25	N.D.	
		Avg.	4.95	N.D.	
3.	Oxides of Nitrogen (NO _x) (PPM)	Max	55.2	46	50
		Min	39.27	13.52	
		Avg.	45.31	25.92	
4.	Carbon Monoxide (CO) (%)	Max	0.34	0.016	1
		Min	0.007	0.002	
		Avg.	0.16	0.01	
5.	Carbon Dioxide (CO ₂) (%)	Max	3.09	1.42	-
		Min	1.21	1.03	
		Avg.	1.92	1.19	



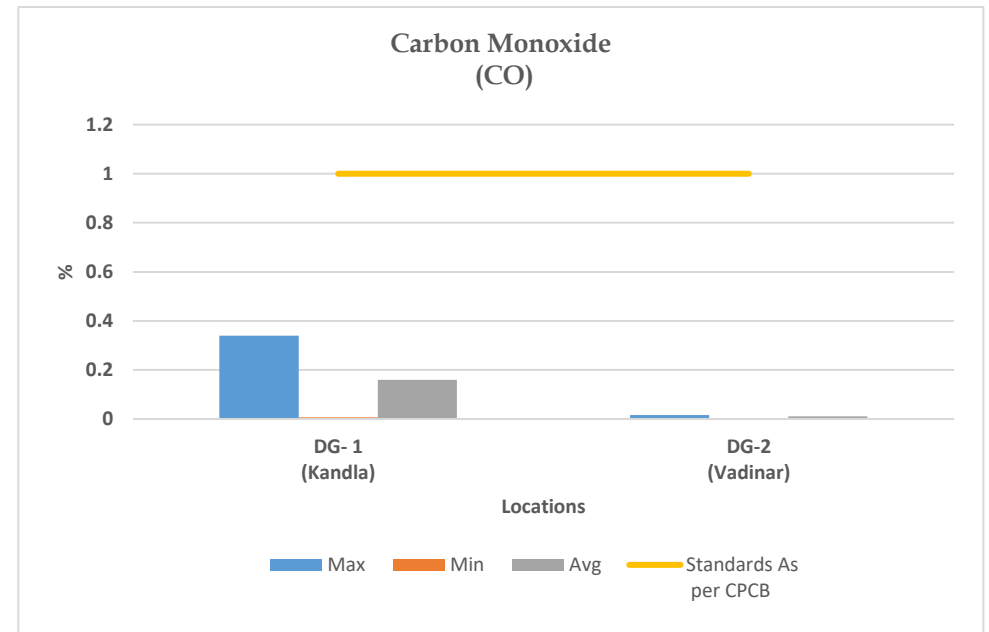
Graph 7 Spatial trend in SPM Concentration



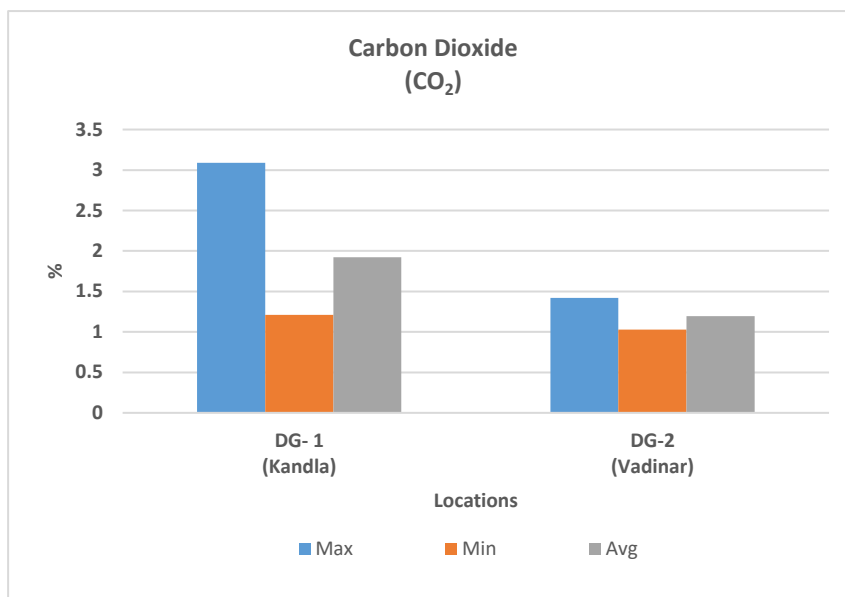
Graph 8 Spatial trend in SO_x Concentration



Graph 9 Spatial trend in NO_x Concentration



Graph 10 Spatial trend in CO Concentration



Graph 11 Spatial trend in CO₂ Concentration

5.3 Data Interpretation and Conclusion

1) Kandla:

The Suspended Particulate Matter (SPM) varies in the range of **46.82** to **98.47** mg/m³. The yearly average SPM of D.G stack-1 is **78.96** mg/m³. The maximum concentration for SPM was observed in the monitoring period of October to November 2023. The Sulphur dioxide (SO_x) varies in the range of **3.25** to **6.45** PPM. The yearly average SO_x of D.G stack-1 is **4.95** PPM. The maximum concentration of SO_x observed in the monitoring period of October to November 2023.

The NO_x varies in the range of **39.27** to **55.2** PPM. The yearly average of NO_x of D.G stack-1 at Kandla is **45.31** PPM. The maximum concentration of NO_x observed in the monitoring period of July to August 2023.

The CO at Kandla varies in the range of **0.007** to **0.34** %. The yearly average of CO of D.G stack-1 at Kandla is **0.16** %. The maximum concentration of CO observed in the monitoring period of March to April 2024.

The CO₂ at Kandla varies in the range of **1.21** to **3.09** %. The yearly average of CO₂ of D.G stack-1 at Kandla is **1.92** %. The maximum concentration of CO₂ observed in the monitoring period of March to April 2024.

The results of all the above parameters of DG stack-1 at Kandla emission are compared with the permissible limits mentioned in the consent issued by GPCB, and have been found within the prescribed limit for all the monitored parameters.

2) Vadinar:

The Suspended Particulate Matter (SPM) in the range of **31.85** to **45.32** mg/m³. The yearly average SPM of D.G stack-2 at Vadinar is **41.33** mg/m³. The maximum concentration of SPM was observed in the monitoring period of March to April 2024. There is no Sulphur dioxide (SO_x) concentration detected at Vadinar.

The NO_x at Vadinar varies in the range of **13.52** to **46** PPM. The yearly average of NO_x of D.G stack-2 at Vadinar is **25.928** PPM. The maximum concentration of NO_x observed in the monitoring period of June to July 2023.



The CO at Vadinar varies in the range of **0.002 to 0.016** %. The yearly average of CO of D.G stack-2 at Vadinar is **0.0106** % The maximum concentration of CO observed in the monitoring period of October to November 2023.

The CO₂ at Vadinar varies in the range of **1.03 to 1.42** %. The yearly average in CO₂ of D.G stack-2 at Vadinar is **1.92** % The maximum concentration of CO₂ observed in the monitoring period of June to July 2024.

The results of all the above parameters of DG stack-2 at Vadinar emission are compared with the permissible limits mentioned in the consent issued by GPCB, and have been found within the prescribed limit for all the monitored parameters.



CHAPTER 6: NOISE MONITORING

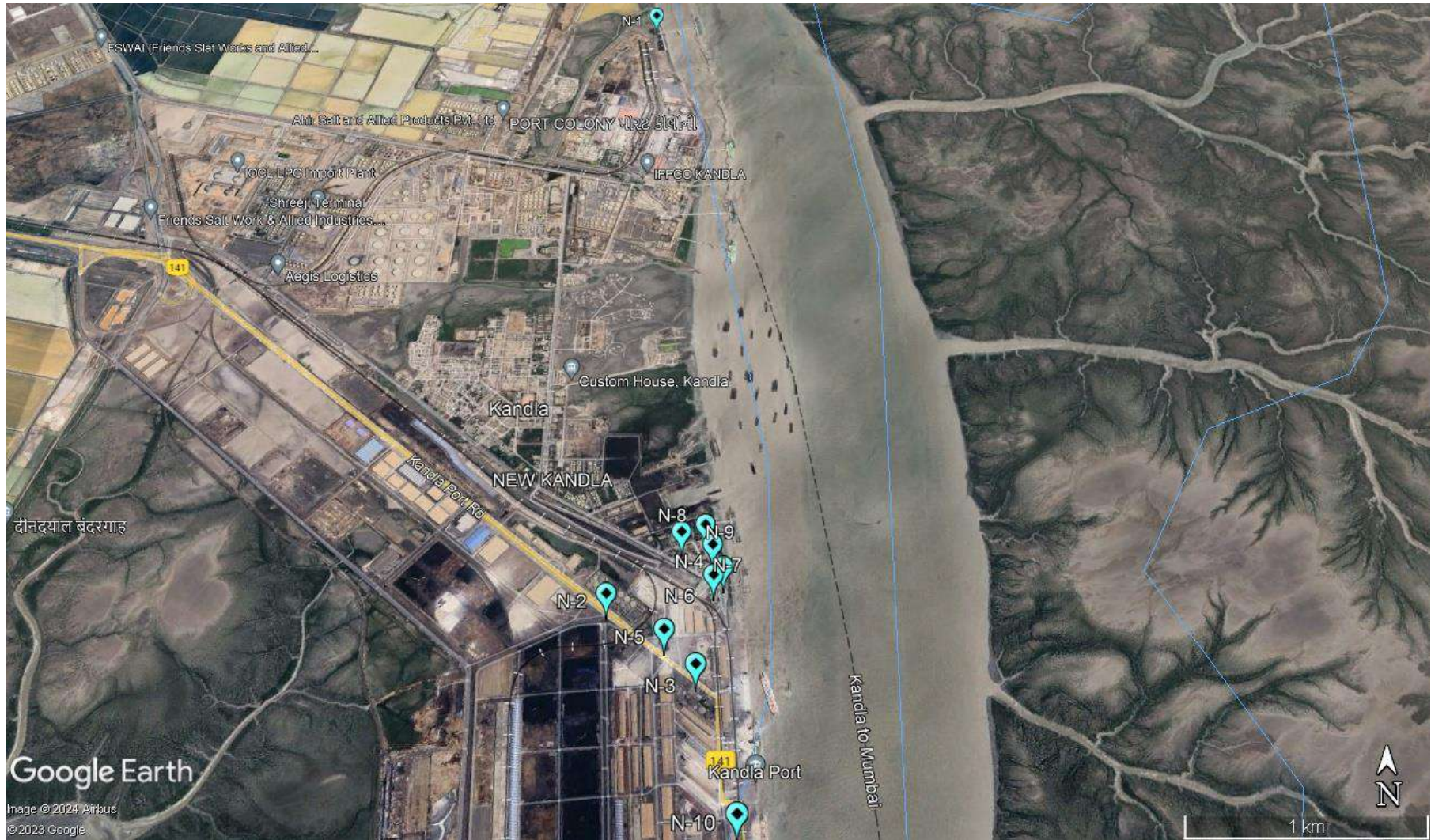
6.1 Noise Monitoring

Noise can be defined as an unwanted sound, and it is therefore, necessary to measure both the quality as well as the quantity of environmental noise in and around the study area. Noise produced during operation stage and the subsequent activities may affect surrounding environment impacting the fauna and as well as the human population. Under the scope, the noise monitoring is required to be carried out at 10 locations in Kandla and 3 locations in Vadinar. The sampling locations for noise are not only confined to commercial areas of DPA but also the residential areas of DPA.

The details of the noise monitoring stations are mentioned in **Table 13** and locations have been depicted in the **Map 8 and 9** as follow:

Table 13: Details of noise monitoring locations

Sr. No.	Location Code	Location Name	Latitude/ Longitude	
1.	Kandla	N-1	Oil Jetty 7	23.043527N 70.218456E
2.		N-2	West Gate No.1	23.006771N 70.217340E
3.		N-3	Canteen Area	23.003707N 70.221331E
4.		N-4	Main Gate	23.007980N 70.222525E
5.		N-5	Main Road	23.005194N 70.219944E
6.		N-6	Marin Bhavan	23.007618N 70.222087E
7.		N-7	Port & Custom Building	23.009033N 70.222047E
8.		N-8	Nirman Building	23.009642N 70.220623E
9.		N-9	ATM Building	23.009985N 70.221715E
10.		N-10	Wharf Area/ Jetty	22.997833N 70.223042E
11.	Vadinar	N-11	Near Main Gate	22.441544N 69.674495E
12.		N-12	Near Vadinar Jetty	22.441002N 69.673147E
13.		N-13	Port Colony Vadinar	22.399948N 69.716608E



Map 8: Locations for Noise Monitoring at Kandla



Map 9: Locations for Noise Monitoring at Vadinar

Methodology:

The intensity of sound energy in the environment is measured in a logarithmic scale and is expressed in a decibel (dB(A)) scale. The ordinary sound level meter measures the sound energy that reaches the microphone by converting it into electrical energy and then measures the magnitude in dB(A). Whereas, in a sophisticated type of sound level meter, an additional circuit (filters) is provided, which modifies the received signal in such a way that it replicates the sound signal as received by the human ear and the magnitude of sound level in this scale is denoted as dB(A). The sound levels are expressed in dB(A) scale for the purpose of comparison of noise levels, which is universally accepted. Noise levels were measured using an integrated sound level meter of the make Envirotech Sound Level Meter (Class-I) (model No. SLM-109). It has an indicating mode of Lp and Leq. Keeping the mode in Lp for few minutes and setting the corresponding range and the weighting network in “A” weighting set the sound level meter was run for one-hour time and Leq was measured at all locations.

Monitoring Frequency

Monitoring was carried out at each noise monitoring station for Leq. noise level (Day and Night), which was recorded for 24 hours continuously at a monthly frequency with the help of Sound/Noise Level Meter (Class-1). The details of the noise monitoring have been mentioned in **Table 14**.

Table 14: Details of the Noise Monitoring

Sr. No.	Parameters	Units	Reference Method	Instrument
1.	Leq (Day)	dB(A)	IS 9989: 2014	Noise Level Meter (Class-I) model No. SLM-109
2.	Leq (Night)	dB(A)		

Standard for Noise

Ministry of Environment & Forests (MoEF) has notified the noise standards vide the Gazette notification dated February 14, 2000 for different zones under the Environment Protection Act (1986). The day time noise levels have been monitored from 6.00 AM to 10.00 PM and night noise levels were measure from 10.00 PM to 6.00 AM at all the thirteen locations (10 at Kandla and 3 at Vadinar) monthly. The specified standards are as mentioned in **Table 15** as follows:

Table 15: Ambient Air Quality norms in respect of Noise⁽²⁾

Area Code	Category of Area	Noise dB(A) Leq	
		Daytime	Night time
A	Industrial Area	75	70
B	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40



6.2 Result and Discussion

The details of the Noise monitoring conducted during the monitoring period April 2023 to April 2024 have been summarized in the **Table 16** as below:

Table 16: The Results of Ambient Noise Quality

Sr. No.	Station Code	Station Name	Category of Area	Standard	Day Time in dB(A)			Standard	Night Time in dB(A)		
					Max.	Min.	Avg.		Max.	Min.	Avg.
1	N-1	Oil Jetty 7	A	75	65.7	36.5	47.75	70	57.5	33	41.801
2	N-2	West Gate No.1	A	75	68.4	36.5	54.35	70	54.2	36.1	47.02
3	N-3	Canteen Area	B	65	66.2	38	52.61	55	52.1	33	43.46
4	N-4	Main Gate	A	75	61.4	35.3	50.69	70	50.8	36.1	43.33
5	N-5	Main Road	A	75	66.1	33.5	51.67	70	55.5	33.6	43.7
6	N-6	Marin Bhavan	B	65	62.3	38.9	52.52	55	52.3	31.9	43.23
7	N-7	Port & Custom Building	B	65	66.3	37.6	50.89	55	54.3	33.9	38.91
8	N-8	Nirman Building	B	65	60.8	40.9	51	55	58.9	35.2	43.02
9	N-9	ATM Building	B	65	65.1	35.1	49.7	55	53.4	34.1	39.25
10	N-10	Wharf Area/ Jetty	A	75	74.5	36.9	52.9	70	52.7	36	42.3
11	N-11	Near Main Gate	A	75	72.3	34	62.51	70	71.2	34.3	55.71
12	N-12	Near Vadinar Jetty	A	75	76.3	39.2	64.98	70	68.5	34.7	56.38
13	N-13	Port Colony Vadinar	C	55	77.5	37.7	50.05	45	65.9	36.2	49.5

6.3 Data Interpretation and Conclusion

- 1) **Kandla:** The noise level was compared with the standard limits specified in NAAQS by CPCB. During the Day Time, the average noise level at all 10 locations at Kandla ranged from **33.5 dB(A)** to **74.5 dB(A)** while, during Night Time the average Noise Level ranged from **31.9 dB(A)** to **58.9 dB(A)**, of which six locations out of ten locations, noise level were within the permissible limits for the industrial, commercial area and residential zone for Day time and night time. Other Four locations such as i.e., **N-3 (Canteen Area)**, **N-7 (Port & Custom Building)**, **N-8 (Nirman Building)** and **N-9 (ATM building)** which are Commercial areas, slightly exceed the standard limits prescribed by NAAQS by CPCB, in the monitoring period of **April to May 2023 and May to June 2023**.
- 2) **Vadinar:** The noise level was compared with the standard limits specified in NAAQS by CPCB. During the Day Time, the average noise level at all 3 locations at Vadinar ranged from **34 dB(A)** to **77.5 dB(A)** while, during Night Time the average Noise Level ranged from **34.3 dB(A)** to **71.2 dB(A)** at Vadinar, on location **N-11 (Near main gate)** noise level was within the permissible limits for the industrial zone for Day time and night time. On locations of Vadinar such as i.e., **N-12 (Near Vadinar jetty)**, which are considered as industrial area slightly exceed the standard limits prescribed by NAAQS by CPCB, in the monitoring period of **June to July 2023**. And on location **N-13 (Port Colony Vadinar)**, most frequently exceed the permissible limit during the day time as well as night time.

6.4 Remedial Measures

The noise levels detected at the locations of Kandla and Vadinar, are found within the prescribed norms. The noise can further be considerably reduced by adoption of low noise equipment or installation of sound insulation fences. Green belt of plants can be a good barrier. If noise exceeds the applicable norms, then the working hours may be altered as a possible means to mitigate the nuisances of construction activities.



CHAPTER 7: SOIL MONITORING

7.1 Soil Quality Monitoring:

The purpose of soil quality monitoring is to track changes in the features and characteristics of the soil, especially the chemical properties of soil occurring at specific time intervals under the influence of human activity. Soil quality assessment helps to determine the status of soil functions and environmental risks associated with various practices prevalent at the location.

As defined in scope by Deendayal Port Authority (DPA), Soil Quality Monitoring shall be carried out at Six locations, four at Kandla and two at Vadinar. The details of the soil monitoring locations within the Port area of DPA are mentioned in **Table 17**:

Table 17: Details of the Soil quality monitoring

Sr. No.	Location Code	Location Name	Latitude Longitude	
1.	Kandla	S-1	Oil Jetty 7	23.043527N 70.218456E
2.		S-2	IFFCO Plant	23.040962N 70.216570E
3.		S-3	Khori Creek	22.970382N 70.223057E
4.		S-4	Nakti Creek	23.033476N 70.158461E
5.	Vadinar	S-5	Near SPM	22.400026N 69.714308E
6.		S-6	Near Vadinar Jetty	22.440759N 69.675210E

Methodology

As per the defined scope by Deendayal Port Authority (DPA), the sampling and analysis of Soil quality has been carried out on monthly basis.

The samples of soil collected from the locations of Kandla and Vadinar and analyzed for the various physico-chemical parameter. Collection and analysis of these samples was carried out as per established standard methods and procedures. The samples were analyzed for selected parameters to get the present soil quality status and environmental risks associated with various practices prevalent at the location. GEMI has framed its own guidelines for collection of soil samples titled as '*Soil Sampling Manual*'. Soil samples were collected from 30 cm depth below the surface using scrapper, filled in polythene bags, labelled on-site with specific location code and name and sent to GEMI's laboratory, Gandhinagar for further detailed analysis. The samples collected from all locations are homogeneous representative of each location. The list of parameters to be monitored under the projects for the Soil Quality Monitoring been mentioned in **Table 18** as follows:

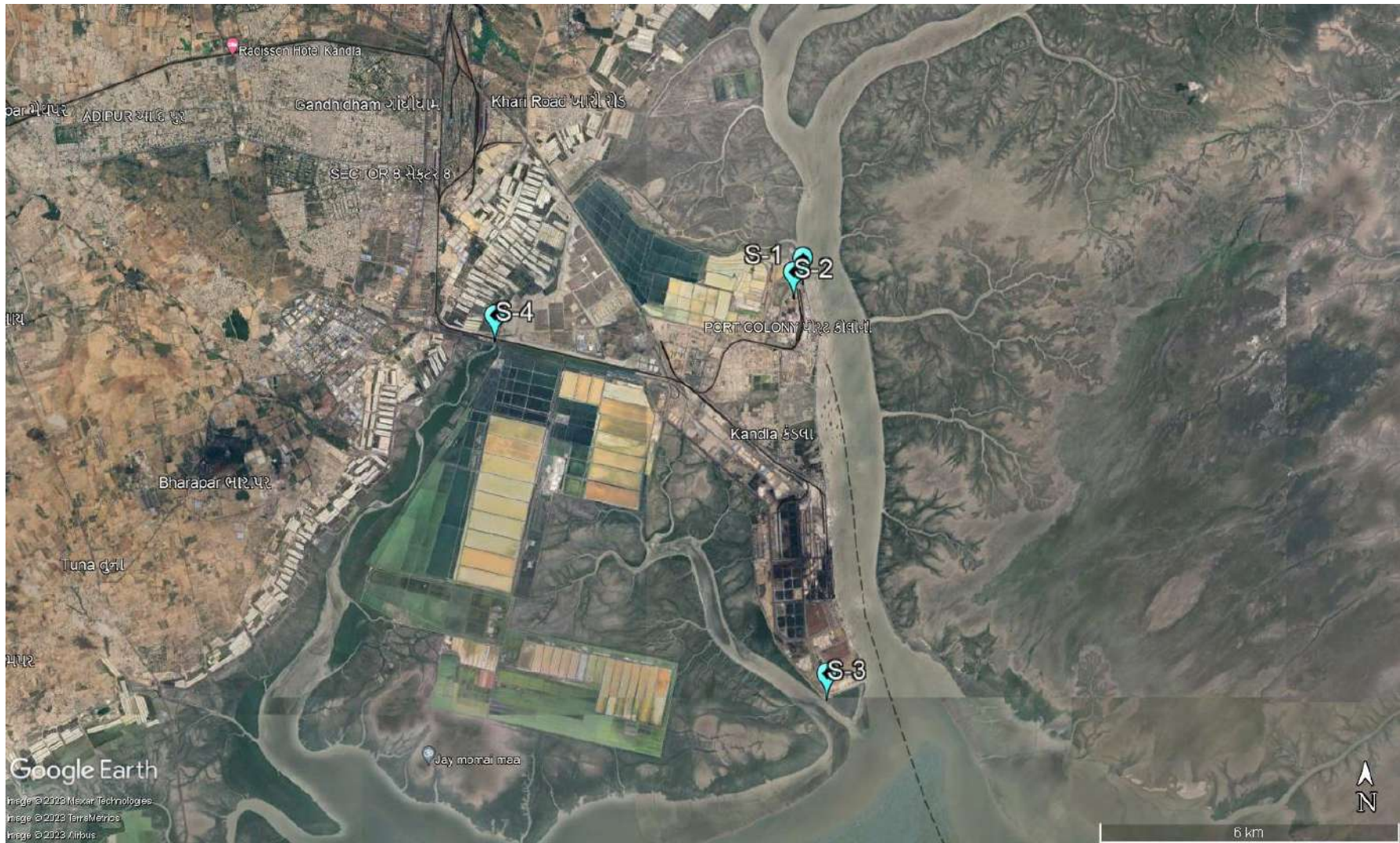
Monitoring Frequency

Monitoring is required to be carried out once a month for both the locations of Kandla and Vadinar. The monitoring was done from April 15th 2023, to April 15th, 2024

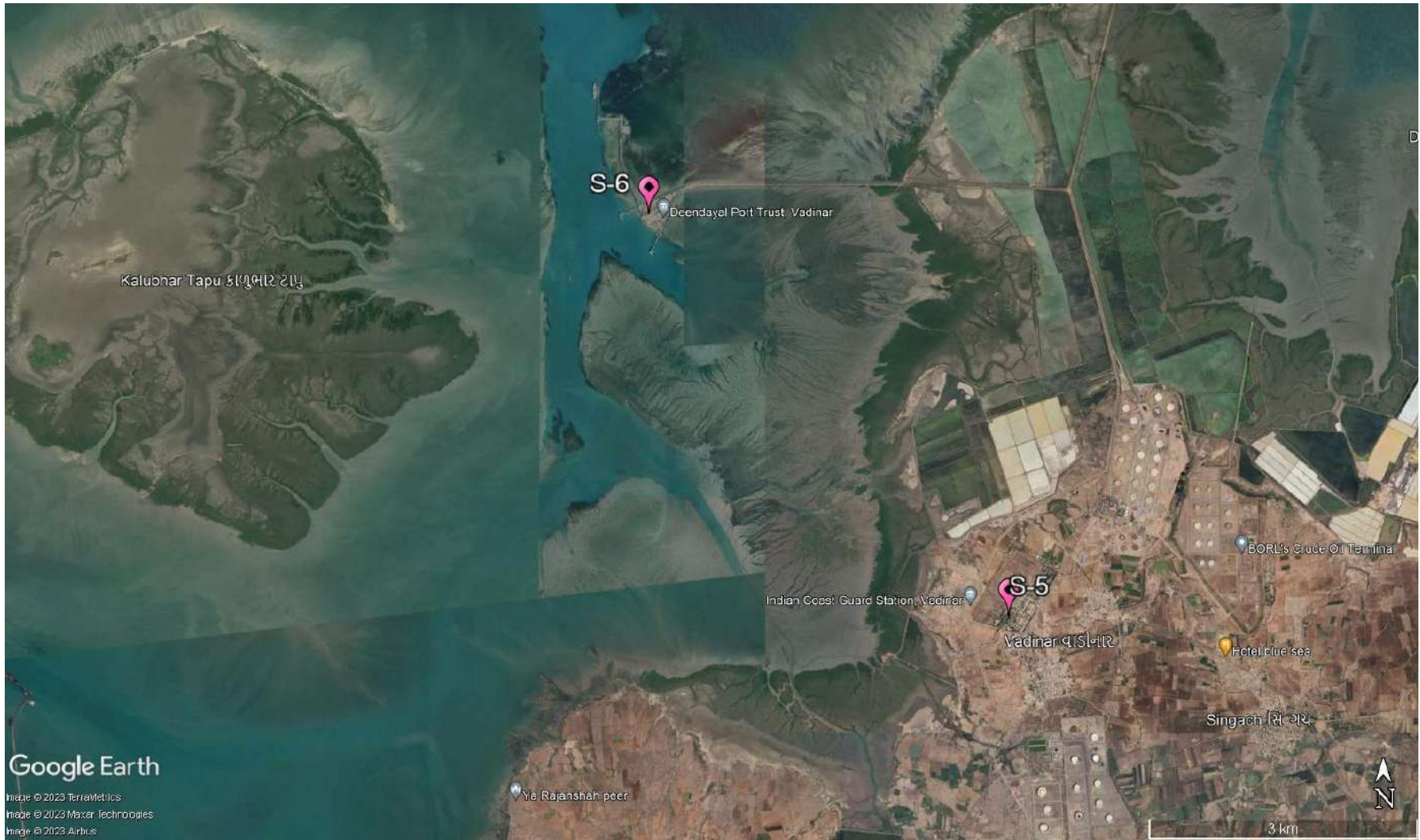
Table 18: Soil parameters

Sr. No.	Parameters	Units	Reference method	Instruments
1.	TOC	%	Methods Manual Soil Testing in India January, 2011, 09. Volumetric method (Walkley and Black, 1934)	Titration Apparatus
2.	Organic Carbon	%		
3.	Inorganic Phosphate	Kg/Hectare	Practical Manual Chemical Analysis of Soil and Plant Samples, ICAR-Indian Institute of Pulses Research 2017 Determination of Available Phosphorus in Soil	UV-Visible Spectrophotometer
4.	Texture	-	Methods Manual Soil Testing in India January 2011,01	Hydrometer
5.	pH	-	IS 2720 (Part 26): 1987	pH Meter
6.	Conductivity	µS/cm	IS 14767: 2000	Conductivity Meter
7.	Particle size distribution & Silt content	-	Methods Manual Soil Testing in India January 2011	Sieves Apparatus
8.	SAR	meq/L	Procedures for Soil Analysis, International Soil Reference and Information Centre, 6 th Edition 2002 13-5.5.3 Sodium Absorption Ratio (SAR), Soluble cations	Flame Photometer
9.	Water Holding Capacity	%	NCERT, Chapter 9, 2022-23 and Water Resources Department Laboratory Testing Procedure for Soil & Water Sample Analysis	Muffle Furnace
10.	Aluminium	mg/Kg	EPA Method 3051A	ICP-OES
11.	Chromium	mg/Kg		
12.	Nickel	mg/Kg		
13.	Copper	mg/Kg	Methods Manual Soil Testing in India January, 2011, 17a	
14.	Zinc	mg/Kg	Methods Manual Soil Testing in India January, 2011, 17a	
15.	Cadmium	mg/Kg	EPA Method 3051A	
16.	Lead	mg/Kg		
17.	Arsenic	mg/Kg		
18.	Mercury	mg/Kg		

The map depicting the locations of Soil Quality Monitoring to be monitored in Kandla and Vadinar have been mentioned in **Map 10 and 11** as follows:



Map 10: Soil Quality Monitoring Locations at Kandla



Map 11: Soil Quality Monitoring Locations at Vadinar

7.2 Result and Discussion

The analysis results of physical analysis of the soil samples collected during environmental monitoring period during 15th April 2023 to 15th April 2024 mentioned in **Table 19** are shown below:

Table 19: Soil Quality for the Monitoring period

Sr. No	Location Parameters		Kandla				Vadinar	
			S-1 (Oil Jetty 7)	S-2 (IFFCO Plant)	S-3 (Khori Creek)	S-4 (Nakti Creek)	S-5 (Near SPM)	S-6 (Near Vadinar Jetty)
1	pH	Max	9.53	8.8	8.88	9.48	8.69	9.36
		Min	7.3	6.48	6.52	7.86	7.19	8.16
		Avg.	8.24	8.20	7.96	8.52	8.14	8.55
2	Conductivity ($\mu\text{S}/\text{cm}$)	Max	71500	36500	75700	17850	501	625
		Min	587	526	586	204	63	127
		Avg	26881.17	11442	20646.33	5470	177.13	281.54
3	Inorganic Phosphate (Kg/ha)	Max	13.32	619.89	20.31	15.87	5.64	8.67
		Min	0.39	0.43	1.24	0.32	0.35	0.26
		Avg	4.21	57.15	5.64	4.71	2.39	2.25
4	Organic Carbon (%)	Max	2.83	2.54	3.83	3.35	0.85	2.48
		Min	0.03	0.08	0.14	0.27	0.06	0.14
		Avg	0.91	0.79	1.06	0.92	0.33	0.59
5	Organic Matter (%)	Max	4.88	4.38	6.6	5.78	1.47	4.28
		Min	0.06	0.14	0.24	0.32	0.09	0.241
		Avg	1.57	1.36	1.82	1.48	0.57	1.01
6	SAR (meq/L)	Max	41.45	22.91	31.51	10.01	0.25	0.45
		Min	0.81	0.36	0.5	0.36	0.05	0.09
		Avg	13.24	6.56	11.71	2.57	0.10	0.17
7	Aluminium (mg/Kg)	Max	8643.04	9065.97	10298.7	9286.91	15921.7	14806.19
		Min	812.75	830.95	840.71	916.4	735.77	754.58
		Avg	2223.8	2322.3	2517.4	2470.4	2848.2	2762.2
8	Chromium (mg/Kg)	Max	92.23	90.7	86.18	87.07	106	91.88
		Min	28.213	28.91	31.57	24.7	71.68	60.93
		Avg	52.28	58.79	59.005	53.30	82.46	70.91
9	Nickel (mg/Kg)	Max	33.32	36.66	38.1	45.41	41.425	42.68
		Min	13.17	11.82	11.91	10.43	27.14	25.52
		Avg	19.17	19.22	22.72	21.72	33.29	32.353
10	Copper (mg/Kg)	Max	92.51	88.31	150.7	192.72	123.18	104.64
		Min	12.42	14.71	14.74	12.8	81.14	60.57
		Avg	49.94	61.10	84.93	56.708	103.06	82.37
11	Zinc (mg/Kg)	Max	210.35	1755.44	188.29	142.71	88.14	97.36
		Min	16.46	42.93	29.9	23.57	37.03	15.33
		Avg	73.75	283.57	99.49	81.77	62.53	49.70
12	Cadmium (mg/Kg)	Max	0.397	23.47	0.59	0	3	0
		Min	0.397	0.5	0.59	0	3	0
		Avg	0.397	6.608	0.59	0	3	0
13	Lead (mg/Kg)	Max	50.28	277.82	47.87	26.48	1.58	21.07
		Min	3.79	2.58	1.29	2.26	0.59	0.89
		Avg	12.09	32.75	15.59	8.88	1.08	6.66

Sr. No	Parameters	Location	Kandla				Vadinar	
			S-1 (Oil Jetty 7)	S-2 (IFFCO Plant)	S-3 (Khor Creek)	S-4 (Nakti Creek)	S-5 (Near SPM)	S-6 (Near Vadinar Jetty)
14	Arsenic (mg/Kg)	Max	4.87	8.4	5.28	6.62	0.4	5.05
		Min	0.1	0.29	0.88	0.3	0.099	0.59
		Avg	2.38	3.04	2.97	2.26	0.22	2.82
15	Mercury (mg/Kg)	Max	0	0	0	0	0	0
		Min	0	0	0	0	0	0
		Avg	0	0	0	0	0	0
16	Water Holding Capacity (%)	Max	54	77.92	61.99	75.84	60	66
		Min	35.8	34	23.74	15.9	39.85	44
		Avg	42.66	46.48	43.95	48.34	47.70	60.01
17	Sand (%)	Max	77.61	77.7	85.46	82.36	62.4	78.46
		Min	44.4	46.57	48.27	13.39	42.26	42.25
		Avg	59.26	65.74	62.96	65.03	51.61	60.59
18	Silt (%)	Max	53.28	47.28	41.25	57.98	49.27	53.27
		Min	9.77	9.28	9.93	9.28	12.24	12
		Avg	30.41	26.40	28.84	24.13	34.72	29.17
19	Clay (%)	Max	19.53	14.32	22.35	28.63	35.92	21.02
		Min	2.32	0.63	0.64	0.48	1.75	1.74
		Avg	10.29	7.86	8.19	10.83	13.66	10.23
20	Texture		Sandy Loam	Sandy Loam	Sandy Loam	Sandy Loam	Loam	Sandy Loam

7.3 Data Interpretation and Conclusion

Soil samples were collected from 6 locations (4 at Kandla and 2 at Vadinar) and further analysed for its physical & chemical characteristics. Each of the parameters have been given an interpretation based on the observations as follows:

1) Kandla:

- The value of pH ranges from **6.48** to **9.53**, with the highest at location **S-1 (Oil Jetty 7)** and the lowest at location **S-2 (IFFCO plant)**, while the average pH for Kandla was observed to be **8.23**. The pH in Kandla varies from **Slightly alkaline to strongly alkaline**
- At all monitoring locations, the value of **Electrical Conductivity** ranges from **204** to **75,700 $\mu\text{s}/\text{cm}$** , with the highest at location **S-3 (Khor Creek)** and the lowest at **S-4 (Nakti Creek)**. The average Electrical Conductivity is **16,109.87 $\mu\text{s}/\text{cm}$** .
- The concentration of inorganic phosphate varied from **0.32** to **619.89 kg/ha**, with an average of **17.93 kg/ha**. The highest concentration of inorganic phosphate was found at **S-2 (IFFCO plant)** and the lowest concentration was found at **S-4 (Nakti Creek)**. The availability of phosphorus in the soil solution is influenced by several factors, such as organic matter, clay content, pH, temperature, and more.

- The concentration of **Total Organic Carbon** ranges from **0.03% to 3.86%**, with an average TOC of **0.92%** detected. The highest concentration was found at **location S-3 (Khorī Creek)**, and the minimum concentration was found at **S-1 (Oil Jetty 7)**.
- The **Sodium Adsorption Ratio** ranges from **0.36 to 41.45** meq/L, with an average value of **8.25** meq/L at Kandla. The highest concentration of SAR is found at **S-1 (Oil Jetty 7)** and the lowest concentration at **S-4 (Nakti Creek)**.
- The **Water Holding Capacity (WHC)** in the soil samples of Kandla varies from **15.9% to 77.92%**, with an average of **45.36%**. The highest concentration of WHC was observed at **S-2 (IFFCO plant)** and the lowest concentration at **S-4 (Nakti Creek)**.
- The Soil Texture was observed as “**Sandy loam**” to “**loamy sand**” at all the monitoring locations in Kandla.

Heavy Metals

- During the sampling period, the concentration of **Aluminium** varied from **812.75 to 10,298.7** mg/kg. The average **Aluminium** concentration was observed to be **2,383.475** mg/kg at the Kandla monitoring station. The **highest concentration** was observed at **S-3 (Khorī Creek)**, and the **lowest concentration** was observed at **S-1 (Oil Jetty 7)**.
- The concentration of **Chromium** varied from **24.7 to 92.23** mg/kg, with an average value of **55.848** mg/kg observed at the Kandla monitoring station. The highest concentration was observed at **S-1 (Oil Jetty 7)**, and the lowest concentration was observed at **S-4 (Nakti Creek)**.
- The concentration of **Nickel** varied from **10.43 to 45.41** mg/kg at Kandla, with an average value of **20.71** mg/kg at the Kandla monitoring station. The highest concentration was observed at **S-4 (Nakti Creek)**, while the lowest concentration was also observed at **S-4 (Nakti Creek)**.
- The concentration of **Zinc** varied from **16.46 to 1755.4** mg/kg at Kandla, with an average value of **134.64** mg/kg at the Kandla monitoring station. The highest concentration was observed at **S-2 (IFFCO plant)**, which was the only spike observed during the entire monitoring period at Kandla. The lowest concentration was observed at **S-1 (Oil Jetty 7)**.
- The concentration of **Copper** varied from **12.42 to 192.72** mg/kg, with an average value of **13.667** mg/kg observed at the Kandla monitoring station. The highest concentration was observed at **S-4 (Nakti Creek)** and the lowest concentration was observed at **S-1 (Oil Jetty 7)**.
- The concentration of **Lead** varied from **1.29 to 277.82** mg/kg, with an average value of **17.33** mg/kg. The highest concentration was observed at **S-2 (IFFCO plant)**; this was the only spike observed during the entire monitoring period, while the lowest concentration was observed at **S-3 (Khorī creek)**.
- The concentration of **Arsenic** varied from **0.1 to 8.4** mg/kg, with an average value of **2.67** mg/kg. The highest concentration was observed at **S-1 (Oil Jetty 7)**, and the lowest concentration was observed at **S-3 (Khorī Creek)**.
- The concentration of **Cadmium** varied from **0 to 23.47** mg/kg, with an average value of **1.89** mg/kg. The highest concentration was observed at **S-2 (IFFCO plant)**. During the monitoring period, it was observed that cadmium was mostly found **Below**

Quantification Limit (BQL) at all locations, with only one spike observed at **S-2 (IFFCO plant)** throughout the entire monitoring period.

- During the monitoring period, it was observed that the concentration of **Mercury** was mostly found **below the quantification limit (BQL)** at all locations.

2) Vadinar:

- The value of **pH** ranges from **7.675** to **9.36**, with the highest at location **S-6 (Near Vadinar jetty)** and the lowest at **location S-5 (Near SPM)**, while the average pH for Vadinar was observed to be **8.34**. pH of Soil at Vadinar was found to be **moderately alkaline**.
- At all monitoring locations in Vadinar, the value of **Electrical Conductivity** ranges from **63** to **625** $\mu\text{s}/\text{cm}$, with the highest at **S-6 (Near Vadinar jetty)** and the lowest at **location S-5 (Near SPM)**. The average Electrical Conductivity is **229.33** $\mu\text{s}/\text{cm}$.
- The concentration of **inorganic phosphate** varied from **0.26** to **8.67** kg/ha, with an average of **2.32** kg/ha. The highest concentration of inorganic phosphate was found at **S-6 (Near Vadinar jetty)** and the lowest concentration was found at **location S-5 (Near SPM)**.
- The concentration of **Total Organic Carbon** ranges from **0.06%** to **2.48%**, with an average TOC of **0.46%** detected at Vadinar. The highest concentration was found at **S-6 (Near Vadinar jetty)**, and the minimum concentration was found at **S-5 (Near SPM)**.
- The **Sodium Adsorption Ratio** ranges from **0.05** to **0.45** meq/L, with an average value of **0.143** meq/L at Vadinar. The highest concentration of SAR is found at **6 (Near Vadinar jetty)** and the lowest concentration at **S-5 (Near SPM)**.
- The **Water Holding Capacity (WHC)** in the soil samples of Vadinar varies from **39.85%** to **66%**, with an average of **53.85%**. The highest concentration of WHC was observed at **S-6 (Near Vadinar jetty)** and the lowest concentration at **S-5 (Near SPM)**.
- The soil texture of Vadinar varies from “loam” to “slit loam”.

Heavy Metals

- During the sampling period, the concentration of **Aluminium** varied from **735.77** to **15921.72** mg/kg. The average **Aluminium** concentration was observed to be **2,805.2** mg/kg at the Vadinar monitoring station. The **highest concentration** was observed at **S-5 (Near SPM)**, and the **lowest concentration** was observed at **S-5 (Near SPM)** but during different months.
- The concentration of **Chromium** varied from **60.93** to **106** mg/kg, with an average value of **76.69** mg/kg observed at the Vadinar monitoring station. The highest concentration was observed at **S-5 (Near SPM)**, and the lowest concentration was observed at **S-6 (Near Vadinar jetty)**.
- The concentration of **Nickel** varied from **25.62** to **42.68** mg/kg, with an average value of **32.825** mg/kg at the Vadinar monitoring station. The highest concentration was observed at **S-6 (Near Vadinar jetty)**, and the lowest concentration was also observed at **S-6 (Near Vadinar jetty)** but during different months.

- The concentration of **Zinc** varied from **15.33** to **97.36** mg/kg, with an average value of **56.118** mg/kg at the Vadinar monitoring station. The highest concentration was observed at **S-6 (Near Vadinar jetty)**, and the lowest concentration was also observed at **S-6 (Near Vadinar jetty)** but during different months.
- The concentration of **Copper** varied from **60.57** to **123.18** mg/kg, with an average value of **92.71** mg/kg observed at the Vadinar monitoring station. The highest concentration was observed at **S-5 (Near SPM)** and the lowest concentration was observed at **S-6 (Near Vadinar jetty)**.
- The concentration of **Lead** varied from **0.59** to **21.07** mg/kg, with an average value of **3.875** mg/kg. The highest concentration was observed at **S-6 (Near Vadinar jetty)**; this was the only spike observed during the entire monitoring period at Kandla, while the lowest concentration was observed at **S-5 (Near SPM)**.
- The concentration of **Arsenic** varied from **0.099** to **0.59** mg/kg, with an average value of **5.05** mg/kg. The highest concentration was observed at **S-6 (Near Vadinar jetty)**, and the lowest concentration was observed at **S-5 (Near SPM)**.
- The concentration of **Cadmium** varied from **0** to **3** mg/kg, with an average value of **3** mg/kg. The highest concentration was observed at **S-5 (Near SPM)**. During the monitoring period, it was observed that cadmium was mostly found **Below Quantification Limit (BQL)** at all locations.
- During the monitoring period, it was observed that the concentration of **Mercury** was mostly found **below the quantification limit (BQL)** at all locations.



CHAPTER 8: DRINKING WATER MONITORING

8.1 Drinking Water Monitoring

It is necessary to check with the drinking water sources regularly so as to know whether water quality conforms to the prescribed standards for drinking. Monitoring the drinking water quality is essential to protect human health and the environment. With reference to the scope specified by DPA, a total of 20 locations (18 at Kandla and 2 at Vadinar) were monitored to assess the Drinking Water quality.

The details of the drinking water sampling stations have been mentioned in **Table 20** and the locations have been depicted through Google map in **Map 12 and 13**.

Table 20: Details of Drinking Water Sampling Locations

Sr. No.	Location Code	Location Name	Latitude/ Longitude
1.	DW-1	Oil Jetty 7	23.043527N 70.218456E
2.	DW-2	Port & Custom Building	23.009033N 70.222047E
3.	DW-3	North Gate	23.007938N 70.222411E
4.	DW-4	Workshop	23.009372N 70.222236E
5.	DW-5	Canteen Area	23.003707N 70.221331E
6.	DW-6	West Gate 1	23.006771N 70.217340E
7.	DW-7	Sewa Sadan -3	23.009779N 70.221838E
8.	DW-8	Nirman Building	23.009642N 70.220623E
9.	DW-9	Custom Building	23.018930N 70.214478E
10.	DW-10	Port Colony Kandla	23.019392N 70.212619E
11.	DW-11	Wharf Area/ Jetty	22.997833N 70.223042E
12.	DW-12	Hospital Kandla	23.018061N 70.212328E
13.	DW-13	A.O. Building	23.061914N 70.144861E
14.	DW-14	School Gopalpuri	23.083619N 70.132061E
15.	DW-15	Guest House	23.078830N 70.131008E
16.	DW-16	E- Type Quarter	23.083306N 70.132422E
17.	DW-17	F- Type Quarter	23.077347N 70.135731E
18.	DW-18	Hospital Gopalpuri	23.081850N 70.135347E
19.	DW-19	Near Vadinar Jetty	22.440759N 69.675210E
20.	DW-20	Near Port Colony	22.401619N 69.716822E



Map 12: Drinking Water Monitoring Locations at Kandla



Map 13: Drinking Water Monitoring Locations at Vadinar

Methodology

The water samples were collected from the finalized sampling locations and analyzed for physico-chemical and microbiological parameter, for which the analysis was carried out as per APHA, 23rd Edition and Indian Standard method in GEMI's NABL Accredited Laboratory, Gandhinagar. GEMI has followed the CPCB guideline as well as framed its own guidelines for the collection of water/wastewater samples, under the provision of Water (Preservation and Control of Pollution) Act 1974, titled as 'Sampling Protocol for Water & Wastewater'; approved by the Government of Gujarat vide letter no. ENV-102013-299-E dated 24-04-2014. The samples under the study were collected and preserved as per the said Protocol. The parameters finalized to assess the drinking water quality have been mentioned in **Table 21** as follows:

Table 21: List of parameters for Drinking Water Quality monitoring⁽³⁾

Sr. No.	Parameters	Units	Reference method	Instrument
1.	pH	-	APHA, 23 rd Edition (Section-4500-H ⁺ B):2017	pH Meter
2.	Colour	Hazen	APHA, 23 rd Edition, 2120 B:2017	Color Comparator
3.	EC	μS/cm	APHA, 23 rd Edition (Section-2510 B):2017	Conductivity Meter
4.	Turbidity	NTU	APHA, 23 rd Edition (Section -2130 B):2017	Nephlo Turbidity Meter
5.	TDS	mg/L	APHA, 23 rd Edition (Section-2540 C):2017	Vaccum Pump with filtration assembly and Oven
6.	TSS	mg/L	APHA, 23 rd Edition, 2540 D: 2017	
7.	Chloride	mg/L	APHA, 23 rd Edition (Section-4500-Cl-B):2017	Titration Apparatus
8.	Total Hardness	mg/L	APHA, 23 rd Edition (Section-2340 C):2017	
9.	Ca Hardness	mg/L	APHA, 23 rd Edition (Section-3500-Ca B):2017	
10.	Mg Hardness	mg/L	APHA, 23 rd Edition (Section-3500-Mg B):2017	
11.	Free Residual Chlorine	mg/L	APHA 23 rd Edition, 4500	
12.	Fluoride	mg/L	APHA, 23 rd Edition (Section-4500-F-D):2017	UV- Visible Spectrophotometer
13.	Sulphate	mg/L	APHA, 23 rd Edition (Section 4500-SO4-2-E):2017	
14.	Sodium	mg/L	APHA, 23 rd Edition (Section-3500-Na-B):2017	Flame Photometer
15.	Potassium	mg/L	APHA,23 rd Edition, 3500 K-B: 2017	
16.	Salinity	mg/L	APHA, 23 rd Edition (section 2520 B, E.C. Method)	Salinity /TDS Meter
17.	Nitrate	mg/L	APHA, 23 rd Edition, 4500 NO3- B: 2017	UV- Visible Spectrophotometer
18.	Nitrite	mg/L	APHA, 23 rd Edition, 4500 NO2-B: 2017	
19.	Hexavalent Chromium	mg/L	APHA, 23 rd Edition, 3500 Cr B: 2017	
20.	Manganese	mg/L	APHA,23 rd Edition, ICP Method 3120 B: 2017	ICP-OES



Sr. No.	Parameters	Units	Reference method	Instrument
21.	Mercury	mg/L	EPA 200.7	
22.	Lead	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
23.	Cadmium	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
24.	Iron	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
25.	Total Chromium	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
26.	Copper	mg/L	APHA,23 rd Edition, ICP Method 3120 B: 2017	ICP-OES
27.	Zinc	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
28.	Arsenic	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
29.	Total Coliforms	MPN/100ml	IS 15185: 2016	LAF/ Incubator

Monitoring Frequency

Monitoring is required to be carried out once a month for both the locations of Kandla and Vadinar. Sample Collected from this location during the monitoring period 15th April 2023 to 15th April 2024.



8.2 Result and Discussion

The drinking water quality of the locations at Kandla and Vadinar and its comparison with the to the stipulated standard (Drinking Water Specifications i.e., IS: 10500:2012) ⁽⁴⁾ have been summarized in **Table 22A, 22B, 22C** as follows:

Table 22A: Drinking Water Quality for the Monitoring period

Parameters	Standard values as per IS-		DW-1 (Oil Jetty 7)			DW-2 (Port & Custom Building)			DW-3 (North Gate)			DW-4 (Workshop)			DW-5 (Canteen Area)			DW-6 (West Gate 1)			DW-7 (Sewa Sadan -3)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
pH	6.5-8.5		7.9	6.6	7.4	8.4	6.8	7.3	8.0	6.8	7.3	8.1	7.1	7.4	8.2	7.3	7.7	8.4	7.2	7.7	8.2	7.2	7.5
Colour (Hazen)	5	15	5.0	1.0	1.7	5.0	1.0	1.3	5.0	1.0	1.3	5.0	1.0	1.3	5.0	1.0	3.3	5.0	1.0	1.7	5.0	1.0	1.3
EC (µS/ cm)			370	19.4	195.6	600.	36.0	153.8	1653	27.0	259.7	401	12.8	85.6	2200	42.0	1056	1470	28.0	336.3	150	22	57.8
Salinity (PSU)			1.0	0.0	0.2	0.3	0.0	0.1	0.8	0.0	0.1	0.2	0.0	0.0	1.1	0.0	0.5	0.7	0.0	0.2	0.1	0	0.0
Turbidity (NTU)	1	5	1.2	1.1	1.1	2.0	1.5	1.8	1.9	0.7	1.2	3.7	0.9	2.3	3.1	0.9	1.9	1.5	1.0	1.2	5.9	1.1	3.5
Chloride (mg/L)	250	1000	81	5.8	41.6	92	7.5	34.1	354.9	8.0	56.9	110	3	22.9	437.4	10.3	192.0	329.9	9.0	78	42.5	6.5	15.7
Total Hardness (mg/L)	200	600	42	3	13.3	148	3	24.8	320	2.0	33.4	20.0	2	7.5	310	10	181	230	5.0	53.2	10	2	4.1
Ca Hardness (mg/L)			27	2	6.3	92	2	13.9	200	1.0	20.3	8.0	1	3.3	210.0	5	103.9	120.0	2.5	28.9	5.0	1	2.2
Mg Hardness (mg/L)			15	1	6.8	56	1	10.1	120	1.0	13.1	12	1	3.9	120.0	5	76.6	110.0	2.0	24.4	5.0	1	2
Free Residual Chlorine (mg/L)	0.2	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TDS (mg/L)	500	2000	184	10	101.7	306	20	81.8	840	14	132.7	204	8.0	44.7	928	22	452.4	752	20.0	171.6	78	14	30.8
TSS (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	2	2	2	0	0	0	0	0	0
Fluoride (mg/L)	1	1.5	0.4	0.4	0.4	0.5	0.4	0.5	0.7	0.3	0.4	0.0	0.0	0.0	0.9	0.3	0.5	0.9	0.7	0.8	0.4	0.4	0.4
Sulphate (mg/L)	200	400	15.7	15.7	15.7	35.7	35.7	35.7	73.9	73.9	73.9	0.0	0.0	0.0	113.3	2.2	64.0	97.3	2	55.3	0	0	0



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Parameters	Standard values as per IS-		DW-1 (Oil Jetty 7)			DW-2 (Port & Custom Building)			DW-3 (North Gate)			DW-4 (Workshop)			DW-5 (Canteen Area)			DW-6 (West Gate 1)			DW-7 (Sewa Sadan -3)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Nitrate (mg/L)	45		26	3.7	12.5	4.2	0.5	1.8	7.5	1.3	4.6	2.4	2.4	2.4	8.8	3.4	5.8	5.7	1.3	2.8	2.1	2.1	2.1
Nitrite (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	0.1	0.1	0.1	0.2	0.2	0.2	0	0	0
Sodium (mg/L)			86	5	34.5	38.5	7	21.2	178.6	9.7	38.0	42.6	5.7	18.0	319.6	12.0	118.4	197.5	8.8	44.1	15.1	5.5	9.6
Potassium (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	5.8	5.8	5.8	0	0	0	0	0	0
Hexavalent Chromium (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Odour (TON)	Agreeable			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Arsenic (mg/L)	0.01	0.05	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Cadmium (mg/L)	0.003		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Copper (mg/L)	0.05	1.5	17.3	0	5.8	8.4	0.0	2.8	6.2	0.0	3.1	11.1	0.0	3.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Iron (mg/L)	0.3		0.6	0	0.3	0.2	0.2	0.2	0.2	0.0	0.1	0.2	0.2	0.2	0.2	0.0	0.1	0.2	0.0	0.1	0.1	0.1	0.1
Lead (mg/L)	0.01		3.1	0	0.8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Manganese (mg/L)	0.1	0.3	0.1	0	0.1	0	0	0	0.5	0.5	0.5	0.1	0.1	0.1	0	0	0	0.5	0	0.2	0	0	0
Mercury (mg/L)	0.001		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Chromium (mg/L)	0.05		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Zinc (mg/L)	5	15	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Coliform* (MPN/ 100ml)	Shall not be detected		630.0	5.0	118.0	12500.0	5.0	1629.3	250.0	10.0	100.7	50.0	5.0	24.0	144500	5.0	17137	4350	5.0	1407	23500	2.0	3963.3



Table 22B: Drinking Water Quality for the Monitoring period

Parameters	Standard values as per IS		DW-8 (Nirman Building)			DW-9 (Custom Building)			DW-10 (Port Colony Kandla)			DW-11 (Wharf Area/ Jetty)			DW-12 (Hospital Kandla)			DW-13 (A.O. Building)			DW-14 (School Gopalpuri)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
pH	6.5-8.5		8	7	7.5	8	6.2	7.3	7.9	6.82	7.31	8.3	6.85	7.71	7.75	6.62	7.224	8.5	7.2	7.61	8.2	7.08	7.56
Colour (Hazen)	5	15	5.0	1.0	2.3	5.0	1.0	2.0	5.0	1	2	10	1	3.083	5	1	1.67	5	1	1.33	10	1	3.28
EC (µS/ cm)			2000	40.0	403.8	2900.0	48.0	492.9	3100	105.4	554.9	2460	55	980.1	269	47	141.2	1412	23.2	187.2	1467	43.3	412.15
Salinity (PSU)			1.0	0.0	0.2	1.5	0.0	0.2	1.6	0.05	0.283	1.2	0.02	0.42	0.13	0.03	0.072	0.71	0.02	0.151	0.73	0.03	0.22
Turbidity (NTU)	1	5	3.6	1.1	1.8	4.7	1.0	2.8	2.2	0.95	1.575	3.79	1	2.09	2	1.02	1.57	9.9	0.9	3.67	13.9	0.5	5.48
Chloride (mg/L)	250	1000	499.9	10.0	93.1	689.8	12.5	108.7	504.8	21.99	75.52	404.8	13.54	173.9	67.98	12.5	31.79	307.4	7.5	44.28	332.4	11.5	93.83
Total Hardness (mg/L)	200	600	280.0	4.0	61.8	480	6.0	80.2	340.0	3	62.83	320	15	176.4	30	3	17.84	240	1.5	70.3	270	2	82.64
Ca Hardness (mg/L)			140.0	2.0	31.8	240	3.0	38.7	190.0	2	33.5	170	5	91.30	17	2	9.67	120	1	31.12	140	1.5	42.96
Mg Hardness (mg/L)			140.0	2.0	30.1	190	3.0	37.5	150.0	1	29.32	150	10	84.76	14	1	8.167	120	0.5	33.15	130	2	43.6
Free Residual Chlorine (mg/L)	0.2	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TDS (mg/L)	500	2000	1012	22.0	205.2	1522	24.0	255.8	1064	54	165.4	872	29	403.8	138	24	73.17	718	14	101.9	742	22	218
TSS (mg/L)			2.0	2.0	2.0	12.0	2.0	7.0	2.0	2	2	2	2	2	0	0	0	0	0	0	12	8	10
Fluoride (mg/L)	1	1.5	0.0	0.0	0.0	1.5	0.6	1.1	0.5	0.416	0.433	1.06	0.367	0.57	1.108	1.108	1.108	0	0	0	0.35	0.15	0.25
Sulphate (mg/L)	200	400	100.8	45.5	73.2	142.0	41.5	80.0	115.6	3.17	59.39	134.7	1.97	59.51	0	0	0	108.7	108.77	108.7	113.4	11.55	56.304
Nitrate (mg/L)	45		4.5	1.1	2.6	5.6	2.4	3.8	7.5	1.04	3.68	8.49	3.78	5.929	2.023	1.42	1.752	3.392	1.524	2.585	4.48	1.382	2.38



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Parameters	Standard values as per IS		DW-8 (Nirman Building)			DW-9 (Custom Building)			DW-10 (Port Colony Kandla)			DW-11 (Wharf Area/Jetty)			DW-12 (Hospital Kandla)			DW-13 (A.O. Building)			DW-14 (School Gopalpuri)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Nitrite (mg/L)			0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0	0.201	0.11	0.147	0	0	0	0	0	0	0	0	0
Sodium (mg/L)			109.5	9.2	39.4	396.2	8.0	75.4	105.8	11.98	37.65	356.5	12.8	106.5	31.35	11.59	20.22	83.91	8.66	21.44	173.5	6.24	46.666
Potassium (mg/L)			0	0	0	13.6	13.6	13.6	7.0	2.6	4.8	0	0	0	0	0	0	0	0	0	0	0	0
Hexavalent Chromium (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Odour (TON)	Agreeable			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Arsenic (mg/L)	0.01	0.05	0	0	0	0	0	0	0	0.007	0.007	0.005	0.0039	0.004	0	0	0	0	0	0	0.015	0.015	0.015
Cadmium (mg/L)	0.003		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.005	0.005	0.005	0.006	0.006	0.006
Copper (mg/L)	0.05	1.5	6.8	0	3.4	0	0	0	10.2	0.005	2.049	0	0	0	9.257	0.005	3.57	0.008	0.0079	0.008	0	0	0
Iron (mg/L)	0.3		0.1	0.1	0.1	0	0	0	0.3	0.0001	0.16	0.17	0.0001	0.092	0	0	0	0.13	0.13	0.13	0.0001	0.0001	0.0001
Lead (mg/L)	0.01		0.2	0	0.1	0	0	0	0	0.0033	0.003	0.004	0.0038	0.004	0.0028	0.003	0.003	0.002	0.002	0.002	4.27	4.27	4.27
Manganese (mg/L)	0.1	0.3	0.2	0.2	0.2	0	0	0	0	0	0	0	0	0	0	0	0	0.05	0.05	0.05	0	0	0
Mercury (mg/L)	0.001		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Chromium (mg/L)	0.05		0	0	0	0	0	0	0	0	0	0	0	0	0.0122	0.012	0.012	0.006	0.006	0.006	0	0	0
Zinc (mg/L)	5	15	0	0	0	0.6	0.6	0.6	0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Coliform* (MPN/ 100ml)	Shall not be detected		240.0	2.0	114.7	12050	4.0	1826	37080	35	5374	25550	5	3329	140	4	47.2	685	20	166.7	4900	15	636.4



Table 22C: Drinking Water Quality for the Monitoring period

Parameters	Standard values as per IS		DW-15 (Guest House)			DW-16 (E- Type Quarter)			DW-17 (F- Type Quarter)			DW-18 (Hospital Gopalpuri)			DW-19 (Near Vadinar Jetty)			DW-20 (Near Port Colony)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
pH	6.5-8.5		7.99	6.87	7.35	7.68	6.93	7.28	8.19	6.78	7.46	8.27	7.12	7.6	8.38	7.21	7.685	8.07	7.05	7.435
Colour (Hazen)	5	15	5	1	1.67	5	1	1.67	5	1	1.67	10	1	3.5	5	1	2.333	20	1	6
EC (µS/ cm)			264	34.3	120.22	746	17.79	116.84	1337	15.93	298.6	7930	30.2	1037	537	30	199.7	1736	88.4	427.7
Salinity (PSU)			0.7	0.02	0.113	0.38	0.02	0.06	0.67	0.02	0.16	4.39	0.02	0.55	0.26	0.02	0.100	0.87	0.05	0.235
Turbidity (NTU)	1	5	2.29	0.63	1.27	2.8	0.52	1.50	1.97	1.1	1.66	3.98	0.7	2.03	1.5	1.2	1.35	5.3	0.7	3.25
Chloride (mg/L)	250	1000	60.98	10.5	26.98	124.96	4	24.58	287.41	4	61.99	163.9	9	75.28	66.98	9	27.20	407.37	13	73.15
Total Hardness (mg/L)	200	600	20	2	11.97	180	1.5	22.86	230	2	52.6	195	4	96.25	160	2	44.58	240	20	88.5
Ca Hardness (mg/L)			10	1.5	6.25	80	1	10.77	120	1	28.5	102	2	49.43	80	1.5	21.54	140	10	44.08
Mg Hardness (mg/L)			12.5	1	6.136	100	0.5	13.25	110	1	24.1	100	1	46.79	80	1	25.09	100	8	44.41
Free Residual Chlorine (mg/L)	0.2	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TDS (mg/L)	500	2000	138	18	62.75	382	10	60.5	682	8	157.5	448	16	198.8	272	15	100.9	882	46	218.5
TSS (mg/L)			0	0	0	0	0	0	0	0	0	2	2	2	2	2	2	12	4	8
Fluoride (mg/L)	1	1.5	0.34	0.34	0.34	0	0	0	0.5	0.37	0.43	0.51	0.38	0.44	0.35	0.35	0.35	1.06	1.06	1.06
Sulphate (mg/L)	200	400	10.62	10.3	10.46	34.35	34.35	34.35	104.64	8.37	41.20	59.94	1.81	40.82	42.2	13.07	31.87	102.92	25.4	48.22
Nitrate (mg/L)	45		5.63	1.12	2.53	1.97	1.97	1.97	6.06	1.19	3.20	16.51	1.17	5.1	15.79	1.82	5.55	18.54	1.06	6.45
Nitrite (mg/L)			0	0	0	0	0	0	0	0	0	0.20	0.11	0.16	0	0	0	1.89	1.89	1.89



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Parameters	Standard values as per IS		DW-15 (Guest House)			DW-16 (E- Type Quarter)			DW-17 (F- Type Quarter)			DW-18 (Hospital Gopalpuri)			DW-19 (Near Vadinar Jetty)			DW-20 (Near Port Colony)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Sodium (mg/L)			40.46	14.3	19.38	74.46	7.06	24.85	82.61	5.75	35.30	185.2	7.08	55.81	58.37	6.08	20.49	204.04	7.18	46.23
Potassium (mg/L)			0	0	0	0	0	0	0	0	0	3.2	3.2	3.2	0	0	0	5.85	5.85	5.85
Hexavalent Chromium (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	0.041	0.041	0.041	0.01	0.01	0.01
Odour (TON)	Agreeable			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Arsenic (mg/L)	0.01	0.05	0.007	0.007	0.007	0	0	0	0.008	0.008	0.008	0.015	0.01	0.012	0.08	0.08	0.08	0	0	0
Cadmium (mg/L)	0.003		0.007	0.007	0.007	0.006	0.006	0.006	0.007	0.007	0.007	0.008	0.008	0.008	0	0	0	0	0	0
Copper (mg/L)	0.05	1.5	7.24	0.006	2.42	0	0	0	0.012	0.012	0.012	7.3	0.006	3.65	16.25	0.006	7.99	15.403	0.01	3.09
Iron (mg/L)	0.3		0.25	0.0002	0.13	0	0	0	0.52	0.0001	0.213	0.11	0.0003	0.055	1.47	1.47	1.47	0	0	0
Lead (mg/L)	0.01		2.21	0.002	1.10	0	0	0	0	0	0	0	0	0	10.53	0.003	5.26	0.002	0.002	0.002
Manganese (mg/L)	0.1	0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.13	0	0.08
Mercury (mg/L)	0.001		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Chromium (mg/L)	0.05		0	0	0	0	0	0	0	0	0	0.006	0.006	0.006	0	0	0	0	0	0
Zinc (mg/L)	5	15	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Coliform* (MPN/100ml)	Shall not be detected		200	5	57.75	7650	5	1669	57000	9	6635	310	5	131	2850	120	1485	130000	10	16647

A: Acceptable, P: Permissible, BQL: Below Quantification limit Turbidity (QL=0.5 NTU), Free Residual Chlorine (QL=2 mg/L), Total Suspended Solids (QL=2 mg/L), Fluoride (QL=0.3 mg/L), Sulphate (QL=10 mg/L), Nitrate as NO₃ (QL=1 mg/L), Nitrite as NO₂ (QL=0.1mg/L), Sodium as Na (QL=5mg/L), Potassium as K (QL=5mg/L), Hexavalent Chromium (QL=0.01 mg/L), Arsenic (QL=0.005 mg/L), Cadmium (QL=0.002 mg/L), Copper (QL=0.005 mg/L), Iron (QL=0.1mg/L), Lead (QL=0.002 mg/L), Manganese (QL=0.04 mg/L), Mercury (QL=0.0005 mg/L), Total Chromium (QL=0.005 mg/L), Zinc (QL=0.5 mg/L), Total Coliforms (QL=1 MPN/ 100ml)

Note: For Total Coliform, one MPN is equivalent to one CFU. The use of either method; MPN or CFU for the detection of bacteria are considered valid measurements for bacteria limits.

8.3 Data Interpretation and Conclusion

Drinking water samples were taken from 20 locations (18 at Kandla and 2 at Vadinar), and their physical and chemical properties were analyzed. The analysis's results were compared with standard values as prescribed in IS 10500:2012 Drinking Water Specification.

Physico-Chemical Parameters:

- **pH:** The pH values of drinking water samples in Kandla were reported to be in the range of **6.24 to 8.5**, with an average pH of **7.5**. In Vadinar, its values ranged from **7.05 to 8.38**, with an average pH of **7.36**. Notably, the pH levels at both project sites fall within the acceptable range of 6.5 to 8.5, as specified under IS:10500:2012.
- **Colour:** The colour varies from 1 to 10 at the monitoring locations in Kandla. Locations DW-11, DW-14 and DW-10 showed the value of 10 Hazen at Kandla. At Vadinar, the color was observed within the range of 1 to 20 Hazen. the Colour levels at both project sites fall within the acceptable range of 1 to 15, as specified under IS:10500:2012, except of one location DW-20 within the monitoring period of April to May 2023
- **Electrical Conductivity (EC):** It is a measure of the ability of a solution to conduct electric current, and it is often used as an indicator of the concentration of dissolved solids in water. During the monitoring period, the EC values for samples collected in Kandla were observed to range from **12.83 to 7930 $\mu\text{S}/\text{cm}$** , with an average value of **708.65 $\mu\text{S}/\text{cm}$** . In Vadinar, the EC values showed variation from **30 to 1736 $\mu\text{S}/\text{cm}$** , with an average value of **503.14 $\mu\text{S}/\text{cm}$** . It's important to regularly monitor EC levels in drinking water as it can provide valuable information about water quality and presence of dissolved substances.
- **Salinity:** Salinity at Kandla varies from **0.02 to 4.39 PSU** with an average of **0.396 PSU**, while at Vadinar, salinity was observed within the range of **0.02 to 0.87 PSU**.
- **Turbidity:** The Turbidity values of drinking water samples in Kandla were reported to be in the range of **0.5 to 13.9 NTU**, with an average of **2.32**. In Vadinar, its values ranged from **0 to 5.3**, with an average **2.21**. Notably, the Turbidity levels at both project sites fall within the acceptable range of 1 to 5 NTU, as specified under IS:10500:2012, except DW-7, in the monitoring period of July to August 2023, DW-13 in the monitoring period of May to June 2023 and DW-14 in the monitoring period of September to October and October to November 2023. On all this location most of the time Turbidity observed Below Quantification Limit
- **Chlorides:** The chloride concentrations in Kandla varied from **3 to 689.78 mg/L**, with an average value of **116.85 mg/L**. At Vadinar the chloride concentration was observed within the range of **9 mg/L to 407.37 mg/L**, with an average value of **99.45 mg/L**. Thus, the chloride levels at both project sites fall within the Permissible limit of 1000 mg/L, as specified under IS:10500:2012.
- **Total Hardness (TH):** The concentration of Total Hardness varies from **1.5 to 480 mg/L**, with an average concentration of **88.68 mg/L**. While at Vadinar, the observed values were within range of **2 to 240 mg/L**. at both study areas Total Hardness found

to be within the Permissible limit norm of 600 mg/L as specified by IS:10500:2012 and is not harmful for local inhabitants.

- **Total Dissolved Solids (TDS):** Monitoring TDS is crucial because it provides an indication of overall quality of the water. During the monitoring period, the TDS concentrations in Kandla were observed to vary in a wide range i.e., between 8 to **1522** mg/L, with an average concentration of **264.4** mg/L. which is within the permissible limit. while in Vadinar, it ranged from **6** to **882** mg/L, with an average of **255.75** mg/L. It is important to note that the TDS concentrations in both Kandla and Vadinar fall well within the Permissible limit of 2000 mg/L.
- **Fluoride:** The concentration Fluoride varies from **0** to **1.477** mg/L, with an average concentration of **0.44** mg/L. While at Vadinar Fluoride concentration was varies within range of **0** to **1.06** mg/L, with an average concentration of **0.708** mg/L. The Fluoride concentration was found to be **BQL** in majority of the monitoring location at Kandla and Vadinar. at both study areas Fluoride found to be within the Permissible limit norm of 1.5 mg/L as specified by IS:10500:2012
- **Sulphate:** The concentration Sulphate varies from **0** to **141.99** mg/L, with an average concentration of **45.67** mg/L. While at Vadinar Sulphate concentration was varies within range of **13.07** to **102.92** mg/L, with an average concentration of **43.94** mg/L. During monitoring period in Kandla and Vadinar, the sulphate concentrations were found to be within the acceptable limits i.e., 200 mg/L as per the specified norms.
- **Nitrate:** The concentration Nitrate varies from **0** to **25.96** mg/L, with an average concentration of **4.08** mg/L. While at Vadinar Nitrate concentration was varies within range of **0** to **18.54** mg/L, with an average concentration of **8.20** mg/L. The Nitrate concentration was found to be **BQL** in majority of the monitoring location at Kandla and Vadinar. at both study areas Nitrate found to be within the Acceptable limit norm of 45 mg/L as specified by IS: 10500:2012.
- **Nitrite:** The concentration Nitrite varies from **0** to **0.2** mg/L. While at Vadinar Nitrite concentration was varies within range of **0** to **1.89** mg/L, with an average concentration of **0.945** mg/L. The Nitrite concentration was found to be **BQL** in majority of the monitoring location at Kandla and Vadinar.
- **Sodium:** During the monitoring period, at Kandla variation in the concentration of Sodium was observed to be in the range of **5.01** to **396.2** mg/L, with the average concentration of **63.71** mg/L. While at Vadinar, the concentration recorded between **6.08** to **204.4** mg/L, with the average concentration of **57.067** mg/L.
- **Odour:** Odour values recorded 1 TON at all monitoring locations of Kandla and Vadinar.

Metals:

- **Arsenic:** The Arsenic concentrations in Kandla varied from **0** to **0.042** mg/L. At Vadinar the Arsenic concentration was observed within the range of **0** mg/L to **0.08** mg/L. Thus, the Arsenic levels at both project sites fall within the Permissible limit of 0.05 mg/L, as specified under IS:10500:2012, except on one location at Vadinar DW-19 where Arsenic Concentration found 0.08 mg/L in the monitoring period of November to December 2023. In Kandla and Vadinar, the Arsenic concentrations were recorded

BQL for majority of the locations except the locations DW-2, DW-12, and DW-18 in Kandla and DW-20 In Vadinar.

- **Copper:** The Copper concentrations in Kandla varied from **0 to 17.3 mg/L**. At Vadinar the Copper concentration was observed within the range of **0 mg/L to 16.25 mg/L**. Thus, the Copper levels at both project sites fall within the Permissible limit of 1.5 mg/L, as specified under IS:10500:2012, except for locations DW-1, DW-2, DW-4, DW-8, DW-10, DW-12, DW-15, DW-18 in Kandla and on both Locations DW-19 and DW-20 of Vadinar for some samples taken during whole monitoring period. The Copper concentrations were recorded BQL for majority of the locations in Kandla and Vadinar.
- **Iron:** The Iron concentrations in Kandla varied from **0 to 0.64 mg/L**, with an average concentration of **0.10 mg/L**. At Vadinar the Iron concentration was observed within the range of **0 mg/L to 1.478 mg/L**. Thus, the Iron levels at both project sites fall within the Acceptable limit of 0.3 mg/L, as specified under IS:10500:2012, except for locations DW-1, DW-10, and DW-17 in Kandla and on Location DW-19 of Vadinar for some samples taken during the whole monitoring period. The Iron concentrations were recorded by BQL for the majority of the locations in Kandla and Vadinar.
- **Lead:** The Lead concentrations in Kandla varied from **0 to 4.279 mg/L**, with an average concentration of **0.37 mg/L**. While at Vadinar the Lead concentration was observed within the range of **0 mg/L to 10.53 mg/L**, with an average concentration of **2.6344**. Thus, the Lead levels at both project sites fall within the Acceptable limit of 0.01 mg/L, as specified under IS:10500:2012, except for locations DW-1, DW-8, DW-14 and DW-15 in Kandla and on Location DW-19 of Vadinar for some samples taken during the whole monitoring period. The Lead concentrations were recorded in BQL for the majority of the locations in Kandla and Vadinar.
- **Manganese:** The Manganese concentrations in Kandla varied from **0 to 0.51 mg/L**, with an average concentration of **0.1 mg/L**. While at Vadinar, the Manganese concentration was observed within the range of **0 mg/L to 0.13 mg/L**. Thus, the Manganese levels at both project sites fall within the Acceptable limit of 0.3 mg/L, as specified under IS:10500:2012, except for locations DW-3, and DW-6 in Kandla and on Location DW-20 of Vadinar for some samples taken during the whole monitoring period. The Manganese concentrations were recorded BQL for the majority of the locations in Kandla and Vadinar.
- The concentrations of parameters such as **Free Residual Chlorine, Total Suspended Solid, Potassium Hexavalent Chromium and the metals (Cadmium, Mercury, Total Chromium and Zinc)** were observed to fall within the Permissible limit at both project sites. Observed “Below the Quantification Limit (BQL)” at majority of the locations during the monitoring period.
- Bacteriological Analysis of the drinking water reveals that **Total Coliforms (TC)** were detected in the range of **0 to 144500 MPN/100ml**, with the average of **6964.8 MPN/100ml**. While at Vadinar the observed within the range of **0 MPN/100ml to 1,30,000 MPN/100ml**, with the average concentration of **25,185 MPN/100ml**. And for the rest of the monitoring locations of Kandla and Vadinar were detected “Below the Quantification Limit (BQL)”. Reporting such concentration of Coliforms indicates

certain external influx may contaminate the source. Hence, it should be checked at every distribution point. The higher concentration of total coliforms were observed on locations DW-2, DW-5, DW-7, DW-10, DW-11, and DW-17 in Kandla and DW-20 location in Vadinar.

8.4 Remedial Measures

Appropriate water treatment processes should be administered to eradicate coliform bacteria. The methods of disinfection such as **chlorination, ultraviolet (UV), or ozone** etc, apart from that, filtration systems can also be implemented to remove bacteria, sediment, and other impurities.

The following steps can be implemented to ensure that the water being supplied is safe for consumption:

- Regular monitoring should be carried out to assess the quality of drinking water at various stages, including the source, purification plants, distribution network, and consumer endpoints would help in early detection of coliform bacteria or other contaminants in the drinking water.
- It is necessary to carry out a system assessment to determine whether the drinking-water supply chain (up to the point of consumption) as a whole can deliver water of a quality that meets identified targets. This also includes the assessment of design criteria of the treatment systems employed.
- Identifying control measures in a drinking-water system that will collectively control identified risks and ensure that the health-based targets are met. For each control measure identified, an appropriate means of operational monitoring should be defined that will ensure that any deviation from required performance (water quality) is rapidly detected in a timely manner.
- Management and communication plan should be formulated describing actions to be taken during normal operation as well as during incident conditions (such as drinking water contamination) and documenting the same.



CHAPTER 9: SEWAGE TREATMENT PLANT MONITORING

9.1 Sewage Treatment Plant (STP) Monitoring:

The principal objective of STP is to remove contaminants from sewage to produce an effluent that is suitable to discharge to the surrounding environment or an intended reuse application, thereby preventing water pollution from raw sewage discharges. As defined in the scope by Deendayal Port Authority (DPA), Kandla, the STP Monitoring is to be carried out weekly at three locations, one at Kandla, one at Gopalpuri and one STP at Vadinar. The samples from the inlet and outlet of the STP have been collected weekly. The details of the locations of STP to be monitored for Kandla and Vadinar have been mentioned in **Table 23** as follows:

Frequency of monitoring: weekly

Table 22A: Details of the monitoring locations of STP

Sr. No.	Location Code		Location Name	Latitude Longitude
1.	Kandla	STP-1	STP Kandla	23.021017N 70.215594E
2.		STP-2	STP Gopalpuri	23.077783N 70.136759E
3.	Vadinar	STP-3	STP at Vadinar	22.406289N 69.714689E

The Consolidated Consent and Authorization (CC&A) issued by the GPCB were referred for the details of the STP for Kandla and Gopalpuri. The CC&A of Kandla and Gopalpuri entails that the treated domestic sewage should conform to the norms specified in **Table 24**. The treated effluent conforming to the norms shall be discharged on the land within the premises strictly for the gardening and plantation purpose. Whereas, no sewage shall be disposed outside the premises in any manner.

Table 23Bs: Discharge norms (as per CC&A of Kandla STP)

Sr. No.	Parameters	Prescribed limits
1.	pH	6.5-8.5
2.	BOD (3 days at 27°C)	30 mg/L
3.	Suspended Solids	100 mg/L
4.	Fecal Coliform	< 1000 MPN/100 ml

The detailed process flow diagram of the Kandla and Gopalpuri STP have been mentioned in **Figure 3 and 4** as follows:

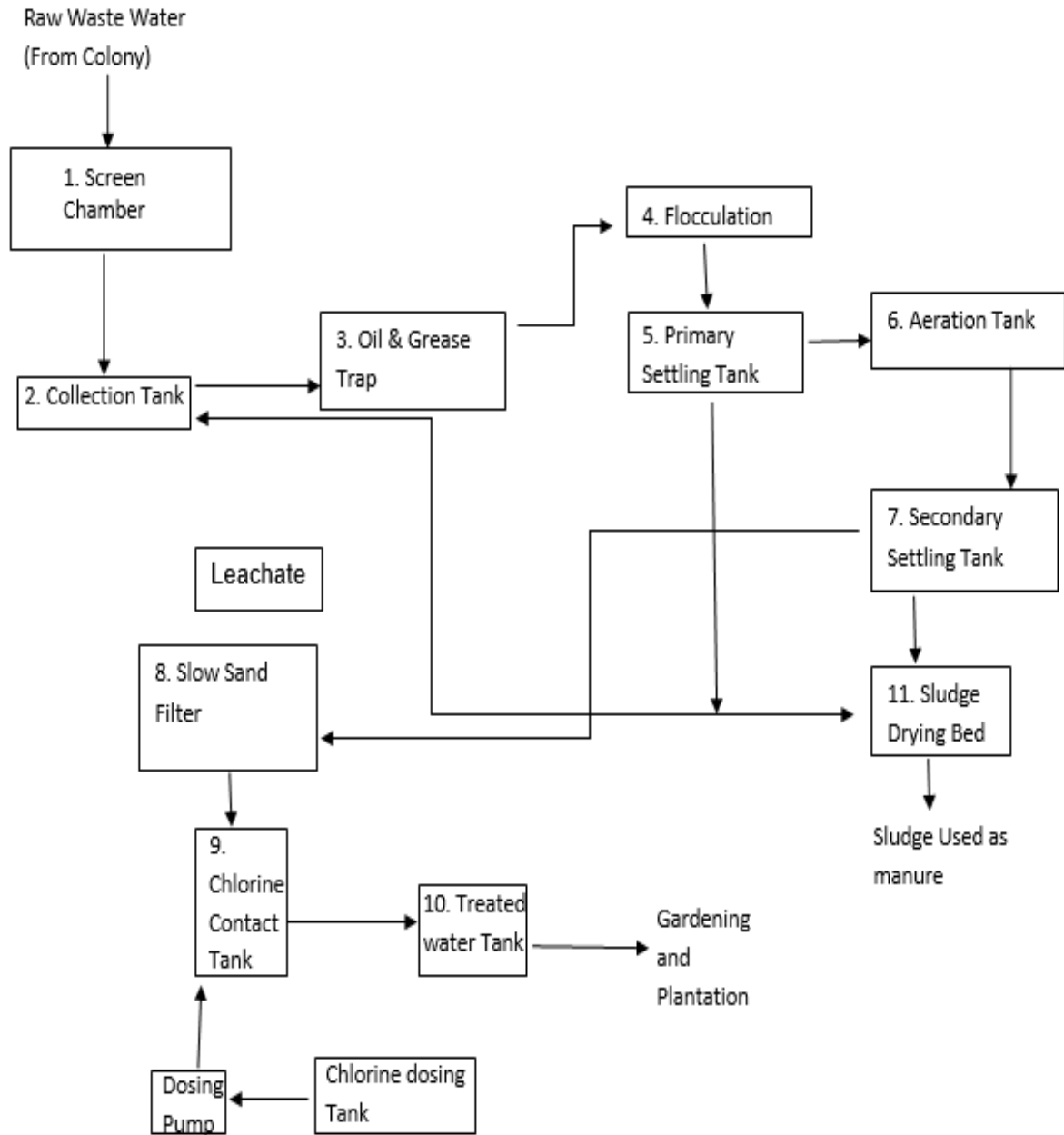


Figure 3: Process flow diagram of STP at Kandla

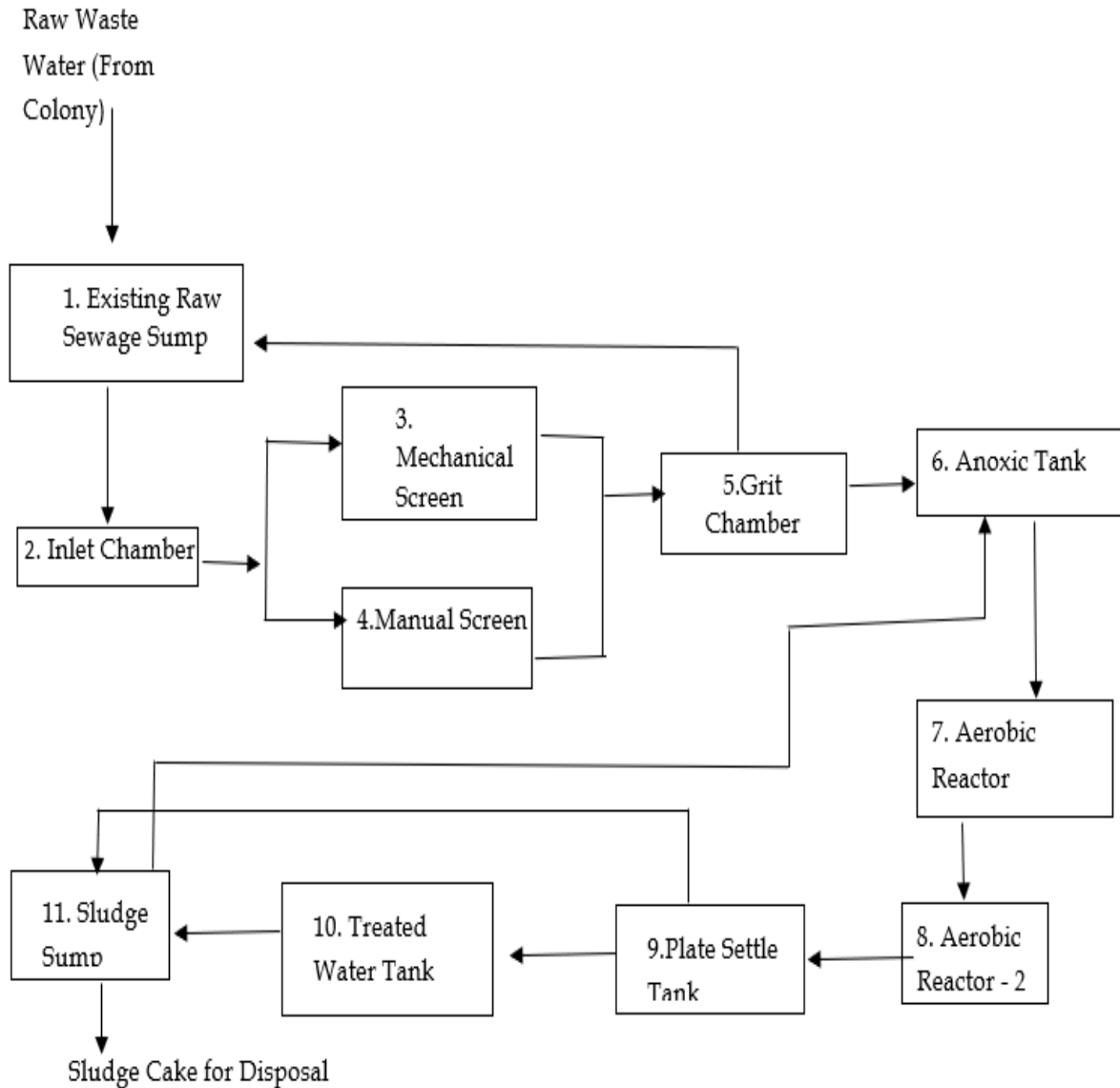


Figure 4: Process flow diagram of STP at Gopalpuri, Kandla

STP at Vadinar

The STP at Vadinar has been built with a treatment capacity of 450 KLD/day. The Consolidated Consent and Authorization (CC&A) issued by the GPCB has been referred for the details of the said STP. The CC&A of the Vadinar STP suggests that the domestic effluent generated shall be treated as per the norms specified in **Table 25**. The treated effluent conforming to the norms shall be discharged on the land within the premises strictly for the gardening and plantation purpose. Whereas, no sewage shall be disposed outside the premises in any manner.

Table 24: Norms of treated effluent as per CC&A of Vadinar STP

Sr. No.	Parameters	Prescribed limits
1.	pH	5.5-9

Sr. No.	Parameters	Prescribed limits
2.	BOD (3 days at 27°C)	10 mg/L
3.	Suspended Solids	20 mg/L
4.	Fecal Coliform	Desirable 100 MPN/100 ml Permissible 230 MPN/100 ml
5.	COD	50 mg/L

The detailed process flow diagram of the Vadinar STP have been mentioned in **Figure 5** as follows:

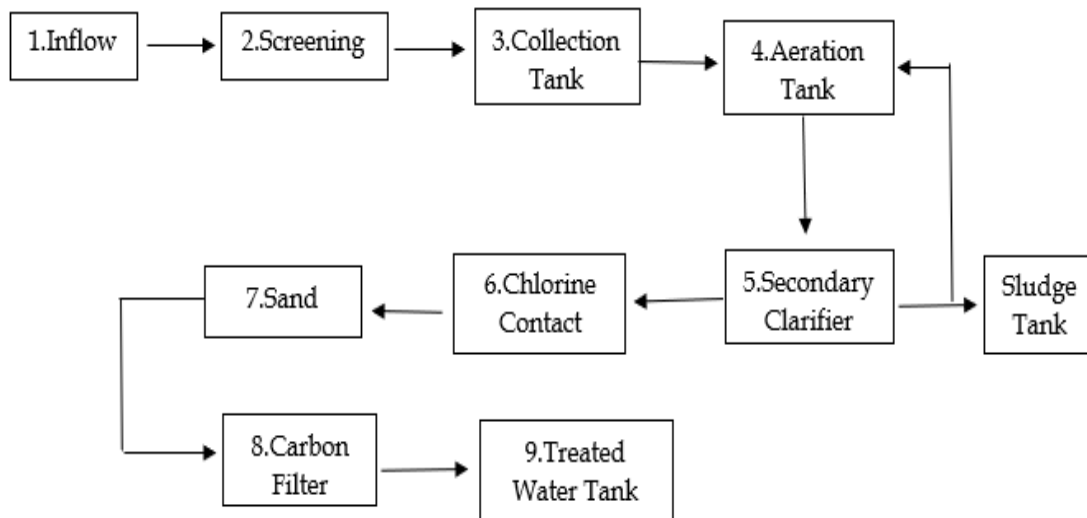
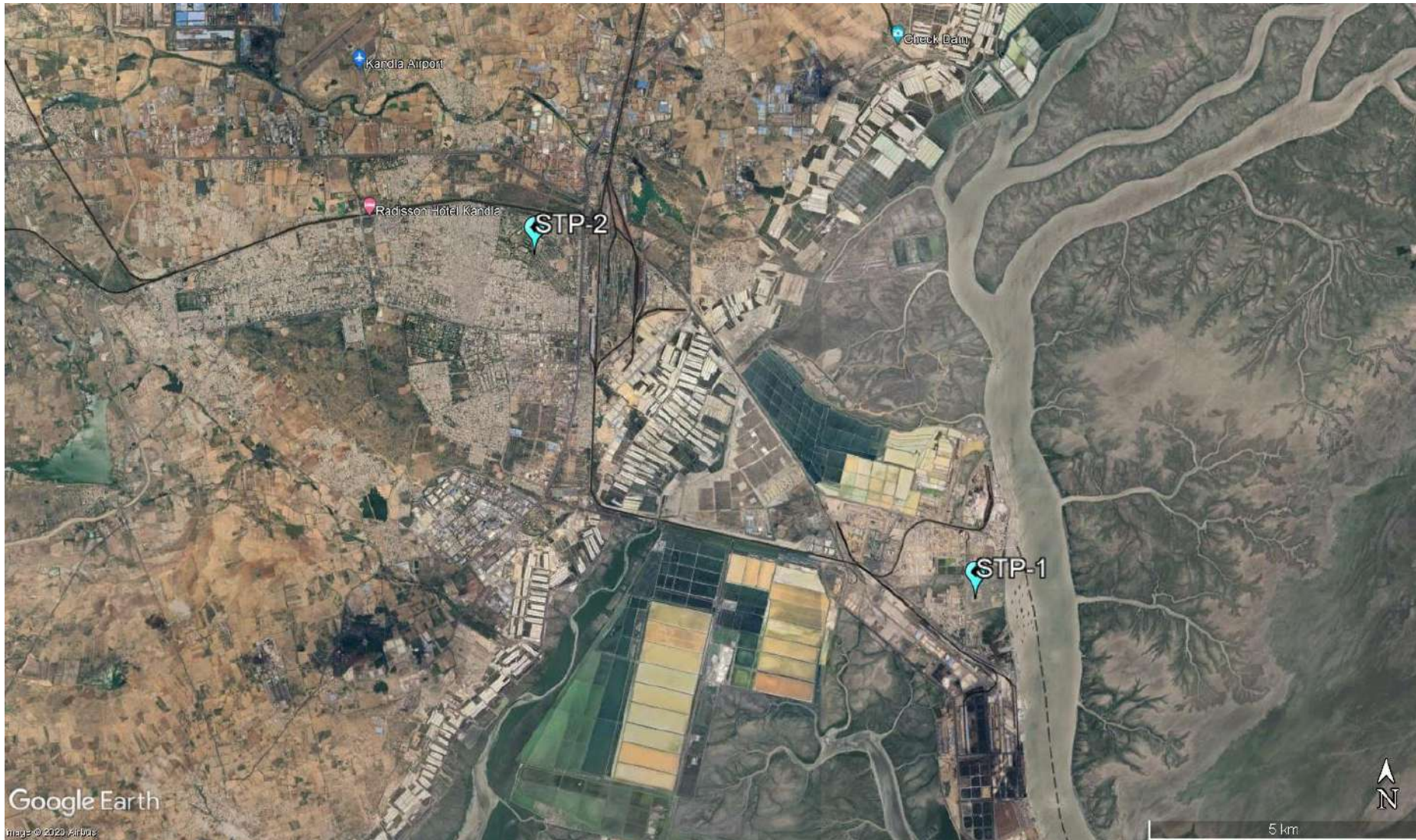
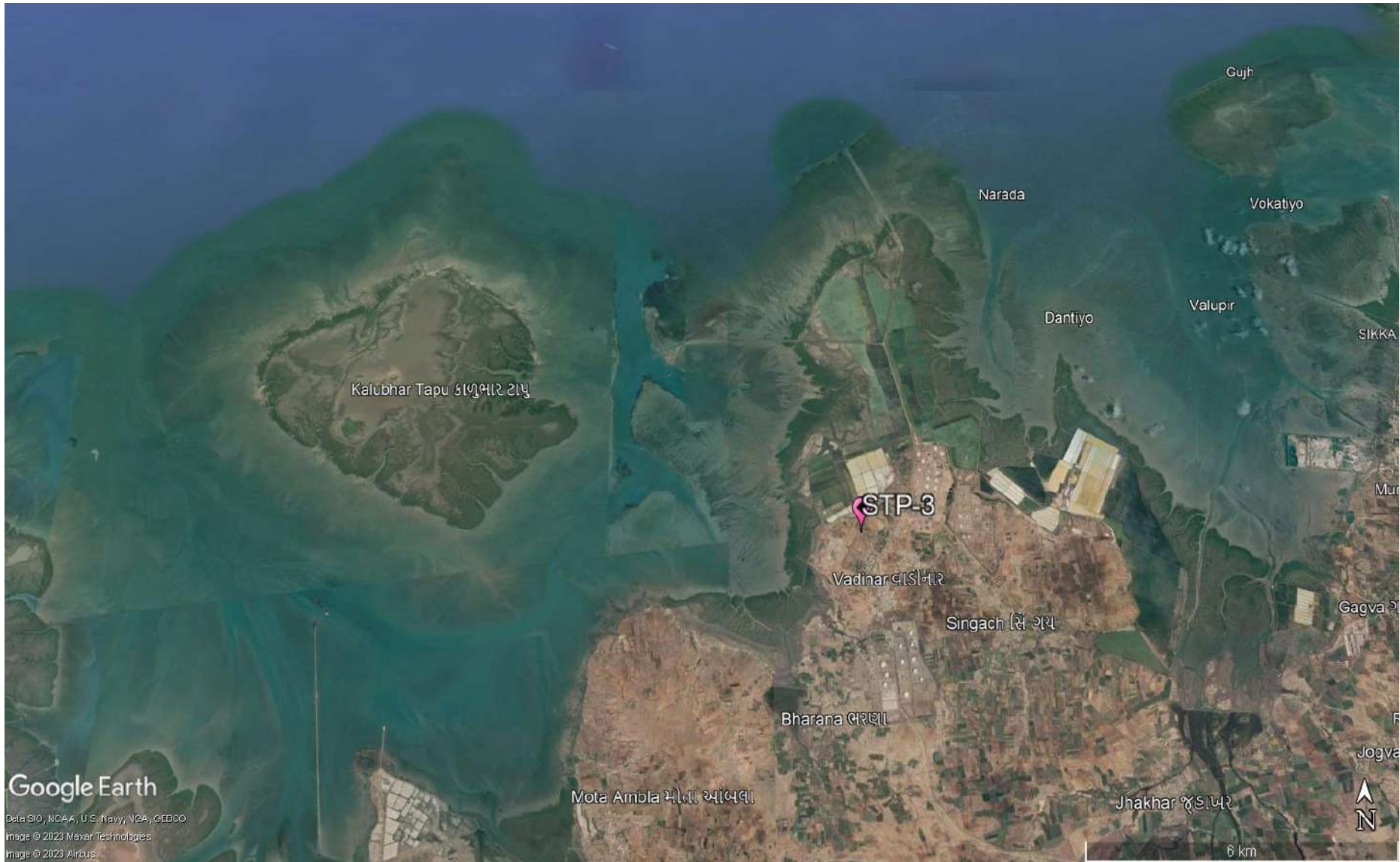


Figure 5: Process flowchart for the STP at Vadinar

The map depicting the locations of STP to be monitored in Kandla and Vadinar have been shown in **Map 14 and 15** as follows:



Map 14: STP Monitoring Locations at Kandla



Map 15: STP Monitoring Locations at Vadinar

Methodology

As per the defined scope by DPA, the sampling and analysis of water samples from the inlet and outlet of the STP's of Kandla and Vadinar are carried out once a week, i.e., four times a month.

The water samples were collected from inlet and the outlet of the STP's and analyzed for physico-chemical and microbiological parameter. Collection and analysis of these samples was carried out as per established standard methods and procedures for the examination of water. The samples were analyzed for selected parameters to establish the existing water quality of the inlet and outlet points of the STP. GEMI has framed its own guidelines for collection of water/wastewater samples titled as 'Sampling Protocol for Water & Wastewater'; which has been approved by the Government of Gujarat vide letter no. ENV-102013-299-E dated 24-04-2014 under the provision of Water (Preservation and Control of Pollution) Act 1974. The sample collection and preservation are done as per the said Protocol. Under the project, the list of parameters to be monitored for the STP have been mentioned in **Table 26** as follows:

Monitoring Frequency

Monitoring is required to be carried out once a week for monitoring location of Kandla and Vadinar i.e., two STP station at Kandla and one STP station at Vadinar. Sample Collected from this location during the monitoring period 15th April 2023 to 15th April 2024.

Table 25: List of parameters monitored for STP's at Kandla and Vadinar

Sr. No.	Parameters	Units	Reference method	Instruments
1.	pH	-	APHA, 23 rd edition, 4500- H ⁺ B, 2017	pH Meter
2.	TDS	mg/L	APHA, 23 rd Edition, 2540 C: 2017	Vacuum Pump with filtration assembly and Oven
3.	TSS	mg/L		
4.	DO	mg/L	APHA, 23 rd Edition, 4500 C: 2017	Titration Apparatus
5.	COD	mg/L	APHA, 23 rd Edition, 5220 B: 2017	Titration Apparatus plus Digester
6.	BOD	mg/L	IS-3025, Part 44, 1993	BOD Incubator plus Titration Apparatus
7.	SAR	meq/L	IS 11624: 2019	Flame Photometer
8.	Total Coliforms	MPN/100ml	IS 1622: 2019	LAF/ Incubator

9.2 Result and Discussion

Analytical results of the STP samples collected from the inlet and the outlet of the STP's of Kandla and Vadinar have been summarized in **Table 27**. Further it was compared with the standard norms specified in the CC&A of the respective STPs.

Table 26: Water Quality of inlet and outlet of STP of Kandla

Sr No.	Parameter	Units	Kandla							Vadinar			
			GPCB Norms (Kandla)	STP-1			STP-2			GPCB Norms (Vadinar)	STP-3		
				Inlet	Outlet		Inlet	Outlet			Inlet	Outlet	
					Avg	Avg		Max	Avg			Avg	Max
1.	pH	-	6.5-8.5	7.17	7.302	7.65	6.99	7.48	8.88	5.5-9	7.19	7.41	8.46
2.	TDS	mg/L	-	3065.7	2069.28	6228	1099.40	1003.3	1814	-	471.61	402.67	482
3.	TSS	mg/L	100	183.4	20.97	88	115.17	16.45	46	20	38.78	8.42	36
4.	COD	mg/L	-	184.7	32.57	133.1	213.54	25.98	88.4	50	138.27	16.18	40.2
5.	DO	mg/L	-	145.91	37.780	277.09	162.29	21.98	76.92	-	115.12	18.69	54.5
6.	BOD	mg/L	30	56.82	11.937	52.4	61.75	8.40	18.45	10	44.62	6.053	11
7.	SAR	meq/L	-	12.06	9.318	21.04	5.75	5.43	13.1	-	2.71	2.12	3.2
8.	Total Coliforms	MPN/100ml	<1000	1565.95	1530.66	1600	1537.02	1500.51	1600	100-230	1551	1492.3	1600

BQL: Below Quantification limit; Total Suspended Solids (QL=2), Dissolved Oxygen (QL=0.5), Biochemical Oxygen Demand (QL=3 mg/L)

9.3 Data Interpretation and Conclusion

For physicochemical analysis, the treated sewage water was gathered from the Kandla STP, Gopalpuri STP, and Vadinar STP and the analytical results were compared with the standards mentioned in the Consolidated Consent and Authorization (CC&A) by GPCB.

- The average pH at the inlet of STP-1, STP-2, and STP-3 is, respectively, **7.17, 6.99, and 7.19**. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum pH of **7.65, 8.88, and 8.46** and an average pH of **7.302, 7.48, and 7.41**, respectively. Which conform to their respective stipulated norms of 6.5–8.5 at Kandla and 5.5–9 at Vadinar, respectively.
- The average TDS concentrations at the inlet of STP-1, STP-2, and STP-3 are, respectively, **3065.8, 1099.4, and 471.33** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum TDS concentration of **6228, 1814, and 482** mg/L, and an average TDS concentration of **2069.3, 1003.3, and 402.67** mg/L, respectively.
- The average TSS at the inlet of STP-1, STP-2, and STP-3 is respectively **183.43, 115.17, and 38.78** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum TSS of **88, 46, and 36** mg/L, and an average TSS of **20.974, 16.452, and 8.41** mg/L, respectively. Which conform to their respective stipulated norms of 100 mg/L at Kandla and 20 mg/L at Vadinar, respectively, as mentioned in their respective CCA, except in STP-3 at Vadinar, which exceeds norms in the 3rd and 4th weeks of April 2023.
- The average COD at the inlet of STP-1, STP-2, and STP-3 is respectively **184.7, 213.54, and 138.27** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had maximum COD concentrations of **133.1, 88.4, and 40.2** mg/L, and average COD concentrations of **32.576, 25.97, and 16.18** mg/L, respectively. There are no discharge norms for the COD parameter in STP-1 and STP-2 at Kandla, and they conform to their respective stipulated norms of 50 mg/L at Vadinar as mentioned in their respective CCA.
- The average DO concentrations at the inlet of STP-1, STP-2, and STP-3 are, respectively, **145.91, 162.29, and 115.12** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum DO concentration of **277.09, 76.92, and 54.5** mg/L, and an average DO concentration of **37.78, 21.98, and 18.68**, mg/L respectively.
- The average BOD at the inlet of STP-1, STP-2, and STP-3 is respectively **56.82, 61.76, and 44.62** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum BOD of **52.4, 18.45, and 11** mg/L, and an average BOD of **11.93, 8.40, and 6.05** mg/L, respectively. Which conform to their respective stipulated norms of 30 mg/L at Kandla and 10 mg/L at Vadinar, respectively, as mentioned in their respective CCA, except in STP-3 at Vadinar, which exceeds norms in the 3rd and 4th weeks of April 2023.
- The average SAR concentrations at the inlet of STP-1, STP-2 and STP-3 are respectively **12.068, 5.75 and 2.71** meq/L. After treatment, the treated effluent from

STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) having maximum SAR concentration **21.04**, **13.1** and **3.2** meq/L, and having Average SAR concentration **9.31**, **5.46** and **2.12** meq/L respectively.

- The **Total Coliforms** was observed to exceed the norms at the locations of the STP-1 & STP-2 for the treated effluent at Kandla and STP-3 at Vadinar.

During the monitoring period, only Total Coliforms were observed to be exceeding the limits at STPs of Kandla and Vadinar while rest of the treated sewage parameters for STP outlet were within norms as specified under the CCA at both the monitoring sites. Regular monitoring of the STP performance should be conducted on regular basis to ensure adequate treatment as per the norms.

9.4 Remedial Measures:

- The quantum of raw sewage (influent) entering the STP should be monitored by installation of the flow meter. If the quantity of the sewage exceeds the treatment capacity of the treatment plant, then provision of additional capacity of collection sump should be provided.
- The adequacy and efficacy of the stages of Sewage treatment units shall be conducted.
- The results show the presence of total coliforms; hence the method of disinfection (Chlorination) sodium or calcium Hypochlorite can be used.
- Effectiveness of any technology depends on factors such as the specific pollutants in the wastewater, plant size, local regulations, and available resources. There are several processes that may be implemented such as - Advanced oxidation process involve using strong oxidants to break down complex organic compounds. Methods like Fenton's reagent (hydrogen peroxide and iron catalyst) and UV/H₂O₂ treatment can help in reducing COD through oxidation.
- Electrochemical processes like Electrocoagulation (EC) and Electrooxidation (EO) that involve the application of an electric current to facilitate the removal of pollutants through coagulation, flocculation, and oxidation. These methods can be useful for treating sewage containing various pollutants.



CHAPTER 10: MARINE WATER QUALITY MONITORING

10.1 Marine Water

Deendayal Port is one of the largest ports of the country and thus, is engaged in wide variety of activities such as movement of large vessels, oil tankers and its allied small and medium vessels and handling of dry cargo several such activities whose waste if spills in water, can cause harmful effects to marine water quality.

Major water quality concerns at ports include wastewater and leakage of toxic substances from ships, stormwater runoff, etc. This discharge of wastewater, combined with other ship wastes which includes sewage and wastewater from other on-board uses, is a serious threat to the water quality as well as to the marine life. As defined in the scope by DPA, the Marine Water sampling and analysis has to be carried out at a total of eight locations, six at Kandla and two at Vadinar. The marine water sampling has been carried out with the help of Niskin Sampler with a capacity of 5L. The Niskin Sampler is a device used to take water samples at a desired depth without the danger of mixing with water from other depths. Details of the locations to be monitored have been mentioned in **Table 29**:

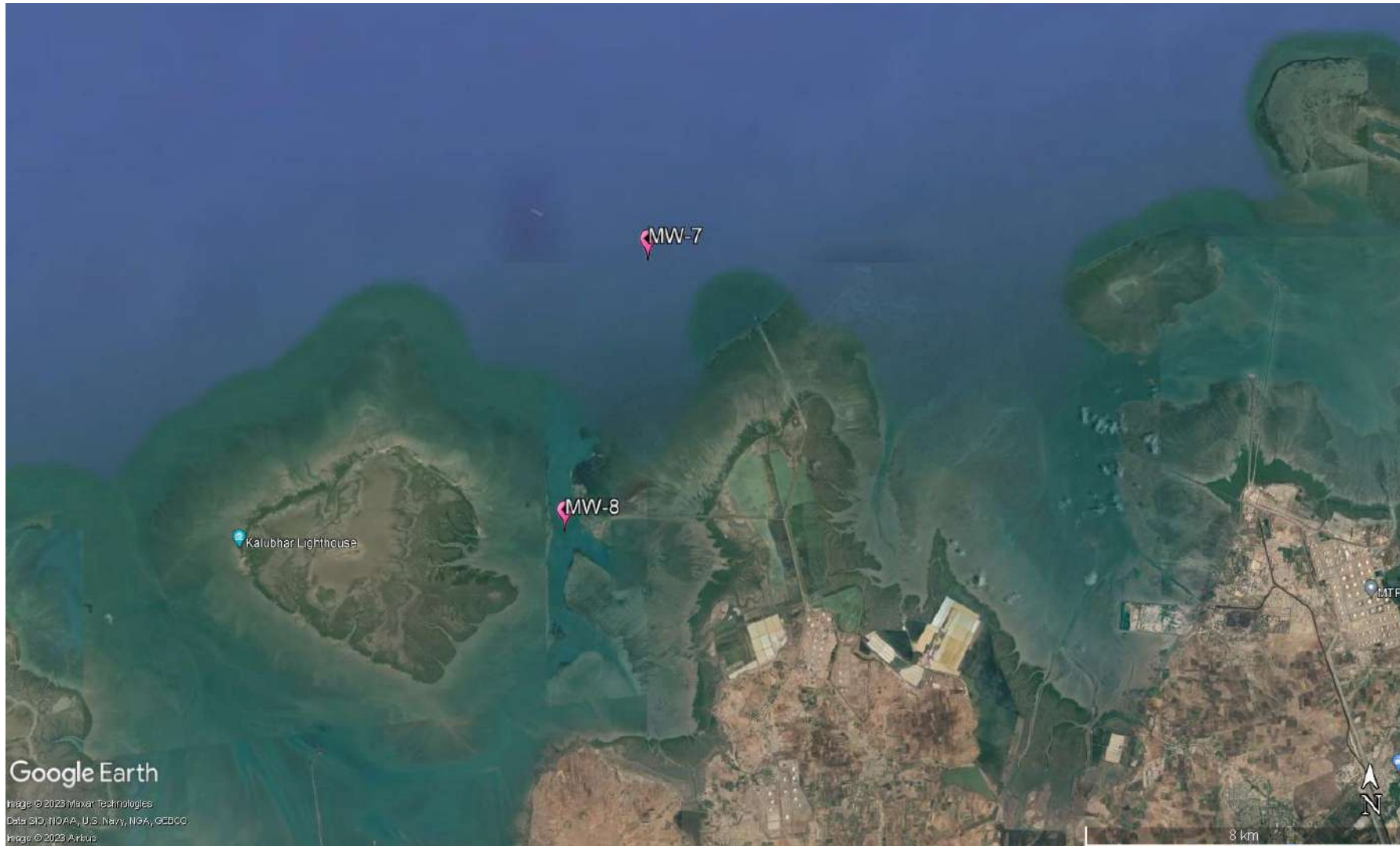
Table 27: Details of the sampling locations for Marine water

Sr. No.	Location Code	Location Name	Latitude Longitude
1.	MW-1	Near Passenger Jetty One	23.017729N 70.224306E
2.	MW-2	Kandla Creek (nr KPT Colony)	23.001313N 70.226263E
3.	MW-3	Near Coal Berth	22.987752N70.227923E
4.	MW-4	Khori Creek	22.977544N 70.207831E
5.	MW-5	Nakti Creek (nr Tuna Port)	22.962588N 70.116863E
6.	MW-6	Nakti Creek (nr NH-8A)	23.033113N 70.158528E
7.	MW-7	Near SPM	22.500391N 69.688089E
8.	MW-8	Near Vadinar Jetty	22.440538N 69.667941E

The map depicting the locations of Marine Water to be sampled and analysed for Kandla and Vadinar have been mentioned in **Map 16 and 17** as follows:



Map 16: Marine Water Monitoring Locations at Kandla



Map 17: Marine Water Monitoring Locations at Vadinar

Methodology

The methodology adopted for the sampling and monitoring of Marine Water was carried out as per the ‘**Sampling Protocol for Water & Wastewater**’ developed by GEMI. The water samples collected through the Niskin Sampler are collected in a clean bucket to reduce the heterogeneity. The list of parameters to be monitored under the project for the Marine Water quality have been mentioned in **Table 30** along with the analysis method and instrument.

Monitoring Frequency

As defined in the scope by DPA, the sampling and analysis of Marine Water has to be carried out once in a month at the eight locations (i.e., six at Kandla and two at Vadinar). For the period 15th April 2023 to 15th April 2024.

Table 28: List of parameters monitored for Marine Water

Sr. No	Parameters	Units	Reference method	Instrument
1.	Electrical Conductivity	µS/cm	APHA, 23 rd Edition (Section-2510 B):2017	Conductivity Meter
2.	Dissolved Oxygen (DO)	mg/L	APHA, 23 rd Edition, 4500 O C, 2017	Titration Apparatus
3.	pH	-	APHA, 23 rd Edition (Section-4500-H+B):2017	pH meter
4.	Color	Hazen	APHA, 23 rd Edition, 2120 B: 2017	Color comparator
5.	Odour	-	IS 3025 Part 5: 2018	Heating mantle & odour bottle
6.	Turbidity	NTU	IS 3025 Part 10: 1984	Nephlo Turbidity Meter
7.	Total Dissolved Solids (TDS)	mg/L	APHA, 23 rd Edition (Section-2540 C):2017	Vaccum Pump with Filtration Assembly and Oven
8.	Total Suspended Solids (TSS)	mg/L	APHA, 23 rd Edition, 2540 D: 2017	
9.	Particulate Organic Carbon	mg/L	APHA, 23 rd Edition, 2540 D and E	TOC analyser
10.	Chemical Oxygen Demand (COD)	mg/L	IS-3025, Part- 58: 2006	Titration Apparatus plus Digester
11.	Biochemical Oxygen Demand (BOD)	mg/L	IS-3025, Part 44,1993,	BOD Incubator plus Titration apparatus
12.	Silica	mg/L	APHA, 23 rd Edition, 4500 C, 2017	UV- Visible Spectrophotometer
13.	Phosphate	mg/L	APHA, 23 rd Edition, 4500 P-D: 2017	
14.	Sulphate	mg/L	APHA, 23 rd Edition, 4500 SO4-2 E: 2017	
15.	Nitrate	mg/L	APHA, 23 rd Edition, 4500 NO3-B: 2017	
16.	Nitrite	mg/L	APHA, 23 rd Edition, 4500 NO2- B: 2017	
17.	Sodium	mg/L	APHA, 23 rd Edition, 3500 Na-B: 2017	Flame photometer

Sr. No	Parameters	Units	Reference method	Instrument
18.	Potassium	mg/L	APHA, 23 rd Edition, 3500 K-B: 2017	
19.	Manganese	µg/L	APHA, 23 rd Edition, ICP Method 3120 B: 2017	ICP-OES
20.	Iron	mg/L	APHA, 23 rd Edition, ICP Method 3120 B: 2017	
21.	Total Chromium	µg/L	APHA, 23 rd Edition, 3500 Cr B: 2017	UV- Visible Spectrophotometer
22.	Hexavalent Chromium	µg/L		
23.	Copper	µg/L	APHA, 23 rd Edition, ICP Method 3120 B: 2017	ICP-OES
24.	Cadmium	µg/L		
25.	Arsenic	µg/L		
26.	Lead	µg/L		
27.	Zinc	mg/L		
28.	Mercury	µg/L	EPA 200.7	
29.	Floating Material (Oil grease scum, petroleum products)	mg/L	APHA, 23 rd Edition, 5520 C: 2017	Soxhlet Assembly
30.	Total Coliforms (MPN)	MPN/100ml	IS 1622: 2019	LAF/ Incubator

10.2 Result and Discussion

The quality of the Marine water samples collected from the locations of Kandla and Vadinar during the monitoring period has been summarized in the **Table 31**. The said water quality has been represented in comparison with the standard values as stipulated by CPCB for Class SW-IV Waters.



Table 29: Results of Analysis of Marine Water Sample for the sampling period

Parameters	Primary Water Quality Criteria for Class SW-IV Waters	Kandla																		Vadinar					
		MW-1			MW-2			MW-3			MW-4			MW-5			MW-6			MW-7			MW-8		
		Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg
Density (kg/m ³)	-	1.02	1.03	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02
pH	6.5-9.0	6.12	8.32	7.89	7.04	8.36	7.99	7.83	8.33	8.11	7.69	8.31	8.05	7.19	8.48	8.03	6.01	8.31	7.94	7.98	8.2	8.11	7.07	8.22	8.06
Colour (Hazen)	No Noticeable	1	10	5.41	1	20	7.83	1	15	7.16	5	20	9	5	15	7.41	5	20	8.27	1	10	5.66	1	10	5.08
EC (µS/cm)	-	49700	63600	54282.5	49800	61700	54490.91	50200	60600	53767.75	50400	75300	55689.91	50100	65100	55115.58	15950	61528	50873.17	52200	56900	54239.2	52.119	57500	50312.6
Turbidity (NTU)	-	56.4	310	188.26	33.9	314	206.76	61.8	317	203.81	69	300	216.66	94.5	379	202.5	70.1	346	209.23	3.15	12.5	5.36	3.42	13.8	6.39
TDS (mg/L)	-	24800	44466	36356.3	24900	41922	36679.5	25100	41624	35690.92	25200	64721	38189.5	25000	47159	36938.58	9970	41436	32927.91	25784	38620	35400.16	26882	41790	35965.75
TSS (mg/L)	-	44	436	342.42	26	563	374.58	52	478	340.75	58	924	402.33	80	682	427.66	58	852	387.72	78	341	255.08	151	346	282.33
COD (mg/L)	-	29.2	79.37	49.62	11.98	79.37	47.81	25.41	81	47.68	22.65	81	52.12	31.56	79.37	53.76	22.97	88.8	49.34	21.28	75	50.98	17.92	75	47.63
DO (mg/L)	3.0 mg/L	4.7	6.4	5.76	5.3	6.4	6.07	4.5	6.7	5.87	3.4	6.5	5.85	5	6.6	6.07	5.6	8.4	6.49	4.3	7.6	6.25	4.4	7.9	6.48
BOD (mg/L)	5.0 mg/L	5.24	8.54	7.56	8.4	8.9	8.57	3.74	8.45	6.81	5	8.78	7.755	9.32	9.87	9.57	3.6	11.1	8.64	3.91	7.5	6.51	4.2	7.16	6.16
Oil & Grease (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sulphate (mg/L)	-	2056	2937.5	2529.7	2156.32	2897.7	2544.18	2083.7	2925.2	2530.85	2239	3704.9	2879.88	2334.9	2916.8	2652.42	632.62	3612.8	2561.07	1846.3	3225.8	2472.195	2039.9	3236.8	2664.27
Nitrate (mg/L)	-	1.89	5.40	4.28	1.12	5.16	3.75	3.21	5.68	4.17	3.41	5.85	4.64	3.17	6.92	4.21	3.06	6.84	4.06	2.225	5.17	3.56	1.759	5.1	3.39
Nitrite (mg/L)	-	0.12	0.12	0.12	0	0	0	0	0	0	0	0	0	0.11	0.11	0.11	0.13	0.16	0.14	0	0	0	0	0	0!
Phosphate (mg/L)	-	0.25	1.59	0.82	0.09	1.34	0.69	0.57	1.46	0.96	0.61	2.01	0.92	0.29	1.34	0.76	0.54	1.61	0.81	0.64	0.94	0.79	1.43	1.43	1.43
Silica (mg/L)	-	0.29	3.24	2.12	0.22	4.04	2.24	0.2	3.73	2.19	1.12	3.69	2.54	1.26	4	2.64	0.33	3.74	1.92	0.11	0.96	0.56	0.09	1.86	0.76
Sodium (mg/L)	-	7686	10625	9475.57	7811	10341	9242.42	7763	10308	9347.33	9101	10323	9724.14	8789	10278	9403.67	2086	10722	8042.71	2149.6	9485	6743.97	2349.4	9542	7244.66
Potassium (mg/L)	-	68.35	451.9	318.57	69.27	446.5	303.94	68.57	421	290.60	71.73	543.96	342.71	69.63	423.34	324.92	68.34	442.63	272.9	10.86	421.7	259.6	76.31	518	327.43
Hexavalent Chromium (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	321	321	321	333	333	333
Odour	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Arsenic (mg/L)	-	5.13	5.13	5.13	5.25	5.25	5.25	5.4	5.4	5.4	0	0	0	0	0	0	9.44	12.94	11.19	0.11	1	0.41	0.08	1	0.38
Cadmium (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Copper (mg/L)	-	5.1	6.99	5.8175	0.006	10.9	5.79	0.005	7.7	3.85	5.34	12.01	8.224	0.0067	7.6	5.13	8.07	10.2	9.49	3.4	3.4	3.4	0	0	0
Iron (mg/L)	-	0.69	4.11	1.38	0.21	4.07	1.76	0.37	3.92	1.79	1.02	7.93	2.49	0.98	5.45	2.09	0.43	5.3	2.005	0.01	0.25	0.145	0.08	0.66	0.21
Lead (mg/L)	-	0.002	3.44	2.067	0.0029	3.44	2.29	0.0026	3.06	1.98	0.002	9.68	4.32	0.002	4.65	2.39	0.0029	3.65	2.47	0.0023	2.26	1.035	0.002	2.75	0.96
Manganese (mg/L)	-	0.082	129.91	71.47	0.12	159.78	83.88	0.1085	125.66	74.0	0.096	294.91	93.56	0.074	213.14	74.7	0.11	156.41	80.27	2.39	113.93	39.62	1.97	98.8	34.64
Total Chromium (mg/L)	-	0	0	0	5.62	7.8	6.71	5.67	5.67	5.67	5.14	15.99	12.28	5.11	9.65	7.207	0	0	0	0	0	0	45.75	45.75	45.75
Zinc (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Mercury (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Particulate Organic	-	0.51	900	76.22	0.51	35	3.98	0.42	10	1.94	0.58	55	6.03	0.92	30	3.89	0.85	44	5.01	0.47	4.67	1.62	0.32	4.76	1.51



Parameters	Primary	Kandla																		Vadinar					
Carbon (mg/L)																									
Total Coliform* (MPN/100ml)	500/100 ml	0.32	1600	159.61	0.16	120	29.76	0.56	108	31.55	0.25	47	14.02	0.35	170	37.19	0.29	50	21.86	0.36	240	39.76	0.39	240	35.28
Floating Material (Oil grease scum, petroleum products) (mg/L)	10 mg/L	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	23	23	23

10.3 Data Interpretation and Conclusion

The Marine water quality of Deendayal Port Harbor waters at Kandla and Vadinar has been monitored for various physico-chemical and biological parameters during the monitoring 2023 at high tide. The detailed interpretation of the parameters in comparison to the Class SW-IV for Harbour Waters is as follows:

- **Density** at Kandla was observed in the range of **1.02 to 1.03 kg/m³**, with the average of **1.022 kg/m³**. Whereas for the location of Vadinar, it was observed in the range of **1.021 to 1.026 kg/m³**, with the average of **1.022 kg/m³**.
- **pH** at Kandla was observed in the range of **6.01 to 8.48**, with the average pH as **7.78**. Whereas for the locations of Vadinar, it was observed in the range of **7.07 to 8.22**, with the average pH as **7.94**. For the monitoring location of both the study areas, pH was found to comply with the norms of 6.5-8.5.
- **Color** range varied from **1 to 20 Hazen** at all the monitoring locations in Kandla, and for Vadinar, it varied from **1 to 10 Hazen**.
- **Electrical conductivity (EC)** was observed in the range of **15,950 to 75,300 μS/cm**, with the average EC as **54,344.32 μS/cm** for the locations of Kandla, whereas for the locations of Vadinar, it was observed in the range of **52,199 to 57,500 μS/cm**, with the average EC as **45,200.67 μS/cm**.
- For all monitoring locations of Kandla the value of **Turbidity** was observed in the range of **33.9 to 379 NTU**, with average value of **198.83 NTU**. For Vadinar it ranges from **3.15 to 13.8 NTU**, with average of **7.43 NTU**. Materials that cause water to be turbid include clay, silt, finely divided organic and inorganic matter, soluble coloured organic compounds, plankton and microscopic organisms. Turbidity affects the amount of light penetrating to the plants for photosynthesis.
- For the monitoring locations at Kandla the value of **Total Dissolved Solids (TDS)** ranged from **9,970 to 64,721 mg/L**, with an average value of **35,171 mg/L**. Similarly, at Vadinar, the TDS values ranged from **25,784 to 41,790 mg/L**, with an average value of **34,073 mg/L**.

- TSS values in the studied area varied between **26 to 924 mg/L** at Kandla and **78 to 346 mg/L** at Vadinar, with the average value of **362.69 mg/L** and **242.23 mg/L** respectively for Kandla and Vadinar.
- COD varied between **11.98 to 88.8 mg/L** at Kandla and **17.92 to 75 mg/L** at Vadinar, with the average value as **51.83 mg/L** and **47.86 mg/L** respectively for Kandla and Vadinar.
- DO level in the studied area varied between **3.4 to 8.4 mg/L** at Kandla and **4.3 to 7.9 mg/L** at Vadinar, with the average value of **5.86 mg/L** and **6.15 mg/L** respectively for Kandla and Vadinar. Which represents that the marine water is suitable for marine life.
- BOD observed was observed in the range of **3.6 to 11.1 mg/L**, with average of **7.76 mg/L** for the location of Kandla and for the locations of Vadinar, it was observed in the range of **3.91 to 7.5 mg/L**, with an average value of **5.9 mg/L**.
- Sulphate concentration in the studied area varied between **632.92 to 3704.9 mg/L** at Kandla and **1846.3 to 3236.8 mg/L** at Vadinar. The average value observed at Kandla was **2566.45 mg/L**, whereas **2580.87 mg/L** was the average value of Vadinar. Sulphate is naturally formed in inland waters by mineral weathering or the decomposition and combustion of organic matter.
- Nitrate in the study area was observed in the range of **1.12 to 6.92 mg/L**, with the average of **4.26 mg/L**. Whereas for the Vadinar the concentration of Nitrate was observed in the range of **1.759 to 5.17 mg/L**, with the average **3.53 mg/L**.
- Nitrite in the study area was observed in the range of **0 to 0.16 mg/L**, with the average of **0.625 mg/L**. Whereas for the Vadinar the concentration of Nitrite was observed Below Quantification Limit During whole monitoring period.
- Phosphate in the study area was observed in the range of **0.09 to 2.01 mg/L**, with the average of **0.92 mg/L**. Whereas for the Vadinar the concentration of Phosphate was observed in the range of **0.64 to 1.43 mg/L**, with the average **1.11 mg/L**.
- Silica in the study area was observed in the range of **0.2 to 4.04 mg/L**, with the average of **2.19 mg/L**. Whereas for the Vadinar the concentration of silica was observed in the range of **0.09 to 1.86 mg/L**, with the average **0.724 mg/L**.
- In the study area of Kandla the concentration of Potassium varied between **68.34 to 543.68 mg/L** and **10.86 to 518 mg/L** at Vadinar, with the average value as **277.71 mg/L** and **268.99 mg/L** respectively for Kandla and Vadinar.
- Sodium in the study area varied between **2,086 to 10,722 mg/L**, with average of **8948.26 mg/L**, at Kandla whereas at Vadinar its value recorded within range of **2149.6 to 9542 mg/L**, with the average of **6252.43 mg/L**.
- Odour was observed 1 for all locations of Kandla and Vadinar.
- Arsenic concentration observed to be BQL for majority of location for Kandla and Vadinar except locations MW-1, MW-2, MW-3, MW-6, MA-7 and MW-8 for some instant of time during whole monitoring period.
- Copper in the study area varied between **0.005 to 12.01 mg/L**, with average of **6.23 mg/L**, at Kandla whereas at Vadinar its value recorded within range of **0 to 3.4 mg/L**,

with the average of **2.04 mg/L**, on both project sites during monitoring majority of time Copper found Below Quantification Limit.

- **Iron** in the studied area varied between **0.21 to 7.93 mg/L**, with the average of **2.55 mg/L**, at Kandla, and for Vadinar value were recorded within range of **0.01 to 0.66 mg/L**, with average value of **0.22 mg/L**.
- **Lead** concentration varied **0.002 to 9.68 mg/L**, with an average of **2.41 mg/L** at Kandla. At Vadinar location within range of **0.002 to 2.753 mg/L** with an average **1.17 mg/L**
- **Manganese** in the studied area varied between **0.0748 to 294.91 mg/L**, with the average of **86.57 mg/L**, at Kandla and for Vadinar, recorded value were observed within the range of **1.97 to 113.93 mg/L**, with the average of **48.56 mg/L**.
- **Total Chromium** in the study area varied between **0 to 15.99 mg/L**, with average of **5.13 mg/L**, at Kandla whereas at Vadinar its value recorded **45.76 mg/L** at MW-8 in the monitoring period of January to February 2024, While on both project sites during monitoring majority of time Total Chromium found Below Quantification Limit
- **Particulate Organic Carbon** in the study area was observed in the range of **0.42 to 900**, with the average value of **65.27**. the maximum spike of 900 is only observed once in the period of April to May 2023 during whole monitoring period. Whereas for the Vadinar, the value observed was Within the range of **0.32 to 4.76**, with the average of **2.22**.
- **Oil & Grease, Nitrite, Phosphate, Hexavalent Chromium, Arsenic, Cadmium, Total Chromium, Zinc, Mercury and Floating Material (Oil grease scum, petroleum products)** were observed to have concentrations “**Below the Quantification Limits (BQL)**” for most of the locations of Kandla and Vadinar, majority of time during whole monitoring period.
- **Total Coliforms** were detected complying with the specified norm of 500 MPN/100ml for all the locations of Kandla and Vadinar, except on location MW-1 in the month of May to June 2023.

During the Monitoring period, marine water samples were analysed and found in line with Primary Water Quality criteria for class-IV Waters (For Harbour Waters).

However, as a safeguard towards marine water pollution prevention, appropriate regulations on ship discharges and provision of reception facilities are indispensable for proper control of emissions and effluent from ships. Detection of spills is also important for regulating ship discharges. Since accidental spills are unavoidable, recovery vessels, oil fences, and treatment chemicals should be prepared with a view to minimizing dispersal. Proper contingency plans and a prompt reporting system are keys to prevention of oil dispersal. Periodical clean-up of floating wastes is also necessary for preservation of port water quality.



CHAPTER 11: MARINE SEDIMENT QUALITY MONITORING

11.1 Marine Sediment Monitoring

Marine sediment, or ocean sediment, or seafloor sediment, are deposits of insoluble particles that have accumulated on the seafloor. These particles have their origins in soil and rocks and have been transported from the land to the sea, mainly by rivers but also by dust carried by wind. The unconsolidated materials derived from pre-existing rocks or similar other sources by the process of denudation are deposited in water medium are known as sediment. For a system, like a port, where large varieties of raw materials and finished products are handled, expected sediment contamination is obvious.

The materials or part of materials spilled over the water during loading and unloading operations lead to the deposition in the harbour water along with sediment and thus collected as harbour sediment sample. These materials, serve as receptor of many trace elements, which are prone to environment impact. In this connection it is pertinent to study the concentration and distribution of environmentally sensitive elements in the harbour sediment. However, human activities result in accumulation of toxic substances such as heavy metals in marine sediments. Heavy metals are well-known environmental pollutants due to their toxicity, persistence in the environment, and bioaccumulation. Metals affect the ecosystem because they are not removed from water by self-purification, but accumulate in sediments and enter the food chain.

Methodology

As defined in the scope by DPA, the Marine Sediment sampling is required to be carried out once in a month at total eight locations, i.e., six at Kandla and two at Vadinar. The sampling of the Marine Sediment is carried out using the Van Veen Grab Sampler (make Holy Scientific Instruments Pvt. Ltd). The Van Veen Grab sampler is an instrument to sample (disturbed) sediment up to a depth of 20-30 cm into the sea bed. While letting the instrument down on the seafloor, sediment can be extracted. The details of locations of Marine Sediment to be monitored under the study are mentioned in **Table 32** as follows:

Table 30: Details of the sampling locations for Marine Sediment

Sr. No	Location Code	Location Name	Latitude Longitude	
1.	Kandla	MS-1	Near Passenger Jetty One	23.017729N 70.224306E
2.		MS-2	Kandla Creek	23.001313N 70.226263E
3.		MS-3	Near Coal Berth	22.987752N 70.227923E
4.		MS-4	Khori Creek	22.977544N 70.207831E
5.		MS-5	Nakti Creek (near Tuna Port)	22.962588N 70.116863E
6.		MS-6	Nakti Creek (near NH-8A)	23.033113N 70.158528E
7.	Vadinar	MS-7	Near SPM	22.500391N 69.688089E
8.		MS-8	Near Vadinar Jetty	22.440538N 69.667941E

The map depicting the locations of Marine Sediment sampling at Kandla and Vadinar have been mentioned in **Map 18 and 19** as follows:



Map 18: Marine Sediment Monitoring Location at Kandla



Map 19: Marine Sediment Monitoring Locations at Vadinar

The list of parameters to be monitored under the projects for the Marine Sediment sampling been mentioned in **Table 33** as follows:

Table 31: List of parameters to be monitored for Sediments at Kandla and Vadinar

Sr. No.	Parameters	Units	Reference method	Instruments	
1.	Texture		Methods Manual Soil Testing in India January 2011,01	Hydrometer	
2.	Organic Matter	%	Methods Manual Soil Testing in India January, 2011, 09. Volumetric method (Walkley and Black, 1934)	Titration apparatus	
3.	Inorganic Phosphates	mg/Kg	Practical Manual Chemical Analysis of Soil and Plant Samples, ICAR-Indian Institute of Pulses Research 2017	UV- Visible Spectrophotometer	
4.	Silica	mg/Kg	EPA METHOD 6010 C & IS: 3025 (Part 35) - 1888, part B		
5.	Phosphate	mg/Kg	EPA Method 365.1		
6.	Sulphate as SO ⁴⁻	mg/Kg	IS: 2720 (Part 27) - 1977		
7.	Nitrite	mg/Kg	ISO 14256:2005		
8.	Nitrate	mg/Kg	Methods Manual Soil Testing in India January, 2011, 12		
9.	Calcium as Ca	mg/Kg	Methods Manual Soil Testing in India January 2011, 16.		Titration Apparatus
10.	Magnesium as Mg	mg/Kg	Method Manual Soil Testing in India January 2011		
11.	Sodium	mg/Kg	EPA Method 3051A		
12.	Potassium	mg/Kg	Methods Manual Soil Testing in India January, 2011	Flame Photometer	
13.	Aluminium	mg/Kg	EPA Method 3051A	ICP-OES	
14.	Chromium	mg/Kg			
15.	Nickel	mg/Kg			
16.	Zinc	mg/Kg			
17.	Cadmium	mg/Kg			
18.	Lead	mg/Kg			
19.	Arsenic	mg/Kg			
20.	Mercury	mg/Kg			

11.2 Result and Discussion

The quality of Marine Sediment samples collected from the locations of Kandla and Vadinar during the monitoring period of April 2023 to April 2024 has been summarized in the **Table 34**.



Table 32: Summarized result of Marine Sediment Quality

Parameters	Kandla																		Vadinar					
	MS-1			MS-2			MS-3			MS-4			MS-5			MS-6			MS-7			MS-8		
	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Inorganic Phosphate (kg/ha)	16.85	0.86	6.6042	14.37	0.67	8.81	41.2	0.8	16.98	19.44	0.81	9.532	45.1	0.72	14.48	34.6	0.66	15.24	14.5	1.24	5.65	18.51	0.82	5.7325
Phosphate (mg/Kg)	3247.8	290.8	1280.63	2514.7	258.3	1304	3736	226.6	1515	3871	353.7	1287	3741	306.8	1442	14076	578.3	2793.9	3002	152.5	770.24	3477.29	167.93	940.70
Organic Matter (%)	1.42	0.21	0.7875	2.17	0.29	1.13	1.01	0.17	0.593	2.1	0.33	0.975	1.24	0.67	0.911	2.06	0.21	0.915	2.29	0.15	1.04	1.65	0.17	0.89
Sulphate as SO⁴⁻ (mg/Kg)	905.25	110.2	366.8	1022.25	98.2	370.03	571.64	95.33	275.09	650.25	97.45	268.51	768	87.28	294.27	732	96.38	249.1	296	74.07	126.31	213.4	80.06	132.03
Calcium as Ca (mg/Kg)	13800	1612	3464.3	5800	1259	2836	4200	962	2163	4200	1102	2669	10500	1089	3102	3800	1047	2274.6	3700	2200	2930.9	3974.2	2100	2805.45
Magnesium as Mg (mg/Kg)	1952	1225	1538.53	3050	826.46	1810.84	2136	764	1592.59	3172	866.94	1810.6	2440	1032	1622.80	2745	906.98	1581.95	1952	854	1385.18	14640	1167	2920.83
Silica (g/Kg)	671.25	261.3	479.11	612.51	289.4	481.7	571.5	329.1	444.8	555.2	245.7	392.1	597.1	179.2	418.6	580.4	245.3	436.12	529.8	220.9	377.71	546.08	264.92	426.66
Nitrite (mg/Kg)	0.75	0.12	0.41	0.92	0.13	0.50	0.81	0.08	0.41	0.91	0.01	0.43	0.71	0.11	0.375	0.89	0.07	0.489	0.22	0.07	0.159	0.37	0.04	0.23
Nitrate (mg/Kg)	22.34	5.86	16.58	37.12	7.59	18.29	36.47	4.51	15.50	25.94	4.31	13.99	10.34	5.24	13.17	20.38	6.34	14.52	25.33	9.54	15.36	25.21	4.75	10.52
Sodium (mg/Kg)	7860	3194	4512.43	14688	2453	5318	8612	2072	4550	18308	2612	6435	10520	2063	4665	14076	2072	5639.6	11944	3971	7904.6	13660	2719.42	9536.63
Potassium (mg/Kg)	2610.7	241	1525.98	11580	276	2320	3479	260.7	2126	4208	294	2424	3152	205	1790	3479	236.9	2233.4	3372	699	1876.1	4377	1028	2025.66
Aluminium (mg/Kg)	8371.7	2116	3827.74	10641	1237.1	4465.9	10363.1	1278.5	4370.2	12008.4	1971.2	5025.2	10361.1	1264.58	3891.23	12314.1	1273.22	4384.20	14179.7	358.3	4028.56	19356.55	479.16	4883.52
Mercury (mg/Kg)	4.71	4.71	4.71	10.74	10.74	10.74	41.29	41.29	41.29	6.44	6.44	6.44	15.21	15.21	15.21	34.69	34.69	34.69	0	0	0	0	0	0
Texture	Sandy loam	Sandy loam	Silt loam	Sandy loam	Silt loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Loam	Loam	Loam

11.3 Data Interpretation and Conclusion

The Marine sediment quality at Kandla and Vadinar has been monitored for various physico-chemical parameters during the monitoring April 2023 to April 2024. The detailed interpretation of the parameters is given below:

- **Inorganic Phosphate** for the sampling period was observed in range of **0.66 to 45.12** Kg/ha for Kandla. Whereas for Vadinar the value observed Within range of **0.82 to 18.51** Kg/ha. For Kandla and Vadinar the average value of Inorganic Phosphate was observed **13.77** and **7.74** Kg/ha respectively.
- The concentration of **Phosphate** was observed in range of **226.6 to 3871.15 mg/Kg** for Kandla and for Vadinar the value observed within the range of **152.53 to 3477.29** mg/Kg. For Kandla and Vadinar the average concentration of Phosphate was observed **1616.78** and **1418.5** mg/Kg respectively.
- The **Organic Matter** for the sampling period was observed in the range of **0.17 to 2.17** % for Kandla with the average value of **0.95%** and for Vadinar the value recorded Within range of **0.15 to 2.29%**, with average concentration as **1.03** %.
- The concentration of **Sulphate** was observed in the range of **87.28 to 1022 mg/Kg** for Kandla and for Vadinar the value observed Within range of **74.07 to 296** mg/Kg. For Kandla and Vadinar the average value of Sulphate was observed **392.10** and **153.64** mg/Kg respectively.
- The value of **Calcium** was observed in the range of **962 to 13800 mg/Kg** for Kandla and for Vadinar the value observed within the range of **2100 to 3974.5** mg/Kg. The average value of Calcium for the monitoring period was observed **3660.21** mg/Kg and **2951.76** mg/Kg at Kandla and Vadinar, respectively.
- The value of **Magnesium** for the sampling period was observed in the range of **764 to 3172 mg/Kg** for Kandla and for Vadinar the value observed Within the range of **854 to 1952** mg/Kg. For Kandla and Vadinar the average value of Magnesium was observed **1726.35** mg/Kg and **1440.69** mg/Kg respectively.
- For the sampling period **Silica** was observed in the range of **179.25 to 671.25 mg/Kg** for Kandla with average value **432.83** mg/Kg and for Vadinar the value observed within the range of **220.98** and **546.5** mg/Kg with average **394.35** mg/Kg.
- The value of **Nitrate** was observed in the range of **4.31 to 37.12 mg/Kg** for Kandla with average value **15.47** mg/Kg and for Vadinar the value observed within the range of **4.75 to 25.33** mg/Kg. with average **15.12** mg/Kg.
- The value of **Nitrite** was observed in the range of **0.01 to 0.92 mg/Kg** for Kandla with average value **0.45** mg/Kg and for Vadinar the value observed to be within the range of **0.04 to 0.37** mg/Kg, with average **0.1828** mg/Kg.
- The value of **Sodium** was observed in the range of **2063.3 to 18308 mg/Kg** for Kandla with average value **6647.43** mg/Kg and for Vadinar the value observed within the range of **2719.42** and **13660** mg/Kg, with average **8289** mg/Kg.
- The value of **Potassium** was observed in the range of **205.08 to 11580 mg/Kg** for Kandla with average value **2357.95** mg/Kg and for Vadinar the value observed within range of **699.09 to 4377** mg/Kg, with average **2229.65** mg/Kg.

- The value of **Aluminium**, was observed in the range of **1237.13 to 12314.13 mg/Kg** for Kandla with average value **5509.23 mg/Kg** and for Vadinar the value observed within the range of **358.3 to 19356 mg/Kg**, with average **7214.30 mg/Kg**.
- The value of **Mercury**, was observed in the range of **4.71 to 41.29 mg/Kg** for Kandla with average value **18.84 mg/Kg** and for Vadinar the value of **Mercury** was observed “Below the Quantification Limit” at both two locations. During monitoring period majority of time Mercury was observed Below Quantification limit.
- Texture was observed to be “**Sandy Loam**” at location MS-1, MS-2, MS-4 and MS-6 “**Silt loam**” at location MS-3 & MS-5 in Kandla. “**Sandy Loam**” at location MS-7 & “**Silt loam**” at location MS-8 in Vadinar during sampling period.

Heavy Metals

The sediment quality of Kandla and Vadinar has been compared with respect to the Average Standard guideline applicable for heavy metals in marine sediment specified by EPA have been mentioned in **Table 35**.

Table 33: Standard Guidelines applicable for heavy metals in sediments

Sr. No.	Metals	Sediment quality (mg/kg)			Source
		Not polluted	Moderately polluted	Heavily polluted	
1.	As	<3	3-8	>8	EPA
2.	Cu	<25	25-50	>50	
3.	Cr	<25	25-75	>75	
4.	Ni	<20	20-50	>50	
5.	Pb	<40	40-60	>60	
6.	Zn	<90	90-200	>200	
7.	Cd	-	<6	>6	

ND = Not Detected

(Source: G Perin et al. 1997)

Table 34: Comparison of Heavy metals with Standard value in Marine Sediment

Parameters	Kandla																		Vadinar					
	MS-1			MS-2			MS-3			MS-4			MS-5			MS-6			MS-7			MS-8		
	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Arsenic (mg/Kg)	5.13	1.09	3.527	4.43	2.11	3.264	6.17	2.06	3.92	5.86	1.28	3.75	5.2	1.75	3.458	5.78	1.98	3.67	5.36	2.04	2.84	5.17	2.5	3.69
Copper (mg/Kg)	5.6	2.13	3.282	11.4	2.14	5.013	8.1	2.08	4.49	9.8	3.48	5.71	12	2.14	5.97	8.9	2.98	4.97	6.13	2.19	4.567	412	2.1	39.05
Chromium (mg/Kg)	64.1	42.12	53.94	67.45	32.74	47.04	73.02	32.41	48.31	83.23	41.08	55.17	59.95	41.87	51.50	104.2	36.71	59.71	59.27	23.18	44.01	104.1	29.7	61.12
Nickel (mg/Kg)	51.4	16.8	31.76	38.9	10.21	23.87	36.41	4.54	22.77	40.87	7.61	27.45	31.86	21.72	25.881	50.78	4.54	25.058	36.21	12.23	22.84	43.66	12.47	29.282
Lead (mg/Kg)	7.05	1.25	5.3	7.45	4.21	5.76	28.73	2.36	6.683	8.25	3.46	5.9	14.22	1.21	6.055	5.01	2.81	7.88	7.94	2.85	4.90	10.58	2.97	5.65
Zinc (mg/Kg)	63.2	35.88	54.63	65.69	32.11	50.455	301.32	23.63	69.545	82.9	18.15	50.86	159.42	19.54	60.65	157.82	23.63	57.7	52.13	11.47	34.6	104.87	13.65	53.8595
Cadmium (mg/Kg)	1.08	0.88	0.98	0.6	0.6	0.6	1.25	0.87	1.1	1.12	0.78	1.022	1.08	0.91	0.995	7.53	0.15	2.302	0	0	0	0	0	0

- **Arsenic** was observed in the range of **1.09 to 6.17 mg/Kg** for Kandla with average value **3.58 mg/Kg** and for Vadinar the value observed within range of **2.04 to 5.36 mg/Kg**, with average of **3.6 mg/Kg**. during monitoring period majority of time arsenic concentration found within moderately polluted class on both study area.
- **Copper** was observed in the range of **2.08 to 12 mg/Kg** for Kandla with average value **5.6 mg/Kg** and for Vadinar the value observed within the range of be **2.1 to 8.33 mg/Kg**, with average **4.72 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to copper falls in non-polluted class.
- **Chromium** was observed in the range of **32.41 to 104.24 mg/Kg** for Kandla with average value **55.25 mg/Kg** and for Vadinar the value observed within the range of **23.18 to 104.16 mg/Kg**, with average **53.57 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to chromium falls majority of time in moderately polluted and for some instance it location MS-4, MS-6, and MS-8 fall in Heavily polluted class.
- **Nickel** was observed in the range of **4.54 to 51.47 mg/Kg** for Kandla with average value **26.25 mg/Kg** and for Vadinar the value observed within range of **12.23 to 43.66 mg/Kg**, with average **26.115 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to nickel falls in moderately polluted class and for some instance it location MS-1, and MS-6 fall in heavily polluted class.

- **Lead** was observed in the range of **1.21 to 28.73 mg/Kg** for Kandla with average value **5.63 mg/Kg** and for Vadinar the value observed within the range of **2.85 and 10.58 mg/Kg**, with average **5.81 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to lead falls in not polluted class.
- **Zinc** was observed in the range of **18.15 to 301.32 mg/Kg** for Kandla with average value **73.73 mg/Kg** and for Vadinar the value observed within the range of **11.47 to 104.87 mg/Kg**, with average **46.997 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to zinc falls in non-polluted class and for some instance its location MS-1, MS-3, MS-6 and MS-8 fall in Moderately polluted class.
- **Cadmium** was observed in the range of **0.15 to 7.53 mg/Kg** for Kandla with average value **1.325 mg/Kg**. During the monitoring period majority of time **Cadmium** found BQL, which falls in non-polluted. While exception on one location MS-6 fall within moderately polluted for the duration of July to August 2023. **Cadmium** was observed BQL for all locations at Vadinar during sampling period. With reference to the guidelines mentioned in table 35, the sediment quality with respect to cadmium falls in non-polluted class.

Analysis of the sediments indicates moderate pollution. However, it may be noted that, the sediments are highly dynamic being constantly deposited and carried away by water currents. Hence maintaining the quality of sediments is necessary as it plays a significant role in regulating the quality of the marine water and the marine ecology.

The presence of anthropic activity in the coastal areas has an effect upon the marine water and sediment. One of the primary risks associated with contaminated sediments is bioaccumulation in benthic organisms, which is a route of entry into the food chain. Generally adopted sediment remediation approaches include dredging, capping of contaminated areas, and monitored natural recovery (MNR). Dredging can remove contaminated sediments, but it requires large areas of land for sediment disposal. It is expensive and may cause secondary contamination of the water column during re-suspension. MNR relies on ongoing naturally occurring processes to decrease the bioavailability or toxicity of contaminants in sediment. These processes may include physical, biological, and chemical mechanisms that act together to reduce the environmental risks posed by contaminated sediments. MNR require longer monitoring time and can be even more expensive than for dredging and capping. Capping consists of in situ covering of clean or suitable isolating material over contaminated sediments layer to limit leaching of contaminants, and to minimize their re-suspension and transport. Hence appropriate remedial measures for the polluted sediment sites may be implemented, to reduce the concentration of the heavy metals.



CHAPTER 12: MARINE ECOLOGY MONITORING

12.1 Marine Ecological Monitoring

The monitoring of the biological and ecological parameters is important in order to assess the marine environment. A marine sampling is an estimation of the body of information in the population. The theory of the sampling design is depending upon the underlying frequency distribution of the population of interest. The requirement for useful water sampling is to collect a representative sample of suitable volume from the specified depth and retain it free from contamination during retrieval. Deendayal Port and its surroundings have mangroves, mudflats and creek systems as major ecological entities.

As defined in the scope by DPA, the Marine Ecological Monitoring is required to be carried out once a month specifically at eight locations, six at Kandla and two at Vadinar. The sampling of the Benthic Invertebrates has been carried out with the help of D-frame nets, whereas the sampling of zooplankton and phytoplankton has been carried out with the help of Plankton Nets (60 micron and 20 micron). The details of the locations of Marine Ecological Monitoring have been mentioned in **Table 37** as follows:

Table 35: Details of the sampling locations for Marine Ecological

Sr. No.	Location Code	Location Name	Latitude Longitude	
1.	Kandla	ME-1	Near Passenger Jetty One	23.017729N 70.224306E
2.		ME-2	Kandla Creek (near KPT Colony)	23.001313N 70.226263E
3.		ME-3	Near Coal Berth	22.987752N 70.227923E
4.		ME-4	Khori Creek	22.977544N 70.207831E
5.		ME-5	Nakti Creek (near Tuna Port)	22.962588N 70.116863E
6.		ME-6	Nakti Creek (near NH - 8A)	23.033113N 70.158528E
7.	Vadinar	ME-7	Near SPM	22.500391N 69.688089E
8.		ME-8	Near Vadinar Jetty	22.440538N 69.667941E

The map depicting the locations of Marine Ecological monitoring in Kandla and Vadinar have been mentioned in **Map 20 and 21** as follows:



Map 20 Marine Ecological Monitoring: Locations at Kandla



Map 21: Marine Ecological Monitoring Locations at Vadinar

The various parameters to be monitored under the study for Marine Ecological Monitoring are mentioned in **Table 38** as follows:

Table 36: List of parameters to be monitored for Marine Ecological Monitoring

Sr. No.	Parameters
1.	Productivity (Net and Gross)
2.	Chlorophyll-a
3.	Pheophytin
4.	Biomass
5.	Relative Abundance, species composition and diversity of phytoplankton
6.	Relative Abundance, species composition and diversity of zooplankton
7.	Relative Abundance, species composition and diversity of benthic invertebrates (Meio, Micro and macro benthos)
8.	Particulate Oxidisable Organic Carbon
9.	Secchi Depth

Methodology

- **Processing for chlorophyll estimation:**

Samples for chlorophyll estimation were preserved in ice box on board in darkness to avoid degradation in opaque container covered with aluminium foil. Immediately after reaching the shore after sampling, 1 litre of collected water sample was filtered through GF/F filters (pore size 0.45 µm) by using vacuum filtration assembly. After vacuum filtration the glass micro fiber filter paper was grunted in tissue grinder, macerating of glass fiber filter paper along with the filtrate was done in 90% aqueous Acetone in the glass tissue grinder with glass grinding tube. Glass fiber filter paper will assist breaking the cell during grinding and chlorophyll content was extracted with 10 ml of 90% Acetone, under cold dark conditions along with saturated magnesium carbonate solution in glass screw cap tubes. After an extraction period of 24 hours, the samples were transferred to calibrated centrifuge tubes and adjusted the volume to original volume with 90% aqueous acetone solution to make up the evaporation loss. The extract was clarified by using centrifuge in closed tubes. The clarified extracts were then decanted in clean cuvette and optical density was observed at wavelength 664, 665 nm.

- **Phytoplankton Estimation**

Phytoplankton are free floating unicellular, filamentous and colonial eutrophic organisms that grow in aquatic environments whose movement is more or less dependent upon water currents. These micro flora acts as primary producers as well as the basis of food chain, source of protein, bio-purifier and bio-indicators of the aquatic ecosystems of which diverse array of the life depends. They are considered as an important component of aquatic flora, play a key role in maintaining equilibrium between abiotic and biotic components of aquatic ecosystem. The phytoplankton includes a wide range of photosynthetic and phototrophic organisms. Marine phytoplankton is mostly microscopic and unicellular floating flora, which are the primary producers that support the pelagic food-chain. The two most prominent groups of phytoplankton are Diatoms (*Bacillariophyceae*) and Dinoflagellates (*Dinophyceae*). Phytoplankton also include numerous and diverse collection of extremely small, motile algae which are termed micro

flagellates (naked flagellates) as well as Cyanophytes (Bluegreen algae). Algae are an ecologically important group in most aquatic ecosystems and have been an important component of biological monitoring programs. Algae are ideally suited for water quality assessment because they have rapid reproduction rates and very short life cycles, making them valuable indicators of short-term impacts. Aquatic populations are impacted by anthropogenic stress, resulting in a variety of alterations in the biological integrity of aquatic systems. Algae can serve as an indicator of the degree of deterioration of water quality, and many algal indicators have been used to assess environmental status.

- **Zooplankton Estimation**

Zooplankton includes a taxonomically and morphologically diverse community of heterotrophic organisms that drift in the waters of the world's oceans. Qualitative and quantitative studies on zooplankton community are a prerequisite to delineate the ecological processes active in the marine ecosystem. Zooplankton community plays a pivotal role in the pelagic food web as the primary consumers of phytoplankton and act as the food source for organisms in the higher trophic levels, particularly the economically essential groups such as fish larvae and fishes. They also function in the cycling of elements in the marine ecosystem. The dynamics of the zooplankton community, their reproduction, and growth and survival rate are all significant factors determining the recruitment and abundance of fish stocks as they form an essential food for larval, juvenile and adult fishes. Through grazing in surface waters and following the production of sinking faecal matters and also by the active transportation of dissolved and particulate matter to deeper waters via vertical migration, they help in the transport of organic carbon to deep ocean layers and thus act as key drivers of 'biological pump' in the marine ecosystem. Zooplankton grazing and metabolism also, transform particulate organic matter into dissolved forms, promoting primary producer community, microbial demineralization, and particle export to the ocean's interior. The categorisation of zooplankton into various ecological groups is based on several factors such as duration of planktonic life, size, food preferences and habitat. As they vary significantly in size from microscopic to metazoic forms, the classification of zooplankton based on size has paramount importance in the field of quantitative plankton research.

- **Diversity Index**

A diversity index is a measure of species diversity within a community that consists of co-occurring populations of several (two or more) different species. It includes two components: richness and evenness. Richness is the measure of the number of different species within a sample showing that more the types of species in a community, the higher is the diversity or greater is the richness. Evenness is the measure of relative abundance of the different species with in a community.

1. **Shannon-Wiener's index:**

An index of diversity commonly used in plankton community analyses is the Shannon-Wiener's index (H), which emphasizes not only the number of species (richness or variety), but also the apportionment of the numbers of individuals among the species. Shannon-Wiener's index (H) reproduces community parameters to a single number by using an equation are as follow:

$$H' = \sum p_i * \ln (p_i)$$

Where, \sum = Summation symbol,

p_i = Relative abundance of the species,

\ln = Natural logarithm

More diverse ecosystems are considered healthier and more resilient. Higher diversity ecosystems typically exhibit better stability and greater tolerance to fluctuations. e.g., The Shannon diversity index values between 2.19 and 2.56 indicate relatively high diversity within the community compared to communities with lower values. It suggests that the community likely consists of a variety of species, and the species are distributed somewhat evenly in terms of their abundance.

2. Simpson's index:

A reasonably high level of dominance by one or a small number of species is indicated by the range of **0.89 to 0.91**. The general health and stability of the ecosystem may be impacted by this dominance. Community disturbances or modifications that affect the dominant species may be more likely to have an impact. The dominating species determined by the Simpson's index can have big consequences on how the community is organised and how ecological interactions take place.

The formula for calculating D is presented as:

$$D = 1 - \sum (p_i^2)$$

Where, \sum = Summation symbol, p_i = Relative abundance of the species

3. Margalef's diversity index:

The number of species is significantly related to the port's vegetation cover surface, depth, and photosynthetic zone. The habitat heterogeneity is a result of these three elements. Species richness is related to the number of distinct species present in the analysed area. Margalef's index has a lower correlation with sample size. Small species losses in the community over time are likely to result in inconsistent changes.

Margalef's index D_{Mg} , which is also a measure of species richness and is based on the presumed linear relation between the number of species and the logarithm of the number of individuals. It is given by the formula:

$$D_{Mg} = \frac{S-1}{\ln N}$$

Where, N = total number of individuals collected

S = No. of taxa or species or genera

4. Berger-Parker index:

This is a useful tool for tracking the biodiversity of deteriorated ecosystems. Environmental factors have a considerable impact on this index, which accounts for the

dominance of the most abundant species over the total abundance of all species in the assemblage. The preservation of their biodiversity and the identification of the fundamental elements influencing community patterns are thus critical for management and conservation. Successful colonising species will dominate the assemblage, causing the Berger-Parker index to rise, corresponding to well-documented successional processes. The environmental and ecological features of the system after disturbance may therefore simply but significantly determine the identity of the opportunistic and colonising species through niche selection processes.

The Berger-Parker index is a biodiversity metric that focuses on the dominance or relative abundance of a single species within a community. It provides a measure of the most abundant species compared to the total abundance of all species present in the community. Mathematically, it can be represented as follows:

$$d = \frac{N_{max}}{N_i}$$

Where, N_{max} = Max no of individuals of particular genera or species

$\sum N_i$ = Total no of individuals obtained.

The resulting value of the Berger-Parker index ranges between 0 and 1. A higher index value indicates a greater dominance of a single species within the community. Conversely, a lower index value suggests a more even distribution of abundance among different species, indicating higher species diversity. The range of the Berger-Parker index can be interpreted as when the index value is close to 0, it signifies a high diversity with a more even distribution of abundances among different species. In such cases, no single species dominates the community, and there is a balanced representation of various species.

5. Evenness index-

Evenness index determines the homogeneity (and heterogeneity) of the species' abundance. Intermediate values between 0 and 1 represent varying degrees of evenness or unevenness in the distribution of individuals among species. Value of species evenness represents the degree of redundancy and resilience in an ecosystem. High species evenness = All species of a community can perform similar ecological activities or functions = even utilization of available ecological niches = food web more stable = ecosystem is robust (resistant to disturbances or environmental changes). Intermediate values between 0 and 1 represent variable degrees of evenness or unevenness.

$$EI = \frac{H}{\ln(S)}$$

Where, H= Shannon value

$\ln(S)$ = the natural logarithm of the number of different species in the community

Relative Abundance: The species abundance distribution (SAD) from disturbed ecosystems follows even/ uneven pattern. E.g., If relative abundance is 0.15, then the found species are neither highly dominant nor rare.

$$RA = \frac{\text{No. of Individuals of Sp.}}{\text{Total no. of Individual}} * 100\%$$

The basic idea of index is to obtain a quantitative estimate of biological variability that can be used to compare biological entities composed of discrete components in space and time. Biodiversity is commonly expressed through indices based on species richness and species abundances. Biodiversity indices are a non-parametric tool used to describe the relationship between species number and abundance. The most widely used bio diversity indices are Shannon Weiner index and Simpson's index.

Monitoring Frequency:

Monitoring is required to be carried out once a month for both the locations of Kandla and Vadinar. Sample Collected from this location during the monitoring period 15th April 2023 to 15th April 2024.

12.2 Result and Discussion

The details of Marine Ecological Monitoring conducted for the locations of Kandla and Vadinar during the monitoring period has been summarized in the **Table 39**.

Table 37: Values of Biomass, Net Primary Productivity (NPP), Gross Primary Productivity (GPP), Pheophytin and Chlorophyll for Kandla and Vadinar

Sr. No.	Parameters	Kandla						Vadinar	
		ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorri Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
		Avg.	Avg.	Avg.	Avg.	Avg.	Avg.	Avg.	Avg.
1.	Biomass	115.3	115.64	95.73	141.73	101.6	120.45	78	110.64
2.	Net Primary Productivity	2.91	3.77	3.08	2.99	5.47	2.49	4.16	2.64
3.	Gross Primary Productivity	2.95	3.04	3.73	3.26	2.44	2.85	3.67	3.09
4.	Pheophytin	1.10	1.28	0.80	1.35	0.82	5.81	2.66	2.43
5.	Chlorophyll-a	2.40	1.61	1.72	1.72	2.04	12.43	2.37	3.24
6.	Particulate Oxidisable Organic Carbon	1.34	1.12	1.18	1.51	1.45	1.40	1.26	1.20
7.	Secchi Depth	0.61	0.63	0.56	0.60	0.56	0.62	3.93	2.61

- **Biomass:**

With reference to the **Table 39**, the concentration of average **Biomass** reported during monitoring period, from location ME- to ME-6 in range between **95.73-141.73 mg/L** where lowest biomass presents in ME-3 (Near Coal Berth) and highest biomass present in ME-4 (Khorri Creek) during sampling period. In Vadinar, the value of biomass was observed **78 mg/L** at ME-7 (Near SPM) and **110.64 mg/L** in ME-8 (Near Vadinar Jetty) monitoring station.

- **Productivity (Net and Gross)**

Gross primary productivity (GPP) is the rate at which organic matter is synthesised by producers per unit area and time (GPP). The amount of carbon fixed during photosynthesis by all producers in an ecosystem is referred to as gross primary productivity. During the Monitoring Period, the monitoring location of Kandla reported

GPP value in range between **2.44 to 3.73 mg/L/48 Hr** where the highest value recorded for ME-3 (Near Coal Bearth) and lowest recorded at ME-5 (Nakti creek-near tuna port). In Vadinar, the value of **GPP** was observed **3.67** at ME-7 (Near SPM) and **3.09 mg/L/48 Hr** at ME-8 (Near Vadinar Jetty) monitoring station.

Net primary productivity, is the amount of fixed carbon that is not consumed by plants, and it is this remaining fixed carbon that is made available to various consumers in the ecosystem. During the monitoring period of 2023 to 2024 the Net primary productivity of the monitoring location at Kandla from (ME-1 to ME-6) has been estimated to be between **2.49 to 5.47 mg/L/48 Hr**. While in Vadinar, the value of **NPP** was observed **4.16** at ME-7 (Near SPM) and **2.64 mg/L/48 Hr** at ME-8 (Near Vadinar Jetty) monitoring station.

- **Pheophytin**

The level of Pheophytin was detected in the range from **0.8 to 5.81 mg/m³** where the highest value observed at ME-6 (Nakti Creek (Near NH-8A)) and the lowest value observed at ME-3(Near Coral Breth), While in Vadinar, the value of Pheophytin was observed **2.66 mg/m³** at ME-7 and **2.43 mg/m³** at ME-8 monitoring station.

- **Chlorophyll-a**

In the sub surface water, the value of Chlorophyll-a reported in range from **1.61 to 12.43 mg/m³**. The highest value observed at ME-6 (Nakti Creek (Near NH-8A)), while the lowest value observed at ME-2 (Kandla Creek). In Vadinar, the value of chlorophyll-a was observed **2.37 mg/m³** at ME-7 (Near SPM) and **3.24 mg/m³** in ME-8 (Near Vadinar Jetty) monitoring station.

- **Particulate Oxidisable Organic Carbon**

During the sampling period, the particulate oxidisable organic carbon falls within the range of **1.12 to 1.51 mg/L** from monitoring location ME-1 to ME-6 at Kandla, whereas for Vadinar, the value of POC observed **1.26 mg/L** at ME-7 (Near SPM) and **1.20 mg/L** in ME-8 (Near Vadinar Jetty) monitoring station.

- **Secchi Depth**

In monitoring station of Kandla (ME-1 to ME-6) the level of Secchi Depth was observed between **0.56 to 0.63 ft** whereas at Vadinar, the value recorded at ME-7 i.e. Near SPM is **3.93 ft** and in Near Vadinar Jetty is **2.61 ft**.

Ecological Diversity

Phytoplankton: For the evaluation of the Phytoplankton population in DPA Kandla and Vadinar within the immediate surroundings of the port, sampling was conducted during the study period. Total 8 sampling locations were studied i.e. sampling locations (6 from Kandla and two from Vadinar).

The details of variation in abundance and diversity in phytoplankton communities is mentioned in **Table 40**.

Table 38: Phytoplankton variations in abundance and diversity in sub surface sampling stations

Genera	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorī Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
<i>Bacillaria sp.</i>	360.55	391.28	387.28	404.75	374.33	521.333	390.12	347.6
<i>Biddulphia sp.</i>	492.66	340	184	542	315.25	434.5	402.8	274
<i>Chaetoceros sp.</i>	279.66	379.28	442.8	258.85	627.6	322.25	462.85	394.7
<i>Chlamydomonas sp.</i>	286.57	312.33	294	329.33	478	456	325.25	503
<i>Cyclotella sp.</i>	367.14	443.5	473.33	418.57	454	609	303.5	378.57
<i>Coscinodiscus sp.</i>	455.4	412.83	464.2	206	330.42	376.6	370.4	244
<i>Ditylum sp</i>	342.14	322.16	186.83	241.75	225	205.83	227.6	294.8
<i>Fragilaria sp.</i>	395	381.57	384.14	300.5	355	0	350.25	360.33
<i>Bacteriastrum sp.</i>	178.5	96	260.5	166.6	111.66	252.75	162	252.75
<i>Pleurosigma sp.</i>	236.66	236	233	565	276	675	352.5	219
<i>Navicula sp.</i>	366.28	488.5	525	393.16	420	332.71	375.25	856.87
<i>Nitzschia sp.</i>	309.12	272.57	349	295.5	366.57	284.77	418.71	435.75
<i>Synedra sp.</i>	479	328	218.66	322.83	144.5	541	192.75	327.42
<i>Skeletonema sp.</i>	270.66	566.66	433.33	0	488.66	536.66	521.25	495.66
<i>Oscillatoria sp.</i>	341	351.66	281.8	251	493.8	423.5	144	306.2
<i>Thalassiosira</i>	147	134.83	116	132.5	170	224.66	235.33	161.33
<i>Gomphonema sp.</i>	550	495.75	426.66	360	600	310	564.66	500
<i>Planktothrix sp.</i>	140.5	302	308.75	750	0	685	400	667.5
<i>Gyrosigma sp.</i>	410	560	650	0	0	500	0	0
<i>Actinestrum sp.</i>	0	0	0	550	0	685	700	500
<i>Cymbella</i>	500	500	0	650	0	800	750	0
<i>Limnothrix sp.</i>	0	700	0	485	0	630	0	0
<i>Scendesmus sp.</i>	0	0	0	8	0	20	0	4
<i>Mougeotia sp.</i>	0	0	0	0	0	850	0	0
<i>Chlorella sp.</i>	0	0	0	2918.1	3073.1	3704.3	3357.1	3576.8
Density-Units/L	3107.1	3525	3177.3	8.7	8.2	8.9	9.5	8.9
No. of genera	9.2	9.9	8.9	750	0	685	400	667.5

The phytoplankton community of the sub surface water in the Kandla and Vadinar was represented by, Diatoms, green algae and filamentous Cynobacteria. Diatoms were

represented by 15 genera; green algae were represented by 1 genera and filamentous Cyanobacteria were represented by 1 genera during the sampling period.

The density of phytoplankton of the sampling stations from ME-1 to ME-6 (Kandla) varying from **2918** to **3704.3** units/L, while for Vadinar its density of phytoplankton observed **3357.1** units/L at ME-7 and **3576.6** units/L at ME-8. During the sampling, all communities were contributing in phytoplankton on both location of Kandla & Vadinar except Gyrosigma sp, Actinestrum sp, cymbella, Limnothrix sp, Scendesmus sp, Mougeotia sp and cholera sp.

The details of Species richness Index and Diversity Index in Phytoplankton is mentioned in **Table 41**.

Table 39: Species richness Index and Diversity Index in Phytoplankton

Indices	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorī Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
Taxa S	10.73	10.27	11.36	10.45	12.55	10.64	10.00	11.09
Individuals	5234.36	5688.36	6072.09	5832.45	6546.91	5605.09	5615.09	6223.27
Shannon diversity	2.05	1.89	1.93	1.86	1.78	1.85	1.96	1.58
Simpson 1-D	0.86	0.87	0.85	0.83	0.84	0.84	0.86	0.81
Species Evenness	0.94	0.84	0.92	0.88	0.86	0.86	0.90	0.73
Margalef richness	1.05	1.10	0.98	0.98	0.93	0.97	1.05	0.98
Berger-Parker	0.20	0.20	0.23	0.24	0.24	0.24	0.23	0.29
Relative abundance	0.41	0.44	0.37	0.43	0.38	0.40	0.40	0.41

- **Shannon- Wiener’s Index (H):** During monitoring period 2023 to 2024, Average Shanon- Wiener’s index of phytoplankton communities was in the range of **1.78 to 2.5** between selected sampling stations from ME-1 to ME-6. While for Vadinar, Average Shannon Wiener’s index of phytoplankton communities recorded to be **1.96** at ME-7 and **1.58** at ME-8. The apportionment of the numbers of individuals among the species observed higher stability at all monitoring location of Kandla and Vadinar.
- **Simpson diversity index (1-D):** During the monitoring period **2023 to 2024**, average Simpson diversity index (1-D) of phytoplankton communities was ranged between **0.83 to 0.87** at all sampling stations in the Kandla creek and nearby creeks. Similarly, for Vadinar average Simpson diversity index (1-D) of phytoplankton communities was **0.86** at ME-7 and **0.81** at ME-8.
- **Margalef’s diversity index (Species Richness):** During the monitoring period **2023 to 2024**, average margalef’s diversity index of phytoplankton communities in Kandla and nearby creeks sampling stations was varying from **0.93 to 1.10**. While for Vadinar, average Margalef’s diversity index (Species Richness) of phytoplankton communities observed **1.05** at ME-7 and **0.98** at ME-8.
- **Berger-Parker Index (d):** During the monitoring period **2023 to 2024**, average Berger-Parker Index (d) of phytoplankton communities was in the range of **0.93 to 1.10** between selected sampling stations from ME-1 to ME-6. at Kandla creek and nearby creeks.

Average Berger-Parker Index (d) of phytoplankton communities in the sampling stations of Vadinar, was in the range of **0.98 to 1.05**. All the monitoring station signifies a low diversity with an even distribution among the different species.

- The Average **Species Evenness** is observed in the range of **0.84 to 0.94** for all the six-monitoring station of Kandla and for the Vadinar the average species evenness is observed in the range of **0.73 to 0.90**.
- During the sampling period, average **Relative Abundance** of phytoplankton communities was in range of **0.37 to 0.44** between selected sampling stations from ME-1 to ME-6 at Kandla creek and nearby creeks. Whereas for Vadinar the Average relative Abundance value **0.40** at ME-7 and **0.41** at ME-8. thus it is concluded that the studied species can be stated as neither highly dominant nor rare.

The details of variation in abundance and diversity in zooplankton communities is mentioned in **Table 42**.

Table 40: Zooplankton variations in abundance and diversity in sub surface sampling stations

Genera	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorri Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
<i>Acartia sp.</i>	1.78	1.67	1.38	2.00	2.22	1.29	2.71	1.44
<i>Acrocalanus</i>	1.50	1.86	2.40	2.29	2.00	1.86	2.00	3.29
<i>Amoeba</i>	3.00	1.57	3.22	3.33	3.44	1.57	2.88	2.14
<i>Brachionus sp.</i>	2.67	2.25	2.00	1.88	2.40	3.11	3.50	1.67
<i>Calanus sp.</i>	2.14	2.60	2.75	1.83	2.33	2.43	1.86	3.00
<i>Cladocera sp.</i>	2.25	2.38	4.67	2.14	2.63	1.44	2.38	2.38
<i>Cyclopoid sp.</i>	4.50	3.88	4.13	4.13	2.50	2.10	3.33	2.00
<i>Copepod larvae</i>	1.67	3.00	2.33	2.75	2.00	3.75	1.67	2.25
<i>Diaptomus sp.</i>	4.88	1.83	4.17	2.25	3.50	1.67	3.00	2.86
<i>Eucalanus sp.</i>	3.33	1.83	2.25	3.67	2.80	5.40	2.88	3.71
<i>Mysis sp.</i>	3.20	9.00	7.50	4.86	1.20	6.00	5.13	8.00
<i>Oithona sp.</i>	1	2	4	2	1	3.5	3.33	9
<i>Paracalanus sp.</i>	7.71	6.67	4.00	7.88	11.50	7.90	8.56	9.75
Density Unit/L	24.45	24.91	25.82	26.00	22.91	26.45	27.64	27.36
No. of genera	7.73	7.64	7.64	7.91	7.09	8.36	7.82	7.73

A total of 13 groups/taxa of zooplankton were recorded in Kandla and Vadinar during the study period which mainly constituted by *diaptomus*, *copepods*, *brachionus*, *cladocera*, fish and shrimp larval forms. *Amoeba* and *Cyclopoida* had the largest representation at all stations from (ME-1 to ME-8). The average density of Zooplankton of the sampling stations from ME-1 to ME-6 (Kandla) varying from **22.91 to 26.45** units/L, while for Vadinar its average density of zooplankton observed **27.64** units/L at ME-7 and **27.36** units/L at ME-8. During

the sampling, all communities were contributing in zooplankton except Oithana sp. in Kandla and Vadinar.

The details of Species richness Index and Diversity Index in Zooplankton communities is mentioned in **Table 43**.

Table 41: Species richness Index and Diversity Index in Zooplankton

Indices	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorri Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
Taxa S	7.73	7.64	7.64	7.91	7.09	8.36	7.82	7.73
Individuals	24.45	24.91	25.82	26.00	22.91	26.45	27.64	27.36
Shannon diversity	1.75	1.70	1.80	1.74	1.62	1.66	1.71	1.69
Simpson (1-D)	0.83	0.84	0.83	0.83	0.82	0.82	0.84	0.81
Species Evenness	0.87	0.85	0.90	0.86	0.85	0.79	0.85	0.84
Margalef	2.14	2.19	2.07	2.21	2.06	2.34	2.20	2.17
Berger-Parker	0.34	0.32	0.32	0.34	0.35	0.37	0.31	0.35
Relative abundance	34.93	40.08	31.95	37.76	39.98	38.18	39.18	37.27

- Shannon- Wiener’s Index (H):** During monitoring period 2023 to 2024, Average Shannon- Wiener’s index of zooplankton communities was in the range of **1.62 to 1.80** between selected sampling stations from ME-1 to ME-6, at Kandla creek and its nearby creeks. While for Vadinar, average Shannon Wiener’s index of zooplankton communities recorded to be **1.71** at ME-7 and **1.69** at ME-8. The apportionment of the numbers of individuals among the species observed higher stability at all monitoring location of Kandla and Near SPM (Vadinar).
- Simpson diversity index (1-D):** During the monitoring period **2023 to 2024**, average Simpson diversity index (1-D) of zooplankton communities was ranged between **0.82 to 0.84** at all sampling stations in the Kandla creek and nearby creeks, for Vadinar average Simpson diversity index (1-D) of zooplankton communities was **0.84** at ME-7 and **0.81** at ME-8.
- Margalef’s diversity index (Species Richness):** During the monitoring period **2023 to 2024**, average margalef’s diversity index of zooplankton communities in Kandla and nearby creeks sampling stations was varying from **2.06 to 2.34**, during the sampling period. While for Vadinar, average Margalef’s diversity index (Species Richness) of zooplankton communities observed **2.2** at ME-7 and **2.17** at ME-8.
- Berger-Parker Index (d):** During the monitoring period **2023 to 2024**, average Berger-Parker Index (d) of zooplankton communities was in the range of **0.32 to 0.37** between selected sampling stations from ME-1 to ME-6, at Kandla creek and nearby creeks. Average Berger-Parker Index (d) of zooplankton communities in the sampling stations of Vadinar, was in the range of **0.31 to 0.35**. All the monitoring station signifies a low diversity with an even distribution among the different species.

- The average **Species Evenness** is observed in the range of **0.79 to 0.90** for all the six-monitoring station of Kandla whereas, for the Vadinar the average species evenness was observed in the range of **0.85 to 0.84**, during the monitoring period.
- During the sampling period, **average Relative Abundance** of zooplankton communities was in range of **31.95 to 40.08** between selected sampling stations from ME-1 to ME-6. at Kandla creek and nearby creeks. Whereas for Vadinar the average relative abundance value **39.18** at ME-7 and **37.27** at ME-8, thus it can be concluded that the studied species is stated as neither highly dominant nor rare.

The details of variation in abundance and diversity in **Benthic organism** is mentioned in **Table 44**.

Table 42: Benthic Fauna variations in abundance and diversity in sub surface sampling

Genera	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khor Creek)	ME-5 (Nakti Creek- near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
<i>Thiaridae</i>	2.20	1.40	2.00	2.00	1.5	2.17	1.25	2.67
<i>Mollusca sp.</i>	2.22	1.33	2.00	1.67	2.5	1.75	2.00	2.50
<i>Odonata sp.</i>	2.50	1.00	1.86	2.33	1.4	2.43	2.20	2.60
<i>Lymnidae</i>	1.67	2.67	5.00	1.75	1.6	1.67	2.40	1.33
<i>Planorbidae</i>	1.00	1.33	1.67	1.00	2.0	2.00	1.50	1.00
<i>Atyidae</i>	1.50	2.00	1.50	1.67	1.0	1.60	1.67	1.71
<i>Gammaridae</i>	1.50	2.17	1.25	1.50	1.3	1.50	1.83	2.83
<i>Portunidae</i>	1.00	1.00	1.00	1.00	0	1.00	1.00	1.00
<i>Turbinidae</i>	1.67	1.00	2.33	1.00	1.0	1.33	1.50	1.33
<i>Palaemonidae</i>	1.25	1.00	2.20	2.50	2.4	1.00	1.33	1.67
<i>Diapatra sp.</i>	1.67	2.00	2.50	3.67	2.0	3.50	1.33	2.33
<i>Coleoptera sp.</i>	2.00	1.50	3.00	2.50	0	1.00	2.67	2.00
<i>Crustacea sp.</i>	3.00	1.00	2.33	3.00	2.5	2.50	1.50	1.00
<i>Hemiptera sp.</i>	2.33	3.33	0	2.00	1.7	1.50	2.50	1.50
<i>Tricoptera sp.</i>	1.33	4.00	2.33	4.00	2.5	4.50	1.50	1.00
<i>Hydrobidae</i>	1.00	2.50	1.00	2.00	1.0	2.50	0	2.50
<i>Viviparidae</i>	3.00	1.00	0	1.00	2.0	1.50	3.00	3.00
<i>Neridae</i>	1.50	1.00	1.50	0	4.0	2.00	1.00	2.00
Density-m³	10.18	8.82	9.64	10.09	8.5	9.73	9.73	9.55
No of genera	5.45	4.82	4.82	5.00	4.8	4.91	4.91	4.73

Few Benthic organisms were observed in the collected sample by using the Van-Veen grabs during the sampling conducted for DPA Kandla and Vadinar. Majority of the species were found under the Macro-benthic organisms during the sampling period were represented by *Atyde*, *Palaemonidae*, *Mollusca sp.*, etc. The average density of benthic fauna was varying from **8.55 to 10.18 m³**.

The details of Species richness Index and Diversity Index in Benthic Organisms is mentioned in **Table 45**.

Table 43: Species richness Index and Diversity Index in Benthic Organisms

Indices	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorri Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg.	Avg	Avg	Avg	Avg	Avg	Avg	Avg
Taxa S	5.36	4.82	4.82	5.00	4.82	4.91	4.82	4.73
Individuals	10.18	8.82	9.64	10.09	8.55	9.73	8.91	9.55
Shannon diversity	1.48	1.35	1.38	1.40	1.35	1.39	1.29	1.35
Simpson 1-D	0.86	0.84	0.86	0.86	0.86	0.86	0.87	0.83
Species Evenness	0.88	0.87	0.88	0.89	0.87	0.89	0.82	0.88
Margalef	1.92	1.78	1.73	1.81	1.83	1.78	1.79	1.68
Berger-Parker	0.33	0.37	0.33	0.34	0.37	0.34	0.37	0.36
Relative abundance	55.92	57.66	53.67	56.55	60.63	56.18	57.46	51.58

- Shannon- Wiener’s Index (H):** During monitoring period 2023 to 2024, Average Shannon- Wiener’s index of benthic organism was in the range of **1.35 to 1.48** between selected sampling stations from ME-1 to ME-6, at Kandla creek and its nearby creeks. While for Vadinar, average Shannon Wiener’s index of benthic organism recorded to be **1.29** at ME-7 and **1.35** at ME-8. The apportionment of the numbers of individuals among the species observed higher stability at all monitoring location of Kandla and Vadinar.
- Simpson diversity index (1-D):** During the monitoring period **2023 to 2024**, average Simpson diversity index (1-D) of benthic organism was ranged between **0.84 to 0.86** at all sampling stations in the Kandla creek and nearby creeks, Similarly, for Vadinar average Simpson diversity index (1-D) of benthic organism was **0.87** at ME-7 and **0.83** at ME-8.
- Margalef’s diversity index (Species Richness):** During the monitoring period **2023 to 2024**, average margalef’s diversity index of benthic organism in Kandla and nearby creeks sampling stations was varying from **1.73 to 1.92**. While for Vadinar, average Margalef’s diversity index (Species Richness) of benthic organism observed to be **1.79** at ME-7 and **1.68** at ME-8.
- Berger-Parker Index (d):** During the monitoring period **2023 to 2024**, average Berger-Parker Index (d) of benthic organism was in the range of **0.33 to 0.37** between selected sampling stations from ME-1 to ME-6, at Kandla creek and nearby creeks. average Berger-Parker Index (d) of benthic organism in the sampling stations of Vadinar, was in the range of **0.36 to 0.37**. All the monitoring station signifies a low diversity with an even distribution among the different species.

- The average **Species Evenness** is observed in the range of **0.87 to 0.89** for all the six-monitoring station of Kandla and for the Vadinar the species evenness is observed in the range of **0.82 to 0.88**.
- During the sampling period, **average Relative Abundance** of Benthic organisms was in range of **53.67 to 60.63** between selected sampling stations from ME-1 to ME-6 at Kandla creek and nearby creeks. Whereas for Vadinar the Average relative abundance value **57.46** at ME-7 and **51.58** at ME-8, thus it is concluded that the studied species can be stated as neither highly dominant nor rare.



CHAPTER 13: SUMMARY AND CONCLUSION

13.1 Summary and Conclusion

The report, prepared by the Gujarat Environment Management Institute (GEMI), details the environmental monitoring and management plan for the Deendayal Port Authority (DPA) at Kandla and Vadinar. The monitoring covers the period from April 2023 to April 2024.

The primary objective is to systematically assess and monitor environmental parameters including ambient air, water (drinking and surface), soil, sediment, noise, and ecology to ensure compliance with environmental standards and statutory norms.

Methodology

Environmental monitoring was conducted using standard operating procedures, protocols, and guidelines to ensure accurate data collection. Various parameters were measured, including air quality, water quality, soil characteristics, noise levels, and meteorological data.

Based on the results obtained for both study areas, Kandla and Vadinar, during the monitoring period from April 2023 to April 2024, the following observations are concluded.

- **Ambient Air Quality Monitoring**

Particulate matter (PM₁₀ and PM_{2.5}) levels exceeded the national ambient air quality standards (NAAQS) at most monitoring locations, especially at the coal storage area. The high particulate matter levels were attributed to heavy vehicular traffic, loading/unloading of cargo, and dust from unpaved roads. For Gaseous monitoring, sulfur dioxide (SO₂), nitrogen oxides (NO_x), volatile organic compounds (VOCs), and carbon monoxide (CO) were generally within the NAAQS limits.

- **DG Stack Monitoring**

Monitoring of the diesel generator (DG) stacks was conducted at one location each in Kandla and Vadinar. Parameters like suspended particulate matter, SO₂, NO_x, CO, and CO₂ were measured and found to be within the prescribed emission limits.

- **Drinking Water Quality Monitoring**

Drinking water samples were collected from 20 locations across Kandla and Vadinar. Most water quality parameters like pH, color, turbidity, chloride, and total hardness were within the drinking water standards (IS 10500:2012). A few locations showed slightly elevated levels of electrical conductivity, salinity, and total dissolved solids, likely due to the coastal location.

- **Marine Water and Sediment Quality Monitoring**

Marine water and sediment samples were collected from 6 locations in Kandla and 2 locations in Vadinar. The water quality parameters like pH, salinity, dissolved oxygen, and nutrients were within the acceptable limits for coastal waters. The sediment quality in terms of heavy metals and organic contaminants was also found to be within the prescribed standards.



- **Marine Ecology Monitoring**

Monitoring of marine Ecology was conducted at 6 locations in Kandla and 2 locations in Vadinar. The study did not find any significant adverse impacts on the marine ecosystem due to port operations.

Overall, the report concludes that the environmental monitoring conducted by the DPA during the period of April 2023 to April 2024 indicates compliance with the applicable environmental regulations, with some exceptions related to particulate matter levels in the ambient air.

Annexure 1: Photographs of the Environmental Monitoring conducted at Kandla



Annexure 2: Photographs of the Environmental Monitoring conducted at Vadinar



Source: GEMI



CHAPTER 14: REFERENCES



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- (1) National ambient air quality standards central pollution control board, 2009
- (2) Ambient Air Quality Standards in respect of Noise,2000.
- (3) American Public Health Association 23rd Addition, Standard Methods for Water and Waste water analysis, 2017.s
- (4) Indian Standard DRINKING WATER – SPECIFICATION (Second Revision), 2012.



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Annexure F

Statement of 1600 Ha Mangrove plantation

Environmental Monitoring Annual Report
prepared under
“Preparing and monitoring of environmental monitoring and management plan for Deendayal Port Authority at Kandla and Vadinar for a period of 3 years”

Monitoring Period: 15th April 2023 -15th April 2024



Document Ref No.: GEMI/DPA/782(2)(2)/2024-25/78

Submitted to:
Deendayal Port Authority (DPA), Kandla



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About this Document

Gujarat Environment Management Institute (GEMI) has been assigned with the work of “Preparing and monitoring of Environmental monitoring and Management plan for Deendayal Port Authority (DPA) at Kandla and Vadinar for a period of 3 years” by DPA, Kandla. Under the said project the report titled “*Environment Monitoring Annual Report (Monitoring Period: April 2023 - April 2024)*” is prepared.

- **Name of the Report:** *Environment Monitoring Report (Monitoring Period April 2023-April 2024)*
- **Date of Issue:**
- **Version:** 1.0
- **Report Ref.:** GEMI/DPA/782(2)(2)/2024-25/78



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List of Abbreviations

A	Acceptable Limits as per IS: 10500:2012
AAQ	Ambient Air Quality
AWS	Automatic Weather monitoring stations
BIS	Bureau of Indian Standards
BOD	Biochemical Oxygen Demand
BQL	Below Quantification Limit
CCA	Consolidated Consent & Authorization
CO	Carbon Monoxide
COD	Chemical Oxygen Demand
CPCB	Central Pollution Control Board
DO	Dissolved Oxygen
DPA	Deendayal Port Authority
EC	Electrical Conductivity
EMMP	Environmental monitoring and Management Plan
EMP	Environment Management Plan
FPS	Fine Particulate Sampler
FY	Financial Year
GEMI	Gujarat Environment Management Institute
IFFCO	Indian Farmers Fertiliser Cooperative Limited
IMD	India Meteorological Department
IOCL	Indian Oil Corporation Limited
LNG	Liquefied Natural Gas
MGO	Marine Gas Oil
MMTPA	Million Metric Tonnes Per Annum
MoEF	Ministry of Environment & Forests
MoEF&CC	Ministry of Environment, Forest and Climate Change
NAAQS	National Ambient Air Quality Standards
NO _x	Nitrogen oxides
NTU	Nephelometric Turbidity Unit
OOT	Off Shore Oil Terminal
OSR	Oil Spill Response
P	Permissible Limits as per IS: 10500:2012
PAH	Poly Aromatic Hydrocarbons
PM	Particulate Matter
PTFE	Polytetrafluoroethylene
RCC	Reinforced Concrete Cement
RDS	Respirable Dust Sampler
SAR	Sodium Adsorption Ratio
SBM	Single Bouy Mooring
SO _x	Sulfur oxides
STP	Sewage Treatment Plant
TC	Total Coliforms
TDS	Total Dissolved Solids
TOC	Total organic Carbon
TSS	Total Suspended Solids
VOC	Volatile Organic Compounds



CHAPTER 1: INTRODUCTION

1.1 Introduction

Kandla Port, also known as the Deendayal Port is a seaport in Kachchh District near the city of Gandhidham in Gujarat state in western India. Located on the Gulf of Kachchh, it is one of major ports on the western coast, and is located at 256 nautical miles southeast of the Port of Karachi in Pakistan and over 430 nautical miles north-northwest of the Port of Mumbai (Bombay). It is the largest port of India by volume of cargo handled. Deendayal Port's journey began in 1931 with the construction of RCC Jetty by Maharao Khengarji. Kandla was constructed in the 1950s as the chief seaport serving western India, after the independence of India. On 31st March 2016, Deendayal Port created history by handling 100 MMT cargo in a year and became the first Major Port to achieve this milestone. Deendayal Port Authority (DPA), India's busiest major port in recent years, is gearing up to add substantial cargo handling capacity with private sector participation. DPA has created new record by handling 137 MMTPA (at Kandla and Vadinar) during the financial year 2022-23. The DPA had commissioned the Off-shore Oil Terminal facilities at Vadinar in the year 1978, for which M/s. Indian Oil Corporation Limited (IOCL) provided Single Bouy Mooring (SBM) system, with a capacity of 54 MMTPA. Further, significant Quantum of infrastructural upgradation has been carried out & excellent maritime infrastructure has been created at Vadinar for the 32 MMTPA Essar Oil Refinery in Jamnagar District.

1.2 Green Ports Initiative

DPA is committed to sustainable development and adequate measures are being taken to maintain the Environmental well-being of the Port and its surrounding environs. Weighing in the environmental perspective for sustained growth, the Ministry of Shipping had started, Project Green Ports" which will help in making the Major Ports across India cleaner and greener. "Project Green Ports" will have two verticals - one is "Green Ports Initiatives" related to environmental issues and second is "Swachh Bharat Abhiyaan".

The Green Port Initiatives include twelve initiatives such as preparation and monitoring plan, acquiring equipment required for monitoring environmental pollution, acquiring dust suppression system, setting up of sewage/waste water treatment plants/ garbage disposal plant, setting up Green Cover area, projects for energy generation from renewable energy sources, completion of shortfalls of Oil Spill Response (OSR) facilities (Tier-I), prohibition of disposal of almost all kind of garbage at sea, improving the quality of harbour wastes etc.

DPA had also appointed GEMI as an Advisor for "Making Deendayal Port a Green Port-Intended Sustainable Development under the Green Port Initiatives. DPA has also signed MoU with Gujarat Forest Department in August 2019 for Green Belt Development in an area of 31.942 Ha of land owned by DPA. The plantation is being carried out by the Social Forestry division of Kachchh.

1.3 Importance of Environmental monitoring and management plan (EMMP)

Port activities can cause deterioration of air and marine water quality in the surrounding areas due to multifarious activities. The pollution problems usually caused by port and harbour activities can be categorized as follows:

1. Air pollutant emissions due to ship emissions, loading and unloading activities, construction emission and emissions due to vehicular movement.

2. Coastal habitats may be destroyed and navigational channels silted due to causeway construction and land reclamation.
3. Deterioration of surface water quality may occur during both the construction and operation phases.
4. Harbour operations may produce sewage, bilge wastes, solid waste and leakage of harmful materials both from shore and ships.
5. Human and fish health may be affected by contamination of coastal water due to urban effluent discharge.
6. Oil pollution is one of the major environmental hazards resulting from port/harbour and shipping operations. This includes bilge oil released from commercial ships handling non-oil cargo as well as the more common threat from oil tankers.
7. Unregulated mariculture activities in the port and harbour areas may threaten navigation safety.

Hence, for the determination of levels of pollution, identification of pollution sources, control and disposal of waste from various point and non-point sources and for prediction of pollution levels for future, regular monitoring and assessment are required during the entire construction and operation phase of a major port. As per the Ministry of Environment, Forest and Climate Change (**MoEF&CC**), The Environmental Management Plan (EMP) is required to ensure sustainable development in the area surrounding the project. Hence, it needs to be an all encompasses plan consist of all mitigation measures for each item wise activity to be undertaken during the construction, operation and the entire life cycle to minimize adverse environmental impacts resulting from the activities of the project. for formulation, implementation and monitoring of environmental protection measures during and after commissioning of projects. The plan should indicate the details of various measures are taken and proposed to be taken for appropriate management of the environment of Deendayal Port Authority.

It identifies the principles, approach, procedures and methods that will be used to control and minimize the environmental and social impacts of operational activities associated with the port. An EMP is a required part of environmental impact assessment of a new port project but could also be evolved for existing ports. It is useful not only during the construction and operational phases of the new port but also for operation of existing ports to ensure the effectiveness of the mitigation measures implemented and to further provide guidance as to the most appropriate way of dealing with any unforeseen impacts.

It is extremely essential that port and harbour projects should have an Environmental Monitoring and Management Plan (EMMP), which incorporates monitoring of Ambient Air, Drinking Water, Noise, Soil, Marine (water, sediment, ecology) quality along with the collection of online meteorological data throughout the duration of the project.

To ensure the effective implementation of the EMP and weigh the efficiency of the mitigation measures, it is essential to undertake environmental monitoring both during construction and operation period. In view of the above, Gujarat Environment Management Institute (GEMI) has been awarded with the work **“Preparing and Monitoring of Environmental Monitoring and Management Plan for Deendayal Port Authority at Kandla and Vadinar for a period of 3 years”** vide letter No. EG/WK/EMC/1023/2011/III/239 dated: 15/02/2023 by DPA.

This document presents the Environmental Monitoring Report (EMR) for Kandla and Vadinar for the environmental monitoring done during the period from 15th April 2023-15th April 2024.

1.4 Objectives and scope of the Study

In line with the work order, the key objective of the study is to carry out the Environmental Monitoring and preparation the Management Plan for Kandla and Vadinar for a period of 3 years". Under the project, Environmental monitoring refers to systematic monthly monitoring and assessment of ambient air, water (drinking and surface), soil, sediment, noise and ecology in order to monitor the performance and implementation of a project in compliance with Environmental quality standards and/or applicable Statutory norms.

The scope of work includes not limited to following:

1. To review the locations/stations of Ambient Air, Ambient Noise, drinking water, and Marine Water, Soil and Sediments monitoring within the impacted region in-and-around DPA establishment, in view of the developmental projects.
2. To assess the Ambient Air quality, quality at 6 stations at Kandla and 2 at Vadinar in terms of gases and particulate matter.
3. To assess the DG stack emissions (gases and particulate matter).
4. To assess Drinking water quality at twenty locations (18 at Kandla and 2 at Vadinar) in terms of Physical, Chemical and Biological parameters viz., Color, Odor, turbidity, conductivity, pH, Total Dissolved Solids, chlorides, Hardness, total iron, sulphate, NH₄, PO₄, and bacterial count on a monthly basis.
5. To assess the Marine water quality in terms of aquatic Flora and Fauna and Sediment quality in terms of benthic flora and fauna.
6. To assess Marine Water Quality and sediment in term of physical and chemical parameter.
7. To assess the trends of water quality in terms of Marine ecology by comparing the data collected over a specified time period.
8. Weekly sample collection and analysis of inlet & Outlet points of the Sewage Treatment Plant (STP) to check the water quality being discharged by DPA as per the CC&A.
9. Carrying out monthly Noise monitoring; twice a day at the representative stations for a period of 24 hours.
10. Meteorological parameters are very important from air pollution point of view, hence precise and continuous data collection is of utmost importance. Meteorological data on wind speed, wind direction, temperature, relative humidity, solar radiation and rainfall shall be collected from one permanent station at DPA, Kandla and one permanent station at Vadinar.
11. To suggest mitigation measures, based on the findings of this study and also check compliance with Environmental quality standards, Green Port Initiatives, MIV 2030, and any applicable Statutory Compliance.
12. To recommend Environment Management Plans based on Monitoring programme and findings of the study.



CHAPTER 2: METHODOLOGY

2.1 Study Area

Under the study, the locations specified by Deendayal Port Authority for the areas of Kandla and Vadinar would be monitored. The details of the study area as follows:

a. Kandla

Deendayal Port (Erstwhile Kandla Port) is one of the twelve major ports in India and is located on the West Coast of India, in the Gulf of Kutch at 23001'N and 70013'E in Gujarat. The Major Port Authorities Act 2021 is the governing statute for Administration of Major Ports, under which, Deendayal Port Trust (DPT) has become Deendayal Port Authority (DPA). At Kandla, DPA has sixteen (16) cargo berths for handling various types of Dry Bulk Cargo viz, fertilizer, food grains, Coal, sulphur, etc.

- **Climatic conditions of Kandla**

Kandla has a semi-desert climate. Temperature varies from 25°C to 44°C during summer and 10°C to 25°C during winter. The average annual temperature is 24.8 °C. The average rainfall is 410 mm, most of which occurs during the monsoon from the months of June-to-September.

b. Vadinar

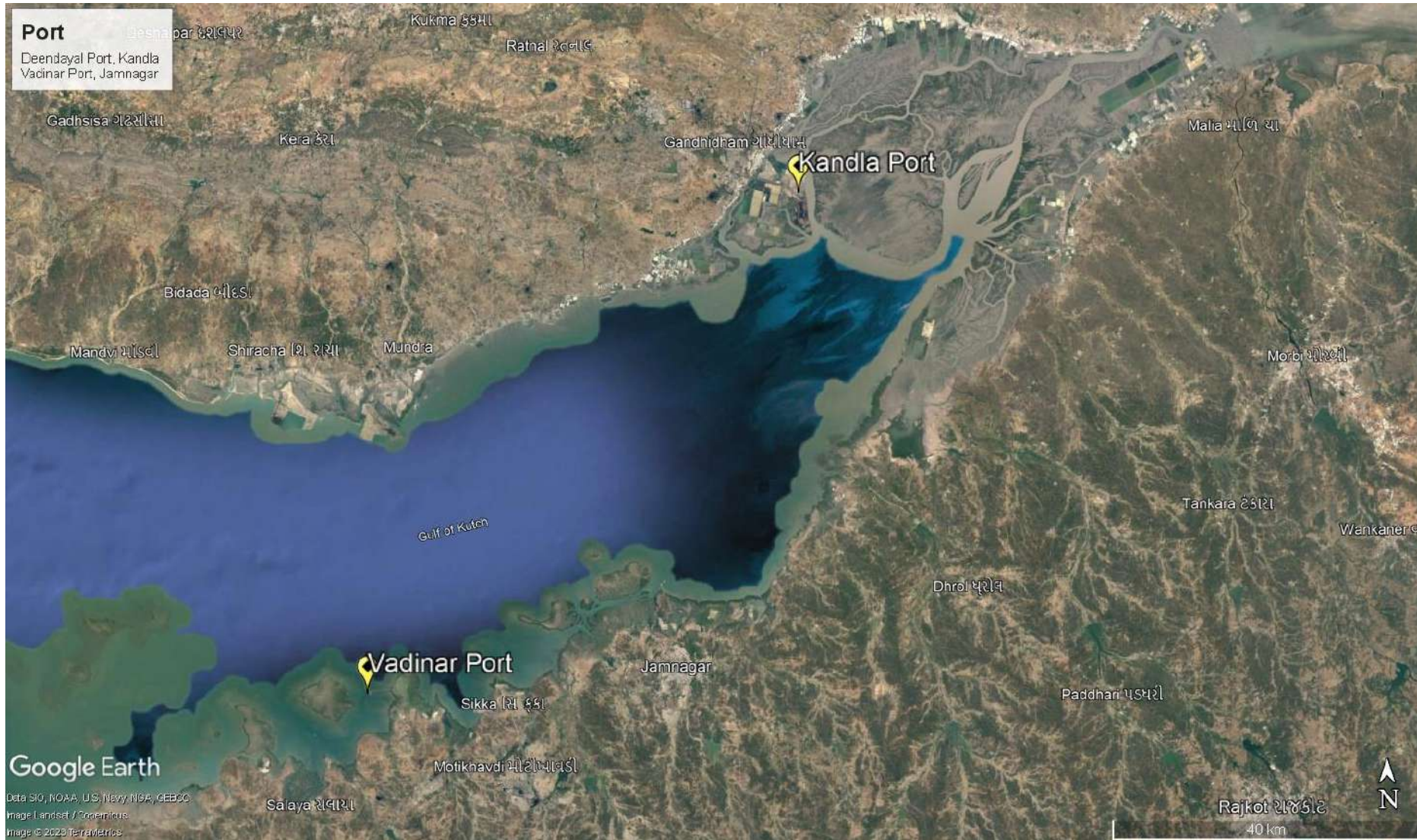
Vadinar is a small coastal town located in Devbhumi Dwarka district of the Gujarat state in India located at coordinates 22° 27' 16.20" N - 069° 40' 30.01". DPA had commissioned the Off Shore Oil Terminal (OOT) facilities at Vadinar in the year 1978, for which M/s. Indian Oil Corporation Limited (IOCL) provided Single Bouy Mooring (SBM) system, with a capacity of 54 MMTPA. The OOT of the DPA contributes in a large way to the total earnings of this port. Vadinar is now notable due to the presence of two refineries-one promoted by Reliance Industries and Essar Oil Ltd.

DPA also handled 43.30 MMT at Vadinar (which includes transshipment), the containerized cargo crossed 4.50 lakh TEU, grossing a total of 100 MMT overall. Major commodities handled by the Deendayal Port are Crude Oil, Petroleum product, Coal, Salt, Edible Oil, Fertilizer, etc.

- **Climatic conditions of Vadinar**

Vadinar has a hot semi-arid climate. The summer season lasts from March-to-May and is extremely hot, humid, but dry. The climatic conditions in Vadinar are quite similar to that recorded in its district head quarter i.e., Jamnagar. The annual mean temperature is 26.7 °C. Rainy season with extremely erratic monsoonal rainfall that averages around 630 millimetres. The winter season is from October-to-February remains hot during the day but has negligible rainfall, low humidity and cool nights.

The Kandla and Vadinar port have been depicted in the **Map 1 & 2** as follows:



Map 1: Locations of Kandla and Vadinar Port



Map 2: Locations of Kandla Port



Map 3: Locations of Vadinar Port

2.2 Environmental Monitoring at Kandla and Vadinar

Regular monitoring of environmental parameters is of immense importance to assess the status of environment during project operation. With the knowledge of baseline conditions, the monitoring programme will serve as an indicator for identifying any deterioration in environmental conditions, thereby assist in recommending suitable mitigatory steps in time to safeguard the environment. Monitoring is as important as that of control of pollution since the efficiency of control measures can only be determined by a well-defined monitoring program. Environmental Monitoring is vital for monitoring the environmental status of the port for sustainable development. The list of main elements for which Environmental monitoring is to be carried out have been mentioned below:

- Meteorology
- Ambient Air
- DG Stack
- Noise
- Soil
- Drinking Water
- Sewage Treatment Plant
- Marine (Surface) water
- Marine Sediments
- Marine Ecology

GEMI has been entrusted by DPA to carry out the monitoring of the various aforementioned environmental aspects at the port, so as to verify effectiveness of prevailing Environment Management plan, if it confirms to the statutory and/or legal compliance; and identify any unexpected changes. Standard methods and procedures have been strictly adhered to in the course of this study. QA/QC procedures were strictly followed which covers all aspects of the study, and includes sample collection, handling, laboratory analyses, data coding, statistical analyses, interpretation and communication of results. The analysis was carried out in GEMI's NABL/MoEF accredited/recognized laboratory.

Methodology adopted for the study

Methodology is a strictly defined combination of practices, methods and processes to plan, develop and control a project along the continuous process of its implementation and successful completion. The aim of the project management methodology is to allow the control of whole process of management through effective decision-making and problem solving. The methodology adopted for the present study is shown in **Figure 1** as given below:

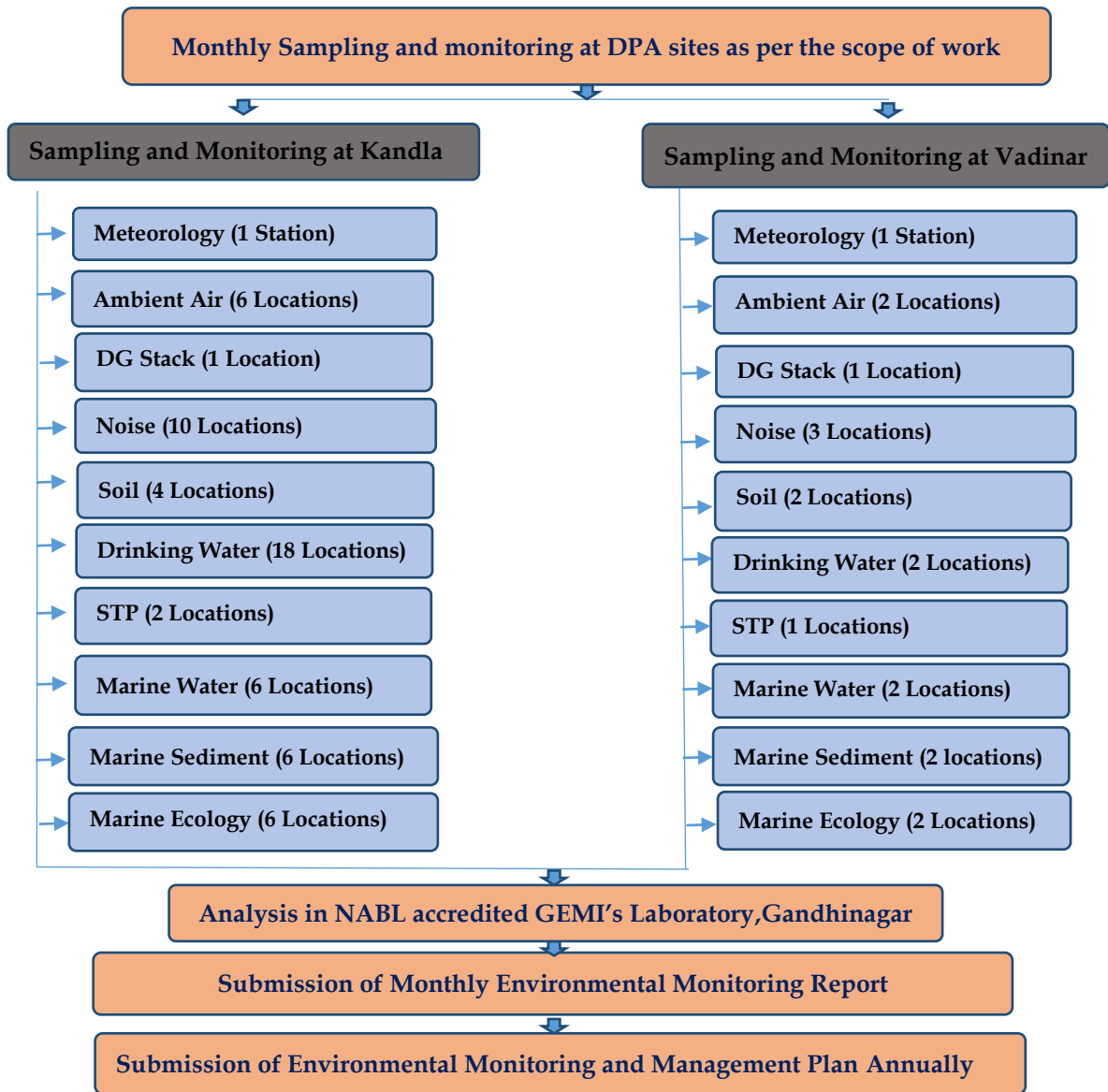


Figure 1: Methodology flow chart

The details of various sectors of Environment monitoring are described in subsequent chapters.



CHAPTER 3: METEOROLOGY MONITORING

3.1 Meteorology Monitoring

Meteorological conditions play a crucial role in dispersion of air pollutants as well as in environmental pollution studies particularly in pollutant transport irrespective of their entry into the environment. The wind speed and direction play a major role in dispersion of environment pollutants. In order to determine the prevailing micro-meteorological conditions at the project site an Automatic Weather Monitoring Stations (AWS) of Envirotech make (Model: WM280) were installed at both the sites of Kandla and Vadinar at 10 m above the ground. The details of the AWS installed have been mentioned in **Table 1** as follows:

Table 1: Details of Automatic Weather Station

Sr. No.	Site	Location Code	Location Name	Latitude Longitude
1.	Kandla	AWS-1	Environment Laboratory (DPA)	23.00996N 70.22175E
2.	Vadinar	AWS-2	Canteen Area	22.39994N 69.716608E

Methodology:

During the study, a continuous automatic weather monitoring station was installed at both the sites to record climatological parameters such as Wind speed, Wind Direction, Relative Humidity, Solar Radiation, Rainfall and Temperature to establish general meteorological regime of the study area. The methodology adopted for monitoring meteorological data shall be as per the standard norms laid down by Bureau of Indian Standards (BIS) and the India Meteorological Department (IMD). The details of Automatic Weather Monitoring Station have been mentioned in **Table 2**.

Table 2: Automatic Weather Monitoring Station details

Sr. No.	Details of Meteorological Data	Unit of Measurement	of Instrument	Frequency
1.	Wind Direction	degree	Automatic Weather Monitoring Station (Envirotech WM280)	Hourly Average
2.	Wind Speed	Km/hr		
3.	Rainfall	mm/hr		
4.	Relative Humidity	% RH		
5.	Temperature	°C		
6.	Solar Radiation	W/m ²		

Monitoring Frequency:

The Meteorological parameters were recorded at an interval of 1 hour in a day for the period of 15th April 2023 to 15th April 2024 and the average value for all the Meteorological parameters were summarized for the sampling period of at both the observatory site.

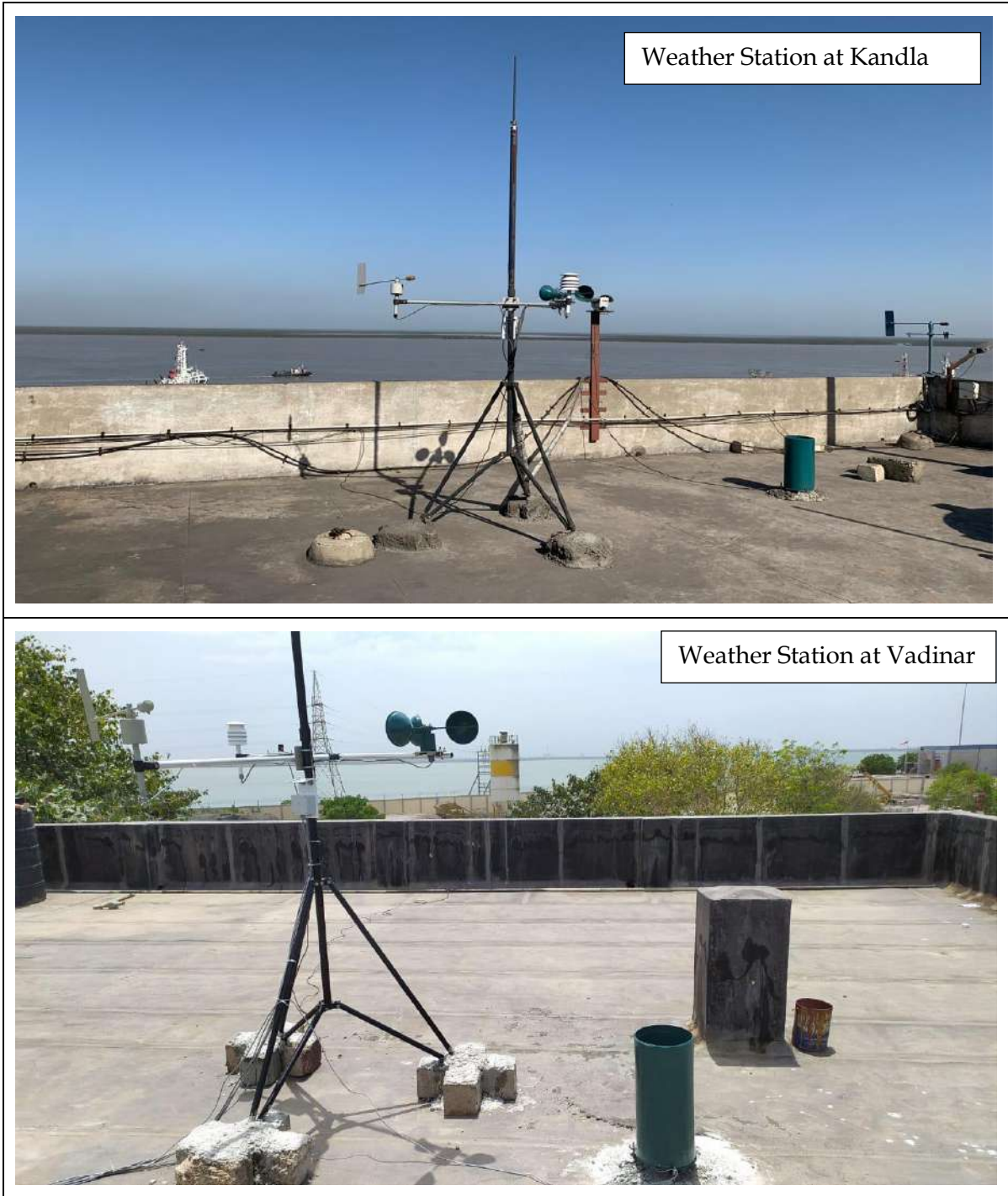


Figure 2: Photographs of Automatic Weather Monitoring Station at Kandla and Vadinar



3.2 Results and discussion

The summary of hourly climatological observations recorded at Kandla and Vadinar during the monitoring period of **April 2023 to April 2024**, with respect to significant parameters has been mentioned in **Table 3** as follows:

Table 3: Meteorological data for Kandla and Vadinar

Details of Micro-meteorological data at Kandla Observatory												
Monitoring Period	Wind Speed (Km/h)			Temperature (°C)			Relative humidity (%)			Solar Radiation (W/m ²)	Wind Direction (°)	Rainfall (mm)
	Max.	Min	Avg.	Max.	Min	Avg.	Max.	Min	Avg.			
April-May 23	27.02	1.54	8.78	32.21	30.4	31.31	64.12	61.07	57.76	105.42	S.S.E	0.05
May-June 23	48.85	3.07	12.94	32.64	31.23	31.93	70.33	65.93	68.17	90.14	N & N.N.W	0.37
June- July 23	38.99	1.23	9.71	31.54	30.27	30.89	76.32	72.43	74.47	67.76	E.W.E & W.S.W	3.56
July-Aug 23	35.4	1.47	7.67	30.51	29.32	29.91	77.72	73.87	75.78	57.4	W.S.W	14.94
Aug-Sep 23	37.52	0.63	6.55	48.44	30.33	38.43	84.57	69.18	75.59	73.28	W.S.W	21.89
Sep- Oct 23	20.36	0.16	4.75	31.01	29.66	30.32	71.62	66.85	69.32	74.08	W.S.W	2.87
Oct- Nov 23	9.85	0.025	1.15	31.24	29.63	30.41	55.4	49.02	52.18	65.11	North	0.012
Nov- Dec 23	14.72	0	2.09	25.76	24.32	25.03	59.69	54.6	57.1	54.28	N.E	0.96
Dec- Jan 24	15.75	0	1.87	23.22	21.68	22.44	56.5	51.11	53.78	60.66	North	0
Jan- Feb 24	15.29	0.131	3.147	24.83	23.18	24	56	50.51	53.19	65.32	North	0
Feb- Mar 24	22.41	0.44	5.12	26.7	25.06	25.86	51.55	45.91	48.64	78.46	North	0.04
Mar- Apr 24	33.09	0.025	5.43	48.44	26.87	30.08	73.25	30.59	55.06	89.43	W.S.W	0



Details of Micro-meteorological data at Vadinar Observatory

Monitoring Period	Wind Speed (Km/h)			Temperature (°C)			Relative humidity (%)			Solar Radiation (W/m ²)	Wind Direction (°)	Rainfall (mm)
	Max.	Min	Avg.	Max.	Min	Avg.	Mean	Max.	Min			
April-May 23	26.33	7.78	13.24	28.74	28.04	28.17	73.47	70	71.08	110.76	W & South	0.02
May-June 23	34.08	7.63	16.76	29.96	29.22	29.34	71.77	69.03	69.83	102.95	S.S.E	0.19
June- July 23	12.31	1.62	5.19	29.51	28.86	28.94	77.68	75.42	75.95	78.26	South	0.27
July-Aug 23	31.69	5.39	13.12	28.62	27.99	28.06	79.51	77.31	77.77	60.86	South	0.22
Aug-Sep 23	28.07	5.2	12.96	27.75	27.18	27.22	75.13	72.87	73.42	88.14	South & S.W	0
Sep- Oct 23	21.82	4.64	9.59	28.12	27.5	27.56	77.12	74.66	75.32	87.51	South	0.06
Oct- Nov 23	13.8	1.77	4.17	27.89	27.1	27.28	63.61	59.58	61.15	81.61	N.E	0.18
Nov- Dec 23	19.37	3	4.84	24.79	24.11	24.24	64.12	60.47	61.79	70.68	S.S.E	0.03
Dec- Jan 24	16.76	1	4.18	22.94	22.14	22.34	63.13	59.25	60.71	73.37	South	0
Jan- Feb 24	10.62	1.99	3.94	23.24	22.92	22.7	65.66	64.19	64.9	87.29	South	0
Feb- Mar 24	16.92	5.36	8.55	24.16	23.6	23.82	62.34	60.91	61.51	101.99	N.N.W	0
Mar- Apr 24	29.61	0.31	11.63	29.8	24.96	26.5	82.36	57.41	71.08	114.77	N.N.W	0

3.3 Data Interpretation and Conclusion

1) Kandla:

- a. The ambient temperature for the summer season varies in the range of **21.68** to **48.44** °C; in the monsoon season, the temperature varies between **29.32** and **33.38** °C; and in the winter season, the temperature varies between **21.68** and **31.24** °C. The yearly average temperature at Kandla is observed to be around **29.217** °C, with a standard deviation of 4.31.
- b. The relative humidity for the summer season was recorded in the range of **30.59%** to **76.32%**; in the monsoon season, relative humidity was recorded in the range of **66.85%** to **84.57%**; and in the winter season, relative humidity was recorded in the range of **49.02** to **59.69%**; the yearly average humidity at Kandla was **61.75%** with a standard deviation of **10.635**.
- c. The maximum rainfall at Kandla was observed at **21.89** mm for the monitoring period of August to September 2023; the yearly average rainfall was found to be **3.72** mm.
- d. Wind speed and direction play a significant role in transporting pollutants and thus determining the air quality. In the summer season, wind blew from the North and North North West directions; in the monsoon season, wind blew from the West South West; and in the winter season, wind blew from the North direction.
- e. The wind speed recorded ranges from **0.025** to **48.85** km/h in the summer season; in the monsoon season, the wind speed recorded ranges from **0.16** to **37.52** km/h; and in the winter season, the wind speed recorded ranges from **0** to **15.75** km/h. The yearly average wind speed at Kandla is **5.77** km/h, with a standard deviation of 3.55.
- f. The **maximum** solar radiation at Kandla was observed at **105.42** W/m² during the monitoring period **April to May 2023**; the **minimum** solar radiation at Kandla was observed at **54.28** W/m² for the monitoring period **November to December 2023**; **and** the yearly **average** solar radiation was found to be **73.445** W/m² with a standard deviation of 15.19.

2) Vadinar:

- a. The ambient temperature for the summer season varies between **23.6** and **29.96** °C; in the monsoon season, it varies between **27.18** and **28.62** °C; and in the winter season, it varies between **22.14** and **27.89** °C. The yearly average temperature at Vadinar is **2.347** °C with standard deviation of **2.4**.
- b. The relative humidity for the summer season was recorded in the range of **57.41%** to **82.36%**; in the monsoon season, relative humidity was recorded in the range of **72.87%** to **79.51%**; and in the winter season, relative humidity was recorded in the range of **59.25%** to **65.66%**; the yearly average humidity at Vadinar was **68.7%** with a standard deviation of 6.38.
- c. The **maximum** rainfall at Vadinar was observed at **0.27** mm for the monitoring period from **June to July 2023**; the yearly **average** rainfall was found to be **0.08** mm.
- d. In Summer Season wind blew from South Direction, in Monsoon season wind blew from South and in Winter Season wind blew from South and South West direction. The recorded wind speed ranges from **0.31** to **34.08** km/hr in the summer season, **4.64** to **31.69** km/hr, and in the monsoon season, the recorded wind speed ranges from **1** to **19.37** km/hr. The yearly average wind speed at Vadinar is 9.014 km/h with a standard deviation of **4.49**.



- e. The maximum solar radiation at Vadinar was observed at **114.77 W/m²** for the monitoring period April to May 2024; the minimum solar radiation at Vadinar was observed at **60.86 W/m²** for the monitoring period July to August 2023; and the yearly average solar radiation was found to be **88.182 W/m²**.



CHAPTER 4: AMBIENT AIR QUALITY MONITORING

4.1 Ambient Air Quality

It is necessary to monitor the ambient air quality of the study area, in order to determine the impact of the shipping activities and port operations on the ambient air quality. The prime objective of ambient air quality monitoring is to assess the present air quality and its conformity to National Ambient Air Quality Standards i.e. NAAQS, 2009⁽¹⁾.

Methodology

The study area represents the area occupied by DPA and its associated Port area. The sources of air pollution in the region are mainly vehicular traffic, fuel burning, loading & unloading of dry cargo, fugitive emissions from storage area and dust arising from unpaved village roads. Considering the below factors, under the study, as per the scope specified by DPA eight locations wherein, 6 stations at Kandla and 2 at Vadinar have been finalized within the study area

- Meteorological conditions;
- Topography of the study area;
- Direction of wind;
- Representation of the region for establishing current air quality status
- Representation with respect to likely impact areas.

The description of various air quality stations monitored at Kandla and Vadinar have been specified in **Table 4**.

Table 4: Details of Ambient Air monitoring locations

Sr. No.	Location Code	Location Name	Latitude Longitude	Significance	
1.	Kandla	A-1	Oil Jetty No. 1	23.029361N 70.22003E	Liquid containers and emission from ship
2.		A-2	Oil Jetty No. 7	23.043538N 70.218617E	
3.		A-3	Kandla Port Colony	23.019797N 70.213536E	Vehicular activity and dust emission
4.		A-4	Marine Bhavan	23.007653N 70.222197E	Construction and vehicular activity, road dust emission,
5.		A-5	Coal Storage Area	23.000190N 70.219757E	Coal Dust, Vehicular activity
6.		A-6	Gopalpuri Hospital	23.081506N 70.135258E	Residential area, dust emission, vehicular activity
7.	Vadinar	A-7	Admin Building	22.441806N 69.677056E	Vehicular activity
8.		A-8	Vadinar Colony	22.401939N 69.716306E	Residential Area, burning waste, vehicular activity

The monitoring locations at Kandla and Vadinar have been depicted in map in **Map 4 and 5** respectively.

Ambient Air monitoring photos

Kandla

A-1: Oil Jetty No. 1



A-2: Oil Jetty No. 7



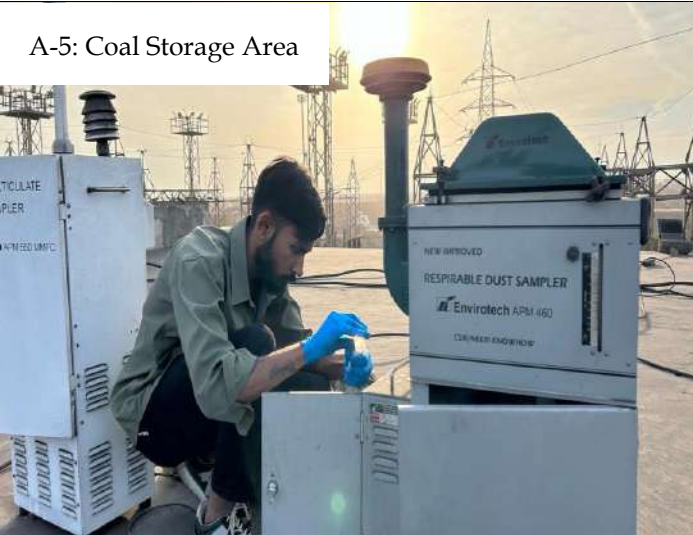
A-3: Kandla Port Colony



A-4: Marine Bhavan



A-5: Coal Storage Area



A-6: Gopalpuri Hospital



Vadinar

A-7: Admin Building

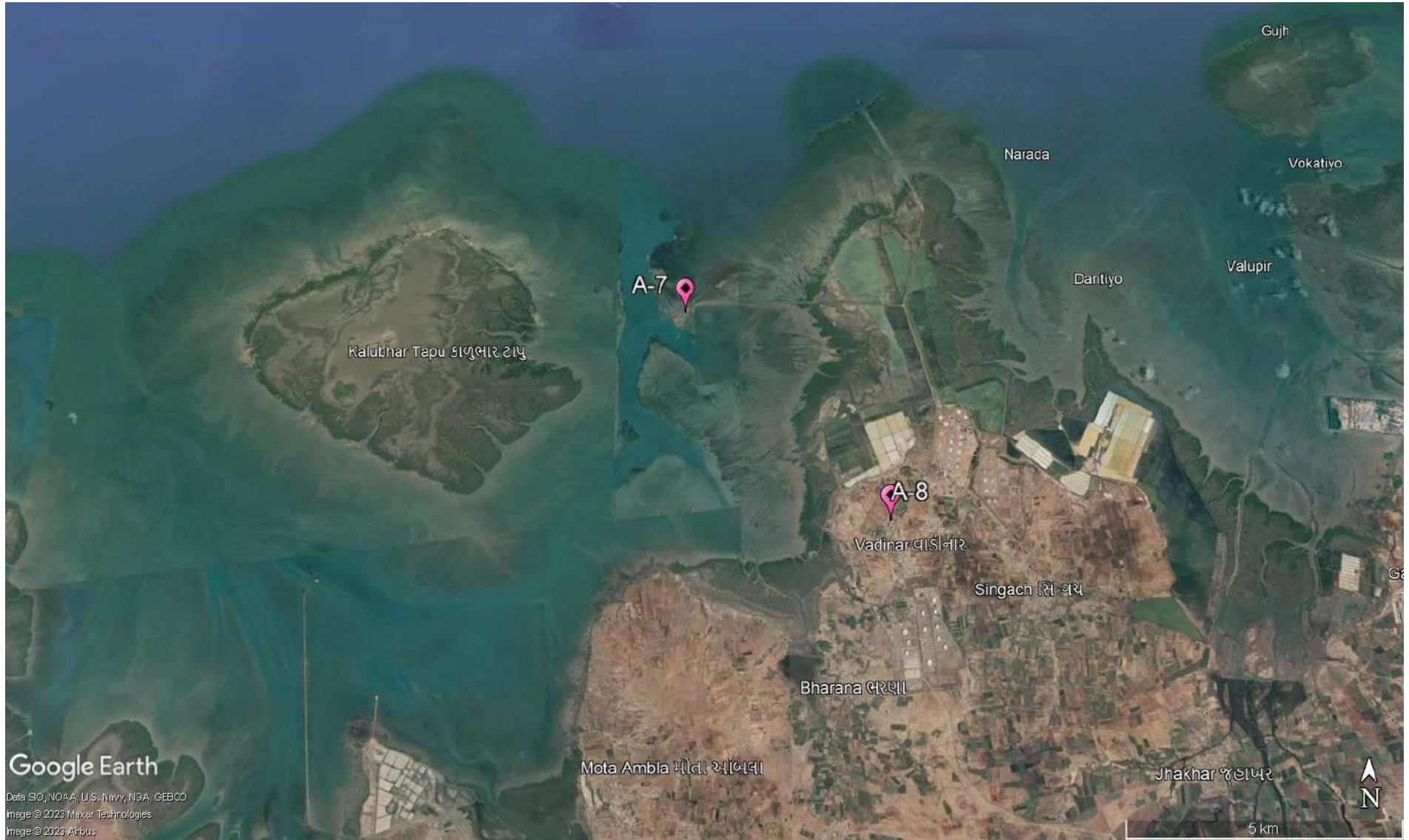


A-8: Vadinar Colony





Map 4: Ambient Air Monitoring locations at Kandla



Map 5: Ambient Air Monitoring locations at Vadinar

Monitoring Frequency

The sampling for Particulate matter, i.e., PM₁₀ and PM_{2.5}, and gaseous components like SO_x, NO_x, and CO, as well as the total VOCs, was monitored twice a week for a period of 24 hours a day. Whereas, the sampling for the components of PAH, benzene, and non-methane VOCs was conducted on a monthly basis. The monitoring period for this study is from April 15, 2023, to April 15, 2024. During this period, 95 air samples were taken from six locations in Kandla, and 97 samples were taken from two locations in Vadinar.

Sampling and Analysis

The Sampling of the Ambient Air Quality parameters and analysis is conducted as per the CPCB guidelines of National Ambient Air Quality Monitoring. The sampling was performed at a height of 3.5 m (approximately) from the ground level. For the sampling of PM₁₀, calibrated 'Respirable Dust Samplers' were used, where Whatman GF/A microfiber filter paper of size 8" x 10" were utilized, where the Gaseous attachment of the make Envirotech instrument was attached with Respirable Dust Sampler for the measurement of SO_x and NO_x. The Fine Particulate Sampler for collection of PM_{2.5} was utilized for the particulate matter of size <2.5 microns. A known volume of ambient air is passed through the cyclone to the initially pre-processed filter paper. The centrifugal force in cyclone acts on particulate matter to separate them into two parts and collected as following:

- Particles <10 μ size (Respirable): GF/A Filter Paper
- Particles <2.5 μ size (Respirable): Polytetrafluoroethylene (PTFE)

Sampling and analysis of ambient SO₂ was performed by adopting the 'Improved West and Gaeke Method'. The ambient air, drawn through the draft created by the RDS, is passed through an impinger, containing a known volume of absorbing solution of Sodium tetrachloromercurate, at a pre-determined measured flow rate of 1 liter/minute (L/min). Similarly, NO_x was performed by adopting the 'Jacob Hochheister Modified' (Na arsenite) method. The impinger contains known volume of absorbing solution of Sodium Arsenite and Sodium Hydroxide.

Data has been compiled for PM₁₀, PM_{2.5}, SO_x and NO_x samples of 24-hour carried out twice a week. In case of CO, one hourly sample were taken on selected monitoring days using the sensor-based CO Meter. For the parameters Benzene, Methane & Non-methane and Volatile Organic Carbons (VOCs), the Low Volume Sampler is used, where the charcoal tubes are used as sampling media. The sampling in the Low Volume Sampler (LVS) is carried out as per IS 5182 (Part 11): 2006 RA: 2017, where the ambient air flow rate is maintained at 200 cc/min, the volume of air that passes through the LVS during two hours monitoring is approx. 24 L.

The sampling of PAHs is carried out as per IS: 5182 (Part 12): 2004. Where, the EPM 2000 Filter papers are utilized in the Respirable Dust Sampler (RDS). For the parameters, Benzene, PAH & Non-methane VOC's, monthly monitoring is carried out. The details of the parameters with their frequency monitored are mentioned in **Table 5:**

Table 5: Parameters for Ambient Air Quality Monitoring

Sr. No.	Parameters	Units	Reference method	Instrument	Frequency
1.	PM ₁₀	µg/m ³	IS 5182 (Part 23): 2006	Respirable Dust Sampler (RDS) conforming to IS:5182 (Part-23): 2006	Twice in a week
2.	PM _{2.5}	µg/m ³	IS:5182 (Part:24):2019	Fine Particulate Sampler (FPS) conforming to IS:5182 (Part-24): 2019	
3.	Sulphur Dioxide (SO _x)	µg/m ³	IS 5182 (Part:2): 2001	Gaseous Attachment conforming to IS:5182 Part-2	
4.	Oxides of Nitrogen (NO _x)	µg/m ³	IS:5182 (Part-6): 2006	Gaseous Attachment conforming to IS:5182 Part-6	
5.	Carbon Monoxide (CO)	mg/m ³	GEMI/SOP/AAQM/11; Issue no 01, Date 17.01.2019: 2019	Sensor based Instrument	
6.	VOC	µg/m ³	IS 5182 (Part 17): 2004	Low Flow Air Sampler	
8.	PAH	µg/m ³	IS: 5182 (Part 12): 2004	Respirable Dust Sampler (RDS) conforming to IS:5182 (Part-12): 2004	Monthly
7.	Benzene	µg/m ³	IS 5182 (Part 11): 2006 RA: 2017	Low Flow Air Sampler	
9.	Non-methane VOC	µg/m ³	IS 5182 (Part 11): 2006	Low Volume Sampler	

4.2 Result and Discussion

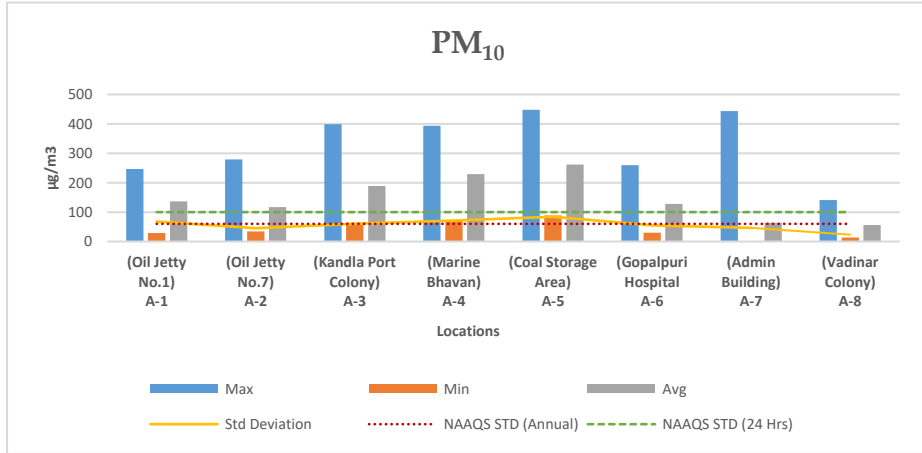
The summarized results of ambient air quality monitoring for the study period are presented in **Table-6 to 9** along with the graphical representation from **Graph 1 to Graph 6**. Various parameters monitored during the study have been presented by their maximum, minimum, average and Standard deviation.



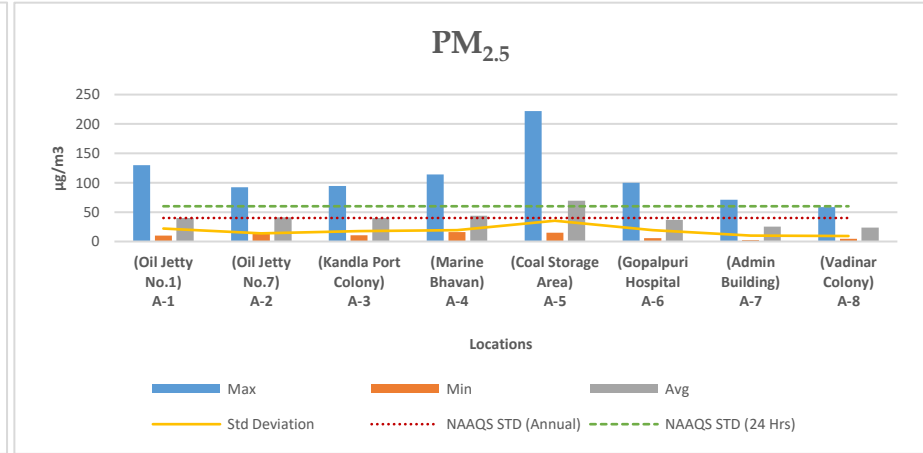
Table 6: Summarized results of PM₁₀, PM_{2.5}, SO₂, NO_x, VOC and CO for Ambient Air quality monitoring

Parameters		Locations		(Oil Jetty No.1) A-1	(Oil Jetty No.7) A-2	(Kandla Port Colony) A-3	(Marine Bhavan) A-4	(Coal Storage Area) A-5	(Gopalpuri Hospital) A-6	(Admin Building) A-7	(Vadinar Colony) A-8
		NAAQS by CPCB									
PM ₁₀ (µg/m ³)	24 Hours -100	Max		247.03	279.33	399.25	393.74	448.12	259.88	443.2	140.7
		Min		28.68	34.39	63.28	71.77	89.21	30.3	1.45	13.89
		Avg		136.50	116.67	188.36	229.41	262.04	127.95	63.49	56.54
	Annual -60	Std Deviation		68.203	44.97	60.56	71.74	84.18	55.43	46.36	23.15
PM _{2.5} (µg/m ³)	24 Hours -60	Max		129.77	92.24	94.51	114.34	221.9	99.82	71.18	58.73
		Min		10.03	12.85	10.84	15.97	14.85	5.51	2.36	4.7
		Avg		40.27	41.2	40.26	43.70	69.70	36.95	25.11	23.73
	Annual -40	Std Deviation		22.049	13.87	17.52	19.15	35.36	19.04	10.06	9.33
SO ₂ (µg/m ³)	24 Hours -80	Max		51.87	151.58	79.24	55.04	283	49.89	59.69	69.81
		Min		0.65	1.18	1.1	1.19	1.1	1.12	0.52	1.4
		Avg		11.076	20.01	14.63	11.82	16.82	11.56	12.59	13.69
	Annual -50	Std Deviation		12.142	28.41	17.15	12.25	30.85	12.08	13.35	14.90
NO _x (µg/m ³)	24 Hours -80	Max		54.33	52.54	80.67	55.39	80.94	79.88	52.76	33.79
		Min		2.29	1.11	2.36	1.29	1.97	1.01	2.89	0.9
		Avg		14.75	14.58	22.91	20.52	28.12	15.24	12.84	9.70
	Annual -40	Std Deviation		11.68	9.85	14.98	10.53	17.98	13.59	8.62	5.73
VOC (µg/m ³)	-	Max		4.85	5.67	17.43	4.41	3.97	4.12	4.52	6.62
		Min		0.01	0.01	0.01	0.02	0.04	0.01	0.01	0.01
		Avg		1.20	1.226	1.52	0.98	0.94	0.96	0.96	0.95
		Std Deviation		1.155	1.298	2.275	0.99	0.94	0.99	0.93	1.12
CO (mg/m ³)	8 Hours -2	Max		0.98	4.21	2.91	3.16	3.21	2.18	3.14	2.74
		Min		0.08	0.09	0.14	0.39	0.36	0.32	0.03	0.45
	1 Hour -4	Avg		0.73	0.848	0.89	0.95	1.13	0.74	0.78	0.94
		Std Deviation		0.194	0.557	0.41	0.39	0.53	0.32	0.46	0.36

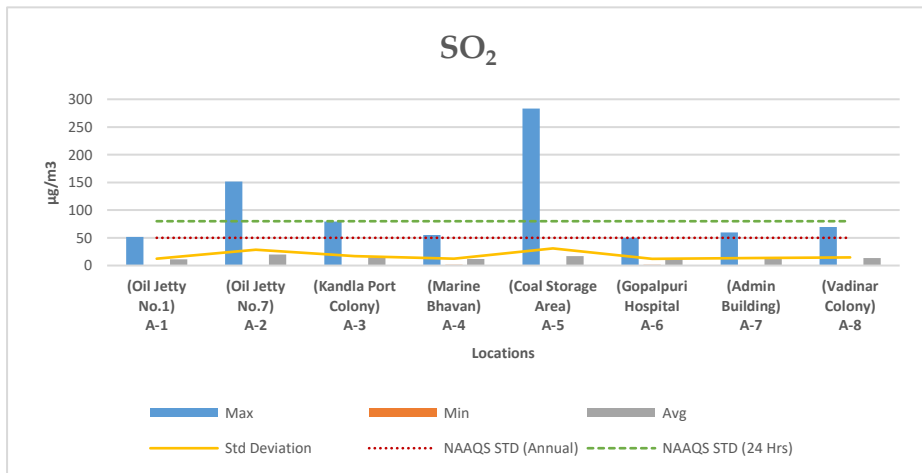
Graphs 1-6 shows spatial trend of ambient air parameter at all the eight-monitoring location (six at Kandla and 2 at Vadinar)



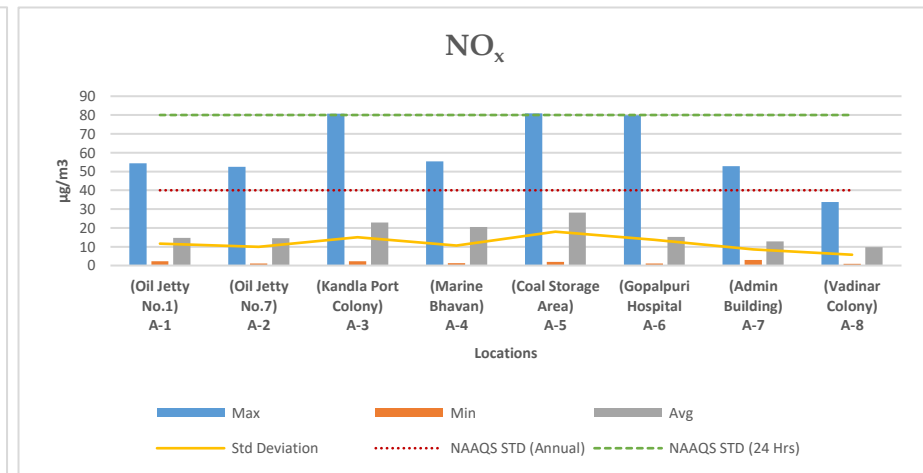
Graph 1 Spatial trend in Ambient PM₁₀ Concentration



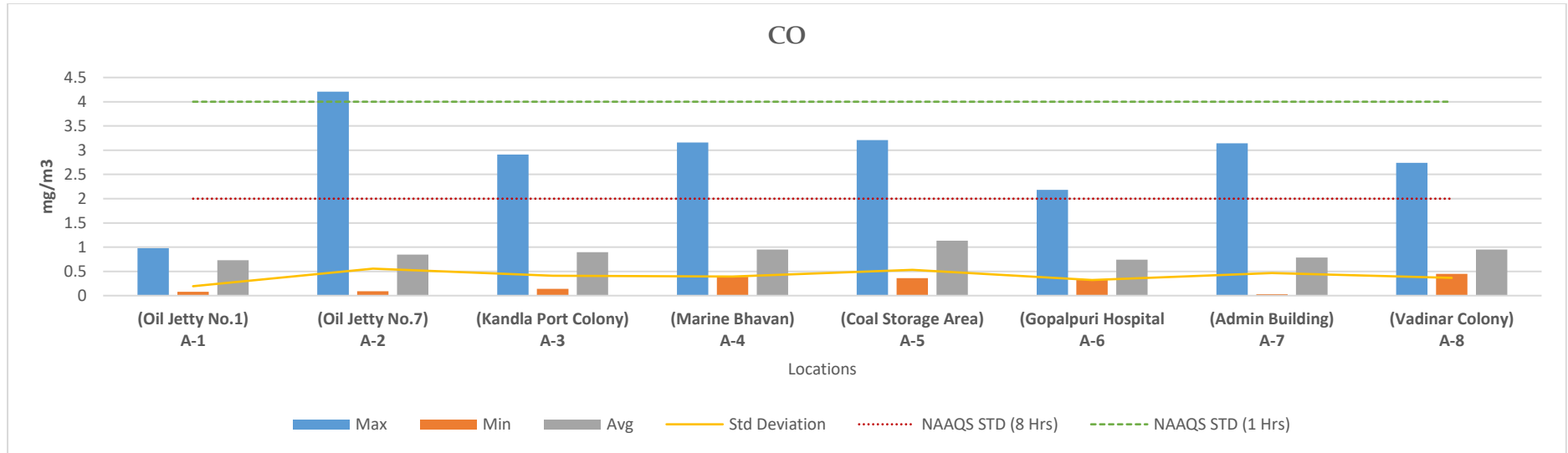
Graph 2 Spatial trend in Ambient PM_{2.5} Concentration



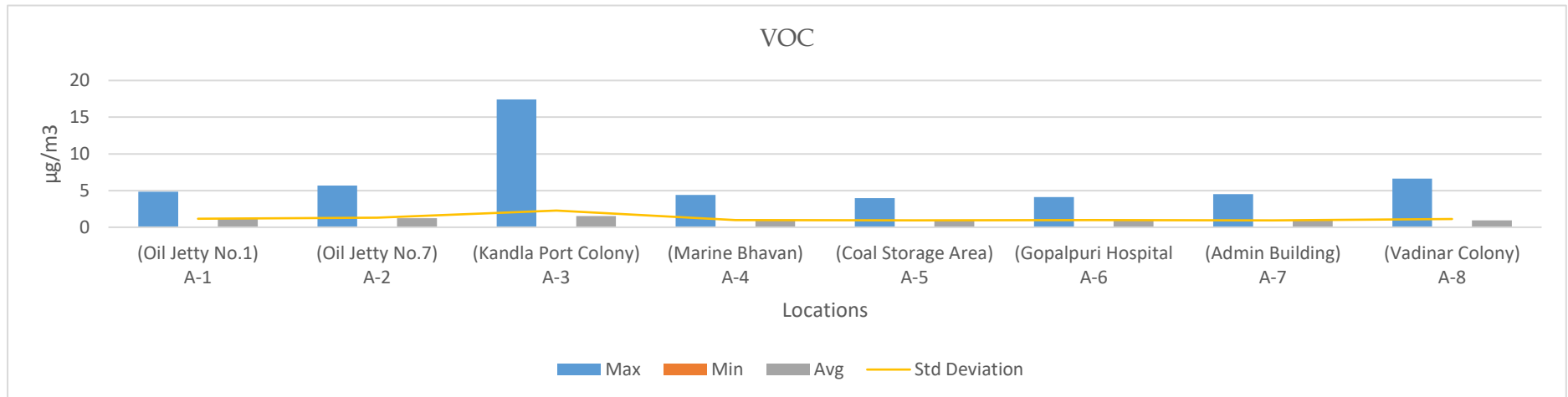
Graph 3 Spatial trend in Ambient SO_x Concentration



Graph 4 Spatial trend in Ambient NO_x Concentration



Graph 5 Spatial trend in Ambient CO Concentration



Graph 6 Spatial trend in Ambient Total VOCs



Table 7: Summarized results of Benzene for Ambient Air quality monitoring

Parameters		Locations		(Oil Jetty No.1) A-1	(Oil Jetty No.7) A-2	(Kandla Port Colony) A-3	(Marine Bhavan) A-4	(Coal Storage Area) A-5	(Gopalpuri Hospital) A-6	(Admin Building) A-7	(Vadinar Colony) A-8
		NAAQS by CPCB									
Benzene (µg/m ³)	Annual - 5	Max		3.8	1.84	1.43	1.95	1.11	1.97	1.03	0.95
		Min		0.03	0.02	0.02	0.02	0.03	0.02	0.02	0.01
		Avg		0.83	0.46	0.42	0.32	0.41	0.49	0.33	0.229

Table 8: Summarized results of Polycyclic Aromatic Hydrocarbons

Parameters		Locations		(Oil Jetty No.1) A-1	(Oil Jetty No.7) A-2	(Kandla Port Colony) A-3	(Marine Bhavan) A-4	(Coal Storage Area) A-5	(Gopalpuri Hospital) A-6	(Admin Building) A-7	(Vadinar Colony) A-8
Naphthalene (µg/m ³)	Max			1.57	17.31	5.24	5.55	7.8	39.82	1.98	1.84
	Min			0.02	0.21	0.04	0.14	0.37	0.02	0.1	0.13
	Avg			0.40	3.29	0.58	1.05	2.01	4.96	0.45	0.42
Acenaphthylene (µg/m ³)	Max			0.8	0.67	0.54	0.95	0.53	0.86	0.84	0.65
	Min			0.01	0.01	0.01	0.02	0.007	0.02	0.005	0.005
	Avg			0.15	0.20	0.17	0.31	0.15	0.18	0.19	0.17
Fluorene (µg/m ³)	Max			0.39	0.39	22.99	178.72	10.88	27.22	7.57	11.64
	Min			0.01	0.05	0.04	0.11	0.01	0.06	0.01	0.01
	Avg			0.14	0.19	3.435	19.99	1.25	3.52	0.82	1.18
Anthracene (µg/m ³)	Max			0.87	0.91	1.25	5.05	2.02	3.78	0.85	0.57
	Min			0.09	0.09	0.07	0.09	0.03	0.01	0.02	0.02
	Avg			0.3	0.42	0.40	0.94	0.94	0.69	0.23	0.19
Phenanthrene (µg/m ³)	Max			0.9	0.82	0.84	0.91	1	0.99	0.82	0.74
	Min			0.01	0.009	0.01	0.01	0.01	0.01	0.07	0.06
	Avg			0.23	0.20	0.15	0.22	0.33	0.20	0.25	0.22
Fluoranthene (µg/m ³)	Max			2.65	0.84	1.59	19.54	4.16	20.36	0.68	1.71
	Min			0.06	0.15	0.2	0.24	0.2	0.01	0.01	0.01
	Avg			0.43	0.36	0.74	3.61	1	2.12	0.24	0.30
Pyrene (µg/m ³)	Max			3.52	1.13	2.4	42.23	40.25	51.22	0.87	0.74
	Min			0.01	0.14	0.23	0.15	0.02	0.01	0.01	0.01
	Avg			0.54	0.48	0.90	7.46	4.37	7.98	0.16	0.14
Chrycene (µg/m ³)	Max			4.59	1.03	3.01	6.27	5.51	5.82	0.61	0.79



	Min	0.08	0.15	0.44	0.42	0.08	0.06	0.05	0.05
	Avg	0.78	0.51	1.01	1.50	1.47	1.22	0.19	0.22
Banz(a)anthracene (µg/m3)	Max	5.64	2.84	3.7	15.42	6.57	16.73	1.01	0.97
	Min	0.17	0.17	0.04	0.14	0.05	0.06	0.01	0.01
	Avg	0.89	0.65	0.88	2.66	1.44	2.93	0.25	0.31
Benzo[k]fluoranthene (µg/m3)	Max	7.67	1.99	5.98	4.81	4.06	6.89	0.84	0.69
	Min	0.15	0.38	0.14	0.48	0.05	0.06	0.03	0.03
	Avg	1.32	0.99	1.34	1.21	0.89	1.76	0.35	0.21
Benzo[b]fluoranthene (µg/m3)	Max	7.89	1.93	6.15	5.12	4.73	7.29	0.59	0.71
	Min	0.12	0.04	0.21	0.17	0.07	0.01	0.06	0.01
	Avg	1.09	0.62	1.053	1.43	1.06	1.65	0.17	0.20
Benzopyrene (µg/m3)	Max	10.9	2.79	8.42	7.25	8.91	9.19	0.96	0.69
	Min	0.24	0.08	0.39	0.39	0.01	0.04	0.01	0.01
	Avg	1.64	0.87	1.66	1.75	1.58	1.31	0.30	0.27
Indeno [1,2,3-cd] fluoranthene (µg/m3)	Max	2.39	6.67	0.95	2.46	1.68	4.61	0.52	0.98
	Min	0.13	0.07	0.42	0.26	0.11	0.09	0.07	0.06
	Avg	0.71	1.02	0.57	0.72	0.70	1.25	0.22	0.42
Dibenz(ah)anthracene (µg/m3)	Max	1.82	1.2	0.91	1.25	2.24	0.99	1.34	2.48
	Min	0.11	0.08	0.16	0.1	0.07	0.04	0.08	0.05
	Avg	0.47	0.32	0.35	0.46	0.54	0.24	0.31	0.4
Benzo[ghi]perylene (µg/m3)	Max	16.3	9.7	27.2	13.6	9.4	12.2	8	2.3
	Min	0.1	0.07	0.04	0.06	0.06	0.17	0.07	0.13
	Avg	2.049	2.63	2.95	2.55	1.61	2.13	0.83	0.47
Acenaphthene (µg/m3)	Max	0.69	0.45	15.1	119.08	2.54	11.8	0.67	2
	Min	0.01	0.05	0.04	0.11	0.01	0.06	0.01	0.01
	Avg	0.14	0.22	2.63	11.34	0.369	1.55	0.14	0.33

Table 9: Summarized results of Non-methane VOC

Parameters	Locations	(Oil Jetty No.1) A-1	(Oil Jetty No.7) A-2	(Kandla Port Colony) A-3	(Marine Bhavan) A-4	(Coal Storage Area) A-5	(Gopalpuri Hospital) A-6	(Admin Building) A-7	(Vadinar Colony) A-8
	Non- Methane VOC (µg/m3)	Max	2.11	2.67	3.54	1.35	1.8	2.01	2.15
Min		0.12	0.09	0.1	0.08	0.13	0.11	0.07	0.1
Avg		0.73	0.79	0.87	0.79	1.09	0.93	0.91	0.74s

4.3 Data Interpretation and Conclusion

The results were compared with the National Ambient Air Quality Standards (NAAQS), 2009 of Central Pollution Control Board (CPCB).

1) Kandla:

Particulate matter:

- The concentration of PM₁₀ varies very widely and is reported in the range of **28.68** to **448.12** µg/m³, with a yearly average value of **176.83** with standard deviation **64.185** µg/m³. As shown in Graph 1, the highest concentration (value) of PM₁₀ is reported at location A-5 (coal storage area) during the winter. It can be seen that PM₁₀ exceeds the NAAQS annual limit, i.e., 60 µg/m³, in all locations. It can be seen that location A-5 (coal storage area) had the maximum percentage exceedance, and location A-1 (oil jetty No. 1) had the minimum percentage exceedance while comparing with the NAAQS 24-hour limit, i.e., 100 µg/m³.
- The concentration of PM_{2.5} varies in the range of 5.51 to 221.9 µg/m³, with a yearly average value of 45.35 with standard deviation 21.16 µg/m³. As shown in Graph 2, the highest concentration of PM_{2.5} is at location A-5 (the coal storage area) in winter. It can be seen that PM_{2.5} exceeds the NAAQS annual limit, i.e., 40 µg/m³, on five locations, and location A-6, i.e., Gopalpuri hospital, falls within the NAAQS annual limit. It can be seen that location A-5 (coal storage area) had the maximum percentage exceedance, and location A-6 (Gopalpuri hospital) had the minimum percentage exceedance while comparing with the NAAQS 24-hour limit, i.e., 60 µg/m³.
- The highest concentration of Particulate matter at locations **A-5, (the coal storage area)**, could be attributed to the presence of heavy vehicular traffic in upwind areas, which have a higher impact, causing the dispersion of emitted particulate matter in the ambient air. The activities observed in the surrounding such as The unloading of coal directly into the truck using grabs, construction in the vicinity causes the dust to disperse in the air as well as coal dust to fall and settle on the ground. This settled coal dust again mixes with the air while trucks travel through it. Also, the coal-loaded trucks are generally not always covered with tarpaulin sheets, and this might result in increased suspension of coal from trucks or dumpers during their transit from vessel to yard or storage site. This might increase the PM in and around the coal storage area and Marine Bhavan.

Gaseous Pollutants:

- The concentration of SO_x varies from **0.52** to **283** µg/m³, with a yearly average concentration of **14.029** with standard deviation **18.85** µg/m³. As shown in Graph 3, the highest concentration of SO_x is at location **A-5 (the coal storage area)** in winter. It can be seen that at all locations, SO_x are within the NAAQS annual limit, i.e., 50 µg/m³. It can be seen that location A-2 (**Oil Jetty No. 7**) had the maximum percentage exceedance, i.e., **7.36%**, which is about 7 days out of 95 days of monitoring, and the other five locations comply with the standards (compliance more than 98% times) while comparing with the NAAQS 24-hour limit, i.e., 80 µg/m³. The concentration of NO_x varies from **1.01** to **80.94** µg/m³, with a yearly average concentration of **19.35** with standard deviation **13.10**

$\mu\text{g}/\text{m}^3$. As shown in Graph 4, the highest concentration of NO_x is at location A-5 (the coal storage area) in winter. It can be seen that on all locations's NO_x within the NAAQS annual limit, i.e., $40 \mu\text{g}/\text{m}^3$, it can be seen that all locations comply with the standards (complied more than 98% times) while comparing with the NAAQS 24-hour limit, i.e., $80 \mu\text{g}/\text{m}^3$.

- The concentration of CO varies from **0.08** to **4.21** mg/m^3 , with a yearly average concentration of **0.884** with standard deviation **0.40** mg/m^3 . As shown in Graph 5, the highest concentration of CO is at location A-2 (Oil Jetty No. 7) in winter. It can be seen that at all locations, they're complying (more than 98% of the time) with the NAAQS 1 hour limit, i.e., $4 \text{mg}/\text{m}^3$. Location A-5 (the coal storage area) had the maximum percentage exceedance, i.e., **7.36%**, which is about 7 days out of 95 days of monitoring, and other locations such as Location A-2 (Oil Jetty No. 7), Location A-3 (Kandla Port Colony), Location A-4 (Marine Bhavan), and Location A-6 (Gopalpuri Hospital) had percentage exceedances of **5.26**, **5.26**, **2.85**, and **2.85**, respectively. And location A-1 (oil jetty no. 1) comply with the standards (compliance more than 98% times) while comparing with the NAAQS 8-hour limit, i.e., $2 \text{mg}/\text{m}^3$.
- The concentration of total VOC levels was recorded in the range of **0.01** to **17.43** $\mu\text{g}/\text{m}^3$, with a yearly average value of **1.14** with standard deviation $1.21 \mu\text{g}/\text{m}^3$ at Kandla. As shown in graph 6, the highest concentration of VOCs is at location **A-3, (Kandla port colony)**; this is the only spike observed in the whole monitoring period for VOCs at this location. The main source of VOCs in the ambient air may be attributed to the burning of gasoline and natural gas in vehicle exhaust, burning fossil fuels, and garbage that releases VOCs into the atmosphere. During the monitoring period, the wind flows in the south direction at Kandla, and hence the wind direction and speed also contribute to increased dispersion of pollutants from the upward areas towards the downward areas.

Polycyclic Aromatic Hydrocarbons (PAHs): are ubiquitous pollutants in urban atmospheres. Anthropogenic sources of total PAHs in ambient air emissions are greater than those that come from natural events. These locations are commercial areas where Vehicular activity and dust emission is common. PAHs are a class of chemicals that occur naturally in coal, crude oil, and gasoline. The higher concentration which results from burning coal, oil, gas, road dust, etc. Other outdoor sources of PAHs may be the industrial plants in-and-around the DPA premises.

- The concentration of Benzene levels was recorded in the range of **0.02** to **3.8** $\mu\text{g}/\text{m}^3$, with a yearly average value of **0.84** with standard deviation **0.64** $\mu\text{g}/\text{m}^3$. The highest concentration of Benzene is at location **A-1, (Oil Jetty No. 1)** in summer. It can be seen that at all locations, Benzene within the NAAQS annual limit, i.e., $5 \mu\text{g}/\text{m}^3$.
- The ambient air monitoring location of Kandla recorded the non-methane VOC (NM-VOC) concentration in the range of **0.08** to **3.54** $\mu\text{g}/\text{m}^3$, with a yearly average value of **0.86** $\mu\text{g}/\text{m}^3$ at Kandla. The highest concentration is at location **A-3, (Kandla Port Colony)** in Winter.

2) Vadinar:

Particulate matter: The concentration of PM₁₀ at Vadinar varies in the range of **1.45 to 443.2** $\mu\text{g}/\text{m}^3$, with a yearly average value of **63.49** with a standard deviation of **34.76** $\mu\text{g}/\text{m}^3$. As shown in Graph 1, the highest concentration of PM₁₀ is at location A-7 (Admin Building Vadinar) in the winter. It can be seen that at location A-7 (Admin Building Vadinar), PM₁₀ exceeds the NAAQS annual limit, i.e., 60 $\mu\text{g}/\text{m}^3$, and at location A-8 (Vadinar Colony), it falls within the annual standards. It can be seen that locations A-7 (Admin Building Vadinar) and A-8 (Vadinar Colony) had a 5.15% percentage exceedance while comparing with the NAAQS 24-hour limit, i.e., 100 $\mu\text{g}/\text{m}^3$.

- The concentration of PM_{2.5} varies in the range of **2.36 to 71.18** $\mu\text{g}/\text{m}^3$, with a yearly average value of **24.42** with a standard deviation of **9.69** $\mu\text{g}/\text{m}^3$. As shown in Graph 2, the highest concentration of PM_{2.5} is at location **A-7 (Admin Building Vadinar)** in winter. It can be seen that in all two locations, PM_{2.5} is within the NAAQS annual limit, i.e., 40 $\mu\text{g}/\text{m}^3$. It can be seen that on both locations, **A-7 (Admin Building Vadinar)** and **A-8 (Vadinar Colony)** comply with the standards (compliance more than 98% times) while comparing with the NAAQS 24-hour limit, i.e., 60 $\mu\text{g}/\text{m}^3$.

Gaseous Pollutants:

- The concentration of SO_x varies from **0.52 to 69.91** $\mu\text{g}/\text{m}^3$, with a yearly average concentration of 13.146 with a standard deviation of 14.14 $\mu\text{g}/\text{m}^3$. As shown in Graph 3, the highest concentration of SO_x is at location A-8 (Vadinar Colony) in the winter. It can be seen that in all locations, SO_x are within the NAAQS annual limit, i.e., 50 $\mu\text{g}/\text{m}^3$. It can be seen that both locations comply with the standards (compliance more than 98% times) while comparing with the NAAQS 24-hour limit, i.e., 80 $\mu\text{g}/\text{m}^3$.
- The concentration of NO_x varies from **0.9 to 52.76** $\mu\text{g}/\text{m}^3$, with a yearly average concentration of **11.28** with a standard deviation of **7.17** $\mu\text{g}/\text{m}^3$. As shown in Graph 4, the highest concentration of NO_x is at location A-7 (Admin Building Vadinar) in the winter. It can be seen that in all locations, NO_x is within the NAAQS annual limit, i.e., 40 $\mu\text{g}/\text{m}^3$. It can be seen that all locations comply with the standards (compliance more than 98% of the time) while comparing with the NAAQS 24-hour limit, i.e., 80 $\mu\text{g}/\text{m}^3$.
- The concentration of CO varies from **0.03 to 3.14** mg/m^3 , with a yearly average concentration of **0.87** with a standard deviation **0.41** mg/m^3 . As shown in Graph 5, the highest concentration of CO is at location **A-7, (Admin Building Vadinar)** in winter. It can be seen that at all locations they are complying (Complied more than 98% times) with the NAAQS 1 hour limit, i.e., 4 mg/m^3 . Both **locations A-7, (Admin building Vadinar)** and **A-8, (Vadinar Colony)** had **5.16%** exceedance, which is about 5 days out of 97 days of monitoring, while comparing with the NAAQS 8-hour limit, i.e., 2 mg/m^3 .
- The concentration of **Total VOCs** levels was recorded in a range of **0 to 6.62** $\mu\text{g}/\text{m}^3$ with a yearly average value of **0.96** with a standard deviation of **1.051** $\mu\text{g}/\text{m}^3$ at Vadinar. As shown in graph 6, the **highest** concentration of **VOCs** is at

location A-8, (Vadinar Colony), this is the only spike observed in the whole monitoring period for VOCs at this location.

Polycyclic Aromatic Hydrocarbons (PAHs):

- The concentration of **Benzene** levels was recorded in a range of **0.01 to 1.03** $\mu\text{g}/\text{m}^3$ with a yearly average value of **0.28** with a standard deviation of **0.36** $\mu\text{g}/\text{m}^3$. the **highest** concentration of Benzene is at **location A-7, (Admin building Vadinar)** in Winter. It can be seen that in all locations **Benzene** within the NAAQS annual limit, i.e., **5** $\mu\text{g}/\text{m}^3$.
- **Non-methane VOC (NM-VOC)** concentration at Vadinar was observed in the range of **0.07 to 2.15** $\mu\text{g}/\text{m}^3$ with a yearly average value of **0.82** with a standard deviation **0.085** $\mu\text{g}/\text{m}^3$. the **highest** concentration is at **A-7, (Admin building Vadinar)** in Winter.

With reference to the Ambient Air Quality monitoring conducted under the study, it may be concluded that the particulate matter PM_{10} , were reported in higher concentration and apparently exceeds the NAAQS particularly at locations of Kandla., whereas $\text{PM}_{2.5}$ complies with the NAAQS at majority of the locations. For both the ambient air monitoring parameters (PM_{10} and $\text{PM}_{2.5}$), the major exceedance was observed at location A-5 i.e. Coal Storage Area. The gaseous pollutants (NO_x , SO_x , CO, VOCs etc.) falls within the permissible limit. The probable reasons contributing to these emissions of pollutants into the atmosphere in-and-around the port area are summarized as follows: -

1. **Port Machinery:** Port activities involve the use of various machinery and equipment, including cranes, for lifts, tugboats, and cargo handling equipment. These machines often rely on diesel engines, which can emit pollutants such as NO_x , Particulate matter, and CO. Older or poorly maintained equipment tends to generate higher emissions.
2. **Port Vehicles:** Trucks and other vehicles operating within port and port area contributes to air pollution. Similar to port machinery, diesel-powered vehicles can emit NO_x , PM, CO, and other pollutants such as PAH, VOCs etc. Vehicle traffic and congestion in and around port areas can exacerbate the air quality issues.
3. **Coal Handling:** Resuspension of dust occurs due to the transportation of coal and the handling of coal.
4. **Construction Activities:** Another reason for the high particulate matter content in this area is due to high construction activities in the surrounding area.

4.4 Remedial Measures:

Efficient mitigation strategies need to be implementation for substantial environmental and health co-benefits. To improve air quality, DPA has implemented a number of precautionary measures, such as maintaining Green zone, initiated Inter-Terminal Transfer of tractor-trailers, Centralized Parking Plaza, providing shore power supply to tugs and port crafts, the use of LED lights at DPA area helps in lower energy consumption and decreases the carbon foot prints in the environment, time to time cleaning of paved and unpaved roads, use of tarpaulin sheets to cover dumpers at project sites etc. are helping to achieve the cleaner and green future at port. To address air pollution from port shipping activities, various measures that can be implemented are as follows:

- Practice should be initiated for using mask as preventative measure, to avoid Inhalation of dust particle-Mask advised in sensitive areas. Covering vehicles with tarpaulin during transportation will help to reduce the suspension of pollutants in air.
- Ensuring maintenance of engines and machinery to comply with emission standards.
- Frequent water sprinkling on roads to reduce dust suspension due to vehicular movement, this can be use during transporting coal to avoid suspension of coal dust.
- Use of proper transport methods, such as a conveyor belt, for excavated material and screens around the construction site.
- End to End pavement of roads in construction site could considerably reduce dust emission. Prohibition of use of heavy diesel oil as fuel could be possibly reduce pollutants. Encouraging use of low-sulfur fuels (viz. Marine Gas Oil (MGO)/Liquefied Natural Gas (LNG), can significantly reduce sulfur and PM emissions from ships.
- Retrofitting ships with exhaust gas cleaning systems can help reduce sulfur emissions. Engine upgrades, such as optimizing fuel combustion and improving engine efficiency, can reduce overall emissions.
- Investing in infrastructure for cold ironing allows ships to connect to the electrical grid while docked, reducing the need for auxiliary engines and associated emissions.
- Implementing efficient cargo-handling processes, optimizing logistics to reduce congestion and idling times, and encouraging use of cleaner port machinery and vehicles can all contribute to reducing air pollution in port areas.
- Shrouding shall be carried out in the work site enclosing the dock/proposed facility area. This will act as dust curtain as well achieving zero dust discharge from the site. These curtain or shroud will be immensely effective in restricting disturbance from wind in affecting the dry dock operations, preventing waste dispersion, improving working conditions through provision of shade for the workers.
- Dust collectors shall be deployed in all areas where blasting (surface cleaning) and painting operations are to be carried out, supplemented by stacks for effective dispersion.
- Periodic vacuum-sweeping mechanisms shall be adopted.



CHAPTER 5: DG STACK MONITORING

5.1 DG Stack Monitoring

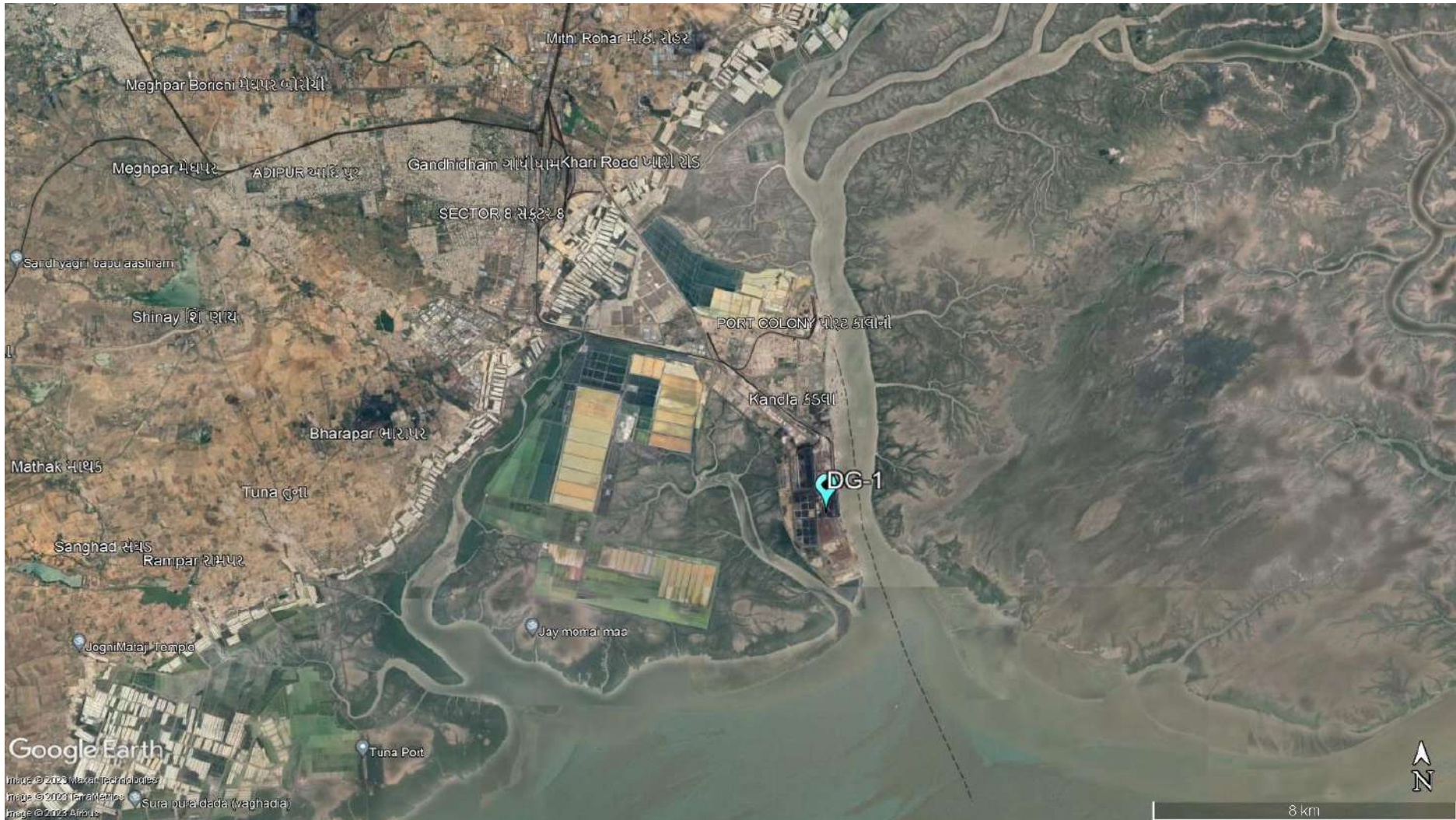
A diesel generator is a mechanical-electrical machine that produces electrical energy (electricity) from diesel fuel. They are used by the residential, commercial, charitable and governmental sectors to provide power in the event of interruption to the main power, or as the main power source. Diesel generating (DG) sets are generally used in places without connection to a power grid, or as an emergency power supply if the grid fails. These DG sets utilize diesel as fuel and generate and emit the air pollutants such as Suspended Particulate Matter, SO₂, NO_x, CO, etc. from the stack during its functioning. The purpose of stack sampling is to determine emission levels from plant processes to ensure they are in compliance with any emission limits set by regulatory authorities to prevent macro environmental pollution. The stack is nothing but chimney which is used to disperse the hot air at a great height, emissions & particulate matters that are emitted. Hence, monitoring of these stacks attached to DG Sets is necessary in order to quantify the emissions generated from it.

As defined in scope by DPA, the monitoring of DG Stack shall be carried out at two locations, one at Kandla and one at Vadinar. The details of the DG Sets at Kandla and Vadinar have been mentioned in Table 10 as follows:

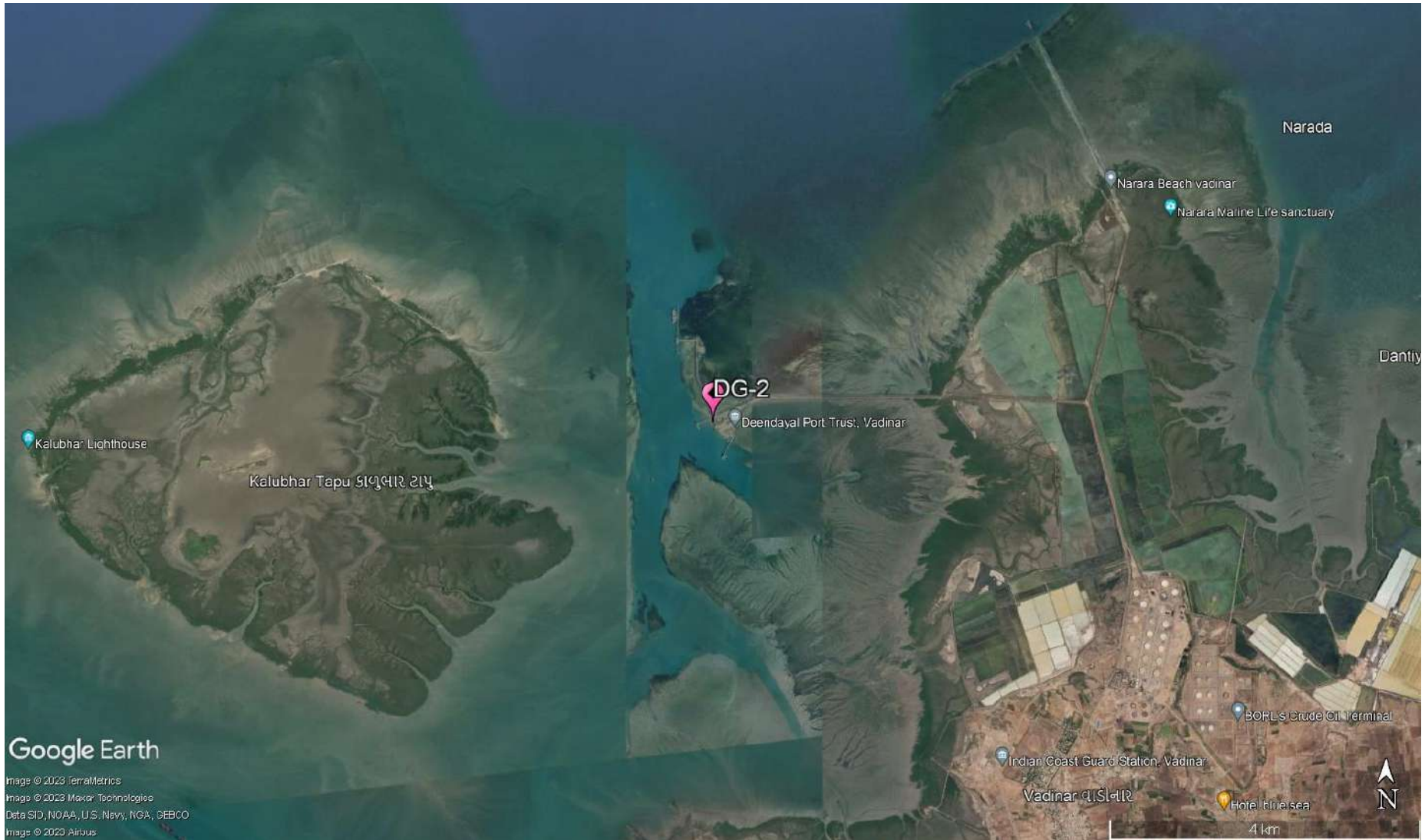
Table 10: Details of DG Stack monitoring locations

Sr. No.	Location Code	Location Name	Latitude/ Longitude
1.	DG-1	Kandla	22.98916N 70.22083E
2.	DG-2	Vadinar	22.44155N 69.67419E

The map depicting the locations of DG Stack Monitoring to be monitored in Kandla and Vadinar have been mentioned in **Map 6 and 7** as follows:



Map 6: DG Stack monitoring Locations at Kandla



Map 7: DG Stack monitoring Locations at Vadinar

Methodology:

Under the study, the list of parameters to be monitored under the projects for DG Stack Monitoring has been mentioned in **Table 11** as follows:

Table 11: DG stack parameters

Sr. No.	Parameter	Unit	Instrument
1.	Suspended Particulate Matter	mg/Nm ³	Stack Monitoring Kit
2.	Sulphur Dioxide (SO ₂)	PPM	Sensor based Flue Gas Analyzer (Make: TESTO, Model 350)
3.	Oxides of Nitrogen (NO _x)	PPM	
4.	Carbon Monoxide	%	
5.	Carbon Dioxide	%	

The methodology for monitoring of DG Stack has been mentioned as follows:

The monitoring of DG Stack is carried out as per the IS:11255 and USEPA Method. The Stack monitoring kit is used for collecting representative samples from the stack to determine the total amount of pollutants emitted into the atmosphere in a given time. Source sampling is carried out from ventilation stack to determine the emission rates/or characteristics of pollutants. Sample collected must be such that it truly represents the conditions prevailing inside the stack. Whereas the parameters Sulphur Dioxide, Oxides of Nitrogen (NO_x), Carbon Monoxide and Carbon Dioxide, the monitoring is carried out by using the sensor-based Flue Gas Analyzer.

Monitoring Frequency

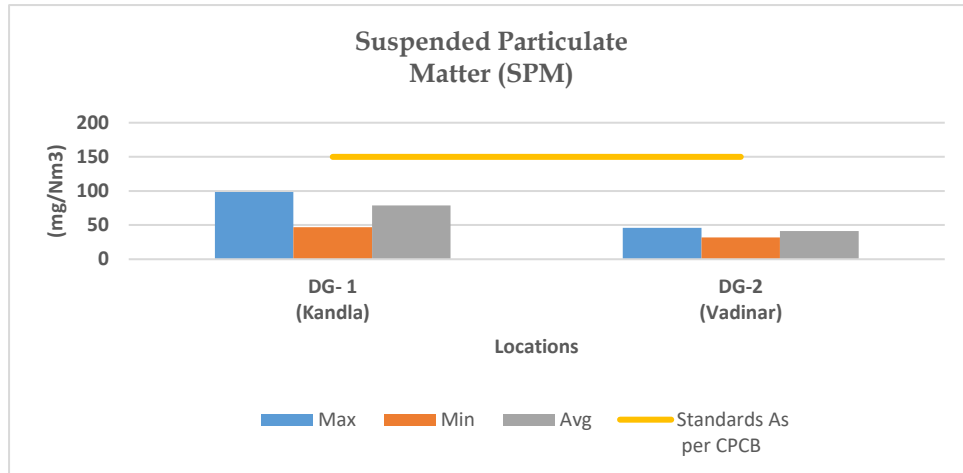
Monitoring is required to be carried out once a month for both the locations of Kandla and Vadinar for a period of 15th April 2023 to 15th April 2024.

5.2 Result and Discussion

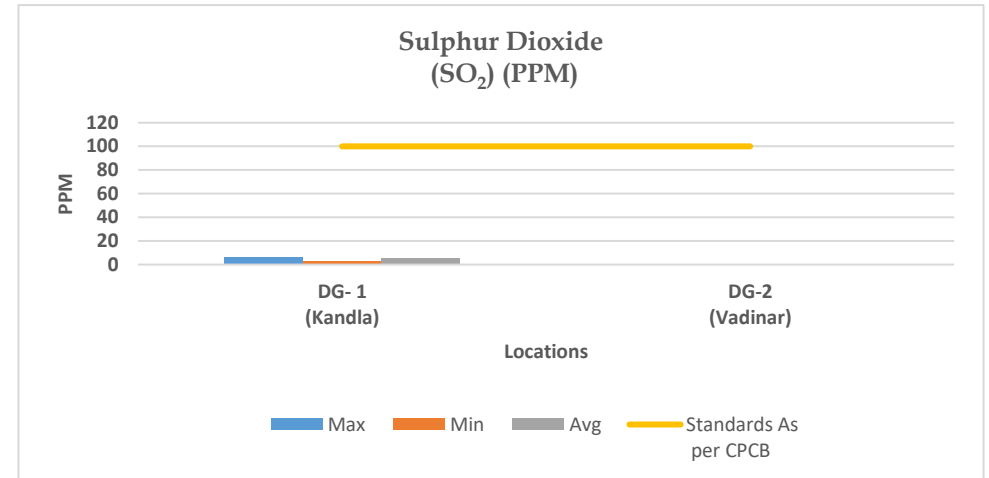
The sampling and monitoring of DG stack emission was carried out for monitoring period at Kandla and Vadinar and its comparison with CPCB or Indian standards for Industrial Stack Monitoring the flue gas emission from DG set has given in **Table 12**.

Table 12: DG monitoring data

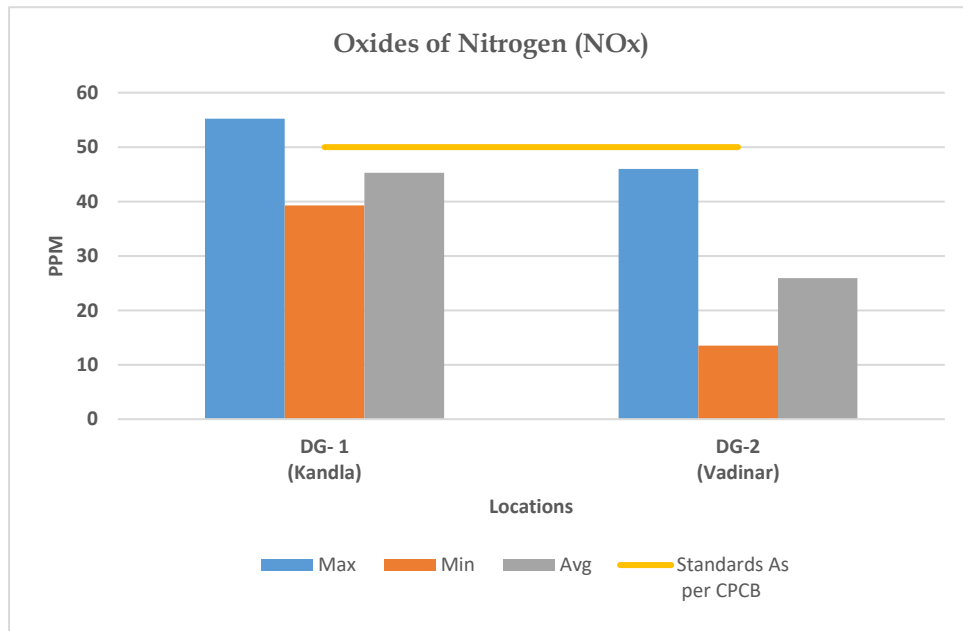
Sr. No.	Stack Monitoring Parameters for DG Sets		DG- 1 (Kandla)	DG-2 (Vadinar)	Stack Monitoring Limits /Standards As per CPCB
1.	Suspended Particulate Matter (SPM) (mg/Nm ³)	Max	98.47	45.32	150
		Min	46.82	31.85	
		Avg.	78.96	41.33	
2.	Sulphur Dioxide (SO ₂) (PPM)	Max	6.45	N.D.	100
		Min	3.25	N.D.	
		Avg.	4.95	N.D.	
3.	Oxides of Nitrogen (NO _x) (PPM)	Max	55.2	46	50
		Min	39.27	13.52	
		Avg.	45.31	25.92	
4.	Carbon Monoxide (CO) (%)	Max	0.34	0.016	1
		Min	0.007	0.002	
		Avg.	0.16	0.01	
5.	Carbon Dioxide (CO ₂) (%)	Max	3.09	1.42	-
		Min	1.21	1.03	
		Avg.	1.92	1.19	



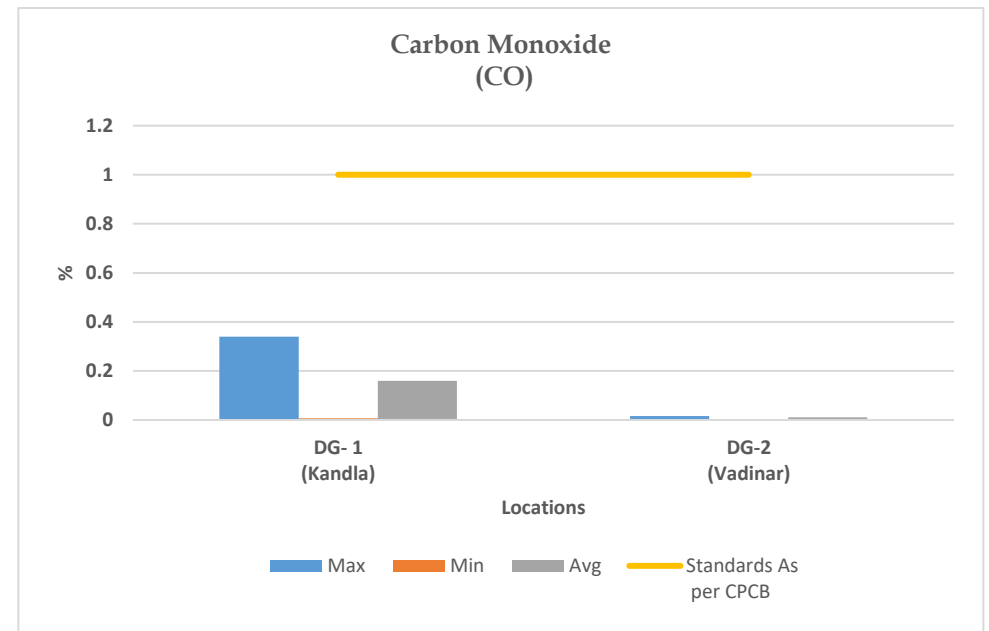
Graph 7 Spatial trend in SPM Concentration



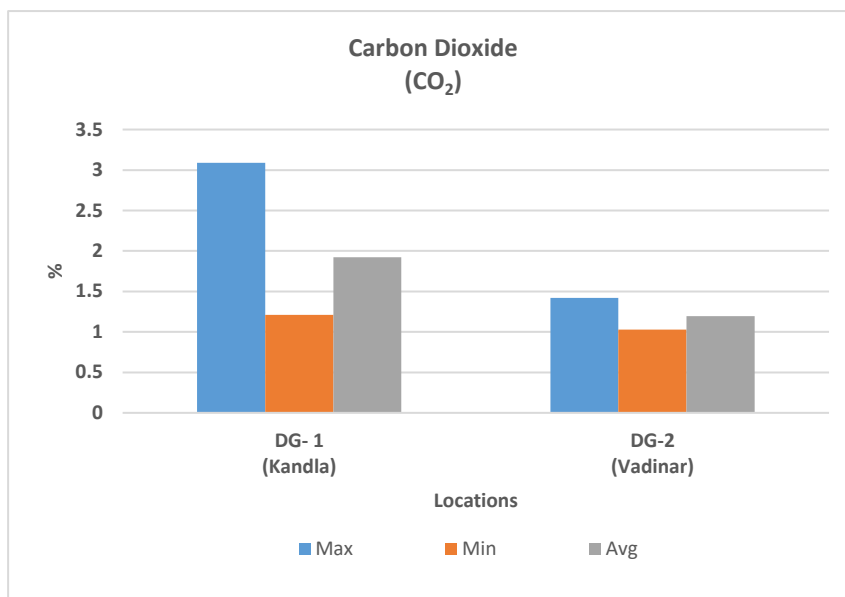
Graph 8 Spatial trend in SO_x Concentration



Graph 9 Spatial trend in NO_x Concentration



Graph 10 Spatial trend in CO Concentration



Graph 11 Spatial trend in CO₂ Concentration

5.3 Data Interpretation and Conclusion

1) Kandla:

The Suspended Particulate Matter (SPM) varies in the range of **46.82** to **98.47** mg/m³. The yearly average SPM of D.G stack-1 is **78.96** mg/m³. The maximum concentration for SPM was observed in the monitoring period of October to November 2023. The Sulphur dioxide (SO_x) varies in the range of **3.25** to **6.45** PPM. The yearly average SO_x of D.G stack-1 is **4.95** PPM. The maximum concentration of SO_x observed in the monitoring period of October to November 2023.

The NO_x varies in the range of **39.27** to **55.2** PPM. The yearly average of NO_x of D.G stack-1 at Kandla is **45.31** PPM. The maximum concentration of NO_x observed in the monitoring period of July to August 2023.

The CO at Kandla varies in the range of **0.007** to **0.34** %. The yearly average of CO of D.G stack-1 at Kandla is **0.16** %. The maximum concentration of CO observed in the monitoring period of March to April 2024.

The CO₂ at Kandla varies in the range of **1.21** to **3.09** %. The yearly average of CO₂ of D.G stack-1 at Kandla is **1.92** %. The maximum concentration of CO₂ observed in the monitoring period of March to April 2024.

The results of all the above parameters of DG stack-1 at Kandla emission are compared with the permissible limits mentioned in the consent issued by GPCB, and have been found within the prescribed limit for all the monitored parameters.

2) Vadinar:

The Suspended Particulate Matter (SPM) in the range of **31.85** to **45.32** mg/m³. The yearly average SPM of D.G stack-2 at Vadinar is **41.33** mg/m³. The maximum concentration of SPM was observed in the monitoring period of March to April 2024. There is no Sulphur dioxide (SO_x) concentration detected at Vadinar.

The NO_x at Vadinar varies in the range of **13.52** to **46** PPM. The yearly average of NO_x of D.G stack-2 at Vadinar is **25.928** PPM. The maximum concentration of NO_x observed in the monitoring period of June to July 2023.



The CO at Vadinar varies in the range of **0.002 to 0.016** %. The yearly average of CO of D.G stack-2 at Vadinar is **0.0106** % The maximum concentration of CO observed in the monitoring period of October to November 2023.

The CO₂ at Vadinar varies in the range of **1.03 to 1.42** %. The yearly average in CO₂ of D.G stack-2 at Vadinar is **1.92** % The maximum concentration of CO₂ observed in the monitoring period of June to July 2024.

The results of all the above parameters of DG stack-2 at Vadinar emission are compared with the permissible limits mentioned in the consent issued by GPCB, and have been found within the prescribed limit for all the monitored parameters.



CHAPTER 6: NOISE MONITORING

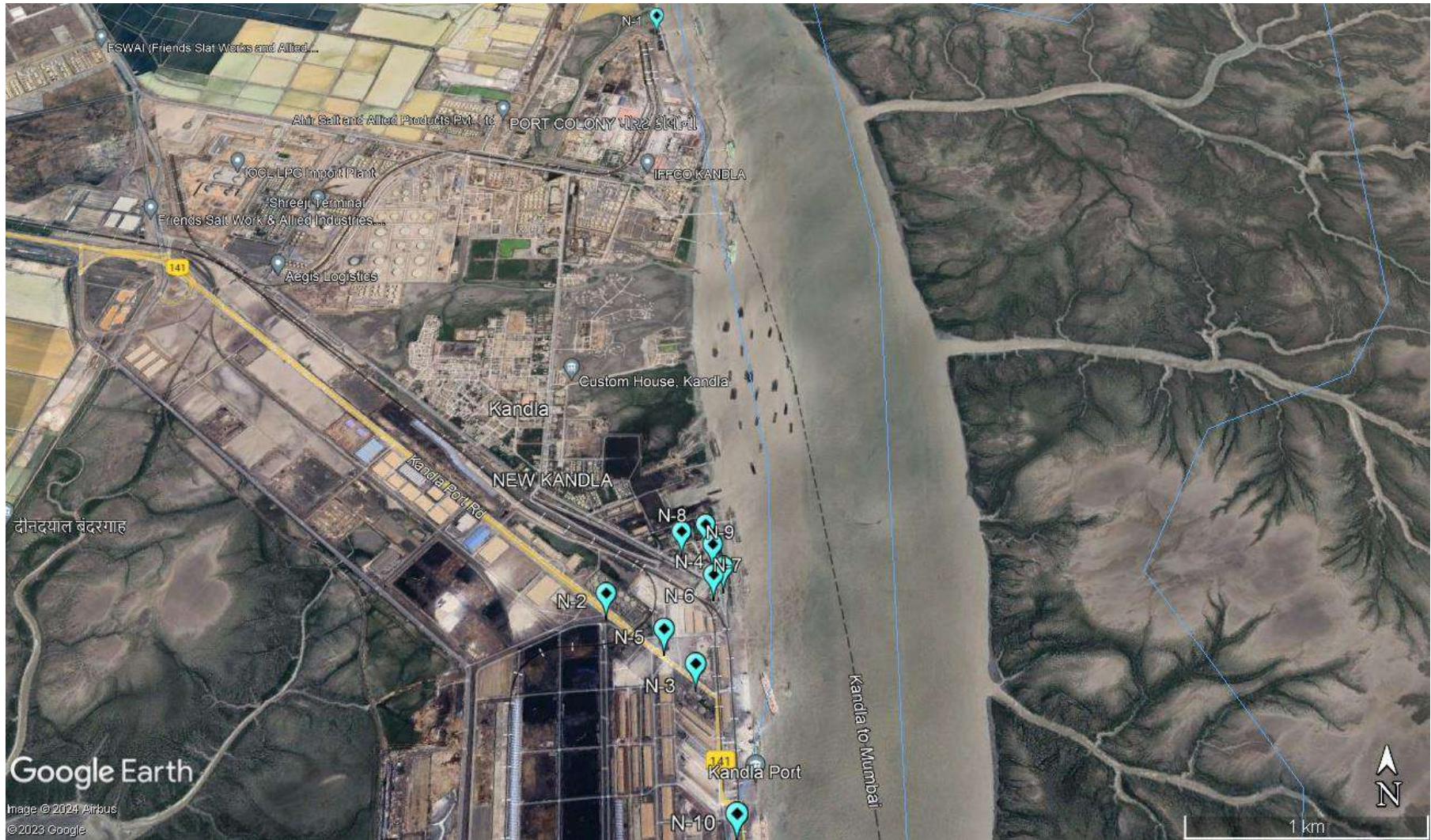
6.1 Noise Monitoring

Noise can be defined as an unwanted sound, and it is therefore, necessary to measure both the quality as well as the quantity of environmental noise in and around the study area. Noise produced during operation stage and the subsequent activities may affect surrounding environment impacting the fauna and as well as the human population. Under the scope, the noise monitoring is required to be carried out at 10 locations in Kandla and 3 locations in Vadinar. The sampling locations for noise are not only confined to commercial areas of DPA but also the residential areas of DPA.

The details of the noise monitoring stations are mentioned in **Table 13** and locations have been depicted in the **Map 8 and 9** as follow:

Table 13: Details of noise monitoring locations

Sr. No.	Location Code	Location Name	Latitude/ Longitude
1.	N-1	Oil Jetty 7	23.043527N 70.218456E
2.	N-2	West Gate No.1	23.006771N 70.217340E
3.	N-3	Canteen Area	23.003707N 70.221331E
4.	N-4	Main Gate	23.007980N 70.222525E
5.	N-5	Main Road	23.005194N 70.219944E
6.	N-6	Marin Bhavan	23.007618N 70.222087E
7.	N-7	Port & Custom Building	23.009033N 70.222047E
8.	N-8	Nirman Building	23.009642N 70.220623E
9.	N-9	ATM Building	23.009985N 70.221715E
10.	N-10	Wharf Area/ Jetty	22.997833N 70.223042E
11.	N-11	Near Main Gate	22.441544N 69.674495E
12.	N-12	Near Vadinar Jetty	22.441002N 69.673147E
13.	N-13	Port Colony Vadinar	22.399948N 69.716608E



Map 8: Locations for Noise Monitoring at Kandla



Map 9: Locations for Noise Monitoring at Vadinar

Methodology:

The intensity of sound energy in the environment is measured in a logarithmic scale and is expressed in a decibel (dB(A)) scale. The ordinary sound level meter measures the sound energy that reaches the microphone by converting it into electrical energy and then measures the magnitude in dB(A). Whereas, in a sophisticated type of sound level meter, an additional circuit (filters) is provided, which modifies the received signal in such a way that it replicates the sound signal as received by the human ear and the magnitude of sound level in this scale is denoted as dB(A). The sound levels are expressed in dB(A) scale for the purpose of comparison of noise levels, which is universally accepted. Noise levels were measured using an integrated sound level meter of the make Envirotech Sound Level Meter (Class-I) (model No. SLM-109). It has an indicating mode of Lp and Leq. Keeping the mode in Lp for few minutes and setting the corresponding range and the weighting network in “A” weighting set the sound level meter was run for one-hour time and Leq was measured at all locations.

Monitoring Frequency

Monitoring was carried out at each noise monitoring station for Leq. noise level (Day and Night), which was recorded for 24 hours continuously at a monthly frequency with the help of Sound/Noise Level Meter (Class-1). The details of the noise monitoring have been mentioned in **Table 14**.

Table 14: Details of the Noise Monitoring

Sr. No.	Parameters	Units	Reference Method	Instrument
1.	Leq (Day)	dB(A)	IS 9989: 2014	Noise Level Meter (Class-I) model No. SLM-109
2.	Leq (Night)	dB(A)		

Standard for Noise

Ministry of Environment & Forests (MoEF) has notified the noise standards vide the Gazette notification dated February 14, 2000 for different zones under the Environment Protection Act (1986). The day time noise levels have been monitored from 6.00 AM to 10.00 PM and night noise levels were measure from 10.00 PM to 6.00 AM at all the thirteen locations (10 at Kandla and 3 at Vadinar) monthly. The specified standards are as mentioned in **Table 15** as follows:

Table 15: Ambient Air Quality norms in respect of Noise⁽²⁾

Area Code	Category of Area	Noise dB(A) Leq	
		Daytime	Night time
A	Industrial Area	75	70
B	Commercial Area	65	55
C	Residential Area	55	45
D	Silence Zone	50	40

6.2 Result and Discussion

The details of the Noise monitoring conducted during the monitoring period April 2023 to April 2024 have been summarized in the **Table 16** as below:

Table 16: The Results of Ambient Noise Quality

Sr. No.	Station Code	Station Name	Category of Area	Standard	Day Time in dB(A)			Standard	Night Time in dB(A)		
					Max.	Min.	Avg.		Max.	Min.	Avg.
1	N-1	Oil Jetty 7	A	75	65.7	36.5	47.75	70	57.5	33	41.801
2	N-2	West Gate No.1	A	75	68.4	36.5	54.35	70	54.2	36.1	47.02
3	N-3	Canteen Area	B	65	66.2	38	52.61	55	52.1	33	43.46
4	N-4	Main Gate	A	75	61.4	35.3	50.69	70	50.8	36.1	43.33
5	N-5	Main Road	A	75	66.1	33.5	51.67	70	55.5	33.6	43.7
6	N-6	Marin Bhavan	B	65	62.3	38.9	52.52	55	52.3	31.9	43.23
7	N-7	Port & Custom Building	B	65	66.3	37.6	50.89	55	54.3	33.9	38.91
8	N-8	Nirman Building	B	65	60.8	40.9	51	55	58.9	35.2	43.02
9	N-9	ATM Building	B	65	65.1	35.1	49.7	55	53.4	34.1	39.25
10	N-10	Wharf Area/ Jetty	A	75	74.5	36.9	52.9	70	52.7	36	42.3
11	N-11	Near Main Gate	A	75	72.3	34	62.51	70	71.2	34.3	55.71
12	N-12	Near Vadinar Jetty	A	75	76.3	39.2	64.98	70	68.5	34.7	56.38
13	N-13	Port Colony Vadinar	C	55	77.5	37.7	50.05	45	65.9	36.2	49.5

6.3 Data Interpretation and Conclusion

- 1) **Kandla:** The noise level was compared with the standard limits specified in NAAQS by CPCB. During the Day Time, the average noise level at all 10 locations at Kandla ranged from **33.5 dB(A)** to **74.5 dB(A)** while, during Night Time the average Noise Level ranged from **31.9 dB(A)** to **58.9 dB(A)**, of which six locations out of ten locations, noise level were within the permissible limits for the industrial, commercial area and residential zone for Day time and night time. Other Four locations such as i.e., **N-3 (Canteen Area)**, **N-7 (Port & Custom Building)**, **N-8 (Nirman Building)** and **N-9 (ATM building)** which are Commercial areas, slightly exceed the standard limits prescribed by NAAQS by CPCB, in the monitoring period of **April to May 2023 and May to June 2023**.
- 2) **Vadinar:** The noise level was compared with the standard limits specified in NAAQS by CPCB. During the Day Time, the average noise level at all 3 locations at Vadinar ranged from **34 dB(A)** to **77.5 dB(A)** while, during Night Time the average Noise Level ranged from **34.3 dB(A)** to **71.2 dB(A)** at Vadinar, on location **N-11 (Near main gate)** noise level was within the permissible limits for the industrial zone for Day time and night time. On locations of Vadinar such as i.e., **N-12 (Near Vadinar jetty)**, which are considered as industrial area slightly exceed the standard limits prescribed by NAAQS by CPCB, in the monitoring period of **June to July 2023**. And on location **N-13 (Port Colony Vadinar)**, most frequently exceed the permissible limit during the day time as well as night time.

6.4 Remedial Measures

The noise levels detected at the locations of Kandla and Vadinar, are found within the prescribed norms. The noise can further be considerably reduced by adoption of low noise equipment or installation of sound insulation fences. Green belt of plants can be a good barrier. If noise exceeds the applicable norms, then the working hours may be altered as a possible means to mitigate the nuisances of construction activities.



CHAPTER 7: SOIL MONITORING

7.1 Soil Quality Monitoring:

The purpose of soil quality monitoring is to track changes in the features and characteristics of the soil, especially the chemical properties of soil occurring at specific time intervals under the influence of human activity. Soil quality assessment helps to determine the status of soil functions and environmental risks associated with various practices prevalent at the location.

As defined in scope by Deendayal Port Authority (DPA), Soil Quality Monitoring shall be carried out at Six locations, four at Kandla and two at Vadinar. The details of the soil monitoring locations within the Port area of DPA are mentioned in **Table 17**:

Table 17: Details of the Soil quality monitoring

Sr. No.	Location Code	Location Name	Latitude Longitude	
1.	Kandla	S-1	Oil Jetty 7	23.043527N 70.218456E
2.		S-2	IFFCO Plant	23.040962N 70.216570E
3.		S-3	Khori Creek	22.970382N 70.223057E
4.		S-4	Nakti Creek	23.033476N 70.158461E
5.	Vadinar	S-5	Near SPM	22.400026N 69.714308E
6.		S-6	Near Vadinar Jetty	22.440759N 69.675210E

Methodology

As per the defined scope by Deendayal Port Authority (DPA), the sampling and analysis of Soil quality has been carried out on monthly basis.

The samples of soil collected from the locations of Kandla and Vadinar and analyzed for the various physico-chemical parameter. Collection and analysis of these samples was carried out as per established standard methods and procedures. The samples were analyzed for selected parameters to get the present soil quality status and environmental risks associated with various practices prevalent at the location. GEMI has framed its own guidelines for collection of soil samples titled as '*Soil Sampling Manual*'. Soil samples were collected from 30 cm depth below the surface using scrapper, filled in polythene bags, labelled on-site with specific location code and name and sent to GEMI's laboratory, Gandhinagar for further detailed analysis. The samples collected from all locations are homogeneous representative of each location. The list of parameters to be monitored under the projects for the Soil Quality Monitoring been mentioned in **Table 18** as follows:

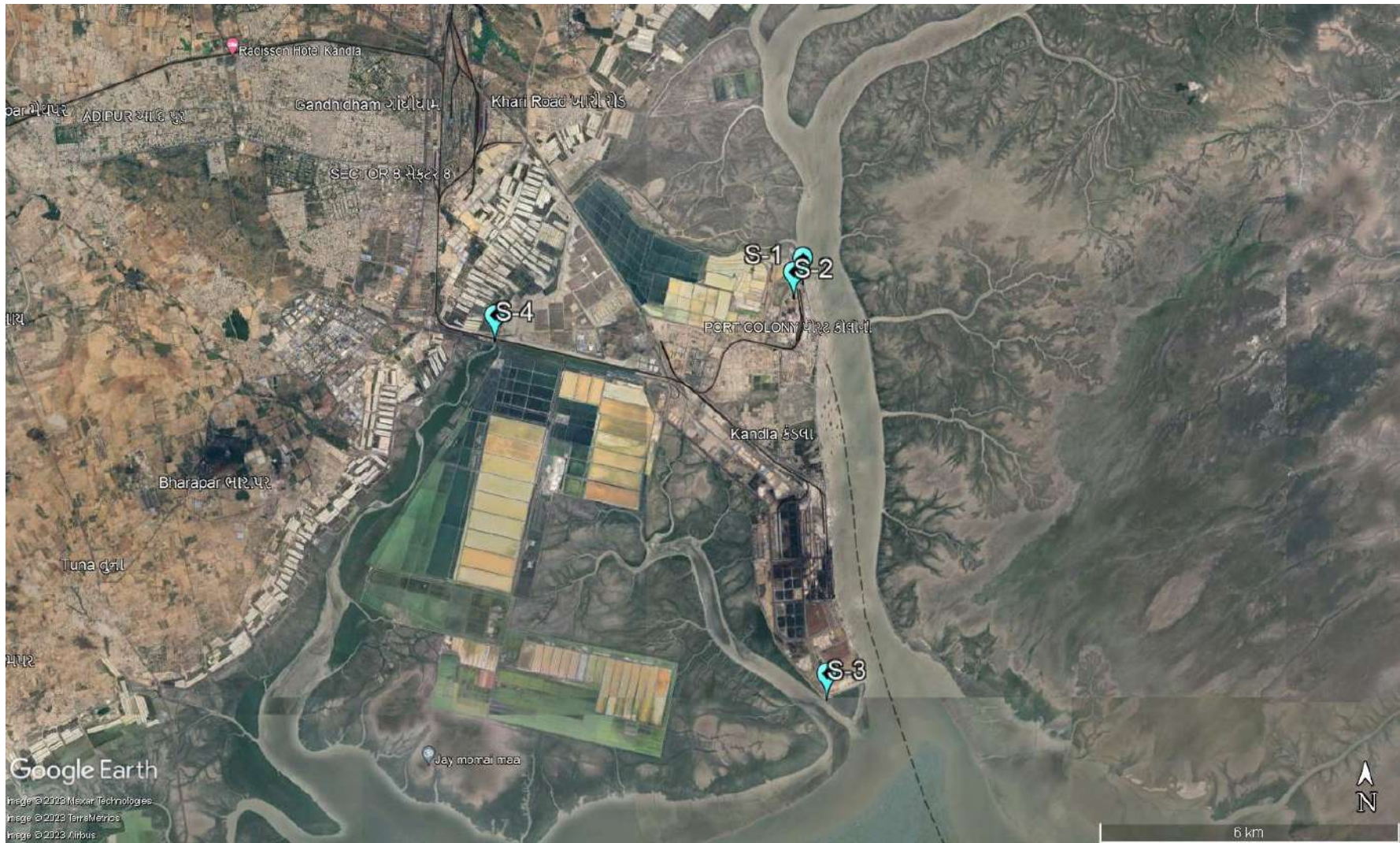
Monitoring Frequency

Monitoring is required to be carried out once a month for both the locations of Kandla and Vadinar. The monitoring was done from April 15th 2023, to April 15th, 2024

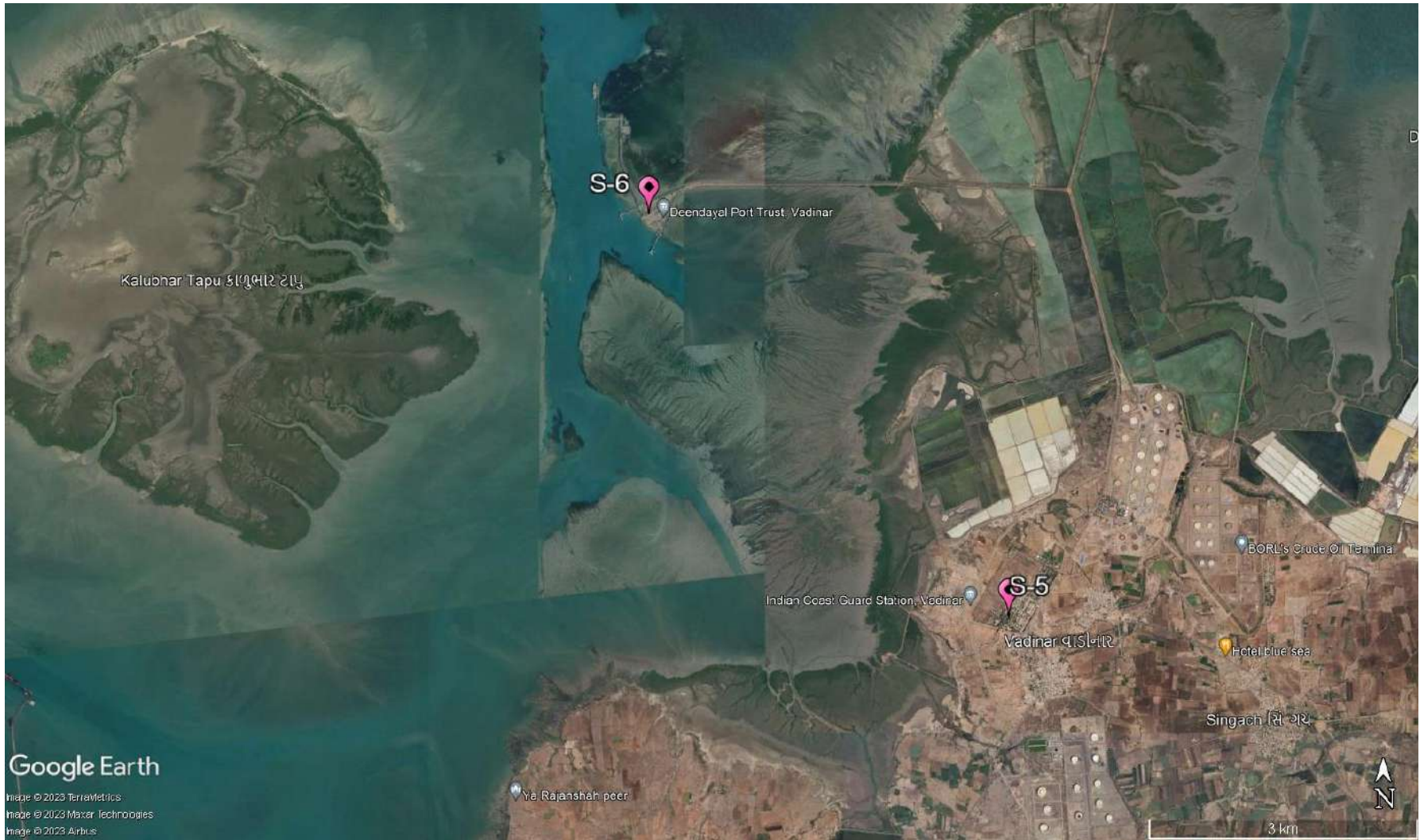
Table 18: Soil parameters

Sr. No.	Parameters	Units	Reference method	Instruments
1.	TOC	%	Methods Manual Soil Testing in India January, 2011, 09. Volumetric method (Walkley and Black, 1934)	Titration Apparatus
2.	Organic Carbon	%		
3.	Inorganic Phosphate	Kg/Hectare	Practical Manual Chemical Analysis of Soil and Plant Samples, ICAR-Indian Institute of Pulses Research 2017 Determination of Available Phosphorus in Soil	UV-Visible Spectrophotometer
4.	Texture	-	Methods Manual Soil Testing in India January 2011,01	Hydrometer
5.	pH	-	IS 2720 (Part 26): 1987	pH Meter
6.	Conductivity	µS/cm	IS 14767: 2000	Conductivity Meter
7.	Particle size distribution & Silt content	-	Methods Manual Soil Testing in India January 2011	Sieves Apparatus
8.	SAR	meq/L	Procedures for Soil Analysis, International Soil Reference and Information Centre, 6 th Edition 2002 13-5.5.3 Sodium Absorption Ratio (SAR), Soluble cations	Flame Photometer
9.	Water Holding Capacity	%	NCERT, Chapter 9, 2022-23 and Water Resources Department Laboratory Testing Procedure for Soil & Water Sample Analysis	Muffle Furnace
10.	Aluminium	mg/Kg	EPA Method 3051A	ICP-OES
11.	Chromium	mg/Kg		
12.	Nickel	mg/Kg		
13.	Copper	mg/Kg	Methods Manual Soil Testing in India January, 2011, 17a	
14.	Zinc	mg/Kg	Methods Manual Soil Testing in India January, 2011, 17a	
15.	Cadmium	mg/Kg	EPA Method 3051A	
16.	Lead	mg/Kg		
17.	Arsenic	mg/Kg		
18.	Mercury	mg/Kg		

The map depicting the locations of Soil Quality Monitoring to be monitored in Kandla and Vadinar have been mentioned in **Map 10 and 11** as follows:



Map 10: Soil Quality Monitoring Locations at Kandla



Map 11: Soil Quality Monitoring Locations at Vadinar

7.2 Result and Discussion

The analysis results of physical analysis of the soil samples collected during environmental monitoring period during 15th April 2023 to 15th April 2024 mentioned in **Table 19** are shown below:

Table 19: Soil Quality for the Monitoring period

Sr. No	Location Parameters		Kandla				Vadinar	
			S-1 (Oil Jetty 7)	S-2 (IFFCO Plant)	S-3 (Khori Creek)	S-4 (Nakti Creek)	S-5 (Near SPM)	S-6 (Near Vadinar Jetty)
1	pH	Max	9.53	8.8	8.88	9.48	8.69	9.36
		Min	7.3	6.48	6.52	7.86	7.19	8.16
		Avg.	8.24	8.20	7.96	8.52	8.14	8.55
2	Conductivity (μ S/cm)	Max	71500	36500	75700	17850	501	625
		Min	587	526	586	204	63	127
		Avg	26881.17	11442	20646.33	5470	177.13	281.54
3	Inorganic Phosphate (Kg/ha)	Max	13.32	619.89	20.31	15.87	5.64	8.67
		Min	0.39	0.43	1.24	0.32	0.35	0.26
		Avg	4.21	57.15	5.64	4.71	2.39	2.25
4	Organic Carbon (%)	Max	2.83	2.54	3.83	3.35	0.85	2.48
		Min	0.03	0.08	0.14	0.27	0.06	0.14
		Avg	0.91	0.79	1.06	0.92	0.33	0.59
5	Organic Matter (%)	Max	4.88	4.38	6.6	5.78	1.47	4.28
		Min	0.06	0.14	0.24	0.32	0.09	0.241
		Avg	1.57	1.36	1.82	1.48	0.57	1.01
6	SAR (meq/L)	Max	41.45	22.91	31.51	10.01	0.25	0.45
		Min	0.81	0.36	0.5	0.36	0.05	0.09
		Avg	13.24	6.56	11.71	2.57	0.10	0.17
7	Aluminium (mg/Kg)	Max	8643.04	9065.97	10298.7	9286.91	15921.7	14806.19
		Min	812.75	830.95	840.71	916.4	735.77	754.58
		Avg	2223.8	2322.3	2517.4	2470.4	2848.2	2762.2
8	Chromium (mg/Kg)	Max	92.23	90.7	86.18	87.07	106	91.88
		Min	28.213	28.91	31.57	24.7	71.68	60.93
		Avg	52.28	58.79	59.005	53.30	82.46	70.91
9	Nickel (mg/Kg)	Max	33.32	36.66	38.1	45.41	41.425	42.68
		Min	13.17	11.82	11.91	10.43	27.14	25.52
		Avg	19.17	19.22	22.72	21.72	33.29	32.353
10	Copper (mg/Kg)	Max	92.51	88.31	150.7	192.72	123.18	104.64
		Min	12.42	14.71	14.74	12.8	81.14	60.57
		Avg	49.94	61.10	84.93	56.708	103.06	82.37
11	Zinc (mg/Kg)	Max	210.35	1755.44	188.29	142.71	88.14	97.36
		Min	16.46	42.93	29.9	23.57	37.03	15.33
		Avg	73.75	283.57	99.49	81.77	62.53	49.70
12	Cadmium (mg/Kg)	Max	0.397	23.47	0.59	0	3	0
		Min	0.397	0.5	0.59	0	3	0
		Avg	0.397	6.608	0.59	0	3	0
13	Lead (mg/Kg)	Max	50.28	277.82	47.87	26.48	1.58	21.07
		Min	3.79	2.58	1.29	2.26	0.59	0.89
		Avg	12.09	32.75	15.59	8.88	1.08	6.66

Sr. No	Parameters	Location	Kandla				Vadinar	
			S-1 (Oil Jetty 7)	S-2 (IFFCO Plant)	S-3 (Khor Creek)	S-4 (Nakti Creek)	S-5 (Near SPM)	S-6 (Near Vadinar Jetty)
14	Arsenic (mg/Kg)	Max	4.87	8.4	5.28	6.62	0.4	5.05
		Min	0.1	0.29	0.88	0.3	0.099	0.59
		Avg	2.38	3.04	2.97	2.26	0.22	2.82
15	Mercury (mg/Kg)	Max	0	0	0	0	0	0
		Min	0	0	0	0	0	0
		Avg	0	0	0	0	0	0
16	Water Holding Capacity (%)	Max	54	77.92	61.99	75.84	60	66
		Min	35.8	34	23.74	15.9	39.85	44
		Avg	42.66	46.48	43.95	48.34	47.70	60.01
17	Sand (%)	Max	77.61	77.7	85.46	82.36	62.4	78.46
		Min	44.4	46.57	48.27	13.39	42.26	42.25
		Avg	59.26	65.74	62.96	65.03	51.61	60.59
18	Silt (%)	Max	53.28	47.28	41.25	57.98	49.27	53.27
		Min	9.77	9.28	9.93	9.28	12.24	12
		Avg	30.41	26.40	28.84	24.13	34.72	29.17
19	Clay (%)	Max	19.53	14.32	22.35	28.63	35.92	21.02
		Min	2.32	0.63	0.64	0.48	1.75	1.74
		Avg	10.29	7.86	8.19	10.83	13.66	10.23
20	Texture		Sandy Loam	Sandy Loam	Sandy Loam	Sandy Loam	Loam	Sandy Loam

7.3 Data Interpretation and Conclusion

Soil samples were collected from 6 locations (4 at Kandla and 2 at Vadinar) and further analysed for its physical & chemical characteristics. Each of the parameters have been given an interpretation based on the observations as follows:

1) Kandla:

- The value of pH ranges from **6.48** to **9.53**, with the highest at location **S-1 (Oil Jetty 7)** and the lowest at location **S-2 (IFFCO plant)**, while the average pH for Kandla was observed to be **8.23**. The pH in Kandla varies from **Slightly alkaline to strongly alkaline**
- At all monitoring locations, the value of **Electrical Conductivity** ranges from **204** to **75,700 $\mu\text{s}/\text{cm}$** , with the highest at location **S-3 (Khor Creek)** and the lowest at **S-4 (Nakti Creek)**. The average Electrical Conductivity is **16,109.87 $\mu\text{s}/\text{cm}$** .
- The concentration of inorganic phosphate varied from **0.32** to **619.89 kg/ha**, with an average of **17.93 kg/ha**. The highest concentration of inorganic phosphate was found at **S-2 (IFFCO plant)** and the lowest concentration was found at **S-4 (Nakti Creek)**. The availability of phosphorus in the soil solution is influenced by several factors, such as organic matter, clay content, pH, temperature, and more.

- The concentration of **Total Organic Carbon** ranges from **0.03% to 3.86%**, with an average TOC of **0.92%** detected. The highest concentration was found at **location S-3 (Khorī Creek)**, and the minimum concentration was found at **S-1 (Oil Jetty 7)**.
- The **Sodium Adsorption Ratio** ranges from **0.36 to 41.45** meq/L, with an average value of **8.25** meq/L at Kandla. The highest concentration of SAR is found at **S-1 (Oil Jetty 7)** and the lowest concentration at **S-4 (Nakti Creek)**.
- The **Water Holding Capacity (WHC)** in the soil samples of Kandla varies from **15.9% to 77.92%**, with an average of **45.36%**. The highest concentration of WHC was observed at **S-2 (IFFCO plant)** and the lowest concentration at **S-4 (Nakti Creek)**.
- The Soil Texture was observed as “**Sandy loam**” to “**loamy sand**” at all the monitoring locations in Kandla.

Heavy Metals

- During the sampling period, the concentration of **Aluminium** varied from **812.75 to 10,298.7** mg/kg. The average **Aluminium** concentration was observed to be **2,383.475** mg/kg at the Kandla monitoring station. The **highest concentration** was observed at **S-3 (Khorī Creek)**, and the **lowest concentration** was observed at **S-1 (Oil Jetty 7)**.
- The concentration of **Chromium** varied from **24.7 to 92.23** mg/kg, with an average value of **55.848** mg/kg observed at the Kandla monitoring station. The highest concentration was observed at **S-1 (Oil Jetty 7)**, and the lowest concentration was observed at **S-4 (Nakti Creek)**.
- The concentration of **Nickel** varied from **10.43 to 45.41** mg/kg at Kandla, with an average value of **20.71** mg/kg at the Kandla monitoring station. The highest concentration was observed at **S-4 (Nakti Creek)**, while the lowest concentration was also observed at **S-4 (Nakti Creek)**.
- The concentration of **Zinc** varied from **16.46 to 1755.4** mg/kg at Kandla, with an average value of **134.64** mg/kg at the Kandla monitoring station. The highest concentration was observed at **S-2 (IFFCO plant)**, which was the only spike observed during the entire monitoring period at Kandla. The lowest concentration was observed at **S-1 (Oil Jetty 7)**.
- The concentration of **Copper** varied from **12.42 to 192.72** mg/kg, with an average value of **13.667** mg/kg observed at the Kandla monitoring station. The highest concentration was observed at **S-4 (Nakti Creek)** and the lowest concentration was observed at **S-1 (Oil Jetty 7)**.
- The concentration of **Lead** varied from **1.29 to 277.82** mg/kg, with an average value of **17.33** mg/kg. The highest concentration was observed at **S-2 (IFFCO plant)**; this was the only spike observed during the entire monitoring period, while the lowest concentration was observed at **S-3 (Khorī creek)**.
- The concentration of **Arsenic** varied from **0.1 to 8.4** mg/kg, with an average value of **2.67** mg/kg. The highest concentration was observed at **S-1 (Oil Jetty 7)**, and the lowest concentration was observed at **S-3 (Khorī Creek)**.
- The concentration of **Cadmium** varied from **0 to 23.47** mg/kg, with an average value of **1.89** mg/kg. The highest concentration was observed at **S-2 (IFFCO plant)**. During the monitoring period, it was observed that cadmium was mostly found **Below**

Quantification Limit (BQL) at all locations, with only one spike observed at **S-2 (IFFCO plant)** throughout the entire monitoring period.

- During the monitoring period, it was observed that the concentration of **Mercury** was mostly found **below the quantification limit (BQL)** at all locations.

2) Vadinar:

- The value of **pH** ranges from **7.675** to **9.36**, with the highest at location **S-6 (Near Vadinar jetty)** and the lowest at **location S-5 (Near SPM)**, while the average pH for Vadinar was observed to be **8.34**. pH of Soil at Vadinar was found to be **moderately alkaline**.
- At all monitoring locations in Vadinar, the value of **Electrical Conductivity** ranges from **63** to **625** $\mu\text{s}/\text{cm}$, with the highest at **S-6 (Near Vadinar jetty)** and the lowest at **location S-5 (Near SPM)**. The average Electrical Conductivity is **229.33** $\mu\text{s}/\text{cm}$.
- The concentration of **inorganic phosphate** varied from **0.26** to **8.67** kg/ha, with an average of **2.32** kg/ha. The highest concentration of inorganic phosphate was found at **S-6 (Near Vadinar jetty)** and the lowest concentration was found at **location S-5 (Near SPM)**.
- The concentration of **Total Organic Carbon** ranges from **0.06%** to **2.48%**, with an average TOC of **0.46%** detected at Vadinar. The highest concentration was found at **S-6 (Near Vadinar jetty)**, and the minimum concentration was found at **S-5 (Near SPM)**.
- The **Sodium Adsorption Ratio** ranges from **0.05** to **0.45** meq/L, with an average value of **0.143** meq/L at Vadinar. The highest concentration of SAR is found at **6 (Near Vadinar jetty)** and the lowest concentration at **S-5 (Near SPM)**.
- The **Water Holding Capacity (WHC)** in the soil samples of Vadinar varies from **39.85%** to **66%**, with an average of **53.85%**. The highest concentration of WHC was observed at **S-6 (Near Vadinar jetty)** and the lowest concentration at **S-5 (Near SPM)**.
- The soil texture of Vadinar varies from “loam” to “slit loam”.

Heavy Metals

- During the sampling period, the concentration of **Aluminium** varied from **735.77** to **15921.72** mg/kg. The average **Aluminium** concentration was observed to be **2,805.2** mg/kg at the Vadinar monitoring station. The **highest concentration** was observed at **S-5 (Near SPM)**, and the **lowest concentration** was observed at **S-5 (Near SPM)** but during different months.
- The concentration of **Chromium** varied from **60.93** to **106** mg/kg, with an average value of **76.69** mg/kg observed at the Vadinar monitoring station. The highest concentration was observed at **S-5 (Near SPM)**, and the lowest concentration was observed at **S-6 (Near Vadinar jetty)**.
- The concentration of **Nickel** varied from **25.62** to **42.68** mg/kg, with an average value of **32.825** mg/kg at the Vadinar monitoring station. The highest concentration was observed at **S-6 (Near Vadinar jetty)**, and the lowest concentration was also observed at **S-6 (Near Vadinar jetty)** but during different months.

- The concentration of **Zinc** varied from **15.33** to **97.36** mg/kg, with an average value of **56.118** mg/kg at the Vadinar monitoring station. The highest concentration was observed at **S-6 (Near Vadinar jetty)**, and the lowest concentration was also observed at **S-6 (Near Vadinar jetty)** but during different months.
- The concentration of **Copper** varied from **60.57** to **123.18** mg/kg, with an average value of **92.71** mg/kg observed at the Vadinar monitoring station. The highest concentration was observed at **S-5 (Near SPM)** and the lowest concentration was observed at **S-6 (Near Vadinar jetty)**.
- The concentration of **Lead** varied from **0.59** to **21.07** mg/kg, with an average value of **3.875** mg/kg. The highest concentration was observed at **S-6 (Near Vadinar jetty)**; this was the only spike observed during the entire monitoring period at Kandla, while the lowest concentration was observed at **S-5 (Near SPM)**.
- The concentration of **Arsenic** varied from **0.099** to **0.59** mg/kg, with an average value of **5.05** mg/kg. The highest concentration was observed at **S-6 (Near Vadinar jetty)**, and the lowest concentration was observed at **S-5 (Near SPM)**.
- The concentration of **Cadmium** varied from **0** to **3** mg/kg, with an average value of **3** mg/kg. The highest concentration was observed at **S-5 (Near SPM)**. During the monitoring period, it was observed that cadmium was mostly found **Below Quantification Limit (BQL)** at all locations.
- During the monitoring period, it was observed that the concentration of **Mercury** was mostly found **below the quantification limit (BQL)** at all locations.



CHAPTER 8: DRINKING WATER MONITORING

8.1 Drinking Water Monitoring

It is necessary to check with the drinking water sources regularly so as to know whether water quality conforms to the prescribed standards for drinking. Monitoring the drinking water quality is essential to protect human health and the environment. With reference to the scope specified by DPA, a total of 20 locations (18 at Kandla and 2 at Vadinar) were monitored to assess the Drinking Water quality.

The details of the drinking water sampling stations have been mentioned in **Table 20** and the locations have been depicted through Google map in **Map 12 and 13**.

Table 20: Details of Drinking Water Sampling Locations

Sr. No.	Location Code	Location Name	Latitude/ Longitude
1.	DW-1	Oil Jetty 7	23.043527N 70.218456E
2.	DW-2	Port & Custom Building	23.009033N 70.222047E
3.	DW-3	North Gate	23.007938N 70.222411E
4.	DW-4	Workshop	23.009372N 70.222236E
5.	DW-5	Canteen Area	23.003707N 70.221331E
6.	DW-6	West Gate 1	23.006771N 70.217340E
7.	DW-7	Sewa Sadan -3	23.009779N 70.221838E
8.	DW-8	Nirman Building	23.009642N 70.220623E
9.	DW-9	Custom Building	23.018930N 70.214478E
10.	DW-10	Port Colony Kandla	23.019392N 70.212619E
11.	DW-11	Wharf Area/ Jetty	22.997833N 70.223042E
12.	DW-12	Hospital Kandla	23.018061N 70.212328E
13.	DW-13	A.O. Building	23.061914N 70.144861E
14.	DW-14	School Gopalpuri	23.083619N 70.132061E
15.	DW-15	Guest House	23.078830N 70.131008E
16.	DW-16	E- Type Quarter	23.083306N 70.132422E
17.	DW-17	F- Type Quarter	23.077347N 70.135731E
18.	DW-18	Hospital Gopalpuri	23.081850N 70.135347E
19.	DW-19	Near Vadinar Jetty	22.440759N 69.675210E
20.	DW-20	Near Port Colony	22.401619N 69.716822E



Map 12: Drinking Water Monitoring Locations at Kandla



Map 13: Drinking Water Monitoring Locations at Vadinar

Methodology

The water samples were collected from the finalized sampling locations and analyzed for physico-chemical and microbiological parameter, for which the analysis was carried out as per APHA, 23rd Edition and Indian Standard method in GEMI's NABL Accredited Laboratory, Gandhinagar. GEMI has followed the CPCB guideline as well as framed its own guidelines for the collection of water/wastewater samples, under the provision of Water (Preservation and Control of Pollution) Act 1974, titled as 'Sampling Protocol for Water & Wastewater'; approved by the Government of Gujarat vide letter no. ENV-102013-299-E dated 24-04-2014. The samples under the study were collected and preserved as per the said Protocol. The parameters finalized to assess the drinking water quality have been mentioned in **Table 21** as follows:

Table 21: List of parameters for Drinking Water Quality monitoring⁽³⁾

Sr. No.	Parameters	Units	Reference method	Instrument
1.	pH	-	APHA, 23 rd Edition (Section-4500-H ⁺ B):2017	pH Meter
2.	Colour	Hazen	APHA, 23 rd Edition, 2120 B:2017	Color Comparator
3.	EC	μS/cm	APHA, 23 rd Edition (Section-2510 B):2017	Conductivity Meter
4.	Turbidity	NTU	APHA, 23 rd Edition (Section -2130 B):2017	Nephlo Turbidity Meter
5.	TDS	mg/L	APHA, 23 rd Edition (Section-2540 C):2017	Vaccum Pump with filtration assembly and Oven
6.	TSS	mg/L	APHA, 23 rd Edition, 2540 D: 2017	
7.	Chloride	mg/L	APHA, 23 rd Edition (Section-4500-Cl-B):2017	Titration Apparatus
8.	Total Hardness	mg/L	APHA, 23 rd Edition (Section-2340 C):2017	
9.	Ca Hardness	mg/L	APHA, 23 rd Edition (Section-3500-Ca B):2017	
10.	Mg Hardness	mg/L	APHA, 23 rd Edition (Section-3500-Mg B):2017	
11.	Free Residual Chlorine	mg/L	APHA 23 rd Edition, 4500	UV- Visible Spectrophotometer
12.	Fluoride	mg/L	APHA, 23 rd Edition (Section-4500-F-D):2017	
13.	Sulphate	mg/L	APHA, 23 rd Edition (Section 4500-SO4-2-E):2017	
14.	Sodium	mg/L	APHA, 23 rd Edition (Section-3500-Na-B):2017	Flame Photometer
15.	Potassium	mg/L	APHA,23 rd Edition, 3500 K-B: 2017	
16.	Salinity	mg/L	APHA, 23 rd Edition (section 2520 B, E.C. Method)	Salinity /TDS Meter
17.	Nitrate	mg/L	APHA, 23 rd Edition, 4500 NO3- B: 2017	UV- Visible Spectrophotometer
18.	Nitrite	mg/L	APHA, 23 rd Edition, 4500 NO2-B: 2017	
19.	Hexavalent Chromium	mg/L	APHA, 23 rd Edition, 3500 Cr B: 2017	
20.	Manganese	mg/L	APHA,23 rd Edition, ICP Method 3120 B: 2017	ICP-OES



Sr. No.	Parameters	Units	Reference method	Instrument
21.	Mercury	mg/L	EPA 200.7	
22.	Lead	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
23.	Cadmium	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
24.	Iron	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
25.	Total Chromium	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
26.	Copper	mg/L	APHA,23 rd Edition, ICP Method 3120 B: 2017	ICP-OES
27.	Zinc	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
28.	Arsenic	mg/L	APHA ICP 23 rd Edition (Section-3120 B):2017	
29.	Total Coliforms	MPN/100ml	IS 15185: 2016	LAF/ Incubator

Monitoring Frequency

Monitoring is required to be carried out once a month for both the locations of Kandla and Vadinar. Sample Collected from this location during the monitoring period 15th April 2023 to 15th April 2024.



8.2 Result and Discussion

The drinking water quality of the locations at Kandla and Vadinar and its comparison with the to the stipulated standard (Drinking Water Specifications i.e., IS: 10500:2012) ⁽⁴⁾ have been summarized in **Table 22A, 22B, 22C** as follows:

Table 22A: Drinking Water Quality for the Monitoring period

Parameters	Standard values as per IS-		DW-1 (Oil Jetty 7)			DW-2 (Port & Custom Building)			DW-3 (North Gate)			DW-4 (Workshop)			DW-5 (Canteen Area)			DW-6 (West Gate 1)			DW-7 (Sewa Sadan -3)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
pH	6.5-8.5		7.9	6.6	7.4	8.4	6.8	7.3	8.0	6.8	7.3	8.1	7.1	7.4	8.2	7.3	7.7	8.4	7.2	7.7	8.2	7.2	7.5
Colour (Hazen)	5	15	5.0	1.0	1.7	5.0	1.0	1.3	5.0	1.0	1.3	5.0	1.0	1.3	5.0	1.0	3.3	5.0	1.0	1.7	5.0	1.0	1.3
EC (µS/ cm)			370	19.4	195.6	600.	36.0	153.8	1653	27.0	259.7	401	12.8	85.6	2200	42.0	1056	1470	28.0	336.3	150	22	57.8
Salinity (PSU)			1.0	0.0	0.2	0.3	0.0	0.1	0.8	0.0	0.1	0.2	0.0	0.0	1.1	0.0	0.5	0.7	0.0	0.2	0.1	0	0.0
Turbidity (NTU)	1	5	1.2	1.1	1.1	2.0	1.5	1.8	1.9	0.7	1.2	3.7	0.9	2.3	3.1	0.9	1.9	1.5	1.0	1.2	5.9	1.1	3.5
Chloride (mg/L)	250	1000	81	5.8	41.6	92	7.5	34.1	354.9	8.0	56.9	110	3	22.9	437.4	10.3	192.0	329.9	9.0	78	42.5	6.5	15.7
Total Hardness (mg/L)	200	600	42	3	13.3	148	3	24.8	320	2.0	33.4	20.0	2	7.5	310	10	181	230	5.0	53.2	10	2	4.1
Ca Hardness (mg/L)			27	2	6.3	92	2	13.9	200	1.0	20.3	8.0	1	3.3	210.0	5	103.9	120.0	2.5	28.9	5.0	1	2.2
Mg Hardness (mg/L)			15	1	6.8	56	1	10.1	120	1.0	13.1	12	1	3.9	120.0	5	76.6	110.0	2.0	24.4	5.0	1	2
Free Residual Chlorine (mg/L)	0.2	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TDS (mg/L)	500	2000	184	10	101.7	306	20	81.8	840	14	132.7	204	8.0	44.7	928	22	452.4	752	20.0	171.6	78	14	30.8
TSS (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	2	2	2	0	0	0	0	0	0
Fluoride (mg/L)	1	1.5	0.4	0.4	0.4	0.5	0.4	0.5	0.7	0.3	0.4	0.0	0.0	0.0	0.9	0.3	0.5	0.9	0.7	0.8	0.4	0.4	0.4
Sulphate (mg/L)	200	400	15.7	15.7	15.7	35.7	35.7	35.7	73.9	73.9	73.9	0.0	0.0	0.0	113.3	2.2	64.0	97.3	2	55.3	0	0	0



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Parameters	Standard values as per IS-		DW-1 (Oil Jetty 7)			DW-2 (Port & Custom Building)			DW-3 (North Gate)			DW-4 (Workshop)			DW-5 (Canteen Area)			DW-6 (West Gate 1)			DW-7 (Sewa Sadan -3)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Nitrate (mg/L)	45		26	3.7	12.5	4.2	0.5	1.8	7.5	1.3	4.6	2.4	2.4	2.4	8.8	3.4	5.8	5.7	1.3	2.8	2.1	2.1	2.1
Nitrite (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	0.1	0.1	0.1	0.2	0.2	0.2	0	0	0
Sodium (mg/L)			86	5	34.5	38.5	7	21.2	178.6	9.7	38.0	42.6	5.7	18.0	319.6	12.0	118.4	197.5	8.8	44.1	15.1	5.5	9.6
Potassium (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	5.8	5.8	5.8	0	0	0	0	0	0
Hexavalent Chromium (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Odour (TON)	Agreeable			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Arsenic (mg/L)	0.01	0.05	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Cadmium (mg/L)	0.003		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Copper (mg/L)	0.05	1.5	17.3	0	5.8	8.4	0.0	2.8	6.2	0.0	3.1	11.1	0.0	3.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0
Iron (mg/L)	0.3		0.6	0	0.3	0.2	0.2	0.2	0.2	0.0	0.1	0.2	0.2	0.2	0.2	0.0	0.1	0.2	0.0	0.1	0.1	0.1	0.1
Lead (mg/L)	0.01		3.1	0	0.8	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Manganese (mg/L)	0.1	0.3	0.1	0	0.1	0	0	0	0.5	0.5	0.5	0.1	0.1	0.1	0	0	0	0.5	0	0.2	0	0	0
Mercury (mg/L)	0.001		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Chromium (mg/L)	0.05		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Zinc (mg/L)	5	15	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Coliform* (MPN/ 100ml)	Shall not be detected		630.0	5.0	118.0	12500.0	5.0	1629.3	250.0	10.0	100.7	50.0	5.0	24.0	144500	5.0	17137	4350	5.0	1407	23500	2.0	3963.3



Table 22B: Drinking Water Quality for the Monitoring period

Parameters	Standard values as per IS		DW-8 (Nirman Building)			DW-9 (Custom Building)			DW-10 (Port Colony Kandla)			DW-11 (Wharf Area/ Jetty)			DW-12 (Hospital Kandla)			DW-13 (A.O. Building)			DW-14 (School Gopalpuri)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
pH	6.5-8.5		8	7	7.5	8	6.2	7.3	7.9	6.82	7.31	8.3	6.85	7.71	7.75	6.62	7.224	8.5	7.2	7.61	8.2	7.08	7.56
Colour (Hazen)	5	15	5.0	1.0	2.3	5.0	1.0	2.0	5.0	1	2	10	1	3.083	5	1	1.67	5	1	1.33	10	1	3.28
EC (µS/ cm)			2000	40.0	403.8	2900.0	48.0	492.9	3100	105.4	554.9	2460	55	980.1	269	47	141.2	1412	23.2	187.2	1467	43.3	412.15
Salinity (PSU)			1.0	0.0	0.2	1.5	0.0	0.2	1.6	0.05	0.283	1.2	0.02	0.42	0.13	0.03	0.072	0.71	0.02	0.151	0.73	0.03	0.22
Turbidity (NTU)	1	5	3.6	1.1	1.8	4.7	1.0	2.8	2.2	0.95	1.575	3.79	1	2.09	2	1.02	1.57	9.9	0.9	3.67	13.9	0.5	5.48
Chloride (mg/L)	250	1000	499.9	10.0	93.1	689.8	12.5	108.7	504.8	21.99	75.52	404.8	13.54	173.9	67.98	12.5	31.79	307.4	7.5	44.28	332.4	11.5	93.83
Total Hardness (mg/L)	200	600	280.0	4.0	61.8	480	6.0	80.2	340.0	3	62.83	320	15	176.4	30	3	17.84	240	1.5	70.3	270	2	82.64
Ca Hardness (mg/L)			140.0	2.0	31.8	240	3.0	38.7	190.0	2	33.5	170	5	91.30	17	2	9.67	120	1	31.12	140	1.5	42.96
Mg Hardness (mg/L)			140.0	2.0	30.1	190	3.0	37.5	150.0	1	29.32	150	10	84.76	14	1	8.167	120	0.5	33.15	130	2	43.6
Free Residual Chlorine (mg/L)	0.2	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TDS (mg/L)	500	2000	1012	22.0	205.2	1522	24.0	255.8	1064	54	165.4	872	29	403.8	138	24	73.17	718	14	101.9	742	22	218
TSS (mg/L)			2.0	2.0	2.0	12.0	2.0	7.0	2.0	2	2	2	2	2	0	0	0	0	0	0	12	8	10
Fluoride (mg/L)	1	1.5	0.0	0.0	0.0	1.5	0.6	1.1	0.5	0.416	0.433	1.06	0.367	0.57	1.108	1.108	1.108	0	0	0	0.35	0.15	0.25
Sulphate (mg/L)	200	400	100.8	45.5	73.2	142.0	41.5	80.0	115.6	3.17	59.39	134.7	1.97	59.51	0	0	0	108.7	108.77	108.7	113.4	11.55	56.304
Nitrate (mg/L)	45		4.5	1.1	2.6	5.6	2.4	3.8	7.5	1.04	3.68	8.49	3.78	5.929	2.023	1.42	1.752	3.392	1.524	2.585	4.48	1.382	2.38



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Parameters	Standard values as per IS		DW-8 (Nirman Building)			DW-9 (Custom Building)			DW-10 (Port Colony Kandla)			DW-11 (Wharf Area/Jetty)			DW-12 (Hospital Kandla)			DW-13 (A.O. Building)			DW-14 (School Gopalpuri)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Nitrite (mg/L)			0.0	0.0	0.0	0.0	0.0	0.0	0.0	0	0	0.201	0.11	0.147	0	0	0	0	0	0	0	0	0
Sodium (mg/L)			109.5	9.2	39.4	396.2	8.0	75.4	105.8	11.98	37.65	356.5	12.8	106.5	31.35	11.59	20.22	83.91	8.66	21.44	173.5	6.24	46.666
Potassium (mg/L)			0	0	0	13.6	13.6	13.6	7.0	2.6	4.8	0	0	0	0	0	0	0	0	0	0	0	0
Hexavalent Chromium (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Odour (TON)	Agreeable			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Arsenic (mg/L)	0.01	0.05	0	0	0	0	0	0	0	0.007	0.007	0.005	0.0039	0.004	0	0	0	0	0	0	0.015	0.015	0.015
Cadmium (mg/L)	0.003		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.005	0.005	0.005	0.006	0.006	0.006
Copper (mg/L)	0.05	1.5	6.8	0	3.4	0	0	0	10.2	0.005	2.049	0	0	0	9.257	0.005	3.57	0.008	0.0079	0.008	0	0	0
Iron (mg/L)	0.3		0.1	0.1	0.1	0	0	0	0.3	0.0001	0.16	0.17	0.0001	0.092	0	0	0	0.13	0.13	0.13	0.0001	0.0001	0.0001
Lead (mg/L)	0.01		0.2	0	0.1	0	0	0	0	0.0033	0.003	0.004	0.0038	0.004	0.0028	0.003	0.003	0.002	0.002	0.002	4.27	4.27	4.27
Manganese (mg/L)	0.1	0.3	0.2	0.2	0.2	0	0	0	0	0	0	0	0	0	0	0	0	0.05	0.05	0.05	0	0	0
Mercury (mg/L)	0.001		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Chromium (mg/L)	0.05		0	0	0	0	0	0	0	0	0	0	0	0	0.0122	0.012	0.012	0.006	0.006	0.006	0	0	0
Zinc (mg/L)	5	15	0	0	0	0.6	0.6	0.6	0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Coliform* (MPN/ 100ml)	Shall not be detected		240.0	2.0	114.7	12050	4.0	1826	37080	35	5374	25550	5	3329	140	4	47.2	685	20	166.7	4900	15	636.4



Table 22C: Drinking Water Quality for the Monitoring period

Parameters	Standard values as per IS		DW-15 (Guest House)			DW-16 (E- Type Quarter)			DW-17 (F- Type Quarter)			DW-18 (Hospital Gopalpuri)			DW-19 (Near Vadinar Jetty)			DW-20 (Near Port Colony)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
pH	6.5-8.5		7.99	6.87	7.35	7.68	6.93	7.28	8.19	6.78	7.46	8.27	7.12	7.6	8.38	7.21	7.685	8.07	7.05	7.435
Colour (Hazen)	5	15	5	1	1.67	5	1	1.67	5	1	1.67	10	1	3.5	5	1	2.333	20	1	6
EC (µS/ cm)			264	34.3	120.22	746	17.79	116.84	1337	15.93	298.6	7930	30.2	1037	537	30	199.7	1736	88.4	427.7
Salinity (PSU)			0.7	0.02	0.113	0.38	0.02	0.06	0.67	0.02	0.16	4.39	0.02	0.55	0.26	0.02	0.100	0.87	0.05	0.235
Turbidity (NTU)	1	5	2.29	0.63	1.27	2.8	0.52	1.50	1.97	1.1	1.66	3.98	0.7	2.03	1.5	1.2	1.35	5.3	0.7	3.25
Chloride (mg/L)	250	1000	60.98	10.5	26.98	124.96	4	24.58	287.41	4	61.99	163.9	9	75.28	66.98	9	27.20	407.37	13	73.15
Total Hardness (mg/L)	200	600	20	2	11.97	180	1.5	22.86	230	2	52.6	195	4	96.25	160	2	44.58	240	20	88.5
Ca Hardness (mg/L)			10	1.5	6.25	80	1	10.77	120	1	28.5	102	2	49.43	80	1.5	21.54	140	10	44.08
Mg Hardness (mg/L)			12.5	1	6.136	100	0.5	13.25	110	1	24.1	100	1	46.79	80	1	25.09	100	8	44.41
Free Residual Chlorine (mg/L)	0.2	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TDS (mg/L)	500	2000	138	18	62.75	382	10	60.5	682	8	157.5	448	16	198.8	272	15	100.9	882	46	218.5
TSS (mg/L)			0	0	0	0	0	0	0	0	0	2	2	2	2	2	2	12	4	8
Fluoride (mg/L)	1	1.5	0.34	0.34	0.34	0	0	0	0.5	0.37	0.43	0.51	0.38	0.44	0.35	0.35	0.35	1.06	1.06	1.06
Sulphate (mg/L)	200	400	10.62	10.3	10.46	34.35	34.35	34.35	104.64	8.37	41.20	59.94	1.81	40.82	42.2	13.07	31.87	102.92	25.4	48.22
Nitrate (mg/L)	45		5.63	1.12	2.53	1.97	1.97	1.97	6.06	1.19	3.20	16.51	1.17	5.1	15.79	1.82	5.55	18.54	1.06	6.45
Nitrite (mg/L)			0	0	0	0	0	0	0	0	0	0.20	0.11	0.16	0	0	0	1.89	1.89	1.89



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Parameters	Standard values as per IS		DW-15 (Guest House)			DW-16 (E- Type Quarter)			DW-17 (F- Type Quarter)			DW-18 (Hospital Gopalpuri)			DW-19 (Near Vadinar Jetty)			DW-20 (Near Port Colony)		
	A	P	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Sodium (mg/L)			40.46	14.3	19.38	74.46	7.06	24.85	82.61	5.75	35.30	185.2	7.08	55.81	58.37	6.08	20.49	204.04	7.18	46.23
Potassium (mg/L)			0	0	0	0	0	0	0	0	0	3.2	3.2	3.2	0	0	0	5.85	5.85	5.85
Hexavalent Chromium (mg/L)			0	0	0	0	0	0	0	0	0	0	0	0	0.041	0.041	0.041	0.01	0.01	0.01
Odour (TON)	Agreeable			1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Arsenic (mg/L)	0.01	0.05	0.007	0.007	0.007	0	0	0	0.008	0.008	0.008	0.015	0.01	0.012	0.08	0.08	0.08	0	0	0
Cadmium (mg/L)	0.003		0.007	0.007	0.007	0.006	0.006	0.006	0.007	0.007	0.007	0.008	0.008	0.008	0	0	0	0	0	0
Copper (mg/L)	0.05	1.5	7.24	0.006	2.42	0	0	0	0.012	0.012	0.012	7.3	0.006	3.65	16.25	0.006	7.99	15.403	0.01	3.09
Iron (mg/L)	0.3		0.25	0.0002	0.13	0	0	0	0.52	0.0001	0.213	0.11	0.0003	0.055	1.47	1.47	1.47	0	0	0
Lead (mg/L)	0.01		2.21	0.002	1.10	0	0	0	0	0	0	0	0	0	10.53	0.003	5.26	0.002	0.002	0.002
Manganese (mg/L)	0.1	0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0.13	0	0.08
Mercury (mg/L)	0.001		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Chromium (mg/L)	0.05		0	0	0	0	0	0	0	0	0	0.006	0.006	0.006	0	0	0	0	0	0
Zinc (mg/L)	5	15	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Total Coliform* (MPN/100ml)	Shall not be detected		200	5	57.75	7650	5	1669	57000	9	6635	310	5	131	2850	120	1485	130000	10	16647

A: Acceptable, P:Permissible, BQL: Below Quantification limit Turbidity (QL=0.5 NTU), Free Residual Chlorine (QL=2 mg/L), Total Suspended Solids (QL=2 mg/L), Fluoride (QL=0.3 mg/L), Sulphate (QL=10 mg/L), Nitrate as NO₃ (QL=1 mg/L), Nitrite as NO₂ (QL=0.1mg/L), Sodium as Na (QL=5mg/L), Potassium as K (QL=5mg/L), Hexavalent Chromium (QL=0.01 mg/L), Arsenic (QL=0.005 mg/L), Cadmium (QL=0.002 mg/L), Copper (QL=0.005 mg/L), Iron (QL=0.1mg/L), Lead (QL=0.002 mg/L), Manganese (QL=0.04 mg/L), Mercury (QL=0.0005 mg/L), Total Chromium (QL=0.005 mg/L), Zinc (QL=0.5 mg/L), Total Coliforms (QL=1 MPN/ 100ml)

Note: For Total Coliform, one MPN is equivalent to one CFU. The use of either method; MPN or CFU for the detection of bacteria are considered valid measurements for bacteria limits.

8.3 Data Interpretation and Conclusion

Drinking water samples were taken from 20 locations (18 at Kandla and 2 at Vadinar), and their physical and chemical properties were analyzed. The analysis's results were compared with standard values as prescribed in IS 10500:2012 Drinking Water Specification.

Physico-Chemical Parameters:

- **pH:** The pH values of drinking water samples in Kandla were reported to be in the range of **6.24 to 8.5**, with an average pH of **7.5**. In Vadinar, its values ranged from **7.05 to 8.38**, with an average pH of **7.36**. Notably, the pH levels at both project sites fall within the acceptable range of 6.5 to 8.5, as specified under IS:10500:2012.
- **Colour:** The colour varies from 1 to 10 at the monitoring locations in Kandla. Locations DW-11, DW-14 and DW-10 showed the value of 10 Hazen at Kandla. At Vadinar, the color was observed within the range of 1 to 20 Hazen. the Colour levels at both project sites fall within the acceptable range of 1 to 15, as specified under IS:10500:2012, except of one location DW-20 within the monitoring period of April to May 2023
- **Electrical Conductivity (EC):** It is a measure of the ability of a solution to conduct electric current, and it is often used as an indicator of the concentration of dissolved solids in water. During the monitoring period, the EC values for samples collected in Kandla were observed to range from **12.83 to 7930 $\mu\text{S}/\text{cm}$** , with an average value of **708.65 $\mu\text{S}/\text{cm}$** . In Vadinar, the EC values showed variation from **30 to 1736 $\mu\text{S}/\text{cm}$** , with an average value of **503.14 $\mu\text{S}/\text{cm}$** . It's important to regularly monitor EC levels in drinking water as it can provide valuable information about water quality and presence of dissolved substances.
- **Salinity:** Salinity at Kandla varies from **0.02 to 4.39 PSU** with an average of **0.396 PSU**, while at Vadinar, salinity was observed within the range of **0.02 to 0.87 PSU**.
- **Turbidity:** The Turbidity values of drinking water samples in Kandla were reported to be in the range of **0.5 to 13.9 NTU**, with an average of **2.32**. In Vadinar, its values ranged from **0 to 5.3**, with an average **2.21**. Notably, the Turbidity levels at both project sites fall within the acceptable range of 1 to 5 NTU, as specified under IS:10500:2012, except DW-7, in the monitoring period of July to August 2023, DW-13 in the monitoring period of May to June 2023 and DW-14 in the monitoring period of September to October and October to November 2023. On all this location most of the time Turbidity observed Below Quantification Limit
- **Chlorides:** The chloride concentrations in Kandla varied from **3 to 689.78 mg/L**, with an average value of **116.85 mg/L**. At Vadinar the chloride concentration was observed within the range of **9 mg/L to 407.37 mg/L**, with an average value of **99.45 mg/L**. Thus, the chloride levels at both project sites fall within the Permissible limit of 1000 mg/L, as specified under IS:10500:2012.
- **Total Hardness (TH):** The concentration of Total Hardness varies from **1.5 to 480 mg/L**, with an average concentration of **88.68 mg/L**. While at Vadinar, the observed values were within range of **2 to 240 mg/L**. at both study areas Total Hardness found

to be within the Permissible limit norm of 600 mg/L as specified by IS:10500:2012 and is not harmful for local inhabitants.

- **Total Dissolved Solids (TDS):** Monitoring TDS is crucial because it provides an indication of overall quality of the water. During the monitoring period, the TDS concentrations in Kandla were observed to vary in a wide range i.e., between 8 to **1522** mg/L, with an average concentration of **264.4** mg/L. which is within the permissible limit. while in Vadinar, it ranged from 6 to **882** mg/L, with an average of **255.75** mg/L. It is important to note that the TDS concentrations in both Kandla and Vadinar fall well within the Permissible limit of 2000 mg/L.
- **Fluoride:** The concentration Fluoride varies from 0 to **1.477** mg/L, with an average concentration of **0.44** mg/L. While at Vadinar Fluoride concentration was varies within range of 0 to **1.06** mg/L, with an average concentration of **0.708** mg/L. The Fluoride concentration was found to be **BQL** in majority of the monitoring location at Kandla and Vadinar. at both study areas Fluoride found to be within the Permissible limit norm of 1.5 mg/L as specified by IS:10500:2012
- **Sulphate:** The concentration Sulphate varies from 0 to **141.99** mg/L, with an average concentration of **45.67** mg/L. While at Vadinar Sulphate concentration was varies within range of **13.07** to **102.92** mg/L, with an average concentration of **43.94** mg/L. During monitoring period in Kandla and Vadinar, the sulphate concentrations were found to be within the acceptable limits i.e., 200 mg/L as per the specified norms.
- **Nitrate:** The concentration Nitrate varies from 0 to **25.96** mg/L, with an average concentration of **4.08** mg/L. While at Vadinar Nitrate concentration was varies within range of 0 to **18.54** mg/L, with an average concentration of **8.20** mg/L. The Nitrate concentration was found to be **BQL** in majority of the monitoring location at Kandla and Vadinar. at both study areas Nitrate found to be within the Acceptable limit norm of 45 mg/L as specified by IS: 10500:2012.
- **Nitrite:** The concentration Nitrite varies from 0 to **0.2** mg/L. While at Vadinar Nitrite concentration was varies within range of 0 to **1.89** mg/L, with an average concentration of **0.945** mg/L. The Nitrite concentration was found to be **BQL** in majority of the monitoring location at Kandla and Vadinar.
- **Sodium:** During the monitoring period, at Kandla variation in the concentration of Sodium was observed to be in the range of **5.01** to **396.2** mg/L, with the average concentration of **63.71** mg/L. While at Vadinar, the concentration recorded between **6.08** to **204.4** mg/L, with the average concentration of **57.067** mg/L.
- **Odour:** Odour values recorded 1 TON at all monitoring locations of Kandla and Vadinar.

Metals:

- **Arsenic:** The Arsenic concentrations in Kandla varied from 0 to **0.042** mg/L. At Vadinar the Arsenic concentration was observed within the range of 0 mg/L to **0.08** mg/L. Thus, the Arsenic levels at both project sites fall within the Permissible limit of 0.05 mg/L, as specified under IS:10500:2012, except on one location at Vadinar DW-19 where Arsenic Concentration found 0.08 mg/L in the monitoring period of November to December 2023. In Kandla and Vadinar, the Arsenic concentrations were recorded

BQL for majority of the locations except the locations DW-2, DW-12, and DW-18 in Kandla and DW-20 In Vadinar.

- **Copper:** The Copper concentrations in Kandla varied from **0 to 17.3 mg/L**. At Vadinar the Copper concentration was observed within the range of **0 mg/L to 16.25 mg/L**. Thus, the Copper levels at both project sites fall within the Permissible limit of 1.5 mg/L, as specified under IS:10500:2012, except for locations DW-1, DW-2, DW-4, DW-8, DW-10, DW-12, DW-15, DW-18 in Kandla and on both Locations DW-19 and DW-20 of Vadinar for some samples taken during whole monitoring period. The Copper concentrations were recorded BQL for majority of the locations in Kandla and Vadinar.
- **Iron:** The Iron concentrations in Kandla varied from **0 to 0.64 mg/L**, with an average concentration of **0.10 mg/L**. At Vadinar the Iron concentration was observed within the range of **0 mg/L to 1.478 mg/L**. Thus, the Iron levels at both project sites fall within the Acceptable limit of 0.3 mg/L, as specified under IS:10500:2012, except for locations DW-1, DW-10, and DW-17 in Kandla and on Location DW-19 of Vadinar for some samples taken during the whole monitoring period. The Iron concentrations were recorded by BQL for the majority of the locations in Kandla and Vadinar.
- **Lead:** The Lead concentrations in Kandla varied from **0 to 4.279 mg/L**, with an average concentration of **0.37 mg/L**. While at Vadinar the Lead concentration was observed within the range of **0 mg/L to 10.53 mg/L**, with an average concentration of **2.6344**. Thus, the Lead levels at both project sites fall within the Acceptable limit of 0.01 mg/L, as specified under IS:10500:2012, except for locations DW-1, DW-8, DW-14 and DW-15 in Kandla and on Location DW-19 of Vadinar for some samples taken during the whole monitoring period. The Lead concentrations were recorded in BQL for the majority of the locations in Kandla and Vadinar.
- **Manganese:** The Manganese concentrations in Kandla varied from **0 to 0.51 mg/L**, with an average concentration of **0.1 mg/L**. While at Vadinar, the Manganese concentration was observed within the range of **0 mg/L to 0.13 mg/L**. Thus, the Manganese levels at both project sites fall within the Acceptable limit of 0.3 mg/L, as specified under IS:10500:2012, except for locations DW-3, and DW-6 in Kandla and on Location DW-20 of Vadinar for some samples taken during the whole monitoring period. The Manganese concentrations were recorded BQL for the majority of the locations in Kandla and Vadinar.
- The concentrations of parameters such as **Free Residual Chlorine, Total Suspended Solid, Potassium Hexavalent Chromium and the metals (Cadmium, Mercury, Total Chromium and Zinc)** were observed to fall within the Permissible limit at both project sites. Observed “Below the Quantification Limit (BQL)” at majority of the locations during the monitoring period.
- Bacteriological Analysis of the drinking water reveals that **Total Coliforms (TC)** were detected in the range of **0 to 144500 MPN/100ml**, with the average of **6964.8 MPN/100ml**. While at Vadinar the observed within the range of **0 MPN/100ml to 1,30,000 MPN/100ml**, with the average concentration of **25,185 MPN/100ml**. And for the rest of the monitoring locations of Kandla and Vadinar were detected “Below the Quantification Limit (BQL)”. Reporting such concentration of Coliforms indicates

certain external influx may contaminate the source. Hence, it should be checked at every distribution point. The higher concentration of total coliforms were observed on locations DW-2, DW-5, DW-7, DW-10, DW-11, and DW-17 in Kandla and DW-20 location in Vadinar.

8.4 Remedial Measures

Appropriate water treatment processes should be administered to eradicate coliform bacteria. The methods of disinfection such as **chlorination, ultraviolet (UV), or ozone** etc, apart from that, filtration systems can also be implemented to remove bacteria, sediment, and other impurities.

The following steps can be implemented to ensure that the water being supplied is safe for consumption:

- Regular monitoring should be carried out to assess the quality of drinking water at various stages, including the source, purification plants, distribution network, and consumer endpoints would help in early detection of coliform bacteria or other contaminants in the drinking water.
- It is necessary to carry out a system assessment to determine whether the drinking-water supply chain (up to the point of consumption) as a whole can deliver water of a quality that meets identified targets. This also includes the assessment of design criteria of the treatment systems employed.
- Identifying control measures in a drinking-water system that will collectively control identified risks and ensure that the health-based targets are met. For each control measure identified, an appropriate means of operational monitoring should be defined that will ensure that any deviation from required performance (water quality) is rapidly detected in a timely manner.
- Management and communication plan should be formulated describing actions to be taken during normal operation as well as during incident conditions (such as drinking water contamination) and documenting the same.



CHAPTER 9: SEWAGE TREATMENT PLANT MONITORING

9.1 Sewage Treatment Plant (STP) Monitoring:

The principal objective of STP is to remove contaminants from sewage to produce an effluent that is suitable to discharge to the surrounding environment or an intended reuse application, thereby preventing water pollution from raw sewage discharges. As defined in the scope by Deendayal Port Authority (DPA), Kandla, the STP Monitoring is to be carried out weekly at three locations, one at Kandla, one at Gopalpuri and one STP at Vadinar. The samples from the inlet and outlet of the STP have been collected weekly. The details of the locations of STP to be monitored for Kandla and Vadinar have been mentioned in **Table 23** as follows:

Frequency of monitoring: weekly

Table 22A: Details of the monitoring locations of STP

Sr. No.	Location Code		Location Name	Latitude Longitude
1.	Kandla	STP-1	STP Kandla	23.021017N 70.215594E
2.		STP-2	STP Gopalpuri	23.077783N 70.136759E
3.	Vadinar	STP-3	STP at Vadinar	22.406289N 69.714689E

The Consolidated Consent and Authorization (CC&A) issued by the GPCB were referred for the details of the STP for Kandla and Gopalpuri. The CC&A of Kandla and Gopalpuri entails that the treated domestic sewage should conform to the norms specified in **Table 24**. The treated effluent conforming to the norms shall be discharged on the land within the premises strictly for the gardening and plantation purpose. Whereas, no sewage shall be disposed outside the premises in any manner.

Table 23Bs: Discharge norms (as per CC&A of Kandla STP)

Sr. No.	Parameters	Prescribed limits
1.	pH	6.5-8.5
2.	BOD (3 days at 27°C)	30 mg/L
3.	Suspended Solids	100 mg/L
4.	Fecal Coliform	< 1000 MPN/100 ml

The detailed process flow diagram of the Kandla and Gopalpuri STP have been mentioned in **Figure 3 and 4** as follows:

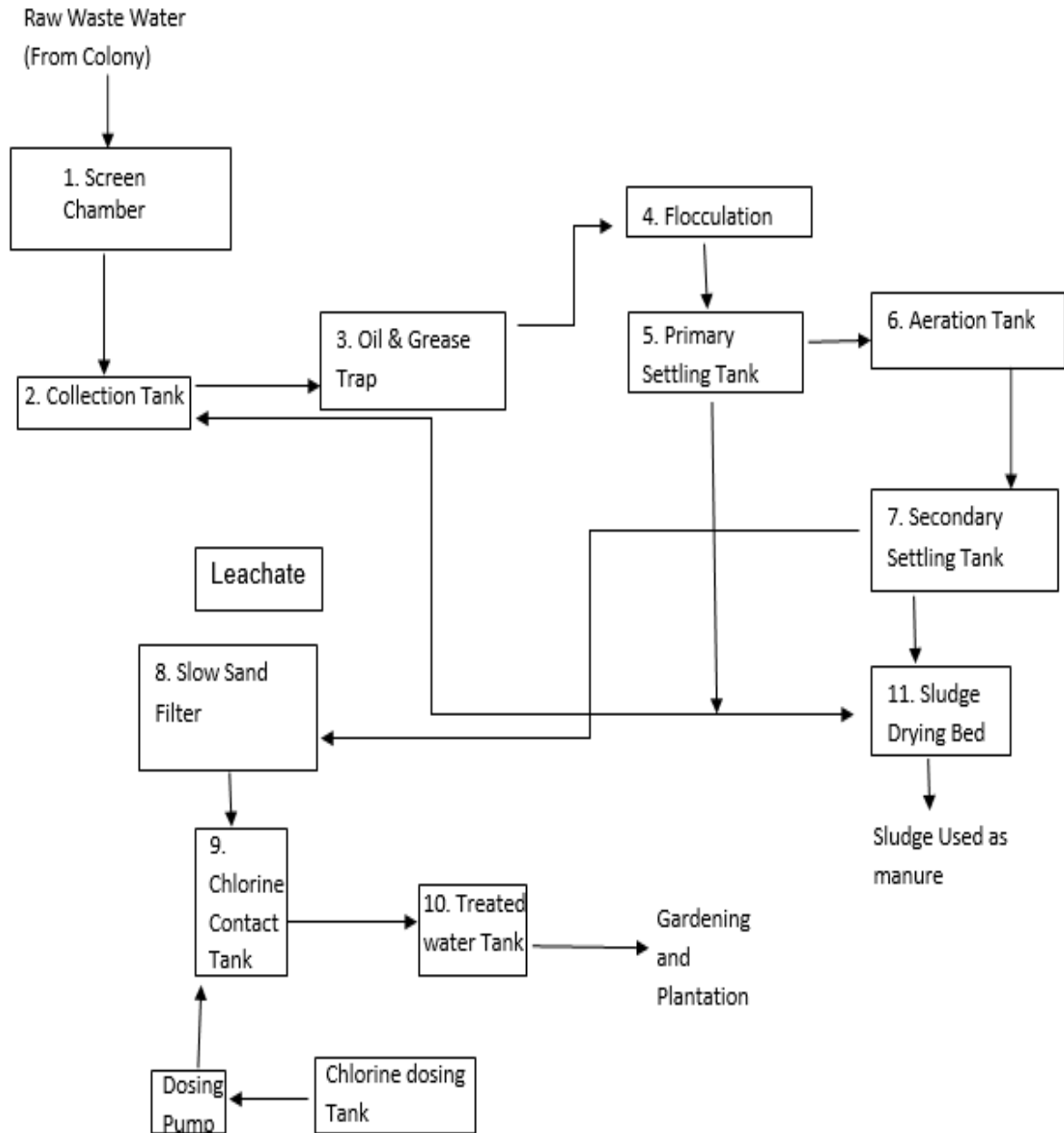


Figure 3: Process flow diagram of STP at Kandla

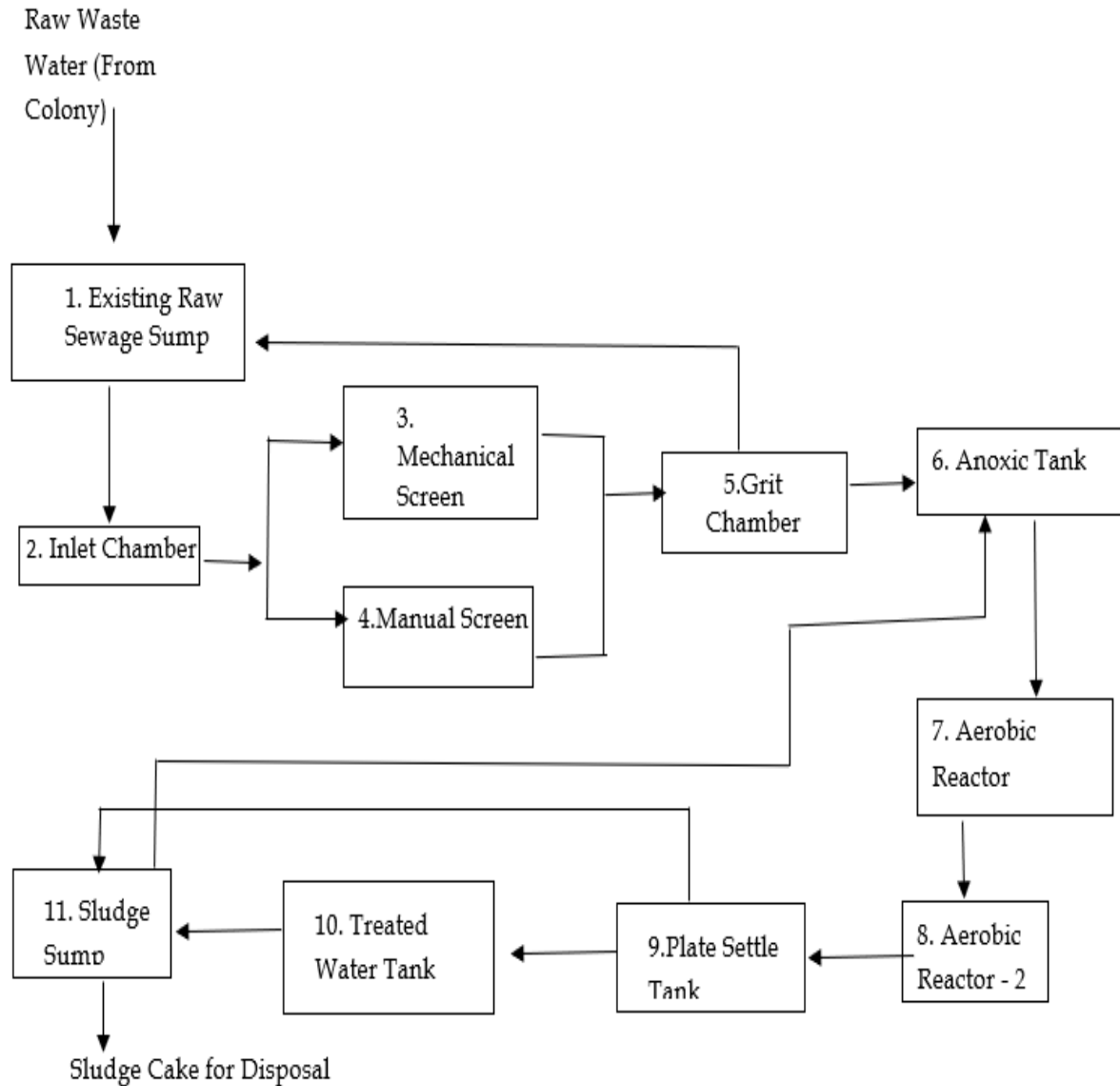


Figure 4: Process flow diagram of STP at Gopalpuri, Kandla

STP at Vadinar

The STP at Vadinar has been built with a treatment capacity of 450 KLD/day. The Consolidated Consent and Authorization (CC&A) issued by the GPCB has been referred for the details of the said STP. The CC&A of the Vadinar STP suggests that the domestic effluent generated shall be treated as per the norms specified in **Table 25**. The treated effluent conforming to the norms shall be discharged on the land within the premises strictly for the gardening and plantation purpose. Whereas, no sewage shall be disposed outside the premises in any manner.

Table 24: Norms of treated effluent as per CC&A of Vadinar STP

Sr. No.	Parameters	Prescribed limits
1.	pH	5.5-9

Sr. No.	Parameters	Prescribed limits
2.	BOD (3 days at 27°C)	10 mg/L
3.	Suspended Solids	20 mg/L
4.	Fecal Coliform	Desirable 100 MPN/100 ml Permissible 230 MPN/100 ml
5.	COD	50 mg/L

The detailed process flow diagram of the Vadinar STP have been mentioned in **Figure 5** as follows:

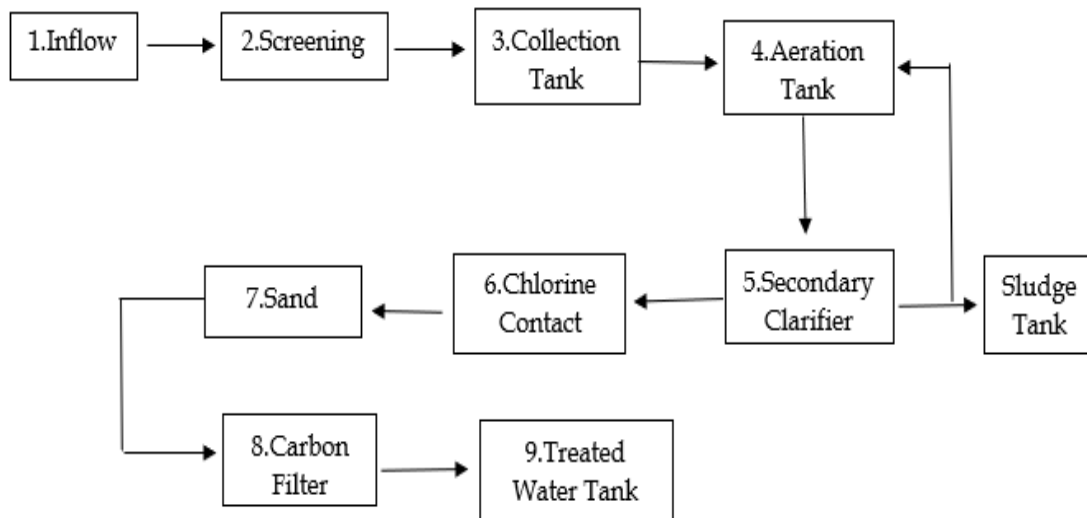
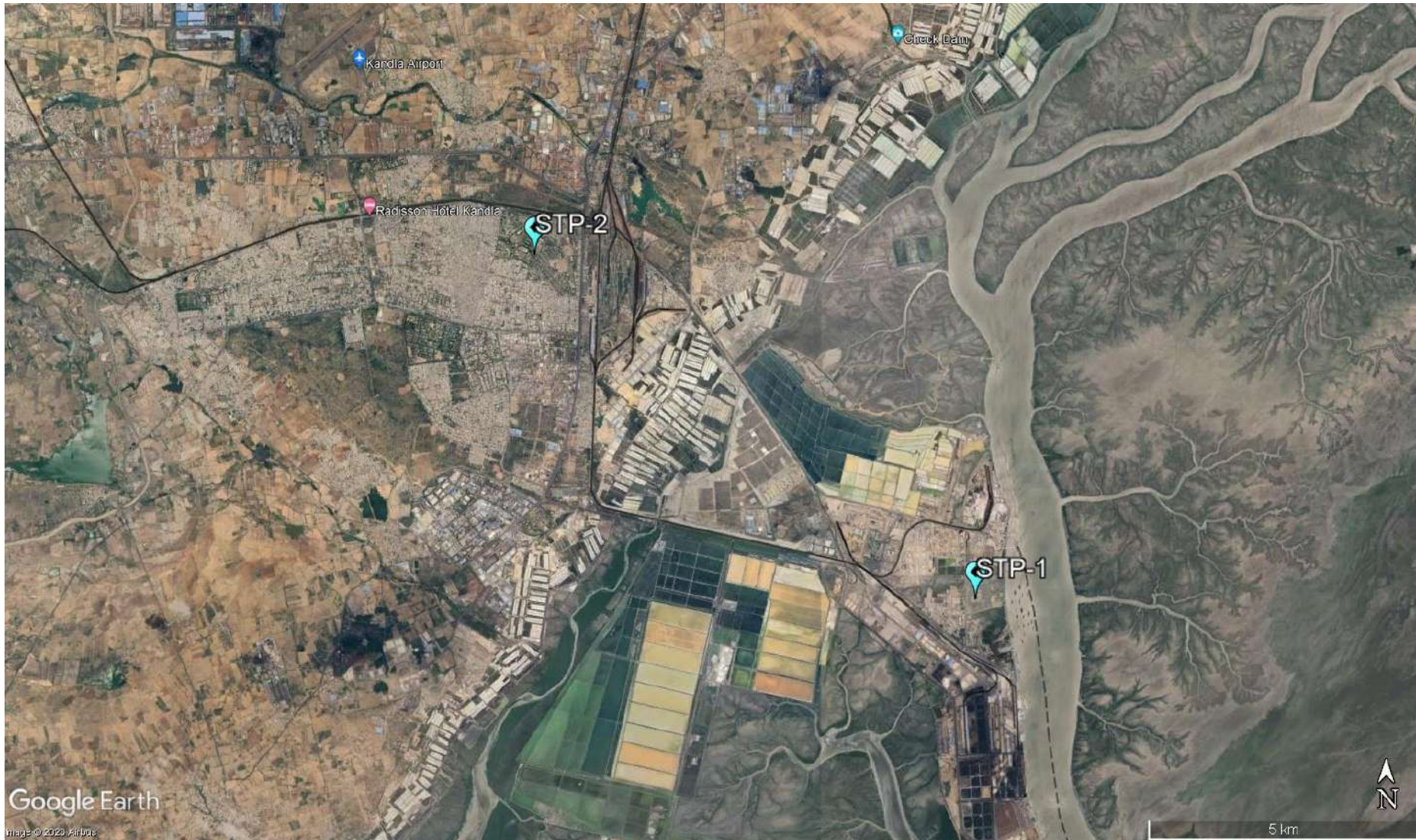
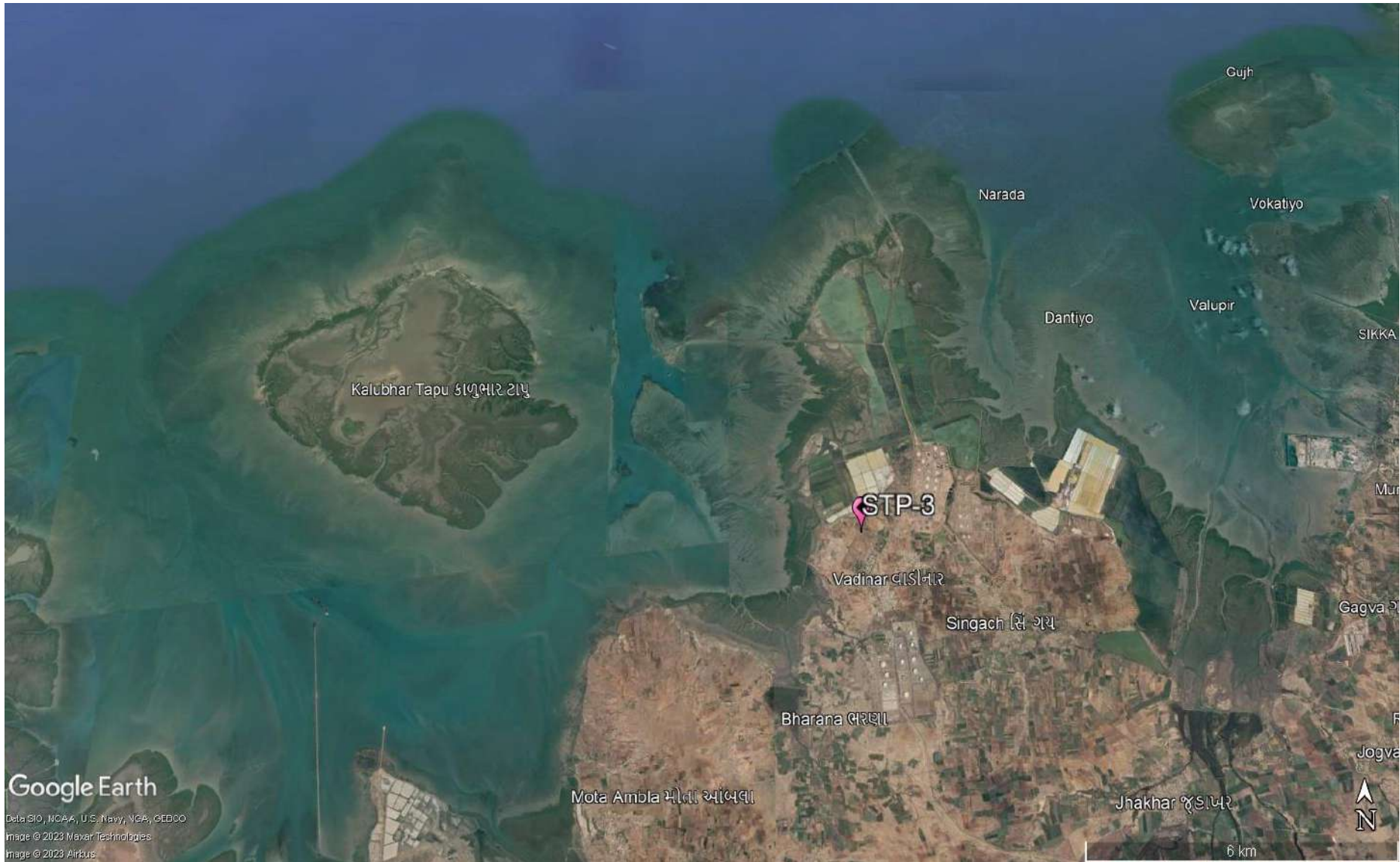


Figure 5: Process flowchart for the STP at Vadinar

The map depicting the locations of STP to be monitored in Kandla and Vadinar have been shown in **Map 14 and 15** as follows:



Map 14: STP Monitoring Locations at Kandla



Map 15: STP Monitoring Locations at Vadinar

Methodology

As per the defined scope by DPA, the sampling and analysis of water samples from the inlet and outlet of the STP's of Kandla and Vadinar are carried out once a week, i.e., four times a month.

The water samples were collected from inlet and the outlet of the STP's and analyzed for physico-chemical and microbiological parameter. Collection and analysis of these samples was carried out as per established standard methods and procedures for the examination of water. The samples were analyzed for selected parameters to establish the existing water quality of the inlet and outlet points of the STP. GEMI has framed its own guidelines for collection of water/wastewater samples titled as 'Sampling Protocol for Water & Wastewater'; which has been approved by the Government of Gujarat vide letter no. ENV-102013-299-E dated 24-04-2014 under the provision of Water (Preservation and Control of Pollution) Act 1974. The sample collection and preservation are done as per the said Protocol. Under the project, the list of parameters to be monitored for the STP have been mentioned in **Table 26** as follows:

Monitoring Frequency

Monitoring is required to be carried out once a week for monitoring location of Kandla and Vadinar i.e., two STP station at Kandla and one STP station at Vadinar. Sample Collected from this location during the monitoring period 15th April 2023 to 15th April 2024.

Table 25: List of parameters monitored for STP's at Kandla and Vadinar

Sr. No.	Parameters	Units	Reference method	Instruments
1.	pH	-	APHA, 23 rd edition, 4500- H ⁺ B, 2017	pH Meter
2.	TDS	mg/L	APHA, 23 rd Edition, 2540 C: 2017	Vacuum Pump with filtration assembly and Oven
3.	TSS	mg/L		
4.	DO	mg/L	APHA, 23 rd Edition, 4500 C: 2017	Titration Apparatus
5.	COD	mg/L	APHA, 23 rd Edition, 5220 B: 2017	Titration Apparatus plus Digester
6.	BOD	mg/L	IS-3025, Part 44, 1993	BOD Incubator plus Titration Apparatus
7.	SAR	meq/L	IS 11624: 2019	Flame Photometer
8.	Total Coliforms	MPN/100ml	IS 1622: 2019	LAF/ Incubator

9.2 Result and Discussion

Analytical results of the STP samples collected from the inlet and the outlet of the STP's of Kandla and Vadinar have been summarized in **Table 27**. Further it was compared with the standard norms specified in the CC&A of the respective STPs.

Table 26: Water Quality of inlet and outlet of STP of Kandla

Sr No.	Parameter	Units	Kandla							Vadinar			
			GPCB Norms (Kandla)	STP-1			STP-2			GPCB Norms (Vadinar)	STP-3		
				Inlet	Outlet		Inlet	Outlet			Inlet	Outlet	
					Avg	Avg		Max	Avg			Avg	Max
1.	pH	-	6.5-8.5	7.17	7.302	7.65	6.99	7.48	8.88	5.5-9	7.19	7.41	8.46
2.	TDS	mg/L	-	3065.7	2069.28	6228	1099.40	1003.3	1814	-	471.61	402.67	482
3.	TSS	mg/L	100	183.4	20.97	88	115.17	16.45	46	20	38.78	8.42	36
4.	COD	mg/L	-	184.7	32.57	133.1	213.54	25.98	88.4	50	138.27	16.18	40.2
5.	DO	mg/L	-	145.91	37.780	277.09	162.29	21.98	76.92	-	115.12	18.69	54.5
6.	BOD	mg/L	30	56.82	11.937	52.4	61.75	8.40	18.45	10	44.62	6.053	11
7.	SAR	meq/L	-	12.06	9.318	21.04	5.75	5.43	13.1	-	2.71	2.12	3.2
8.	Total Coliforms	MPN/100ml	<1000	1565.95	1530.66	1600	1537.02	1500.51	1600	100-230	1551	1492.3	1600

BQL: Below Quantification limit; Total Suspended Solids (QL=2), Dissolved Oxygen (QL=0.5), Biochemical Oxygen Demand (QL=3 mg/L)

9.3 Data Interpretation and Conclusion

For physicochemical analysis, the treated sewage water was gathered from the Kandla STP, Gopalpuri STP, and Vadinar STP and the analytical results were compared with the standards mentioned in the Consolidated Consent and Authorization (CC&A) by GPCB.

- The average pH at the inlet of STP-1, STP-2, and STP-3 is, respectively, **7.17, 6.99, and 7.19**. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum pH of **7.65, 8.88, and 8.46** and an average pH of **7.302, 7.48, and 7.41**, respectively. Which conform to their respective stipulated norms of 6.5–8.5 at Kandla and 5.5–9 at Vadinar, respectively.
- The average TDS concentrations at the inlet of STP-1, STP-2, and STP-3 are, respectively, **3065.8, 1099.4, and 471.33** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum TDS concentration of **6228, 1814, and 482** mg/L, and an average TDS concentration of **2069.3, 1003.3, and 402.67** mg/L, respectively.
- The average TSS at the inlet of STP-1, STP-2, and STP-3 is respectively **183.43, 115.17, and 38.78** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum TSS of **88, 46, and 36** mg/L, and an average TSS of **20.974, 16.452, and 8.41** mg/L, respectively. Which conform to their respective stipulated norms of 100 mg/L at Kandla and 20 mg/L at Vadinar, respectively, as mentioned in their respective CCA, except in STP-3 at Vadinar, which exceeds norms in the 3rd and 4th weeks of April 2023.
- The average COD at the inlet of STP-1, STP-2, and STP-3 is respectively **184.7, 213.54, and 138.27** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had maximum COD concentrations of **133.1, 88.4, and 40.2** mg/L, and average COD concentrations of **32.576, 25.97, and 16.18** mg/L, respectively. There are no discharge norms for the COD parameter in STP-1 and STP-2 at Kandla, and they conform to their respective stipulated norms of 50 mg/L at Vadinar as mentioned in their respective CCA.
- The average DO concentrations at the inlet of STP-1, STP-2, and STP-3 are, respectively, **145.91, 162.29, and 115.12** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum DO concentration of **277.09, 76.92, and 54.5** mg/L, and an average DO concentration of **37.78, 21.98, and 18.68**, mg/L respectively.
- The average BOD at the inlet of STP-1, STP-2, and STP-3 is respectively **56.82, 61.76, and 44.62** mg/L. After treatment, the treated effluent from STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) had a maximum BOD of **52.4, 18.45, and 11** mg/L, and an average BOD of **11.93, 8.40, and 6.05** mg/L, respectively. Which conform to their respective stipulated norms of 30 mg/L at Kandla and 10 mg/L at Vadinar, respectively, as mentioned in their respective CCA, except in STP-3 at Vadinar, which exceeds norms in the 3rd and 4th weeks of April 2023.
- The average SAR concentrations at the inlet of STP-1, STP-2 and STP-3 are respectively **12.068, 5.75 and 2.71** meq/L. After treatment, the treated effluent from

STPs at Kandla (STP-1 and STP-2) and Vadinar (STP-3) having maximum SAR concentration **21.04**, **13.1** and **3.2** meq/L, and having Average SAR concentration **9.31**, **5.46** and **2.12** meq/L respectively.

- The **Total Coliforms** was observed to exceed the norms at the locations of the STP-1 & STP-2 for the treated effluent at Kandla and STP-3 at Vadinar.

During the monitoring period, only Total Coliforms were observed to be exceeding the limits at STPs of Kandla and Vadinar while rest of the treated sewage parameters for STP outlet were within norms as specified under the CCA at both the monitoring sites. Regular monitoring of the STP performance should be conducted on regular basis to ensure adequate treatment as per the norms.

9.4 Remedial Measures:

- The quantum of raw sewage (influent) entering the STP should be monitored by installation of the flow meter. If the quantity of the sewage exceeds the treatment capacity of the treatment plant, then provision of additional capacity of collection sump should be provided.
- The adequacy and efficacy of the stages of Sewage treatment units shall be conducted.
- The results show the presence of total coliforms; hence the method of disinfection (Chlorination) sodium or calcium Hypochlorite can be used.
- Effectiveness of any technology depends on factors such as the specific pollutants in the wastewater, plant size, local regulations, and available resources. There are several processes that may be implemented such as - Advanced oxidation process involve using strong oxidants to break down complex organic compounds. Methods like Fenton's reagent (hydrogen peroxide and iron catalyst) and UV/H₂O₂ treatment can help in reducing COD through oxidation.
- Electrochemical processes like Electrocoagulation (EC) and Electrooxidation (EO) that involve the application of an electric current to facilitate the removal of pollutants through coagulation, flocculation, and oxidation. These methods can be useful for treating sewage containing various pollutants.



CHAPTER 10: MARINE WATER QUALITY MONITORING

10.1 Marine Water

Deendayal Port is one of the largest ports of the country and thus, is engaged in wide variety of activities such as movement of large vessels, oil tankers and its allied small and medium vessels and handling of dry cargo several such activities whose waste if spills in water, can cause harmful effects to marine water quality.

Major water quality concerns at ports include wastewater and leakage of toxic substances from ships, stormwater runoff, etc. This discharge of wastewater, combined with other ship wastes which includes sewage and wastewater from other on-board uses, is a serious threat to the water quality as well as to the marine life. As defined in the scope by DPA, the Marine Water sampling and analysis has to be carried out at a total of eight locations, six at Kandla and two at Vadinar. The marine water sampling has been carried out with the help of Niskin Sampler with a capacity of 5L. The Niskin Sampler is a device used to take water samples at a desired depth without the danger of mixing with water from other depths. Details of the locations to be monitored have been mentioned in **Table 29**:

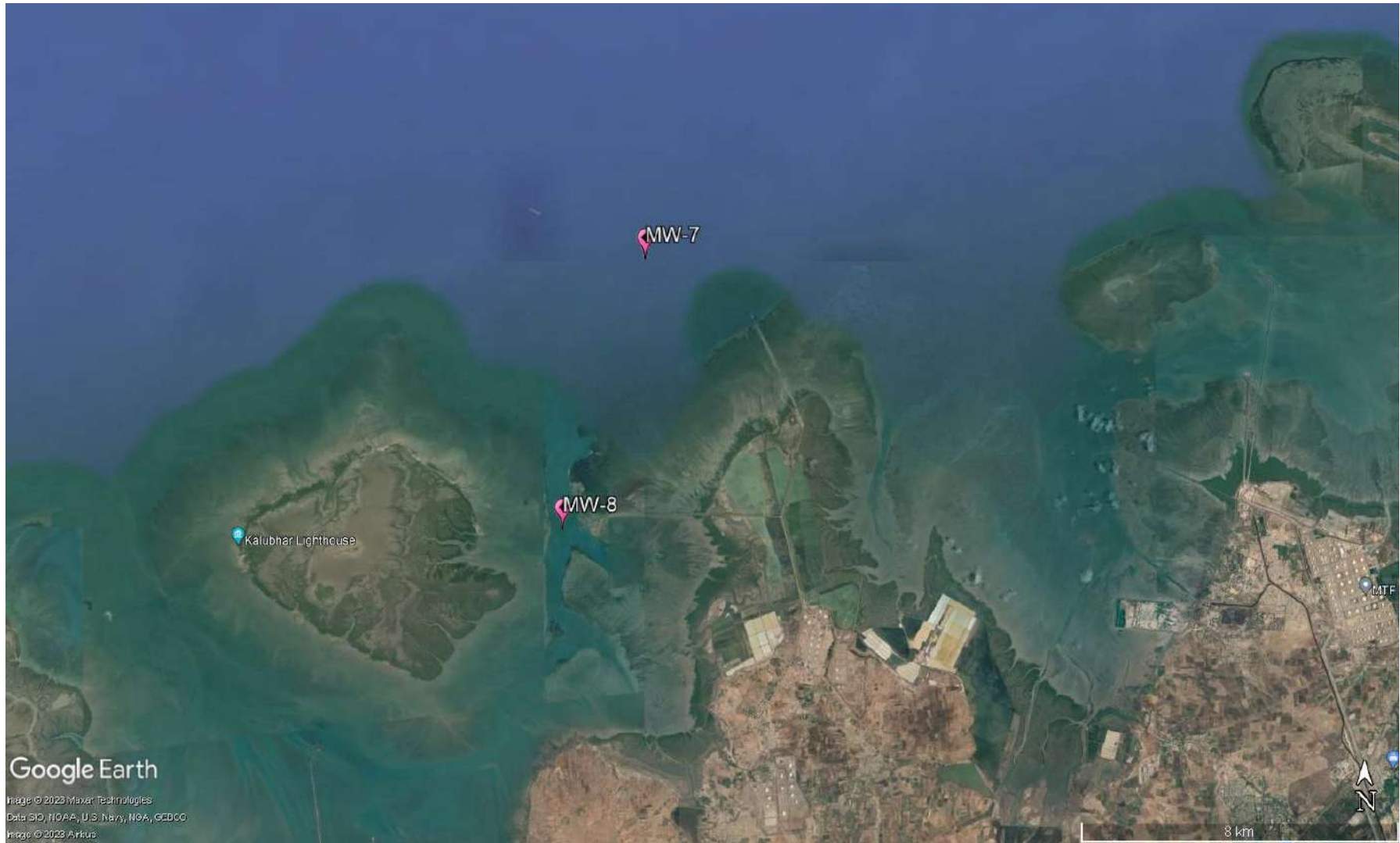
Table 27: Details of the sampling locations for Marine water

Sr. No.	Location Code	Location Name	Latitude Longitude
1.	MW-1	Near Passenger Jetty One	23.017729N 70.224306E
2.	MW-2	Kandla Creek (nr KPT Colony)	23.001313N 70.226263E
3.	MW-3	Near Coal Berth	22.987752N70.227923E
4.	MW-4	Khori Creek	22.977544N 70.207831E
5.	MW-5	Nakti Creek (nr Tuna Port)	22.962588N 70.116863E
6.	MW-6	Nakti Creek (nr NH-8A)	23.033113N 70.158528E
7.	MW-7	Near SPM	22.500391N 69.688089E
8.	MW-8	Near Vadinar Jetty	22.440538N 69.667941E

The map depicting the locations of Marine Water to be sampled and analysed for Kandla and Vadinar have been mentioned in **Map 16 and 17** as follows:



Map 16: Marine Water Monitoring Locations at Kandla



Map 17: Marine Water Monitoring Locations at Vadinar

Methodology

The methodology adopted for the sampling and monitoring of Marine Water was carried out as per the ‘**Sampling Protocol for Water & Wastewater**’ developed by GEMI. The water samples collected through the Niskin Sampler are collected in a clean bucket to reduce the heterogeneity. The list of parameters to be monitored under the project for the Marine Water quality have been mentioned in **Table 30** along with the analysis method and instrument.

Monitoring Frequency

As defined in the scope by DPA, the sampling and analysis of Marine Water has to be carried out once in a month at the eight locations (i.e., six at Kandla and two at Vadinar). For the period 15th April 2023 to 15th April 2024.

Table 28: List of parameters monitored for Marine Water

Sr. No	Parameters	Units	Reference method	Instrument
1.	Electrical Conductivity	µS/cm	APHA, 23 rd Edition (Section-2510 B):2017	Conductivity Meter
2.	Dissolved Oxygen (DO)	mg/L	APHA, 23 rd Edition, 4500 O C, 2017	Titration Apparatus
3.	pH	-	APHA, 23 rd Edition (Section-4500-H+B):2017	pH meter
4.	Color	Hazen	APHA, 23 rd Edition, 2120 B: 2017	Color comparator
5.	Odour	-	IS 3025 Part 5: 2018	Heating mantle & odour bottle
6.	Turbidity	NTU	IS 3025 Part 10: 1984	Nephlo Turbidity Meter
7.	Total Dissolved Solids (TDS)	mg/L	APHA, 23 rd Edition (Section-2540 C):2017	Vaccum Pump with Filtration Assembly and Oven
8.	Total Suspended Solids (TSS)	mg/L	APHA, 23 rd Edition, 2540 D: 2017	
9.	Particulate Organic Carbon	mg/L	APHA, 23 rd Edition, 2540 D and E	TOC analyser
10.	Chemical Oxygen Demand (COD)	mg/L	IS-3025, Part- 58: 2006	Titration Apparatus plus Digester
11.	Biochemical Oxygen Demand (BOD)	mg/L	IS-3025, Part 44,1993,	BOD Incubator plus Titration apparatus
12.	Silica	mg/L	APHA, 23 rd Edition, 4500 C, 2017	UV- Visible Spectrophotometer
13.	Phosphate	mg/L	APHA, 23 rd Edition, 4500 P-D: 2017	
14.	Sulphate	mg/L	APHA, 23 rd Edition, 4500 SO4-2 E: 2017	
15.	Nitrate	mg/L	APHA, 23 rd Edition, 4500 NO3-B: 2017	
16.	Nitrite	mg/L	APHA, 23 rd Edition, 4500 NO2- B: 2017	
17.	Sodium	mg/L	APHA, 23 rd Edition, 3500 Na-B: 2017	Flame photometer

Sr. No	Parameters	Units	Reference method	Instrument
18.	Potassium	mg/L	APHA, 23 rd Edition, 3500 K-B: 2017	
19.	Manganese	µg/L	APHA, 23 rd Edition, ICP Method 3120 B: 2017	ICP-OES
20.	Iron	mg/L	APHA, 23 rd Edition, ICP Method 3120 B: 2017	
21.	Total Chromium	µg/L	APHA, 23 rd Edition, 3500 Cr B: 2017	UV- Visible Spectrophotometer
22.	Hexavalent Chromium	µg/L		
23.	Copper	µg/L	APHA, 23 rd Edition, ICP Method 3120 B: 2017	ICP-OES
24.	Cadmium	µg/L		
25.	Arsenic	µg/L		
26.	Lead	µg/L		
27.	Zinc	mg/L		
28.	Mercury	µg/L	EPA 200.7	
29.	Floating Material (Oil grease scum, petroleum products)	mg/L	APHA, 23 rd Edition, 5520 C: 2017	Soxhlet Assembly
30.	Total Coliforms (MPN)	MPN/100ml	IS 1622: 2019	LAF/ Incubator

10.2 Result and Discussion

The quality of the Marine water samples collected from the locations of Kandla and Vadinar during the monitoring period has been summarized in the **Table 31**. The said water quality has been represented in comparison with the standard values as stipulated by CPCB for Class SW-IV Waters.



Table 29: Results of Analysis of Marine Water Sample for the sampling period

Parameters	Primary Water Quality Criteria for Class SW-IV Waters	Kandla																		Vadinar					
		MW-1			MW-2			MW-3			MW-4			MW-5			MW-6			MW-7			MW-8		
		Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg	Min	Max	Avg
Density (kg/m ³)	-	1.02	1.03	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.021	1.02	1.02	1.02	1.02	1.02	1.02
pH	6.5-9.0	6.12	8.32	7.89	7.04	8.36	7.99	7.83	8.33	8.11	7.69	8.31	8.05	7.19	8.48	8.03	6.01	8.31	7.94	7.98	8.2	8.11	7.07	8.22	8.06
Colour (Hazen)	No Noticeable	1	10	5.41	1	20	7.83	1	15	7.16	5	20	9	5	15	7.41	5	20	8.27	1	10	5.66	1	10	5.08
EC (µS/cm)	-	49700	63600	54282.5	49800	61700	54490.91	50200	60600	53767.75	50400	75300	55689.91	50100	65100	55115.58	15950	61528	50873.17	52200	56900	54239.2	52.119	57500	50312.6
Turbidity (NTU)	-	56.4	310	188.26	33.9	314	206.76	61.8	317	203.81	69	300	216.66	94.5	379	202.5	70.1	346	209.23	3.15	12.5	5.36	3.42	13.8	6.39
TDS (mg/L)	-	24800	44466	36356.3	24900	41922	36679.5	25100	41624	35690.92	25200	64721	38189.5	25000	47159	36938.58	9970	41436	32927.91	25784	38620	35400.16	26882	41790	35965.75
TSS (mg/L)	-	44	436	342.42	26	563	374.58	52	478	340.75	58	924	402.33	80	682	427.66	58	852	387.72	78	341	255.08	151	346	282.33
COD (mg/L)	-	29.2	79.37	49.62	11.98	79.37	47.81	25.41	81	47.68	22.65	81	52.12	31.56	79.37	53.76	22.97	88.8	49.34	21.28	75	50.98	17.92	75	47.63
DO (mg/L)	3.0 mg/L	4.7	6.4	5.76	5.3	6.4	6.07	4.5	6.7	5.87	3.4	6.5	5.85	5	6.6	6.07	5.6	8.4	6.49	4.3	7.6	6.25	4.4	7.9	6.48
BOD (mg/L)	5.0 mg/L	5.24	8.54	7.56	8.4	8.9	8.57	3.74	8.45	6.81	5	8.78	7.755	9.32	9.87	9.57	3.6	11.1	8.64	3.91	7.5	6.51	4.2	7.16	6.16
Oil & Grease (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sulphate (mg/L)	-	2056	2937.5	2529.7	2156.32	2897.7	2544.18	2083.7	2925.2	2530.85	2239	3704.9	2879.88	2334.9	2916.8	2652.42	632.62	3612.8	2561.07	1846.3	3225.8	2472.195	2039.9	3236.8	2664.27
Nitrate (mg/L)	-	1.89	5.40	4.28	1.12	5.16	3.75	3.21	5.68	4.17	3.41	5.85	4.64	3.17	6.92	4.21	3.06	6.84	4.06	2.225	5.17	3.56	1.759	5.1	3.39
Nitrite (mg/L)	-	0.12	0.12	0.12	0	0	0	0	0	0	0	0	0	0.11	0.11	0.11	0.13	0.16	0.14	0	0	0	0	0	0!
Phosphate (mg/L)	-	0.25	1.59	0.82	0.09	1.34	0.69	0.57	1.46	0.96	0.61	2.01	0.92	0.29	1.34	0.76	0.54	1.61	0.81	0.64	0.94	0.79	1.43	1.43	1.43
Silica (mg/L)	-	0.29	3.24	2.12	0.22	4.04	2.24	0.2	3.73	2.19	1.12	3.69	2.54	1.26	4	2.64	0.33	3.74	1.92	0.11	0.96	0.56	0.09	1.86	0.76
Sodium (mg/L)	-	7686	10625	9475.57	7811	10341	9242.42	7763	10308	9347.33	9101	10323	9724.14	8789	10278	9403.67	2086	10722	8042.71	2149.6	9485	6743.97	2349.4	9542	7244.66
Potassium (mg/L)	-	68.35	451.9	318.57	69.27	446.5	303.94	68.57	421	290.60	71.73	543.96	342.71	69.63	423.34	324.92	68.34	442.63	272.9	10.86	421.7	259.6	76.31	518	327.43
Hexavalent Chromium (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	321	321	321	333	333	333
Odour	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Arsenic (mg/L)	-	5.13	5.13	5.13	5.25	5.25	5.25	5.4	5.4	5.4	0	0	0	0	0	0	9.44	12.94	11.19	0.11	1	0.41	0.08	1	0.38
Cadmium (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Copper (mg/L)	-	5.1	6.99	5.8175	0.006	10.9	5.79	0.005	7.7	3.85	5.34	12.01	8.224	0.0067	7.6	5.13	8.07	10.2	9.49	3.4	3.4	3.4	0	0	0
Iron (mg/L)	-	0.69	4.11	1.38	0.21	4.07	1.76	0.37	3.92	1.79	1.02	7.93	2.49	0.98	5.45	2.09	0.43	5.3	2.005	0.01	0.25	0.145	0.08	0.66	0.21
Lead (mg/L)	-	0.002	3.44	2.067	0.0029	3.44	2.29	0.0026	3.06	1.98	0.002	9.68	4.32	0.002	4.65	2.39	0.0029	3.65	2.47	0.0023	2.26	1.035	0.002	2.75	0.96
Manganese (mg/L)	-	0.082	129.91	71.47	0.12	159.78	83.88	0.1085	125.66	74.0	0.096	294.91	93.56	0.074	213.14	74.7	0.11	156.41	80.27	2.39	113.93	39.62	1.97	98.8	34.64
Total Chromium (mg/L)	-	0	0	0	5.62	7.8	6.71	5.67	5.67	5.67	5.14	15.99	12.28	5.11	9.65	7.207	0	0	0	0	0	0	45.75	45.75	45.75
Zinc (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Mercury (mg/L)	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Particulate Organic	-	0.51	900	76.22	0.51	35	3.98	0.42	10	1.94	0.58	55	6.03	0.92	30	3.89	0.85	44	5.01	0.47	4.67	1.62	0.32	4.76	1.51



Parameters	Primary	Kandla																		Vadinar					
Carbon (mg/L)																									
Total Coliform* (MPN/100ml)	500/100 ml	0.32	1600	159.61	0.16	120	29.76	0.56	108	31.55	0.25	47	14.02	0.35	170	37.19	0.29	50	21.86	0.36	240	39.76	0.39	240	35.28
Floating Material (Oil grease scum, petroleum products) (mg/L)	10 mg/L	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	23	23	23

10.3 Data Interpretation and Conclusion

The Marine water quality of Deendayal Port Harbor waters at Kandla and Vadinar has been monitored for various physico-chemical and biological parameters during the monitoring 2023 at high tide. The detailed interpretation of the parameters in comparison to the Class SW-IV for Harbour Waters is as follows:

- **Density** at Kandla was observed in the range of **1.02 to 1.03 kg/m³**, with the average of **1.022 kg/m³**. Whereas for the location of Vadinar, it was observed in the range of **1.021 to 1.026 kg/m³**, with the average of **1.022 kg/m³**.
- **pH** at Kandla was observed in the range of **6.01 to 8.48**, with the average pH as **7.78**. Whereas for the locations of Vadinar, it was observed in the range of **7.07 to 8.22**, with the average pH as **7.94**. For the monitoring location of both the study areas, pH was found to comply with the norms of 6.5-8.5.
- **Color** range varied from **1 to 20 Hazen** at all the monitoring locations in Kandla, and for Vadinar, it varied from **1 to 10 Hazen**.
- **Electrical conductivity (EC)** was observed in the range of **15,950 to 75,300 μS/cm**, with the average EC as **54,344.32 μS/cm** for the locations of Kandla, whereas for the locations of Vadinar, it was observed in the range of **52,199 to 57,500 μS/cm**, with the average EC as **45,200.67 μS/cm**.
- For all monitoring locations of Kandla the value of **Turbidity** was observed in the range of **33.9 to 379 NTU**, with average value of **198.83 NTU**. For Vadinar it ranges from **3.15 to 13.8 NTU**, with average of **7.43 NTU**. Materials that cause water to be turbid include clay, silt, finely divided organic and inorganic matter, soluble coloured organic compounds, plankton and microscopic organisms. Turbidity affects the amount of light penetrating to the plants for photosynthesis.
- For the monitoring locations at Kandla the value of **Total Dissolved Solids (TDS)** ranged from **9,970 to 64,721 mg/L**, with an average value of **35,171 mg/L**. Similarly, at Vadinar, the TDS values ranged from **25,784 to 41,790 mg/L**, with an average value of **34,073 mg/L**.

- TSS values in the studied area varied between **26 to 924 mg/L** at Kandla and **78 to 346 mg/L** at Vadinar, with the average value of **362.69 mg/L** and **242.23 mg/L** respectively for Kandla and Vadinar.
- COD varied between **11.98 to 88.8 mg/L** at Kandla and **17.92 to 75 mg/L** at Vadinar, with the average value as **51.83 mg/L** and **47.86 mg/L** respectively for Kandla and Vadinar.
- DO level in the studied area varied between **3.4 to 8.4 mg/L** at Kandla and **4.3 to 7.9 mg/L** at Vadinar, with the average value of **5.86 mg/L** and **6.15 mg/L** respectively for Kandla and Vadinar. Which represents that the marine water is suitable for marine life.
- BOD observed was observed in the range of **3.6 to 11.1 mg/L**, with average of **7.76 mg/L** for the location of Kandla and for the locations of Vadinar, it was observed in the range of **3.91 to 7.5 mg/L**, with an average value of **5.9 mg/L**.
- Sulphate concentration in the studied area varied between **632.92 to 3704.9 mg/L** at Kandla and **1846.3 to 3236.8 mg/L** at Vadinar. The average value observed at Kandla was **2566.45 mg/L**, whereas **2580.87 mg/L** was the average value of Vadinar. Sulphate is naturally formed in inland waters by mineral weathering or the decomposition and combustion of organic matter.
- Nitrate in the study area was observed in the range of **1.12 to 6.92 mg/L**, with the average of **4.26 mg/L**. Whereas for the Vadinar the concentration of Nitrate was observed in the range of **1.759 to 5.17 mg/L**, with the average **3.53 mg/L**.
- Nitrite in the study area was observed in the range of **0 to 0.16 mg/L**, with the average of **0.625 mg/L**. Whereas for the Vadinar the concentration of Nitrite was observed Below Quantification Limit During whole monitoring period.
- Phosphate in the study area was observed in the range of **0.09 to 2.01 mg/L**, with the average of **0.92 mg/L**. Whereas for the Vadinar the concentration of Phosphate was observed in the range of **0.64 to 1.43 mg/L**, with the average **1.11 mg/L**.
- Silica in the study area was observed in the range of **0.2 to 4.04 mg/L**, with the average of **2.19 mg/L**. Whereas for the Vadinar the concentration of silica was observed in the range of **0.09 to 1.86 mg/L**, with the average **0.724 mg/L**.
- In the study area of Kandla the concentration of Potassium varied between **68.34 to 543.68 mg/L** and **10.86 to 518 mg/L** at Vadinar, with the average value as **277.71 mg/L** and **268.99 mg/L** respectively for Kandla and Vadinar.
- Sodium in the study area varied between **2,086 to 10,722 mg/L**, with average of **8948.26 mg/L**, at Kandla whereas at Vadinar its value recorded within range of **2149.6 to 9542 mg/L**, with the average of **6252.43 mg/L**.
- Odour was observed 1 for all locations of Kandla and Vadinar.
- Arsenic concentration observed to be BQL for majority of location for Kandla and Vadinar except locations MW-1, MW-2, MW-3, MW-6, MA-7 and MW-8 for some instant of time during whole monitoring period.
- Copper in the study area varied between **0.005 to 12.01 mg/L**, with average of **6.23 mg/L**, at Kandla whereas at Vadinar its value recorded within range of **0 to 3.4 mg/L**,

with the average of **2.04 mg/L**, on both project sites during monitoring majority of time Copper found Below Quantification Limit.

- **Iron** in the studied area varied between **0.21 to 7.93 mg/L**, with the average of **2.55 mg/L**, at Kandla, and for Vadinar value were recorded within range of **0.01 to 0.66 mg/L**, with average value of **0.22 mg/L**.
- **Lead** concentration varied **0.002 to 9.68 mg/L**, with an average of **2.41 mg/L** at Kandla. At Vadinar location within range of **0.002 to 2.753 mg/L** with an average **1.17 mg/L**
- **Manganese** in the studied area varied between **0.0748 to 294.91 mg/L**, with the average of **86.57 mg/L**, at Kandla and for Vadinar, recorded value were observed within the range of **1.97 to 113.93 mg/L**, with the average of **48.56 mg/L**.
- **Total Chromium** in the study area varied between **0 to 15.99 mg/L**, with average of **5.13 mg/L**, at Kandla whereas at Vadinar its value recorded **45.76 mg/L** at MW-8 in the monitoring period of January to February 2024, While on both project sites during monitoring majority of time Total Chromium found Below Quantification Limit
- **Particulate Organic Carbon** in the study area was observed in the range of **0.42 to 900**, with the average value of **65.27**. the maximum spike of 900 is only observed once in the period of April to May 2023 during whole monitoring period. Whereas for the Vadinar, the value observed was Within the range of **0.32 to 4.76**, with the average of **2.22**.
- **Oil & Grease, Nitrite, Phosphate, Hexavalent Chromium, Arsenic, Cadmium, Total Chromium, Zinc, Mercury and Floating Material (Oil grease scum, petroleum products)** were observed to have concentrations “**Below the Quantification Limits (BQL)**” for most of the locations of Kandla and Vadinar, majority of time during whole monitoring period.
- **Total Coliforms** were detected complying with the specified norm of 500 MPN/100ml for all the locations of Kandla and Vadinar, except on location MW-1 in the month of May to June 2023.

During the Monitoring period, marine water samples were analysed and found in line with Primary Water Quality criteria for class-IV Waters (For Harbour Waters).

However, as a safeguard towards marine water pollution prevention, appropriate regulations on ship discharges and provision of reception facilities are indispensable for proper control of emissions and effluent from ships. Detection of spills is also important for regulating ship discharges. Since accidental spills are unavoidable, recovery vessels, oil fences, and treatment chemicals should be prepared with a view to minimizing dispersal. Proper contingency plans and a prompt reporting system are keys to prevention of oil dispersal. Periodical clean-up of floating wastes is also necessary for preservation of port water quality.



CHAPTER 11: MARINE SEDIMENT QUALITY MONITORING

11.1 Marine Sediment Monitoring

Marine sediment, or ocean sediment, or seafloor sediment, are deposits of insoluble particles that have accumulated on the seafloor. These particles have their origins in soil and rocks and have been transported from the land to the sea, mainly by rivers but also by dust carried by wind. The unconsolidated materials derived from pre-existing rocks or similar other sources by the process of denudation are deposited in water medium are known as sediment. For a system, like a port, where large varieties of raw materials and finished products are handled, expected sediment contamination is obvious.

The materials or part of materials spilled over the water during loading and unloading operations lead to the deposition in the harbour water along with sediment and thus collected as harbour sediment sample. These materials, serve as receptor of many trace elements, which are prone to environment impact. In this connection it is pertinent to study the concentration and distribution of environmentally sensitive elements in the harbour sediment. However, human activities result in accumulation of toxic substances such as heavy metals in marine sediments. Heavy metals are well-known environmental pollutants due to their toxicity, persistence in the environment, and bioaccumulation. Metals affect the ecosystem because they are not removed from water by self-purification, but accumulate in sediments and enter the food chain.

Methodology

As defined in the scope by DPA, the Marine Sediment sampling is required to be carried out once in a month at total eight locations, i.e., six at Kandla and two at Vadinar. The sampling of the Marine Sediment is carried out using the Van Veen Grab Sampler (make Holy Scientific Instruments Pvt. Ltd). The Van Veen Grab sampler is an instrument to sample (disturbed) sediment up to a depth of 20-30 cm into the sea bed. While letting the instrument down on the seafloor, sediment can be extracted. The details of locations of Marine Sediment to be monitored under the study are mentioned in **Table 32** as follows:

Table 30: Details of the sampling locations for Marine Sediment

Sr. No	Location Code	Location Name	Latitude Longitude	
1.	Kandla	MS-1	Near Passenger Jetty One	23.017729N 70.224306E
2.		MS-2	Kandla Creek	23.001313N 70.226263E
3.		MS-3	Near Coal Berth	22.987752N 70.227923E
4.		MS-4	Khori Creek	22.977544N 70.207831E
5.		MS-5	Nakti Creek (near Tuna Port)	22.962588N 70.116863E
6.		MS-6	Nakti Creek (near NH-8A)	23.033113N 70.158528E
7.	Vadinar	MS-7	Near SPM	22.500391N 69.688089E
8.		MS-8	Near Vadinar Jetty	22.440538N 69.667941E

The map depicting the locations of Marine Sediment sampling at Kandla and Vadinar have been mentioned in **Map 18 and 19** as follows:



Map 18: Marine Sediment Monitoring Location at Kandla



Map 19: Marine Sediment Monitoring Locations at Vadinar

The list of parameters to be monitored under the projects for the Marine Sediment sampling been mentioned in **Table 33** as follows:

Table 31: List of parameters to be monitored for Sediments at Kandla and Vadinar

Sr. No.	Parameters	Units	Reference method	Instruments	
1.	Texture		Methods Manual Soil Testing in India January 2011,01	Hydrometer	
2.	Organic Matter	%	Methods Manual Soil Testing in India January, 2011, 09. Volumetric method (Walkley and Black, 1934)	Titration apparatus	
3.	Inorganic Phosphates	mg/Kg	Practical Manual Chemical Analysis of Soil and Plant Samples, ICAR-Indian Institute of Pulses Research 2017	UV- Visible Spectrophotometer	
4.	Silica	mg/Kg	EPA METHOD 6010 C & IS: 3025 (Part 35) - 1888, part B		
5.	Phosphate	mg/Kg	EPA Method 365.1		
6.	Sulphate as SO ⁴⁻	mg/Kg	IS: 2720 (Part 27) - 1977		
7.	Nitrite	mg/Kg	ISO 14256:2005		
8.	Nitrate	mg/Kg	Methods Manual Soil Testing in India January, 2011, 12		
9.	Calcium as Ca	mg/Kg	Methods Manual Soil Testing in India January 2011, 16.		Titration Apparatus
10.	Magnesium as Mg	mg/Kg	Method Manual Soil Testing in India January 2011		
11.	Sodium	mg/Kg	EPA Method 3051A		
12.	Potassium	mg/Kg	Methods Manual Soil Testing in India January, 2011	Flame Photometer	
13.	Aluminium	mg/Kg	EPA Method 3051A	ICP-OES	
14.	Chromium	mg/Kg			
15.	Nickel	mg/Kg			
16.	Zinc	mg/Kg			
17.	Cadmium	mg/Kg			
18.	Lead	mg/Kg			
19.	Arsenic	mg/Kg			
20.	Mercury	mg/Kg			

11.2 Result and Discussion

The quality of Marine Sediment samples collected from the locations of Kandla and Vadinar during the monitoring period of April 2023 to April 2024 has been summarized in the **Table 34**.



Table 32: Summarized result of Marine Sediment Quality

Parameters	Kandla																		Vadinar					
	MS-1			MS-2			MS-3			MS-4			MS-5			MS-6			MS-7			MS-8		
	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Inorganic Phosphate (kg/ha)	16.85	0.86	6.6042	14.37	0.67	8.81	41.2	0.8	16.98	19.44	0.81	9.532	45.1	0.72	14.48	34.6	0.66	15.24	14.5	1.24	5.65	18.51	0.82	5.7325
Phosphate (mg/Kg)	3247.8	290.8	1280.63	2514.7	258.3	1304	3736	226.6	1515	3871	353.7	1287	3741	306.8	1442	14076	578.3	2793.9	3002	152.5	770.24	3477.29	167.93	940.70
Organic Matter (%)	1.42	0.21	0.7875	2.17	0.29	1.13	1.01	0.17	0.593	2.1	0.33	0.975	1.24	0.67	0.911	2.06	0.21	0.915	2.29	0.15	1.04	1.65	0.17	0.89
Sulphate as SO⁴⁻ (mg/Kg)	905.25	110.2	366.8	1022.25	98.2	370.03	571.64	95.33	275.09	650.25	97.45	268.51	768	87.28	294.27	732	96.38	249.1	296	74.07	126.31	213.4	80.06	132.03
Calcium as Ca (mg/Kg)	13800	1612	3464.3	5800	1259	2836	4200	962	2163	4200	1102	2669	10500	1089	3102	3800	1047	2274.6	3700	2200	2930.9	3974.2	2100	2805.45
Magnesium as Mg (mg/Kg)	1952	1225	1538.53	3050	826.46	1810.84	2136	764	1592.59	3172	866.94	1810.6	2440	1032	1622.80	2745	906.98	1581.95	1952	854	1385.18	14640	1167	2920.83
Silica (g/Kg)	671.25	261.3	479.11	612.51	289.4	481.7	571.5	329.1	444.8	555.2	245.7	392.1	597.1	179.2	418.6	580.4	245.3	436.12	529.8	220.9	377.71	546.08	264.92	426.66
Nitrite (mg/Kg)	0.75	0.12	0.41	0.92	0.13	0.50	0.81	0.08	0.41	0.91	0.01	0.43	0.71	0.11	0.375	0.89	0.07	0.489	0.22	0.07	0.159	0.37	0.04	0.23
Nitrate (mg/Kg)	22.34	5.86	16.58	37.12	7.59	18.29	36.47	4.51	15.50	25.94	4.31	13.99	10.34	5.24	13.17	20.38	6.34	14.52	25.33	9.54	15.36	25.21	4.75	10.52
Sodium (mg/Kg)	7860	3194	4512.43	14688	2453	5318	8612	2072	4550	18308	2612	6435	10520	2063	4665	14076	2072	5639.6	11944	3971	7904.6	13660	2719.42	9536.63
Potassium (mg/Kg)	2610.7	241	1525.98	11580	276	2320	3479	260.7	2126	4208	294	2424	3152	205	1790	3479	236.9	2233.4	3372	699	1876.1	4377	1028	2025.66
Aluminium (mg/Kg)	8371.7	2116	3827.74	10641	1237.1	4465.9	10363.1	1278.5	4370.2	12008.4	1971.2	5025.2	10361.1	1264.58	3891.23	12314.1	1273.22	4384.20	14179.7	358.3	4028.56	19356.55	479.16	4883.52
Mercury (mg/Kg)	4.71	4.71	4.71	10.74	10.74	10.74	41.29	41.29	41.29	6.44	6.44	6.44	15.21	15.21	15.21	34.69	34.69	34.69	0	0	0	0	0	0
Texture	Sandy loam	Sandy loam	Silt loam	Sandy loam	Silt loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Sandy loam	Loam	Loam	Loam

11.3 Data Interpretation and Conclusion

The Marine sediment quality at Kandla and Vadinar has been monitored for various physico-chemical parameters during the monitoring April 2023 to April 2024. The detailed interpretation of the parameters is given below:

- **Inorganic Phosphate** for the sampling period was observed in range of **0.66 to 45.12** Kg/ha for Kandla. Whereas for Vadinar the value observed Within range of **0.82 to 18.51** Kg/ha. For Kandla and Vadinar the average value of Inorganic Phosphate was observed **13.77** and **7.74** Kg/ha respectively.
- The concentration of **Phosphate** was observed in range of **226.6 to 3871.15 mg/Kg** for Kandla and for Vadinar the value observed within the range of **152.53 to 3477.29** mg/Kg. For Kandla and Vadinar the average concentration of Phosphate was observed **1616.78** and **1418.5** mg/Kg respectively.
- The **Organic Matter** for the sampling period was observed in the range of **0.17 to 2.17** % for Kandla with the average value of **0.95%** and for Vadinar the value recorded Within range of **0.15 to 2.29%**, with average concentration as **1.03** %.
- The concentration of **Sulphate** was observed in the range of **87.28 to 1022 mg/Kg** for Kandla and for Vadinar the value observed Within range of **74.07 to 296** mg/Kg. For Kandla and Vadinar the average value of Sulphate was observed **392.10** and **153.64** mg/Kg respectively.
- The value of **Calcium** was observed in the range of **962 to 13800 mg/Kg** for Kandla and for Vadinar the value observed within the range of **2100 to 3974.5** mg/Kg. The average value of Calcium for the monitoring period was observed **3660.21** mg/Kg and **2951.76** mg/Kg at Kandla and Vadinar, respectively.
- The value of **Magnesium** for the sampling period was observed in the range of **764 to 3172 mg/Kg** for Kandla and for Vadinar the value observed Within the range of **854 to 1952** mg/Kg. For Kandla and Vadinar the average value of Magnesium was observed **1726.35** mg/Kg and **1440.69** mg/Kg respectively.
- For the sampling period **Silica** was observed in the range of **179.25 to 671.25 mg/Kg** for Kandla with average value **432.83** mg/Kg and for Vadinar the value observed within the range of **220.98** and **546.5** mg/Kg with average **394.35** mg/Kg.
- The value of **Nitrate** was observed in the range of **4.31 to 37.12 mg/Kg** for Kandla with average value **15.47** mg/Kg and for Vadinar the value observed within the range of **4.75 to 25.33** mg/Kg. with average **15.12** mg/Kg.
- The value of **Nitrite** was observed in the range of **0.01 to 0.92 mg/Kg** for Kandla with average value **0.45** mg/Kg and for Vadinar the value observed to be within the range of **0.04 to 0.37** mg/Kg, with average **0.1828** mg/Kg.
- The value of **Sodium** was observed in the range of **2063.3 to 18308 mg/Kg** for Kandla with average value **6647.43** mg/Kg and for Vadinar the value observed within the range of **2719.42** and **13660** mg/Kg, with average **8289** mg/Kg.
- The value of **Potassium** was observed in the range of **205.08 to 11580 mg/Kg** for Kandla with average value **2357.95** mg/Kg and for Vadinar the value observed within range of **699.09 to 4377** mg/Kg, with average **2229.65** mg/Kg.

- The value of **Aluminium**, was observed in the range of **1237.13 to 12314.13 mg/Kg** for Kandla with average value **5509.23 mg/Kg** and for Vadinar the value observed within the range of **358.3 to 19356 mg/Kg**, with average **7214.30 mg/Kg**.
- The value of **Mercury**, was observed in the range of **4.71 to 41.29 mg/Kg** for Kandla with average value **18.84 mg/Kg** and for Vadinar the value of **Mercury** was observed “Below the Quantification Limit” at both two locations. During monitoring period majority of time Mercury was observed Below Quantification limit.
- Texture was observed to be “**Sandy Loam**” at location MS-1, MS-2, MS-4 and MS-6 “**Silt loam**” at location MS-3 & MS-5 in Kandla. “**Sandy Loam**” at location MS-7 & “**Silt loam**” at location MS-8 in Vadinar during sampling period.

Heavy Metals

The sediment quality of Kandla and Vadinar has been compared with respect to the Average Standard guideline applicable for heavy metals in marine sediment specified by EPA have been mentioned in **Table 35**.

Table 33: Standard Guidelines applicable for heavy metals in sediments

Sr. No.	Metals	Sediment quality (mg/kg)			Source
		Not polluted	Moderately polluted	Heavily polluted	
1.	As	<3	3-8	>8	EPA
2.	Cu	<25	25-50	>50	
3.	Cr	<25	25-75	>75	
4.	Ni	<20	20-50	>50	
5.	Pb	<40	40-60	>60	
6.	Zn	<90	90-200	>200	
7.	Cd	-	<6	>6	

ND = Not Detected

(Source: G Perin et al. 1997)

Table 34: Comparison of Heavy metals with Standard value in Marine Sediment

Parameters	Kandla																		Vadinar					
	MS-1			MS-2			MS-3			MS-4			MS-5			MS-6			MS-7			MS-8		
	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg	Max	Min	Avg
Arsenic (mg/Kg)	5.13	1.09	3.527	4.43	2.11	3.264	6.17	2.06	3.92	5.86	1.28	3.75	5.2	1.75	3.458	5.78	1.98	3.67	5.36	2.04	2.84	5.17	2.5	3.69
Copper (mg/Kg)	5.6	2.13	3.282	11.4	2.14	5.013	8.1	2.08	4.49	9.8	3.48	5.71	12	2.14	5.97	8.9	2.98	4.97	6.13	2.19	4.567	412	2.1	39.05
Chromium (mg/Kg)	64.1	42.12	53.94	67.45	32.74	47.04	73.02	32.41	48.31	83.23	41.08	55.17	59.95	41.87	51.50	104.2	36.71	59.71	59.27	23.18	44.01	104.1	29.7	61.12
Nickel (mg/Kg)	51.4	16.8	31.76	38.9	10.21	23.87	36.41	4.54	22.77	40.87	7.61	27.45	31.86	21.72	25.881	50.78	4.54	25.058	36.21	12.23	22.84	43.66	12.47	29.282
Lead (mg/Kg)	7.05	1.25	5.3	7.45	4.21	5.76	28.73	2.36	6.683	8.25	3.46	5.9	14.22	1.21	6.055	5.01	2.81	7.88	7.94	2.85	4.90	10.58	2.97	5.65
Zinc (mg/Kg)	63.2	35.88	54.63	65.69	32.11	50.455	301.32	23.63	69.545	82.9	18.15	50.86	159.42	19.54	60.65	157.82	23.63	57.7	52.13	11.47	34.6	104.87	13.65	53.8595
Cadmium (mg/Kg)	1.08	0.88	0.98	0.6	0.6	0.6	1.25	0.87	1.1	1.12	0.78	1.022	1.08	0.91	0.995	7.53	0.15	2.302	0	0	0	0	0	0

- **Arsenic** was observed in the range of **1.09 to 6.17 mg/Kg** for Kandla with average value **3.58 mg/Kg** and for Vadinar the value observed within range of **2.04 to 5.36 mg/Kg**, with average of **3.6 mg/Kg**. during monitoring period majority of time arsenic concentration found within moderately polluted class on both study area.
- **Copper** was observed in the range of **2.08 to 12 mg/Kg** for Kandla with average value **5.6 mg/Kg** and for Vadinar the value observed within the range of be **2.1 to 8.33 mg/Kg**, with average **4.72 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to copper falls in non-polluted class.
- **Chromium** was observed in the range of **32.41 to 104.24 mg/Kg** for Kandla with average value **55.25 mg/Kg** and for Vadinar the value observed within the range of **23.18 to 104.16 mg/Kg**, with average **53.57 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to chromium falls majority of time in moderately polluted and for some instance it location MS-4, MS-6, and MS-8 fall in Heavily polluted class.
- **Nickel** was observed in the range of **4.54 to 51.47 mg/Kg** for Kandla with average value **26.25 mg/Kg** and for Vadinar the value observed within range of **12.23 to 43.66 mg/Kg**, with average **26.115 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to nickel falls in moderately polluted class and for some instance it location MS-1, and MS-6 fall in heavily polluted class.

- **Lead** was observed in the range of **1.21 to 28.73 mg/Kg** for Kandla with average value **5.63 mg/Kg** and for Vadinar the value observed within the range of **2.85 and 10.58 mg/Kg**, with average **5.81 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to lead falls in not polluted class.
- **Zinc** was observed in the range of **18.15 to 301.32 mg/Kg** for Kandla with average value **73.73 mg/Kg** and for Vadinar the value observed within the range of **11.47 to 104.87 mg/Kg**, with average **46.997 mg/Kg**. With reference to the guidelines mentioned in table 35, the sediment quality with respect to zinc falls in non-polluted class and for some instance its location MS-1, MS-3, MS-6 and MS-8 fall in Moderately polluted class.
- **Cadmium** was observed in the range of **0.15 to 7.53 mg/Kg** for Kandla with average value **1.325 mg/Kg**. During the monitoring period majority of time **Cadmium** found BQL, which falls in non-polluted. While exception on one location MS-6 fall within moderately polluted for the duration of July to August 2023. **Cadmium** was observed BQL for all locations at Vadinar during sampling period. With reference to the guidelines mentioned in table 35, the sediment quality with respect to cadmium falls in non-polluted class.

Analysis of the sediments indicates moderate pollution. However, it may be noted that, the sediments are highly dynamic being constantly deposited and carried away by water currents. Hence maintaining the quality of sediments is necessary as it plays a significant role in regulating the quality of the marine water and the marine ecology.

The presence of anthropic activity in the coastal areas has an effect upon the marine water and sediment. One of the primary risks associated with contaminated sediments is bioaccumulation in benthic organisms, which is a route of entry into the food chain. Generally adopted sediment remediation approaches include dredging, capping of contaminated areas, and monitored natural recovery (MNR). Dredging can remove contaminated sediments, but it requires large areas of land for sediment disposal. It is expensive and may cause secondary contamination of the water column during re-suspension. MNR relies on ongoing naturally occurring processes to decrease the bioavailability or toxicity of contaminants in sediment. These processes may include physical, biological, and chemical mechanisms that act together to reduce the environmental risks posed by contaminated sediments. MNR require longer monitoring time and can be even more expensive than for dredging and capping. Capping consists of in situ covering of clean or suitable isolating material over contaminated sediments layer to limit leaching of contaminants, and to minimize their re-suspension and transport. Hence appropriate remedial measures for the polluted sediment sites may be implemented, to reduce the concentration of the heavy metals.



CHAPTER 12: MARINE ECOLOGY MONITORING

12.1 Marine Ecological Monitoring

The monitoring of the biological and ecological parameters is important in order to assess the marine environment. A marine sampling is an estimation of the body of information in the population. The theory of the sampling design is depending upon the underlying frequency distribution of the population of interest. The requirement for useful water sampling is to collect a representative sample of suitable volume from the specified depth and retain it free from contamination during retrieval. Deendayal Port and its surroundings have mangroves, mudflats and creek systems as major ecological entities.

As defined in the scope by DPA, the Marine Ecological Monitoring is required to be carried out once a month specifically at eight locations, six at Kandla and two at Vadinar. The sampling of the Benthic Invertebrates has been carried out with the help of D-frame nets, whereas the sampling of zooplankton and phytoplankton has been carried out with the help of Plankton Nets (60 micron and 20 micron). The details of the locations of Marine Ecological Monitoring have been mentioned in **Table 37** as follows:

Table 35: Details of the sampling locations for Marine Ecological

Sr. No.	Location Code	Location Name	Latitude Longitude
1.	Kandla	ME-1	Near Passenger Jetty One
2.		ME-2	Kandla Creek (near KPT Colony)
3.		ME-3	Near Coal Berth
4.		ME-4	Khori Creek
5.		ME-5	Nakti Creek (near Tuna Port)
6.		ME-6	Nakti Creek (near NH - 8A)
7.	Vadinar	ME-7	Near SPM
8.		ME-8	Near Vadinar Jetty

The map depicting the locations of Marine Ecological monitoring in Kandla and Vadinar have been mentioned in **Map 20 and 21** as follows:



Map 20 Marine Ecological Monitoring: Locations at Kandla



Map 21: Marine Ecological Monitoring Locations at Vadinar

The various parameters to be monitored under the study for Marine Ecological Monitoring are mentioned in **Table 38** as follows:

Table 36: List of parameters to be monitored for Marine Ecological Monitoring

Sr. No.	Parameters
1.	Productivity (Net and Gross)
2.	Chlorophyll-a
3.	Pheophytin
4.	Biomass
5.	Relative Abundance, species composition and diversity of phytoplankton
6.	Relative Abundance, species composition and diversity of zooplankton
7.	Relative Abundance, species composition and diversity of benthic invertebrates (Meio, Micro and macro benthos)
8.	Particulate Oxidisable Organic Carbon
9.	Secchi Depth

Methodology

- **Processing for chlorophyll estimation:**

Samples for chlorophyll estimation were preserved in ice box on board in darkness to avoid degradation in opaque container covered with aluminium foil. Immediately after reaching the shore after sampling, 1 litre of collected water sample was filtered through GF/F filters (pore size 0.45 μm) by using vacuum filtration assembly. After vacuum filtration the glass micro fiber filter paper was grinded in tissue grinder, macerating of glass fiber filter paper along with the filtrate was done in 90% aqueous Acetone in the glass tissue grinder with glass grinding tube. Glass fiber filter paper will assist breaking the cell during grinding and chlorophyll content was extracted with 10 ml of 90% Acetone, under cold dark conditions along with saturated magnesium carbonate solution in glass screw cap tubes. After an extraction period of 24 hours, the samples were transferred to calibrated centrifuge tubes and adjusted the volume to original volume with 90% aqueous acetone solution to make up the evaporation loss. The extract was clarified by using centrifuge in closed tubes. The clarified extracts were then decanted in clean cuvette and optical density was observed at wavelength 664, 665 nm.

- **Phytoplankton Estimation**

Phytoplankton are free floating unicellular, filamentous and colonial eutrophic organisms that grow in aquatic environments whose movement is more or less dependent upon water currents. These micro flora acts as primary producers as well as the basis of food chain, source of protein, bio-purifier and bio-indicators of the aquatic ecosystems of which diverse array of the life depends. They are considered as an important component of aquatic flora, play a key role in maintaining equilibrium between abiotic and biotic components of aquatic ecosystem. The phytoplankton includes a wide range of photosynthetic and phototrophic organisms. Marine phytoplankton is mostly microscopic and unicellular floating flora, which are the primary producers that support the pelagic food-chain. The two most prominent groups of phytoplankton are Diatoms (*Bacillariophyceae*) and Dinoflagellates (*Dinophyceae*). Phytoplankton also include numerous and diverse collection of extremely small, motile algae which are termed micro

flagellates (naked flagellates) as well as Cyanophytes (Bluegreen algae). Algae are an ecologically important group in most aquatic ecosystems and have been an important component of biological monitoring programs. Algae are ideally suited for water quality assessment because they have rapid reproduction rates and very short life cycles, making them valuable indicators of short-term impacts. Aquatic populations are impacted by anthropogenic stress, resulting in a variety of alterations in the biological integrity of aquatic systems. Algae can serve as an indicator of the degree of deterioration of water quality, and many algal indicators have been used to assess environmental status.

- **Zooplankton Estimation**

Zooplankton includes a taxonomically and morphologically diverse community of heterotrophic organisms that drift in the waters of the world's oceans. Qualitative and quantitative studies on zooplankton community are a prerequisite to delineate the ecological processes active in the marine ecosystem. Zooplankton community plays a pivotal role in the pelagic food web as the primary consumers of phytoplankton and act as the food source for organisms in the higher trophic levels, particularly the economically essential groups such as fish larvae and fishes. They also function in the cycling of elements in the marine ecosystem. The dynamics of the zooplankton community, their reproduction, and growth and survival rate are all significant factors determining the recruitment and abundance of fish stocks as they form an essential food for larval, juvenile and adult fishes. Through grazing in surface waters and following the production of sinking faecal matters and also by the active transportation of dissolved and particulate matter to deeper waters via vertical migration, they help in the transport of organic carbon to deep ocean layers and thus act as key drivers of 'biological pump' in the marine ecosystem. Zooplankton grazing and metabolism also, transform particulate organic matter into dissolved forms, promoting primary producer community, microbial demineralization, and particle export to the ocean's interior. The categorisation of zooplankton into various ecological groups is based on several factors such as duration of planktonic life, size, food preferences and habitat. As they vary significantly in size from microscopic to metazoic forms, the classification of zooplankton based on size has paramount importance in the field of quantitative plankton research.

- **Diversity Index**

A diversity index is a measure of species diversity within a community that consists of co-occurring populations of several (two or more) different species. It includes two components: richness and evenness. Richness is the measure of the number of different species within a sample showing that more the types of species in a community, the higher is the diversity or greater is the richness. Evenness is the measure of relative abundance of the different species with in a community.

1. **Shannon-Wiener's index:**

An index of diversity commonly used in plankton community analyses is the Shannon-Wiener's index (H), which emphasizes not only the number of species (richness or variety), but also the apportionment of the numbers of individuals among the species. Shannon-Wiener's index (H) reproduces community parameters to a single number by using an equation are as follow:

$$H' = \sum p_i * \ln (p_i)$$

Where, \sum = Summation symbol,

p_i = Relative abundance of the species,

\ln = Natural logarithm

More diverse ecosystems are considered healthier and more resilient. Higher diversity ecosystems typically exhibit better stability and greater tolerance to fluctuations. e.g., The Shannon diversity index values between 2.19 and 2.56 indicate relatively high diversity within the community compared to communities with lower values. It suggests that the community likely consists of a variety of species, and the species are distributed somewhat evenly in terms of their abundance.

2. Simpson's index:

A reasonably high level of dominance by one or a small number of species is indicated by the range of **0.89 to 0.91**. The general health and stability of the ecosystem may be impacted by this dominance. Community disturbances or modifications that affect the dominant species may be more likely to have an impact. The dominating species determined by the Simpson's index can have big consequences on how the community is organised and how ecological interactions take place.

The formula for calculating D is presented as:

$$D = 1 - \sum (p_i^2)$$

Where, \sum = Summation symbol, p_i = Relative abundance of the species

3. Margalef's diversity index:

The number of species is significantly related to the port's vegetation cover surface, depth, and photosynthetic zone. The habitat heterogeneity is a result of these three elements. Species richness is related to the number of distinct species present in the analysed area. Margalef's index has a lower correlation with sample size. Small species losses in the community over time are likely to result in inconsistent changes.

Margalef's index D_{Mg} , which is also a measure of species richness and is based on the presumed linear relation between the number of species and the logarithm of the number of individuals. It is given by the formula:

$$D_{Mg} = \frac{S-1}{\ln N}$$

Where, N = total number of individuals collected

S = No. of taxa or species or genera

4. Berger-Parker index:

This is a useful tool for tracking the biodiversity of deteriorated ecosystems. Environmental factors have a considerable impact on this index, which accounts for the

dominance of the most abundant species over the total abundance of all species in the assemblage. The preservation of their biodiversity and the identification of the fundamental elements influencing community patterns are thus critical for management and conservation. Successful colonising species will dominate the assemblage, causing the Berger-Parker index to rise, corresponding to well-documented successional processes. The environmental and ecological features of the system after disturbance may therefore simply but significantly determine the identity of the opportunistic and colonising species through niche selection processes.

The Berger-Parker index is a biodiversity metric that focuses on the dominance or relative abundance of a single species within a community. It provides a measure of the most abundant species compared to the total abundance of all species present in the community. Mathematically, it can be represented as follows:

$$d = \frac{N_{max}}{N_i}$$

Where, N_{max} = Max no of individuals of particular genera or species

$\sum N_i$ = Total no of individuals obtained.

The resulting value of the Berger-Parker index ranges between 0 and 1. A higher index value indicates a greater dominance of a single species within the community. Conversely, a lower index value suggests a more even distribution of abundance among different species, indicating higher species diversity. The range of the Berger-Parker index can be interpreted as when the index value is close to 0, it signifies a high diversity with a more even distribution of abundances among different species. In such cases, no single species dominates the community, and there is a balanced representation of various species.

5. Evenness index-

Evenness index determines the homogeneity (and heterogeneity) of the species' abundance. Intermediate values between 0 and 1 represent varying degrees of evenness or unevenness in the distribution of individuals among species. Value of species evenness represents the degree of redundancy and resilience in an ecosystem. High species evenness = All species of a community can perform similar ecological activities or functions = even utilization of available ecological niches = food web more stable = ecosystem is robust (resistant to disturbances or environmental changes). Intermediate values between 0 and 1 represent variable degrees of evenness or unevenness.

$$EI = \frac{H}{\ln(S)}$$

Where, H= Shannon value

$\ln(S)$ = the natural logarithm of the number of different species in the community

Relative Abundance: The species abundance distribution (SAD) from disturbed ecosystems follows even/ uneven pattern. E.g., If relative abundance is 0.15, then the found species are neither highly dominant nor rare.

$$RA = \frac{\text{No. of Individuals of Sp.}}{\text{Total no. of Individual}} * 100\%$$

The basic idea of index is to obtain a quantitative estimate of biological variability that can be used to compare biological entities composed of discrete components in space and time. Biodiversity is commonly expressed through indices based on species richness and species abundances. Biodiversity indices are a non-parametric tool used to describe the relationship between species number and abundance. The most widely used bio diversity indices are Shannon Weiner index and Simpson's index.

Monitoring Frequency:

Monitoring is required to be carried out once a month for both the locations of Kandla and Vadinar. Sample Collected from this location during the monitoring period 15th April 2023 to 15th April 2024.

12.2 Result and Discussion

The details of Marine Ecological Monitoring conducted for the locations of Kandla and Vadinar during the monitoring period has been summarized in the **Table 39**.

Table 37: Values of Biomass, Net Primary Productivity (NPP), Gross Primary Productivity (GPP), Pheophytin and Chlorophyll for Kandla and Vadinar

Sr. No.	Parameters	Kandla						Vadinar	
		ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorri Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
		Avg.	Avg.	Avg.	Avg.	Avg.	Avg.	Avg.	Avg.
1.	Biomass	115.3	115.64	95.73	141.73	101.6	120.45	78	110.64
2.	Net Primary Productivity	2.91	3.77	3.08	2.99	5.47	2.49	4.16	2.64
3.	Gross Primary Productivity	2.95	3.04	3.73	3.26	2.44	2.85	3.67	3.09
4.	Pheophytin	1.10	1.28	0.80	1.35	0.82	5.81	2.66	2.43
5.	Chlorophyll-a	2.40	1.61	1.72	1.72	2.04	12.43	2.37	3.24
6.	Particulate Oxidisable Organic Carbon	1.34	1.12	1.18	1.51	1.45	1.40	1.26	1.20
7.	Secchi Depth	0.61	0.63	0.56	0.60	0.56	0.62	3.93	2.61

- **Biomass:**

With reference to the **Table 39**, the concentration of average **Biomass** reported during monitoring period, from location ME- to ME-6 in range between **95.73-141.73 mg/L** where lowest biomass presents in ME-3 (Near Coal Berth) and highest biomass present in ME-4 (Khorri Creek) during sampling period. In Vadinar, the value of biomass was observed **78 mg/L** at ME-7 (Near SPM) and **110.64 mg/L** in ME-8 (Near Vadinar Jetty) monitoring station.

- **Productivity (Net and Gross)**

Gross primary productivity (GPP) is the rate at which organic matter is synthesised by producers per unit area and time (GPP). The amount of carbon fixed during photosynthesis by all producers in an ecosystem is referred to as gross primary productivity. During the Monitoring Period, the monitoring location of Kandla reported

GPP value in range between **2.44 to 3.73 mg/L/48 Hr** where the highest value recorded for ME-3 (Near Coal Bearth) and lowest recorded at ME-5 (Nakti creek-near tuna port). In Vadinar, the value of **GPP** was observed **3.67** at ME-7 (Near SPM) and **3.09 mg/L/48 Hr** at ME-8 (Near Vadinar Jetty) monitoring station.

Net primary productivity, is the amount of fixed carbon that is not consumed by plants, and it is this remaining fixed carbon that is made available to various consumers in the ecosystem. During the monitoring period of 2023 to 2024 the Net primary productivity of the monitoring location at Kandla from (ME-1 to ME-6) has been estimated to be between **2.49 to 5.47 mg/L/48 Hr**. While in Vadinar, the value of **NPP** was observed **4.16** at ME-7 (Near SPM) and **2.64 mg/L/48 Hr** at ME-8 (Near Vadinar Jetty) monitoring station.

- **Pheophytin**

The level of Pheophytin was detected in the range from **0.8 to 5.81 mg/m³** where the highest value observed at ME-6 (Nakti Creek (Near NH-8A)) and the lowest value observed at ME-3(Near Coral Breth), While in Vadinar, the value of Pheophytin was observed **2.66 mg/m³** at ME-7 and **2.43 mg/m³** at ME-8 monitoring station.

- **Chlorophyll-a**

In the sub surface water, the value of Chlorophyll-a reported in range from **1.61 to 12.43 mg/m³**. The highest value observed at ME-6 (Nakti Creek (Near NH-8A)), while the lowest value observed at ME-2 (Kandla Creek). In Vadinar, the value of chlorophyll-a was observed **2.37 mg/m³** at ME-7 (Near SPM) and **3.24 mg/m³** in ME-8 (Near Vadinar Jetty) monitoring station.

- **Particulate Oxidisable Organic Carbon**

During the sampling period, the particulate oxidisable organic carbon falls within the range of **1.12 to 1.51 mg/L** from monitoring location ME-1 to ME-6 at Kandla, whereas for Vadinar, the value of POC observed **1.26 mg/L** at ME-7 (Near SPM) and **1.20 mg/L** in ME-8 (Near Vadinar Jetty) monitoring station.

- **Secchi Depth**

In monitoring station of Kandla (ME-1 to ME-6) the level of Secchi Depth was observed between **0.56 to 0.63 ft** whereas at Vadinar, the value recorded at ME-7 i.e. Near SPM is **3.93 ft** and in Near Vadinar Jetty is **2.61 ft**.

Ecological Diversity

Phytoplankton: For the evaluation of the Phytoplankton population in DPA Kandla and Vadinar within the immediate surroundings of the port, sampling was conducted during the study period. Total 8 sampling locations were studied i.e. sampling locations (6 from Kandla and two from Vadinar).

The details of variation in abundance and diversity in phytoplankton communities is mentioned in **Table 40**.

Table 38: Phytoplankton variations in abundance and diversity in sub surface sampling stations

Genera	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorī Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
<i>Bacillaria sp.</i>	360.55	391.28	387.28	404.75	374.33	521.333	390.12	347.6
<i>Biddulphia sp.</i>	492.66	340	184	542	315.25	434.5	402.8	274
<i>Chaetoceros sp.</i>	279.66	379.28	442.8	258.85	627.6	322.25	462.85	394.7
<i>Chlamydomonas sp.</i>	286.57	312.33	294	329.33	478	456	325.25	503
<i>Cyclotella sp.</i>	367.14	443.5	473.33	418.57	454	609	303.5	378.57
<i>Coscinodiscus sp.</i>	455.4	412.83	464.2	206	330.42	376.6	370.4	244
<i>Ditylum sp</i>	342.14	322.16	186.83	241.75	225	205.83	227.6	294.8
<i>Fragilaria sp.</i>	395	381.57	384.14	300.5	355	0	350.25	360.33
<i>Bacteriastrum sp.</i>	178.5	96	260.5	166.6	111.66	252.75	162	252.75
<i>Pleurosigma sp.</i>	236.66	236	233	565	276	675	352.5	219
<i>Navicula sp.</i>	366.28	488.5	525	393.16	420	332.71	375.25	856.87
<i>Nitzschia sp.</i>	309.12	272.57	349	295.5	366.57	284.77	418.71	435.75
<i>Synedra sp.</i>	479	328	218.66	322.83	144.5	541	192.75	327.42
<i>Skeletonema sp.</i>	270.66	566.66	433.33	0	488.66	536.66	521.25	495.66
<i>Oscillatoria sp.</i>	341	351.66	281.8	251	493.8	423.5	144	306.2
<i>Thalassiosira</i>	147	134.83	116	132.5	170	224.66	235.33	161.33
<i>Gomphonema sp.</i>	550	495.75	426.66	360	600	310	564.66	500
<i>Planktothrix sp.</i>	140.5	302	308.75	750	0	685	400	667.5
<i>Gyrosigma sp.</i>	410	560	650	0	0	500	0	0
<i>Actinestrum sp.</i>	0	0	0	550	0	685	700	500
<i>Cymbella</i>	500	500	0	650	0	800	750	0
<i>Limnothrix sp.</i>	0	700	0	485	0	630	0	0
<i>Scendesmus sp.</i>	0	0	0	8	0	20	0	4
<i>Mougeotia sp.</i>	0	0	0	0	0	850	0	0
<i>Chlorella sp.</i>	0	0	0	2918.1	3073.1	3704.3	3357.1	3576.8
Density-Units/L	3107.1	3525	3177.3	8.7	8.2	8.9	9.5	8.9
No. of genera	9.2	9.9	8.9	750	0	685	400	667.5

The phytoplankton community of the sub surface water in the Kandla and Vadinar was represented by, Diatoms, green algae and filamentous Cynobacteria. Diatoms were

represented by 15 genera; green algae were represented by 1 genera and filamentous Cynobacteria were represented by 1 genera during the sampling period.

The density of phytoplankton of the sampling stations from ME-1 to ME-6 (Kandla) varying from **2918** to **3704.3** units/L, while for Vadinar its density of phytoplankton observed **3357.1** units/L at ME-7 and **3576.6** units/L at ME-8. During the sampling, all communities were contributing in phytoplankton on both location of Kandla & Vadinar except Gyrosigma sp, Actinestrum sp, cymbella, Limnothrix sp, Scendesmus sp, Mougeotia sp and cholera sp.

The details of Species richness Index and Diversity Index in Phytoplankton is mentioned in **Table 41**.

Table 39: Species richness Index and Diversity Index in Phytoplankton

Indices	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorī Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
Taxa S	10.73	10.27	11.36	10.45	12.55	10.64	10.00	11.09
Individuals	5234.36	5688.36	6072.09	5832.45	6546.91	5605.09	5615.09	6223.27
Shannon diversity	2.05	1.89	1.93	1.86	1.78	1.85	1.96	1.58
Simpson 1-D	0.86	0.87	0.85	0.83	0.84	0.84	0.86	0.81
Species Evenness	0.94	0.84	0.92	0.88	0.86	0.86	0.90	0.73
Margalef richness	1.05	1.10	0.98	0.98	0.93	0.97	1.05	0.98
Berger-Parker	0.20	0.20	0.23	0.24	0.24	0.24	0.23	0.29
Relative abundance	0.41	0.44	0.37	0.43	0.38	0.40	0.40	0.41

- Shannon- Wiener’s Index (H):** During monitoring period 2023 to 2024, Average Shanon- Wiener’s index of phytoplankton communities was in the range of **1.78 to 2.5** between selected sampling stations from ME-1 to ME-6. While for Vadinar, Average Shannon Wiener’s index of phytoplankton communities recorded to be **1.96** at ME-7 and **1.58** at ME-8. The apportionment of the numbers of individuals among the species observed higher stability at all monitoring location of Kandla and Vadinar.
- Simpson diversity index (1-D):** During the monitoring period **2023 to 2024**, average Simpson diversity index (1-D) of phytoplankton communities was ranged between **0.83 to 0.87** at all sampling stations in the Kandla creek and nearby creeks. Similarly, for Vadinar average Simpson diversity index (1-D) of phytoplankton communities was **0.86** at ME-7 and **0.81** at ME-8.
- Margalef’s diversity index (Species Richness):** During the monitoring period **2023 to 2024**, average margalef’s diversity index of phytoplankton communities in Kandla and nearby creeks sampling stations was varying from **0.93 to 1.10**. While for Vadinar, average Margalef’s diversity index (Species Richness) of phytoplankton communities observed **1.05** at ME-7 and **0.98** at ME-8.
- Berger-Parker Index (d):** During the monitoring period **2023 to 2024**, average Berger-Parker Index (d) of phytoplankton communities was in the range of **0.93 to 1.10** between selected sampling stations from ME-1 to ME-6. at Kandla creek and nearby creeks.

Average Berger-Parker Index (d) of phytoplankton communities in the sampling stations of Vadinar, was in the range of **0.98 to 1.05**. All the monitoring station signifies a low diversity with an even distribution among the different species.

- The Average **Species Evenness** is observed in the range of **0.84 to 0.94** for all the six-monitoring station of Kandla and for the Vadinar the average species evenness is observed in the range of **0.73 to 0.90**.
- During the sampling period, average **Relative Abundance** of phytoplankton communities was in range of **0.37 to 0.44** between selected sampling stations from ME-1 to ME-6 at Kandla creek and nearby creeks. Whereas for Vadinar the Average relative Abundance value **0.40** at ME-7 and **0.41** at ME-8. thus it is concluded that the studied species can be stated as neither highly dominant nor rare.

The details of variation in abundance and diversity in zooplankton communities is mentioned in **Table 42**.

Table 40: Zooplankton variations in abundance and diversity in sub surface sampling stations

Genera	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorī Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
<i>Acartia sp.</i>	1.78	1.67	1.38	2.00	2.22	1.29	2.71	1.44
<i>Acrocalanus</i>	1.50	1.86	2.40	2.29	2.00	1.86	2.00	3.29
<i>Amoeba</i>	3.00	1.57	3.22	3.33	3.44	1.57	2.88	2.14
<i>Brachionus sp.</i>	2.67	2.25	2.00	1.88	2.40	3.11	3.50	1.67
<i>Calanus sp.</i>	2.14	2.60	2.75	1.83	2.33	2.43	1.86	3.00
<i>Cladocera sp.</i>	2.25	2.38	4.67	2.14	2.63	1.44	2.38	2.38
<i>Cyclopoid sp.</i>	4.50	3.88	4.13	4.13	2.50	2.10	3.33	2.00
<i>Copepod larvae</i>	1.67	3.00	2.33	2.75	2.00	3.75	1.67	2.25
<i>Diaptomus sp.</i>	4.88	1.83	4.17	2.25	3.50	1.67	3.00	2.86
<i>Eucalanus sp.</i>	3.33	1.83	2.25	3.67	2.80	5.40	2.88	3.71
<i>Mysis sp.</i>	3.20	9.00	7.50	4.86	1.20	6.00	5.13	8.00
<i>Oithona sp.</i>	1	2	4	2	1	3.5	3.33	9
<i>Paracalanus sp.</i>	7.71	6.67	4.00	7.88	11.50	7.90	8.56	9.75
Density Unit/L	24.45	24.91	25.82	26.00	22.91	26.45	27.64	27.36
No. of genera	7.73	7.64	7.64	7.91	7.09	8.36	7.82	7.73

A total of 13 groups/taxa of zooplankton were recorded in Kandla and Vadinar during the study period which mainly constituted by *diaptomus*, *copepods*, *brachionus*, *cladocera*, fish and shrimp larval forms. *Amoeba* and *Cyclopoida* had the largest representation at all stations from (ME-1 to ME-8). The average density of Zooplankton of the sampling stations from ME-1 to ME-6 (Kandla) varying from **22.91 to 26.45** units/L, while for Vadinar its average density of zooplankton observed **27.64** units/L at ME-7 and **27.36** units/L at ME-8. During

the sampling, all communities were contributing in zooplankton except Oithana sp. in Kandla and Vadinar.

The details of Species richness Index and Diversity Index in Zooplankton communities is mentioned in **Table 43**.

Table 41: Species richness Index and Diversity Index in Zooplankton

Indices	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorri Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
Taxa S	7.73	7.64	7.64	7.91	7.09	8.36	7.82	7.73
Individuals	24.45	24.91	25.82	26.00	22.91	26.45	27.64	27.36
Shannon diversity	1.75	1.70	1.80	1.74	1.62	1.66	1.71	1.69
Simpson (1-D)	0.83	0.84	0.83	0.83	0.82	0.82	0.84	0.81
Species Evenness	0.87	0.85	0.90	0.86	0.85	0.79	0.85	0.84
Margalef	2.14	2.19	2.07	2.21	2.06	2.34	2.20	2.17
Berger-Parker	0.34	0.32	0.32	0.34	0.35	0.37	0.31	0.35
Relative abundance	34.93	40.08	31.95	37.76	39.98	38.18	39.18	37.27

- Shannon- Wiener’s Index (H):** During monitoring period 2023 to 2024, Average Shannon- Wiener’s index of zooplankton communities was in the range of **1.62 to 1.80** between selected sampling stations from ME-1 to ME-6, at Kandla creek and its nearby creeks. While for Vadinar, average Shannon Wiener’s index of zooplankton communities recorded to be **1.71** at ME-7 and **1.69** at ME-8. The apportionment of the numbers of individuals among the species observed higher stability at all monitoring location of Kandla and Near SPM (Vadinar).
- Simpson diversity index (1-D):** During the monitoring period **2023 to 2024**, average Simpson diversity index (1-D) of zooplankton communities was ranged between **0.82 to 0.84** at all sampling stations in the Kandla creek and nearby creeks, for Vadinar average Simpson diversity index (1-D) of zooplankton communities was **0.84** at ME-7 and **0.81** at ME-8.
- Margalef’s diversity index (Species Richness):** During the monitoring period **2023 to 2024**, average margalef’s diversity index of zooplankton communities in Kandla and nearby creeks sampling stations was varying from **2.06 to 2.34**, during the sampling period. While for Vadinar, average Margalef’s diversity index (Species Richness) of zooplankton communities observed **2.2** at ME-7 and **2.17** at ME-8.
- Berger-Parker Index (d):** During the monitoring period **2023 to 2024**, average Berger-Parker Index (d) of zooplankton communities was in the range of **0.32 to 0.37** between selected sampling stations from ME-1 to ME-6, at Kandla creek and nearby creeks. Average Berger-Parker Index (d) of zooplankton communities in the sampling stations of Vadinar, was in the range of **0.31 to 0.35**. All the monitoring station signifies a low diversity with an even distribution among the different species.

- The average **Species Evenness** is observed in the range of **0.79 to 0.90** for all the six-monitoring station of Kandla whereas, for the Vadinar the average species evenness was observed in the range of **0.85 to 0.84**, during the monitoring period.
- During the sampling period, **average Relative Abundance** of zooplankton communities was in range of **31.95 to 40.08** between selected sampling stations from ME-1 to ME-6. at Kandla creek and nearby creeks. Whereas for Vadinar the average relative abundance value **39.18** at ME-7 and **37.27** at ME-8, thus it can be concluded that the studied species is stated as neither highly dominant nor rare.

The details of variation in abundance and diversity in **Benthic organism** is mentioned in **Table 44**.

Table 42: Benthic Fauna variations in abundance and diversity in sub surface sampling

Genera	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khor Creek)	ME-5 (Nakti Creek- near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg	Avg	Avg	Avg	Avg	Avg	Avg	Avg
<i>Thiaridae</i>	2.20	1.40	2.00	2.00	1.5	2.17	1.25	2.67
<i>Mollusca sp.</i>	2.22	1.33	2.00	1.67	2.5	1.75	2.00	2.50
<i>Odonata sp.</i>	2.50	1.00	1.86	2.33	1.4	2.43	2.20	2.60
<i>Lymnidae</i>	1.67	2.67	5.00	1.75	1.6	1.67	2.40	1.33
<i>Planorbidae</i>	1.00	1.33	1.67	1.00	2.0	2.00	1.50	1.00
<i>Atydae</i>	1.50	2.00	1.50	1.67	1.0	1.60	1.67	1.71
<i>Gammaridae</i>	1.50	2.17	1.25	1.50	1.3	1.50	1.83	2.83
<i>Portunidae</i>	1.00	1.00	1.00	1.00	0	1.00	1.00	1.00
<i>Turbinidae</i>	1.67	1.00	2.33	1.00	1.0	1.33	1.50	1.33
<i>Palaemonidae</i>	1.25	1.00	2.20	2.50	2.4	1.00	1.33	1.67
<i>Diapatra sp.</i>	1.67	2.00	2.50	3.67	2.0	3.50	1.33	2.33
<i>Coleoptera sp.</i>	2.00	1.50	3.00	2.50	0	1.00	2.67	2.00
<i>Crustacea sp.</i>	3.00	1.00	2.33	3.00	2.5	2.50	1.50	1.00
<i>Hemiptera sp.</i>	2.33	3.33	0	2.00	1.7	1.50	2.50	1.50
<i>Tricoptera sp.</i>	1.33	4.00	2.33	4.00	2.5	4.50	1.50	1.00
<i>Hydrobidae</i>	1.00	2.50	1.00	2.00	1.0	2.50	0	2.50
<i>Viviparidae</i>	3.00	1.00	0	1.00	2.0	1.50	3.00	3.00
<i>Neridae</i>	1.50	1.00	1.50	0	4.0	2.00	1.00	2.00
Density-m³	10.18	8.82	9.64	10.09	8.5	9.73	9.73	9.55
No of genera	5.45	4.82	4.82	5.00	4.8	4.91	4.91	4.73

Few Benthic organisms were observed in the collected sample by using the Van-Veen grabs during the sampling conducted for DPA Kandla and Vadinar. Majority of the species were found under the Macro-benthic organisms during the sampling period were represented by *Atyde*, *Palaemonidae*, *Mollusca sp.*, etc. The average density of benthic fauna was varying from **8.55 to 10.18 m³**.

The details of Species richness Index and Diversity Index in Benthic Organisms is mentioned in **Table 45**.

Table 43: Species richness Index and Diversity Index in Benthic Organisms

Indices	ME-1 (Near Passenger Jetty One)	ME-2 (Kandla Creek)	ME-3 (Near Coal Berth)	ME-4 (Khorri Creek)	ME-5 (Nakti Creek-near Tuna Port)	ME-6 (Nakti Creek near NH - 8A)	ME-7 (Near SPM)	ME-8 (Near Vadinar Jetty)
	Avg.	Avg	Avg	Avg	Avg	Avg	Avg	Avg
Taxa S	5.36	4.82	4.82	5.00	4.82	4.91	4.82	4.73
Individuals	10.18	8.82	9.64	10.09	8.55	9.73	8.91	9.55
Shannon diversity	1.48	1.35	1.38	1.40	1.35	1.39	1.29	1.35
Simpson 1-D	0.86	0.84	0.86	0.86	0.86	0.86	0.87	0.83
Species Evenness	0.88	0.87	0.88	0.89	0.87	0.89	0.82	0.88
Margalef	1.92	1.78	1.73	1.81	1.83	1.78	1.79	1.68
Berger-Parker	0.33	0.37	0.33	0.34	0.37	0.34	0.37	0.36
Relative abundance	55.92	57.66	53.67	56.55	60.63	56.18	57.46	51.58

- Shannon- Wiener’s Index (H):** During monitoring period 2023 to 2024, Average Shanon- Wiener’s index of benthic organism was in the range of **1.35 to 1.48** between selected sampling stations from ME-1 to ME-6, at Kandla creek and its nearby creeks. While for Vadinar, average Shannon Wiener’s index of benthic organism recorded to be **1.29** at ME-7 and **1.35** at ME-8. The apportionment of the numbers of individuals among the species observed higher stability at all monitoring location of Kandla and Vadinar.
- Simpson diversity index (1-D):** During the monitoring period **2023 to 2024**, average Simpson diversity index (1-D) of benthic organism was ranged between **0.84 to 0.86** at all sampling stations in the Kandla creek and nearby creeks, Similarly, for Vadinar average Simpson diversity index (1-D) of benthic organism was **0.87** at ME-7 and **0.83** at ME-8.
- Margalef’s diversity index (Species Richness):** During the monitoring period **2023 to 2024**, average margalef’s diversity index of benthic organism in Kandla and nearby creeks sampling stations was varying from **1.73 to 1.92**. While for Vadinar, average Margalef’s diversity index (Species Richness) of benthic organism observed to be **1.79** at ME-7 and **1.68** at ME-8.
- Berger-Parker Index (d):** During the monitoring period **2023 to 2024**, average Berger-Parker Index (d) of benthic organism was in the range of **0.33 to 0.37** between selected sampling stations from ME-1 to ME-6, at Kandla creek and nearby creeks. average Berger-Parker Index (d) of benthic organism in the sampling stations of Vadinar, was in the range of **0.36 to 0.37**. All the monitoring station signifies a low diversity with an even distribution among the different species.

- The average **Species Evenness** is observed in the range of **0.87 to 0.89** for all the six-monitoring station of Kandla and for the Vadinar the species evenness is observed in the range of **0.82 to 0.88**.
- During the sampling period, **average Relative Abundance** of Benthic organisms was in range of **53.67 to 60.63** between selected sampling stations from ME-1 to ME-6 at Kandla creek and nearby creeks. Whereas for Vadinar the Average relative abundance value **57.46** at ME-7 and **51.58** at ME-8, thus it is concluded that the studied species can be stated as neither highly dominant nor rare.



CHAPTER 13: SUMMARY AND CONCLUSION

13.1 Summary and Conclusion

The report, prepared by the Gujarat Environment Management Institute (GEMI), details the environmental monitoring and management plan for the Deendayal Port Authority (DPA) at Kandla and Vadinar. The monitoring covers the period from April 2023 to April 2024.

The primary objective is to systematically assess and monitor environmental parameters including ambient air, water (drinking and surface), soil, sediment, noise, and ecology to ensure compliance with environmental standards and statutory norms.

Methodology

Environmental monitoring was conducted using standard operating procedures, protocols, and guidelines to ensure accurate data collection. Various parameters were measured, including air quality, water quality, soil characteristics, noise levels, and meteorological data.

Based on the results obtained for both study areas, Kandla and Vadinar, during the monitoring period from April 2023 to April 2024, the following observations are concluded.

- **Ambient Air Quality Monitoring**

Particulate matter (PM₁₀ and PM_{2.5}) levels exceeded the national ambient air quality standards (NAAQS) at most monitoring locations, especially at the coal storage area. The high particulate matter levels were attributed to heavy vehicular traffic, loading/unloading of cargo, and dust from unpaved roads. For Gaseous monitoring, sulfur dioxide (SO₂), nitrogen oxides (NO_x), volatile organic compounds (VOCs), and carbon monoxide (CO) were generally within the NAAQS limits.

- **DG Stack Monitoring**

Monitoring of the diesel generator (DG) stacks was conducted at one location each in Kandla and Vadinar. Parameters like suspended particulate matter, SO₂, NO_x, CO, and CO₂ were measured and found to be within the prescribed emission limits.

- **Drinking Water Quality Monitoring**

Drinking water samples were collected from 20 locations across Kandla and Vadinar. Most water quality parameters like pH, color, turbidity, chloride, and total hardness were within the drinking water standards (IS 10500:2012). A few locations showed slightly elevated levels of electrical conductivity, salinity, and total dissolved solids, likely due to the coastal location.

- **Marine Water and Sediment Quality Monitoring**

Marine water and sediment samples were collected from 6 locations in Kandla and 2 locations in Vadinar. The water quality parameters like pH, salinity, dissolved oxygen, and nutrients were within the acceptable limits for coastal waters. The sediment quality in terms of heavy metals and organic contaminants was also found to be within the prescribed standards.



- **Marine Ecology Monitoring**

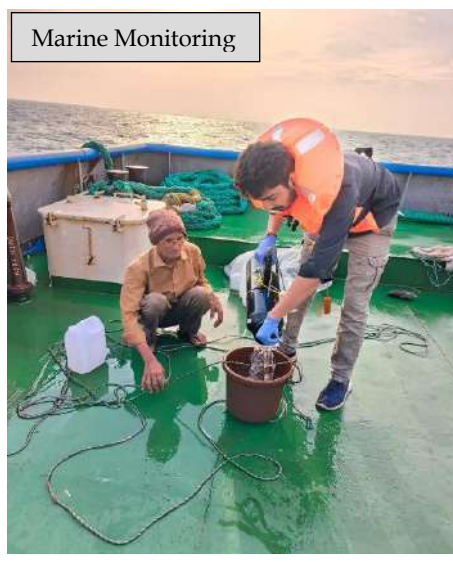
Monitoring of marine Ecology was conducted at 6 locations in Kandla and 2 locations in Vadinar. The study did not find any significant adverse impacts on the marine ecosystem due to port operations.

Overall, the report concludes that the environmental monitoring conducted by the DPA during the period of April 2023 to April 2024 indicates compliance with the applicable environmental regulations, with some exceptions related to particulate matter levels in the ambient air.

Annexure 1: Photographs of the Environmental Monitoring conducted at Kandla



Annexure 2: Photographs of the Environmental Monitoring conducted at Vadinar



Source: GEMI



CHAPTER 14: REFERENCES



References:

- (1) National ambient air quality standards central pollution control board, 2009
- (2) Ambient Air Quality Standards in respect of Noise,2000.
- (3) American Public Health Association 23rd Addition, Standard Methods for Water and Waste water analysis, 2017.s
- (4) Indian Standard DRINKING WATER – SPECIFICATION (Second Revision), 2012.



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"We Provide Environmental Solutions"

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Annexure G

**Work order 10/06/2024 – 50 ha mangrove
Plantation**

DEENDAYAL PORT AUTHORITY



Administrative Office Building
Post Box NO. 50
GANDHIDHAM (Kutch)
Gujarat: 370 201.
Fax: (02836) 220050
Ph.: (02836) 220038
Email : kptemc@gmail.com

Website : www.deendayalport.gov.in

NO. EG/WK/4751/Part (Revamping – EC onwards)/69 Dated : 10 /06/2024

To,
The Gujarat Institute of Desert Ecology,
P.O.Box No. 83, Opp.Changleshwar Temple, Mundra Road,
Bhuj (Kachchh)- 370 001,Gujarat (India).
Tel.: 02832-329408, 235025.
Tele/Fax: 02832-235027
Email: desert_ecology@yahoo.com.

Kind Attn.: Dr. V. Vijay Kumar, Director, GUIDE, Bhuj.

Sub: Mangrove Plantation in an area of 50 Hectares for Deendayal Port Authority reg.

Ref.: 1) DPA request vide letter no. EG/WK/4751/Part (Revamping - EC onwards)/55 dated 15/4/2024.
2) Offer submitted by GUIDE, Bhuj vide letter no. GUIDE/DPA/MP/72/2024 dated 08/05/2024.

Sir,

Your offer for the subject work submitted vide above referred letter dated 8/5/2024 **(Copy attached- Annexure A)** amounting to Rs. 25,00,000.00 + applicable GST (Rupees Twenty-Five Lakhs plus applicable GST) including all terms & conditions mentioned in the offer letter, has been accepted by the competent authority in DPA.

2. Scope of Work:

In order to comply with the stipulated condition of the EC & CRZ Clearance dated 1/1/2024 read with CRZ Recommendation dated 25/8/2022 – Condition no.7, Mangrove Plantation [50 Ha] to be carried out for DPA with the objective to find out potential and suitable sites for Mangrove plantation in consultation with the District Forest Department office and Gujarat Ecology Commission. The Mangrove plantation activities under this project will cover two mangrove species, i.e. Avicennia marina and Rhizophora mucronata.

3. The terms of payment:

- (i) 50% of project budget to be paid within 15 days after submission of Inception report.
- (ii) 30% of project budget to be paid within 15 days on completion of Nursery preparation.
- (iii) 10% of project budget to be paid within 15 days on completion of 50 Ha. plantation.
- (iv) 10% of budget to be paid within 15 days on submission of Final report.

.....Cont.....

Obligation of DPA:

- Assistance regarding the statutory clearance from authorities concerned to be rendered by DPA for field visits.
- Study area map along with GPS coordinates, if any, is to be provided by the DPA.

5. Time Period: 9 months from the date of issue of the work order i.e. from 10/06/2024 to 09/03/2025.

6. Kindly send the acknowledgement of this work order & start the work immediately.

Thanking you.

Yours faithfully,



Deputy Chief Engineer & EMC (i/c)
Deendayal Port Authority

/

/

Annexure H

**Work order 10/06/2024 – monitoring of 1600 ha
mangrove Plantation**

DEENDAYAL PORT AUTHORITY



Administrative Office Building
Post Box NO. 50
GANDHIDHAM (Kutch).
Gujarat: 370 201.
Fax: (02836) 220050
Ph.: (02836) 220038

www.deendayalport.gov.in

NO.EG/WK/4751/Part (Marine Ecology Monitoring)/70 Dated : 10/06/2024

To,
The Gujarat Institute of Desert Ecology,
P.O.Box No. 83,
Opp. Changleshwar Temple, Mundra Road,
Bhuj (Kachchh)- 370 001, Gujarat (India).
Tel.: 02832-329408, 235025.
Tele/Fax: 02832-235027

Email: desert_ecology@yahoo.com

Kind Attn.: Dr.V.Vijay Kumar, Director, GUIDE, Bhuj.

Sub: Monitoring of Mangrove Plantation 1600 Hectares carried out by DPA (Statutory Requirement) reg.

Ref.: 1) DPA request vide letter no. EG/WK/4751/Part (Marine Ecology Monitoring)/23 dated 12/2/2024.
2) Offer submitted by GUIDE, Bhuj vide letter no. GUIDE/DPA/Offer/ Mang. Plant/13 dated 4/4/2024.

Sir,

Your offer for the subject work submitted vide above referred letter dated 4/4/2024 (**Copy attached - Annexure A**) amounting to Rs. 33,60,000.00 + 18% GST (Rupees Thirty-Three Lakhs and Sixty Thousand only plus eighteen percent GST) with all terms & conditions mentioned in the offer letter, has been accepted by the competent authority in DPA.

2. Scope of work :

Monitoring of Mangrove Plantation (1600 Hectares) carried out by DPA (statutory requirement). The monitoring study will cover components such as density, diversity and abundance. Other variables such as canopy cover, GBH, height, along with the recruitment and regeneration classes will also be investigated. Additionally, carbon sequestration potential of the plantation will also be studied in view of Climate Change mitigation measures.

.....Cont.....

3. The terms of payment:

- i) 50 % of the project budget should be paid within 15 days from the date of Submission of Inception Report by GUIDE, Bhuj.
- ii) 25% of the project budget should be paid within 15 days from the date of submission of Draft report by GUIDE, Bhuj.
- iii) 25% of the project budget should be paid within 15 days from the date of submission of Final report by GUIDE, Bhuj.

4. Obligation of DPA :

- Assistance regarding the statutory clearance from concerned authorities to be rendered by DPA for field visits.
- Study area map along with GPS co-ordinates is to be provided by the DPA.

5. Time Period: One year (One time monitoring in a year) i.e. from 10 /6/2024 to 09/6/2025.

6. Kindly send the acknowledgement of this work order & start the work immediately.

Thanking you.

Yours faithfully,


10/6/24
Dy. Chief Engineer & EMC (I/c)
Deendayal Port Authority

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Annexure I

Final report of TERI

Transition of Business Operations to Water Neutrality: Deendayal Port, Kandla

Prepared for
Deendayal Port Authority, Kandla

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Suggested format for citation

T E R I. 2024

Transition of Business Operations to Water Neutrality: Deendayal Port, Kandla
[Project Report No. 2023HE01]

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INTRODUCTION

The world is expected to undergo a 40% fall in freshwater availability by 2030. Such a steep fall is going to aggravate the present water crises all around the globe and push people across socio-economic classes towards water stress and water insecurity alongside the projected rise in population. With development and urbanization, the share of domestic and industrial water demand is increasing significantly.

Continued growth towards a denser population in river basins and coastal areas mirror the idea that way more water usage is happening compared to water recharge; much higher than the nature's ability to recharge at its own pace in the face of accelerating climate change. Hence, timely water resource management measures are to be undertaken. Coastal regions are highly significant in terms of sustainable water management because of different variables, including high ecological productivity, dense population, industry compatibility, recreation, transportation, advancement of military methodologies and often chosen as 'easy waste disposal sites.' India with long coastline is especially vulnerable due to global climate change and anthropogenic activities leading to negative impacts including saltwater intrusion, rising sea levels and shoreline erosion. In the recent decades, coastal management has become one of the most important challenges for countries.

The Ministry of Ports, Shipping, and Waterways in India has introduced the Green Ports Policy to promote sustainability efforts in the port sector, which includes increasing the green cover, promoting the use of renewable energy, lowering and offsetting carbon emissions, optimizing water usage, and improving solid waste management. Recently, in May 2023, ministry launched 'Harit Sagar' Green Port Guidelines to achieve the targets. Although the main target is of carbon neutrality, but to achieve that the supporting objectives are vital. In India, Green Ports refer to ports that prioritize environmental sustainability by implementing measures to decrease their carbon emissions and preserve the surrounding ecosystem.

Water Neutrality

Water neutrality is an approach to offset the irreducible water use. The approach has potential to make an activity 'water neutral' by promoting water saving technology, water conservation or environmental protection measures, wastewater treatment and water supply to the poor that do not have proper water supply. It has two aspects attached to it – First, is to reduce the water footprint of the operations, product, building etc., and second is to offset the irreducible water footprints, to a level where water balance equation for the campus/ facilities, attains equilibrium.

The concept of water neutrality has been debated for a while now since its inception which originated probably influenced by the term 'carbon neutral.' Industries adopted this for its sustainability measures but today, it has stepped over that boundary and is used in the overall water resource management.

Today, in terms of achieving water neutrality in the context of new development and associated water demand, it is visualised that with increasing development, the predicted increase in total water demand should be offset by reducing demand in the existing system, wherever practical, and these water savings must be sustained in the long run. The new development could be in any scale – could be a single property or a major new community,

and such. The comparison of new and old should identify tensions between growth proposals and environmental requirements. The boundary needs to be set for the developmental activities upon which the entire plan of achieving water neutrality is to be built. The final definition of this boundary should be agreed between the local groups and interest groups based on requirements, water catchment and abstraction issues, water supply/delivery and political boundaries. Boundary definition is of utmost importance unlike in carbon neutrality.

As the water usage of an entity cannot be reduced to zero, in strict interpretation any organization cannot be water neutrality. However, the aim is to consistently move towards a positive action on water demand and supply, while maintaining transparency, with a long-term goal like that of carbon neutrality.

If the idea is to be narrowed down, from a perspective of a specific activity, say a family or an industry, the idea of water neutrality is to stimulate undertaking of reduction activities in consumptive use of water, involving a take on the impact in quality as well, and making it neutral by recompensing for negative externalities of the residual water consumption and pollution by advancing projects that encourage and push forward the sustainable use of water within the affected boundaries of environment and community, and that too equitably. Reusing treated used water, water saving measures for maximum efficiency in operations and water conservation would lead to controlled water demand and better supply. The negative externalities can be compensated by investing in augmentation of freshwater supply through recharging water bodies and groundwater, rainwater harvesting and even supporting water projects for the communities within the watershed.

Approach to Water Neutrality

For an entity to achieve water neutrality, a proper plan is required. To plan on saving water, every water consumption activity need to be evaluated and a water budget needs to be prepared. This planning can be achieved through two courses of actions: (a) Source Vulnerability Assessment (SVA), and (b) Water Neutrality Plan (WNP).

In this study, we focussed on Source Vulnerability Assessment (SVA). SVA is the basis for a SWPP or WNP. An SWPP is a management plan designed to identify and reduce risks to water used in operations with clear tasks and timelines. Water Neutrality Plan, on the other hand, is a comprehensive strategic plan to reduce the dependence and ensure self-reliance by reducing water footprints and achieve water neutrality.

Vulnerability and resilience are two sides of the same coin with the former being portrayed in negative context and the latter in positive. Capacity of a system to absorb radically different changes before changing to a different state and adaptability to emerging circumstances is resilience (Adger, 2006). Vulnerability, on the other hand, is described in the negative context. The IPCC definition revolves around the idea that vulnerability is the degree of a system's sensitivity due to the stress and/or shocks received by it and its inability to withstand the adverse effects (McCarthy et al., 2001). As a result, the socio-ecological system's response to shocks and stresses, as well as its adaptive capacity, are common interests in research on both vulnerability and resilience.

Vulnerability assessment of water resources has now become an important measure in terms of maintaining sustainability for the water supply sources to keep a check on the demand and supply of water so that the quality and quantity are not compromised. Having estimated the future water demand and with all the current water crises being faced, almost all of the countries are in the race of reaching the sustainability standards. A Source

Vulnerability Assessment and hence, a Source Water Protection Plan guides one towards this.

Under this, the source water resource has to be assessed for its susceptibility in order to find the vulnerabilities and chalk out the potential causal factors leading to the creation of the source water protection plan. Management has to be from the demand side (in terms of use-efficiency) as well and not just the supply side focusing on augmentation.

Scope of Work

Deendayal Port Authority (erstwhile Kandla) plans to move towards water neutrality in its associated activities which require the source vulnerability assessment conducted for its water supply and develop a Source Water Protection Plan for the port. Accordingly, key activities defined under the study included:

- A. Baseline assessment of water use & availability (rainwater, ground water, municipal supply etc.) through survey, secondary data and hydrological (surface, groundwater and demand) modeling of the surrounding watershed
- B. Development of water budget of facilities associated with the Deendayal Port Authority and estimating the water footprints of direct and indirect activities related to operations and manufacturing.
- C. Source Vulnerability Assessment (SVA) and development of Source Water Protection Plan (SWPP) for the DPA facilities.
- D. Identification of possible interventions (reducing water usage, rainwater harvesting, aquifer recharge etc.) and the quantum of interventions required.
- E. Preparation of report with recommendations and their cost-benefit analysis to transform to water neutrality.

Deendayal Port

Deendayal Port Authority (erstwhile known as Kandla Port) is one of the major seaports of India. It lies at the north-western top of the Gulf of Kutch in Gandhidham Taluk of Kutch District of Gujarat. It is about 90 kilometres from the mouth of Gulf of Kutch while being sheltered due to it being situated in the Kandla Creek. The cargo handled by it comprises a mix of liquid cargo (crude oil; petroleum, oils, and lubricants products; edible oil; etc.) and dry cargo (ranging from coal, goods of steel, ores, fertilisers & fertiliser raw materials, containerised cargo, etc.). It is to add substantial cargo handling capacity with private sector participation and plans on expanding that. With the Karachi Port being lost to Pakistan after independence, the Mumbai Port became the centre of maritime trade in the west which soon became capacity-strained. In 1952, the erstwhile Kandla Port began its functioning with its trust being created by law in 1963 for management purposes. It was declared a major port for its capacity of handling in the year of 1955. Kandla Port was renamed as Deendayal Port in 2017. It hosts an offshore oil terminal situated at Vadinar, some 90 kms away from Kandla – commissioning of the off-shore oil terminal facilities at Vadinar began in the year 1978. On March 31, 2016, Deendayal Port was named for creating history – handling 100 MMT cargo in a year – the first major port in the country to achieve this milestone.

The port does not extract groundwater for its functioning. Entire supply comes from the Gujarat State Water Grid in piped connection.

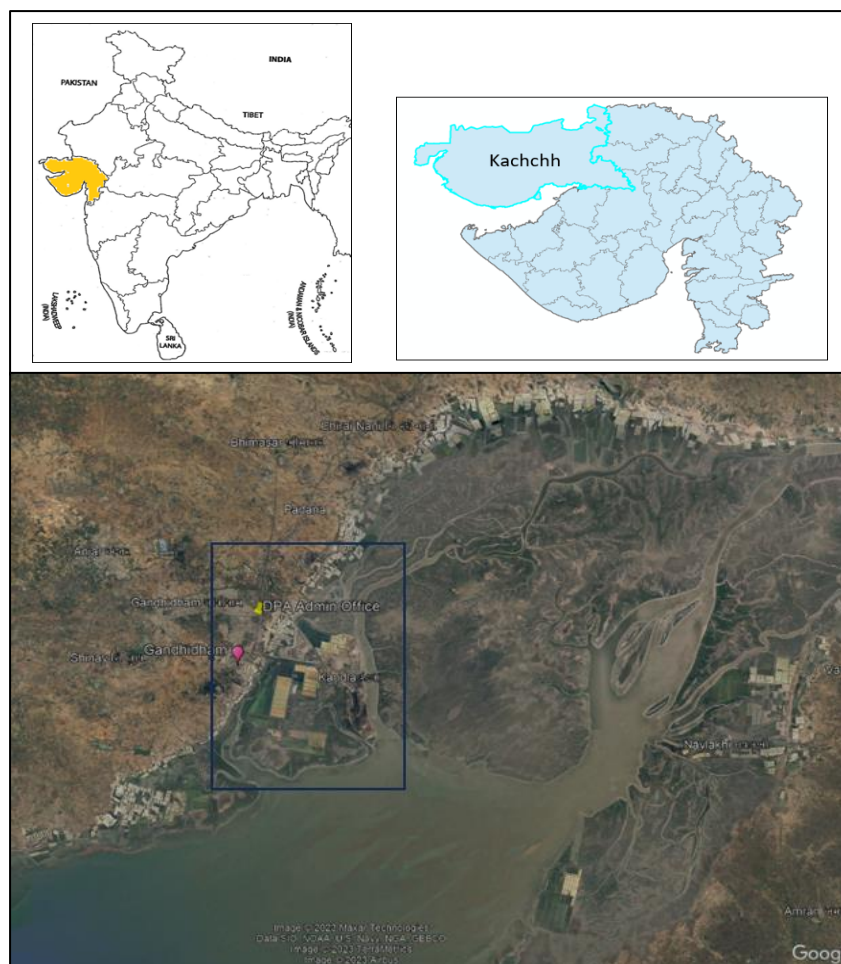


Figure 1. Deendayal Port, Kutch, Gujarat

Water Supply System in Deendayal Port, Kandla

Deendayal Port has a total of five water towers: one for office, one for its colony, one for oil terminal, and two for its port area. As depicted in the representative figure, the first water tower catering to the port’s office has four tanks: two underground of 450 KLD each and two overground of 2000 KLD each. The port’s colony has the second water tower having a good spread which is as follows: six tanks are underground where five are of 680 KLD and one 2000 KLD, one overground of 2000 KLD, and one overhead of 340 KLD. When in need or in some crisis, water in tankers is sent to the port’s office area from the colony. The third water tower resides in the oil terminal area with two tanks being underground where one is of 450 KLD and another 500 KLD, and one overhead tank. The port’s area in Kandla has two dedicated water towers for the purpose of its smooth functioning. Here, the fourth water tower has two underground tanks of 680 KLD each and one overhead tank of 340 KLD; the fifth water tower has two underground tanks – one of 500 KLD and another of 1000 KLD, along with one overhead tank of 340 KLD. The first two water towers are of greater capacities, given the number of people dependent as well as the type of activities.

Thus, total water storage capacity in Deendayal Port is 20,010 KLD.

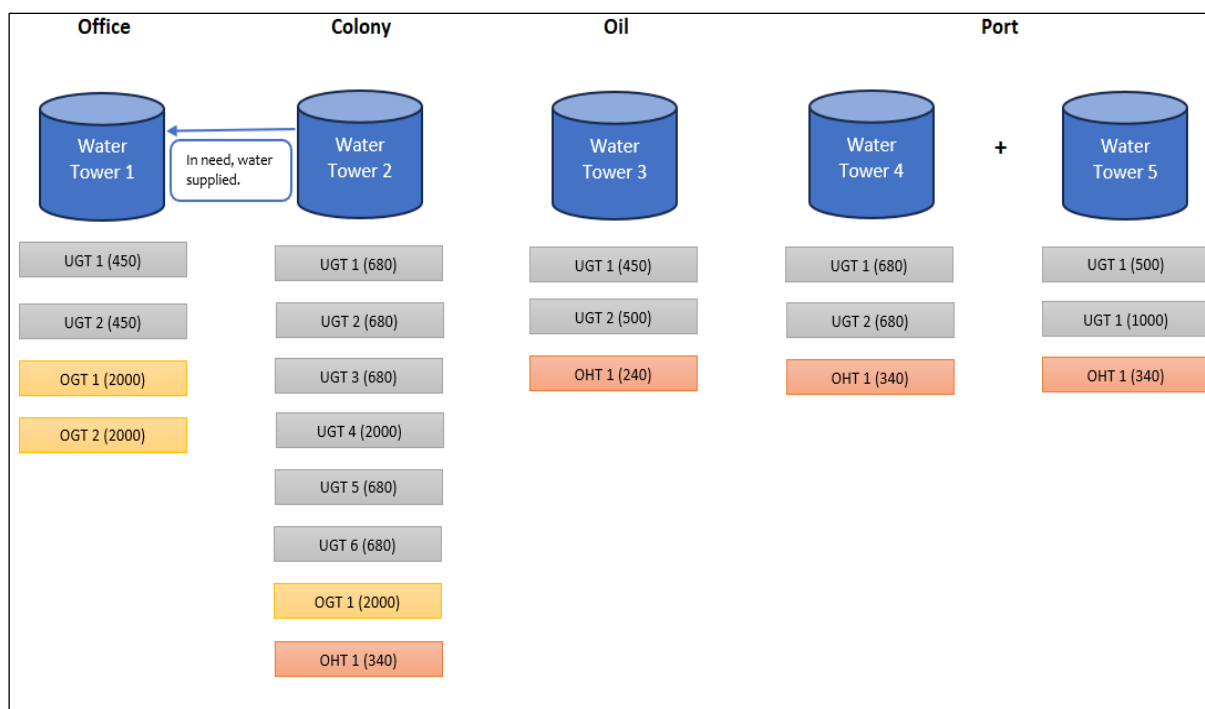


Figure 2. Schematic diagram of water supply system in Deendayal Port

SOURCE VULNERABILITY ASSESSMENT

Vulnerability refers to the susceptibility i.e., chances of risks. Vulnerability assessment is a process of evaluating the extent of susceptibility of water source to potential threats in the system.

A highly immune system do also have chances of getting affected if exposed to certain risks, for which the measures may not have been taken. Vulnerability mitigation refers to the measures that may trim down the likely consequences because of exposure to risks. It's based on the principal of '**Prevention is better than Cure**'.

Vulnerability assessment draws the attention towards the points that may have been overlooked in the system, and which are intrinsic to the local natural conditions. It identifies the practices which are not the part of regular activity cycles of the individual establishments but should be there to avoid any possible consequences.

SVA for Deendayal Port Kandla

Vulnerability to water is assessed from 4 aspects:

- **Water Availability:** It refers to the quantum of replenishable water available within the source of water and its sustainability from the long term perspectives
- **Quality of Water:** It refers to the quality of water available within the source of water.
- **Neighbourhood:** It refers to the demand of water from the other consumers dependent on the same source of water
- **Regulatory Issues:** Rules, tariffs and regulatory compliance is an important parameter that influences the water available for usage

Entire water supply of DPA is dependent on pipeline drawn from Kuchchh branch canal. As the responsibility of water supply and quantity of water supply rests with GWSSB, overall vulnerability of DPA for water availability is limited. However, this arrangement also has certain limitations and present vulnerabilities.

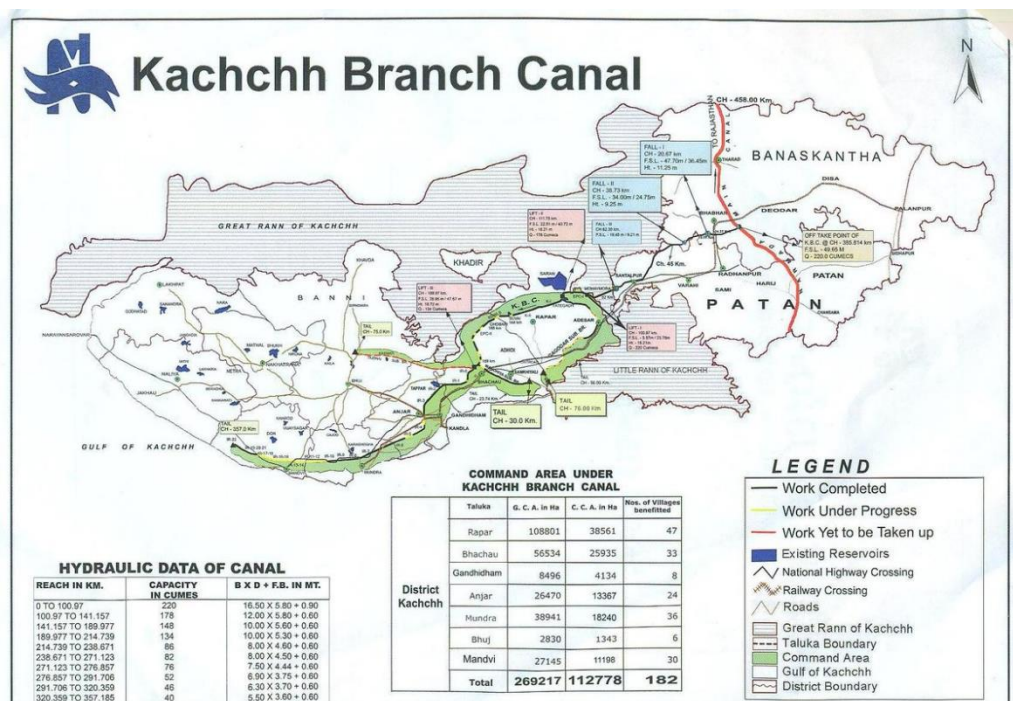
VULNERABILITY: SOURCE WATER

Water availability to the Deendayal Port is vulnerable as:

Possibility of reduction/ sudden obstructions in water supply

1. Gujarat Water Supply & Sewerage Board (GWSSB) is the agency responsible for supplying water to Gandhidham. GWSSB sores water from the Kachchh Branch Canal (KBC) extracted from Narmada Main Canal. KBC is one of the 38 canals extracted from Narmada Main Canal.
2. Non-obligatory alternate supply. Alternative source for the DPA is private tankers, which have no obligations/ agreement with plant and are driven through self-interest. So reliability of alternate source is doubtful.
3. Long distance from the ultimate source of water, Sardar Sarovar Dam. It is located around 500 Kms away from the port. Such a long distance poses threat of puncture/ leakage in the pipeline.

4. Water supply to Tappar dam has been achieved through a 1800 meter long cyfen which is the second largest in Asia. With Narmada waters in Tappar dam, Kandla, Gandhidham, Adipur, Galpadar, Tappar, Lakhapar, Varsamedi and Modavad etc villages will be benefited
5. Degraded quality of the ground water in the area, creates a huge stress over municipal water supply for all potable purposes in the watershed. The quality assessment in the area has shown that the fluoride content in the area is beyond the permissible limits.



Source: <https://pbs.twimg.com/media/DAhONDnXcAAffR.jpg>

Figure 3. Branch Canal system supplying water to Deendayal Port

The likely impacts of these vulnerabilities could be:

- Effects on the continuous operations of the port.
- During lean periods, smooth functioning of the facility will be hampered; there could be frequent breaks in the water dependent port operations.
- This may limit the plans for expansion of port operation as well, even though the demand for the cargo transport may be rising.

Suggestions/Recommendations:

- Proper maintenance and timely upgradation of existing infrastructure like internal pipelines and storage tanks, in order to avoid any water loss during transmission. Bringing internal water audit/ water budgeting in port's regular activity chart may prove to be highly beneficial.

- Port should look for some other alternate sources since GWSSB water is the main available source for the port. There is a need to look for alternate sustainable source like air to water, to supplement the existing source.
- Facility can encourage community to take up water conservation practices; this will help to reduce the stress over the available water resources in the watershed, which can affect the company's share.
- Improve water use efficiency, install rainwater harvesting systems and effluent treatment plants

VULNERABILITY: QUALITY OF WATER

There is possibility of deterioration of water quality due to pipelines supplying water to the port as well as due to improper management of storage infrastructure and pumping stations.



WATER TOWER No. 2							
DATE OF CLEANING OF TANK							
O.H.T.	O.G.T.	U.G.T.1	U.G.T.2	U.G.T.3	U.G.T.4	U.G.T.5	N.W.T.6.
11-11-2019	07-11-2019	29-10-2019	31-10-2019	01-11-2019	01-11-2019	06-11-2019	06-11-2019
6-5-2020	10-5-2020	1-5-2020	3-5-2020	28-4-2020	29-4-2020	17-5-2020	8-5-2020
23-9-2020	10-10-2020	8-10-2020	9-10-2020	6-10-2020	3-10-2020	1-10-2020	24-9-2020
09-02-2021	08-03-2021	08-03-2021	05-02-2021	03-02-2021	04-02-2021	02-02-2021	01-02-2021
23-06-2021	25-04-2021	27-06-2021	29-06-2021	30-06-2021	11-06-2021	13-06-2021	15-06-2021
1-09-2021	09-09-2021	02-09-2021	02-09-2021	03-09-2021	04-09-2021	04-09-2021	04-09-2021
2-12-2021	10-12-2021	3-12-2021	3-12-2021	4-12-2021	5-12-2021	7-12-2021	7-12-2021
3-4-2022	11-4-2022	4-4-2022	4-4-2022	5-4-2022	6-4-2022	9-4-2022	9-4-2022

Figure 4: Pictures from the survey of water supply infrastructure at Deendayal Port

Quality of source water can be affected because of the following reasons

Poor infrastructure of the water supply pipelines is a threat to water quality.

The **likely impacts** of water vulnerability could be:

- Poor quality of source water will increase the treatment cost for the plant
- Degrading quality calls for more rigorous water quality monitoring.

Suggestions/Recommendations:

- Improved maintenance of water storage and pumping infrastructure
- Arranging alternative pipelines or renovating the existing one so as to make them seepage proof, to avoid any chances of contamination during transmission
- Undertake the analysis of chemical parameters collected for water samples during previous years. This will help in understanding any trend towards increase or decrease of some characteristic as well as seasonal variations in chemical concentrations of supplied water.

VULNERABILITY: NEIGHBOURHOOD

Another possibility associated with source water is that of **increase in demand for water**, the reasons, which could be attributed to this possibility, are:

1. Population growth rate of Kachchh district is estimated to be 32% per decade and urban population is increasing consistently. Rise in urban population in the last decade and high migration rate into the area will stress the available water resources.
2. Along with DPA, other industries in the area also have significant demand for water, which are also supplied through the GWSSB pipeline.
3. Preferences for water: First preference of water supply is to household sector. Hence, in case of any shortage in water availability or increase in demand, it is the industrial supply that is more likely to get curtailed.

Likely impacts of this vulnerability could be:

- Reduction in water supplied to the port.

Suggestions/Recommendations:

- Creating awareness among communities regarding water usage pattern, water conservation measures taken by plant and water usage by other companies.
- Implement watershed management activities in the area around Deendayal port, leading to water demand management for other users, especially for agriculture sector

VULNERABILITY: REGULATORY

Various regulations and regulatory authorities are the key factors responsible for various water related issues for the facility. These regulations or authorities can affect the port's operation because of the following reasons:

1. Priority for drinking water, around two-third of GWSSB supply is allocated to domestic sector. Every water policy addresses priority to drinking sector then to industrial sector.
2. Non obligation from the suppliers. GWSSB is not liable to provide the amount of water agreed to, in case of water supply shortage due to any reason beyond their control.

Likely Impacts:

- The concerned authorities can implement forced reduction in the water supply for the company
- Unavailability of water during shortage if no reliable contingency plan is available.
- Paying high prices to avail water supply quota

Suggestions/Recommendations:

- Community welfare activities to develop and maintain harmonious relations with the local governing bodies as well as project the community sensitive nature of the plant.
- To develop a healthy relationship with the local tank operators

WATER SCENARIOS OF SANG RIVER WATERSHED

Watershed Delineation

ArcGIS v10.4 and SRTM DEM 1 arc second were used to delineate the watersheds in the region surrounding Kandla port. Standard procedure of filling the sinks, identifying Flow Direction and Flow Accumulation was followed. After that a pour point (outlet) was given, and then the watershed in the entire region of Kandla was delineated.

Demarcated watershed was studied to identify the streams draining through or nearest to the Deendayal Port region. From there, the most suitable watershed was chosen in terms of the areal coverage of the study area, i.e., the port.

Using this delineated watershed, the maps of land use-land cover and soil coverage for the area were prepared using the data of Sentinel 2 (10 m resolution) and Worldwide FAO dataset. The LULC map prepared were given class names as per the LULC class descriptions mentioned in the manual of SWAT. These were used as feed data in the SWAT.

Physiography

Gujarat has four distinct physiographic zones. The fertile land of Gujarat's eastern region, often referred to as the 'mainland', is dominated by alluvium. This alluvium was washed into this district by rivers like Tapti, Narmada, Mahi, Sabarmati. Along the rivers, the plain gradually descends in the west and southwest directions. The entire section of mainland Gujarat is generally referred to as North, Central, and South Gujarat. Saurashtra, or the Kathiawar peninsula, is located to the west of the state. The peninsula is surrounded on three sides by the vast Arabian Sea. In the central part of the peninsula, lies a highland comprising hills like Gir and Girnar. The peninsula is surrounded by a short stretch of coast. Between the Gulf of Kachchh and Rann of Kuchchh, lies the Kachchh peninsula. Sand dunes and mud flats abound on the isolated Kachchh peninsula. The Rann of Kachchh is in the Kachchh peninsula's northeastern region. It is a low-lying marshy land with high salt content in its soil. Tall grasses, mud water, and sand cover the land. Throughout the colder time of the year, the marshes of Kuchchh become sufficiently dry and are encrusted with a thin salt cover. Greater Rann is the name given to Rann's northern region, and Little Rann to the eastern. Deendayal Port's location is in the Kachchh peninsula.

Land Use/Land Cover

Sang is an ephemeral stream. The area of this watershed is around 260 km². Slope is not of highly varied nature but some steepness being in the extreme north western corner of the

watershed from where the Sang begins its course. The stream drains into the Kandla Creek and joins the Gulf of Kachchh ultimately draining into the Arabian Sea.

LULC analysis revealed that agricultural land, scrubland and built-up are the dominant classes (Figure 5). Since the LULC layer is required in running of the SWAT model, the classification has been tuned with the SWAT LULC categories. Table 1 depicts the explanation for the SWAT LULC classes chosen for this watershed as per the portrayal. Figure 4 shows the Land Use/Land Cover classification of the Sang watershed for the year 2021. The classification provided by ESRI using Sentinel data was compared with the classification categories entwined in the SWAT model. Categories of LULC befitting the latter as per aerial understanding from the multi-spectral band layers and ESRI LULC classification were chosen.

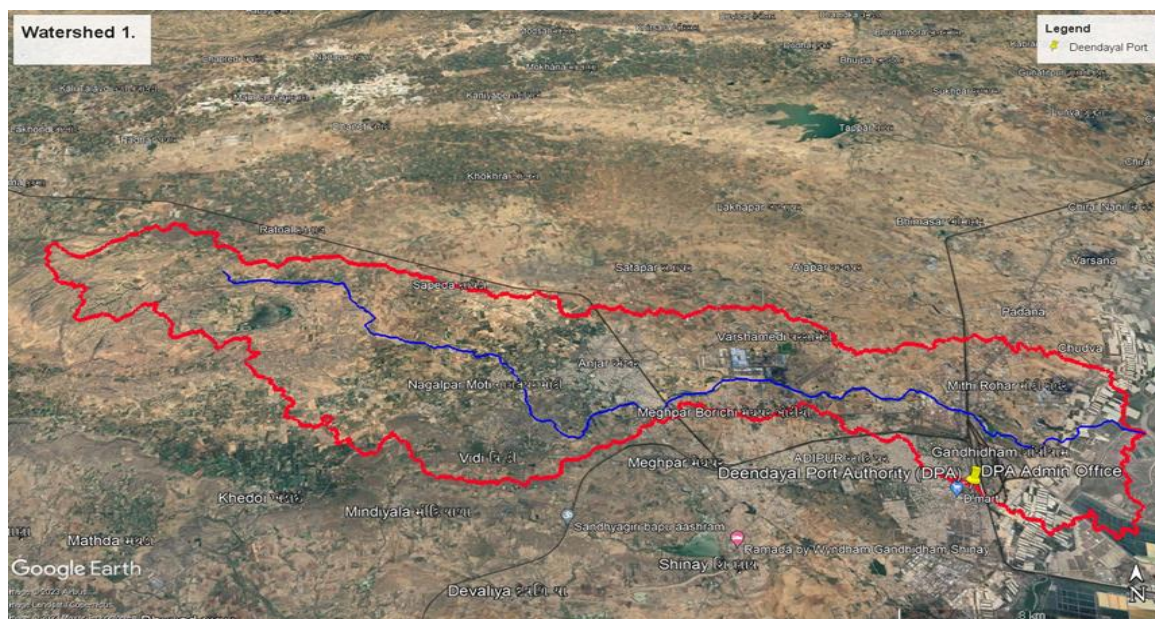


Figure 5. Sang river and its watershed

Table 1. SWAT LULC category and their respective description for the colour code as portrayed in the map of Figure 1.

Colour	SWAT LULC	Description
Deep Blue	WATR	Water
Sky Blue	WETN	Wetland (Non-forest)
Light Yellow	AGRL	Agricultural Land
Light Green	RNGB	Scrub/Shrub/Brush
Deep Green	FRST	Natural Vegetation (Trees)
Red	URML	Urban Land (Medium Density)

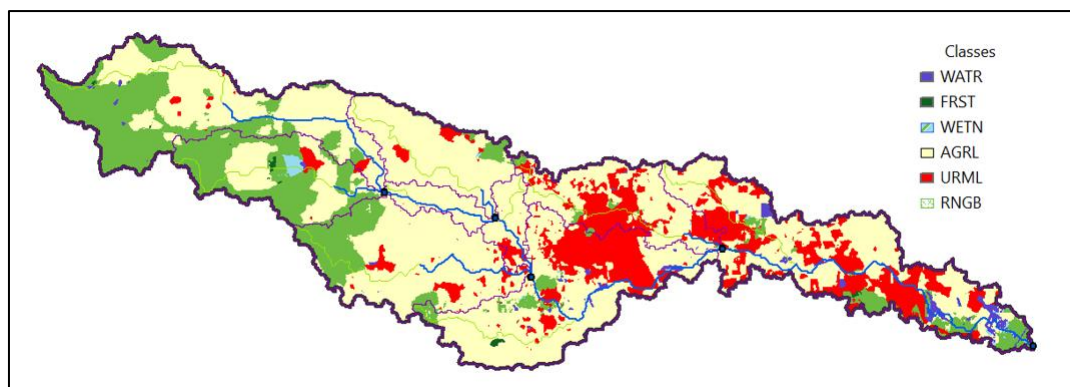


Figure 6. LULC of the Sang Watershed.

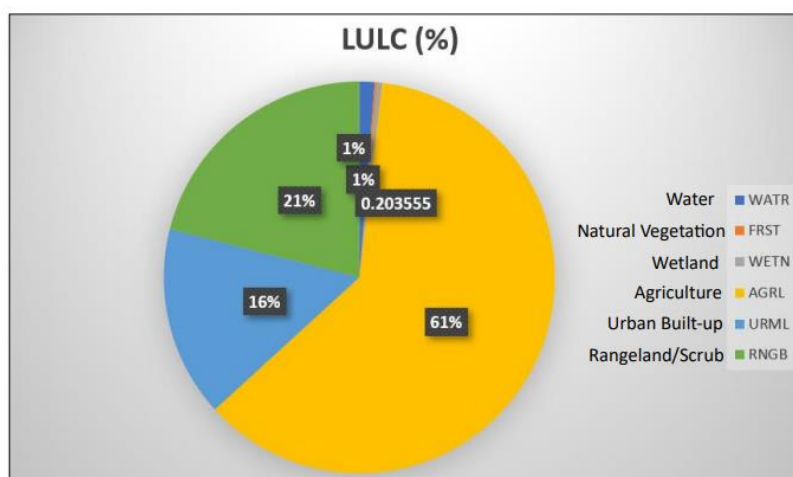


Figure 7. Percentage of each LULC class in the Sang watershed.

Climate

The Sang watershed is characterised by a semi-arid climate of the Kachchh region with very hot summers and cool winters. Hottest months are of April, May, and June, as recorded at the India Meteorological Department (IMD) Observatory at New Kandla station. During these months, maximum temperatures may end up exceeding 45°C. Coldest months are of December, January, and February. The mean annual rainfall in the Kachchh region is 350-400 mm. The wettest months are July, August, and September, of descending magnitude in that order. Rainfall is erratic in Saurashtra and Kachchh region. During summer and

monsoon, winds blow from South West and West, whereas during winter, winds blow from North or North East. Here, the pre-dominant annual wind directions are South West and West. In climate studies involving three decades, it has been found that the region of Kachchh had two-thirds of below average rainfall years (Deepa, 2012). A study across four decades (Ray et al., 2009) found that the night temperature over Saurashtra and Kuchchh are increasingly at higher levels as compared to other parts of the state. It also states that cold wave conditions have decreased considerably over the decades indicating an increase in night temperature. And as compared to an average of 103 cold wave conditions in Saurashtra and Kachchh region in the decade 1969-1978, the average cold wave conditions recorded in the decade of 1999-2008 were only thirteen. More long-term decadal studies could indicate whether these variabilities are cyclic in nature or have a linear trend in terms of decreasing or increasing. The region of South Gujarat which is the most well-endowed in terms of precipitation received as well as available water resources (Agnihotri et al., 2017) is where the Narmada enters in Gujarat and flows across to meet the Arabian Sea. It is a perennial west-flowing river having the Sardar Sarovar Dam in the Narmada district from where the Gujarat State Water Grid – the distribution of canal network for water supply across the entire state, begins (Gupta, 2004; Biswas-Tortajada, 2014). Temperature and wind conditions prevailing here are not much different except bearing a higher relative humidity with the trait that in South Gujarat, the annual rainfall received can go up to 1500-2000 mm, and most of it (~91%) is received during the monsoon which lasts from June to September (Ray et al., 2009).

Soil

To mention about the types of soil classes found in the Sang watershed, four types were identified as in Figure 8. The numbers stand for the FAO codes for specific classes based on their different constituents.

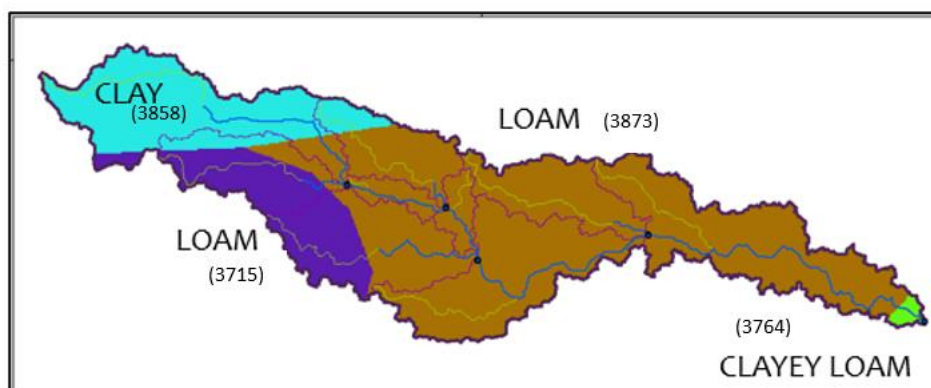


Figure 8. Soil types covering the Sang Basin as per FAO.

Each of the FAO codes are different, although the name can repeat itself due to closeness in constituency. The share percentages of three different particles, i.e., sand, silt, and clay, for each code is presented in Table 2.

Table 2. Share of different soil classes in the Sang watershed as per their FAO code.

FAO Code	Sand	Silt	Clay
3858	45	26	29
3715	23	32	45
3873	27	44	30
3764	29	37	34

Since the soil type is either clayey or loamy, the amount of water percolating would be low with the retention capacities being high with whatever amount of infiltration that happens in the area given the low annual but highly variable rainfall, given the small sized particles of clay and loam having low permeability and porosity. Hence, with the groundwater being limited along with no proper perennial or dependable seasonal streams in the area, water stress risk remains high, especially for those with no piped water supply or those having yet not appropriately functional.

Vegetation

The vegetation of the Kuchchh district in Gujarat, India, is characterized by its arid and semi-arid climate, which influences the types of plants that can thrive in the region. Here are some key features of the vegetation found in Kuchchh: (i) Thorn Scrub Forests: Kuchchh is known for its thorn scrub forests, which consist of hardy, drought-resistant shrubs and small trees adapted to arid conditions. Acacia, Prosopis, Ziziphus, and Salvadora are among the dominant genera in these scrublands; (ii) Grasses and Herbs: Various grasses and herbs, such as Cenchrus ciliaris, Cymbopogon spp. (or lemongrass), and Cyperus spp. (nut grass), are found in the grasslands and scrublands of Kuchchh. These plants play crucial roles in the ecosystem, providing food and shelter for wildlife; (iii) Salt-Tolerant Vegetation: Given its proximity to the Rann of Kuchchh, the district also features areas with salt-tolerant vegetation. Halophytic plants like Suaeda, Salvadora persica, and other salt-tolerant species can be found in these saline habitats; (iv) Mangroves: Along the coastal areas of Kuchchh, especially near the Gulf of Kuchchh, mangrove ecosystems thrive. Mangrove species such as Avicennia marina, Rhizophora mucronata, and Ceriops tagal help stabilize coastal areas and provide vital habitat for various aquatic species.

The vegetation here, despite the challenging environmental conditions, have adapted to thrive, contributing to its ecological richness and biodiversity.

Hydrological Modelling

SWAT model was used to develop hydrological profile for the Sang river watershed. Step wise method followed for SWAT modelling is shown in figure 9 and the data used for the hydrological modelling is listed in table 3.

Table 3. Type of data used in SWAT model and their sources.

Data Type	Source
DEM	SRTM DEM (from USGS) at 1 arc second
Weather Data (years 2001-2020)	(a) IMD (0.5 degree grid) (b) APWS (Asia Pacific Weather Statistics, 0.25 degree grid)
LULC Data	Sentinel 2 (10 m resolution)
Soil Data	Worldwide FAO dataset

The following figure is a representation of the work-flow in SWAT.

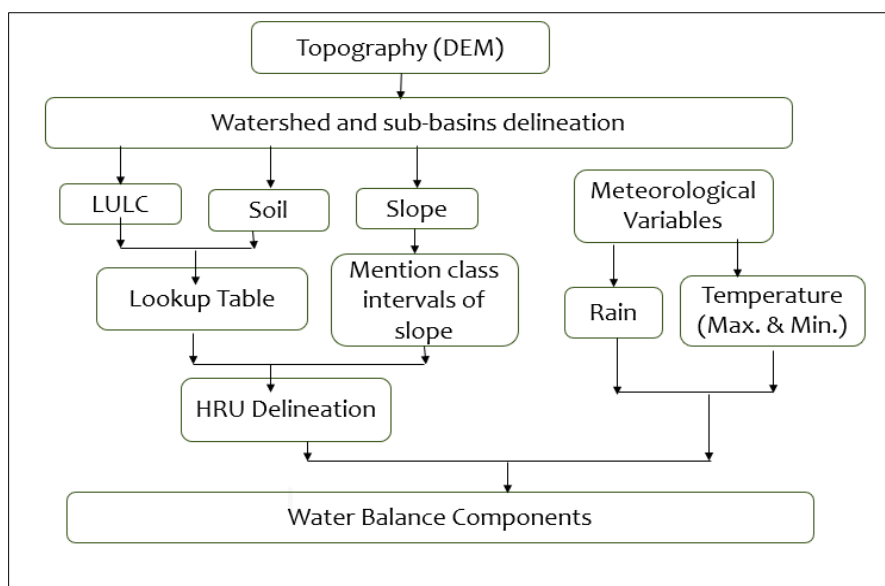


Figure 9. Step by step method as followed in the SWAT model.

The variables of precipitation and temperature were provided as input to the model while solar radiation, wind speed, and relative humidity were given as extrapolated data to be generated by SWAT. Precipitation and temperature data across the studied years (2001-2020) were taken from IMD; the grid files were converted to excel datasheet and final cleaned data for feed were prepared using Python programming.

With the layers of LULC and soil already created, two classes were chosen in this watershed: 0-5 % and then above 5 %. The second class had lesser areal coverage given the flatness of the region; towards the north-west part, there was more coverage of the second class because that is where the Sang originates from – in the hills, behind a small village named Sinugra, west of the town Anjar.

Then comes the creation of sub-basins. This is based on the importance of Strahler stream order and its areal coverage. In the case of Sang, nine sub-basins were created with the final outlet point located close to the estuarine creeks of the port region (as seen in the map of Figure 11). The first sub-basin comprises only one first order stream which is the initiation of Sang and once another first order stream of the second sub-basin joins the first, a second order stream is created which lies here in fourth sub-basin and is also joined by another first order stream from the third sub-basin. This algorithm continues until the highest order stream of ninth sub-basin is created where the flow of Sang is maximum.

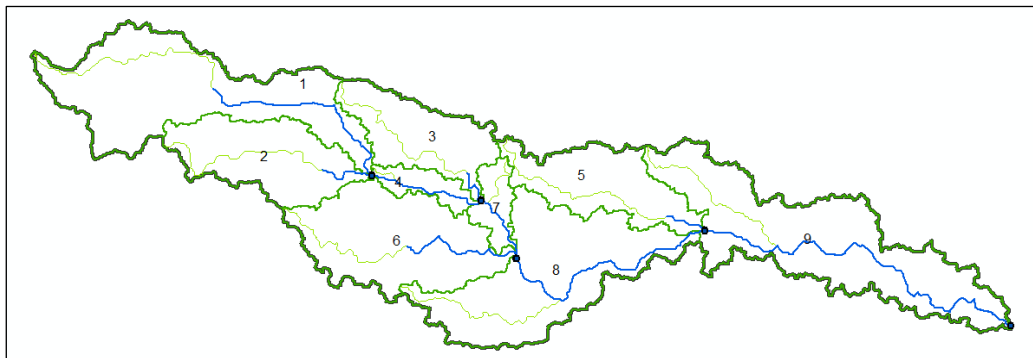


Figure 10. Nine sub-basins created for the entire Sang watershed.

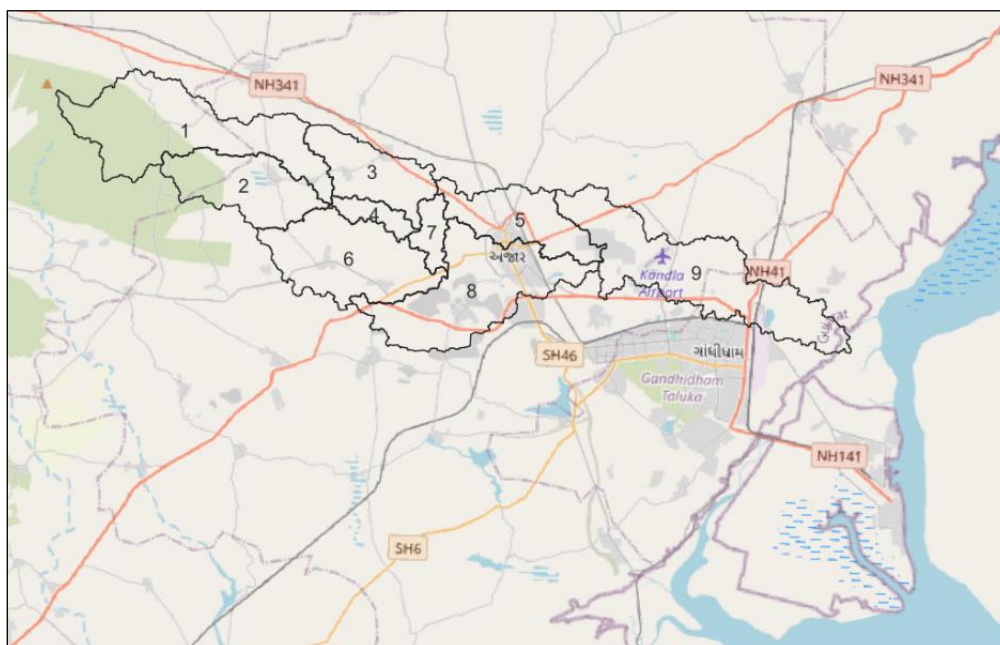


Figure 11. Layer of 9 sub-basins of the Sang watershed overlaid on satellite imagery to show the background characteristics.

With these layers, the creation of hydrologic response units (HRUs) was done. HRUs are divided by SWAT on the basis of similar response characteristics of soil and slope to a combination of LULC. Each HRU is then given one dominant LULC based on areal coverage. A total of sixty HRUs were created, distributed unequally across the nine sub-basins present in the watershed (Figure 12).

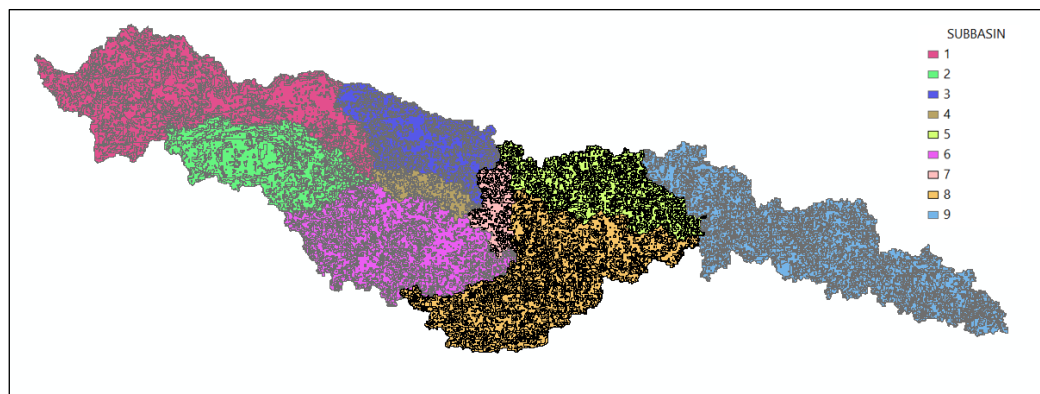


Figure 12 60 HRUs scattered across the 9 sub-basins of the Sang.

These multiple HRUs created can differ on the importance given to the presence of LULC, soil and slope; here, we are looking at a combination of 5%-10%-10% respectively. Lower the number in percentage means greater the significance in the HRU division.

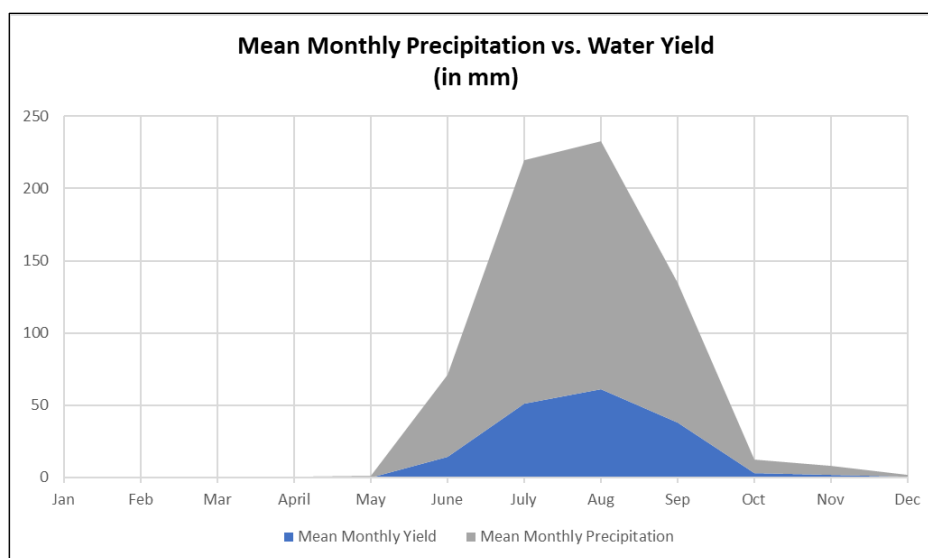


Figure 13. Mean monthly precipitation vs. water yield values of the Sang watershed for years 2001-2020.

Figure 13 depicts the direct correspondence between the precipitation received by the Sang watershed across the two decades (2001-20) along with the water yield (inclusive of direct runoff and baseflow, and subtracting actual evapotranspiration) in the Sang stream. Monsoon months of June, July, August, and September show peaks in both the variables. Post-monsoon months receive some rainfall, although decreasing, and thus, the water yield keeps decreasing while moving to dry out in the summer months of pre-monsoon. Highest mean monthly precipitation is in August which corresponds to the highest mean monthly water yield in the same month. Pre-monsoon months receive almost negligible rainfall in terms of the mean monthly precipitation with the month of May receiving the pre-monsoon showers.

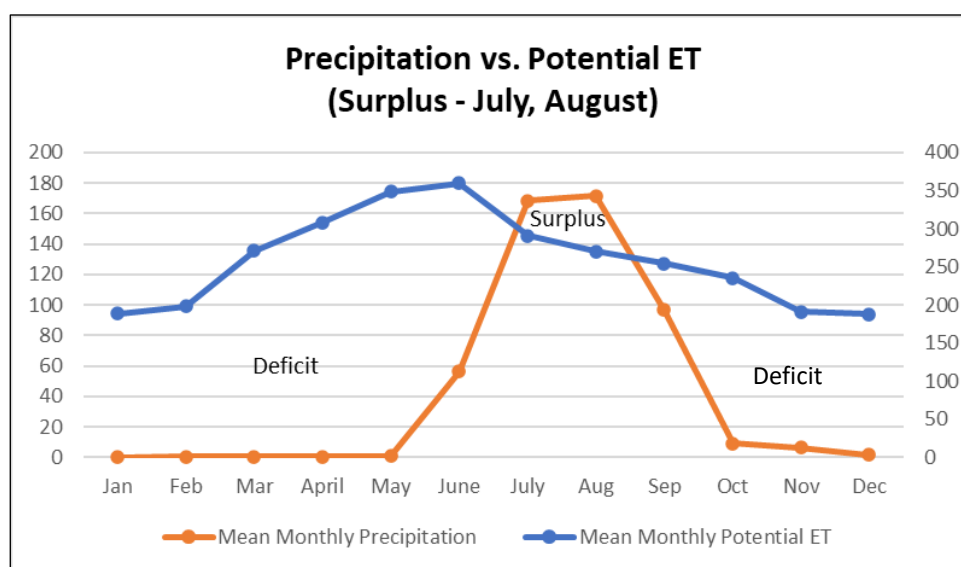


Figure 14. Graph depicting the surplus and deficit relationship between precipitation and PET.

In Figure 14, the graph depicts the relationship between precipitation received and potential evapotranspiration (ET). The basin, lying in a semi-arid region, could productively utilise the rainfall received in the surplus months as well as the relatively significant amount of rainfall received in the months of June and September instead of letting such amounts contribute to runoff as the pre-monsoon and even post-monsoon run highly dry. Rainwater harvesting measures play a crucial role in this scenario. The highest mean monthly Potential ET is in June, closely followed by May with the lowest reaching in winter months of December and January having lower temperatures and insolation. Except in July and August, the rest of the year runs in deficit with the mean monthly precipitation running lower than the mean monthly potential ET. This deficit pushes as a stressor in soil moisture availability and recharge factors.

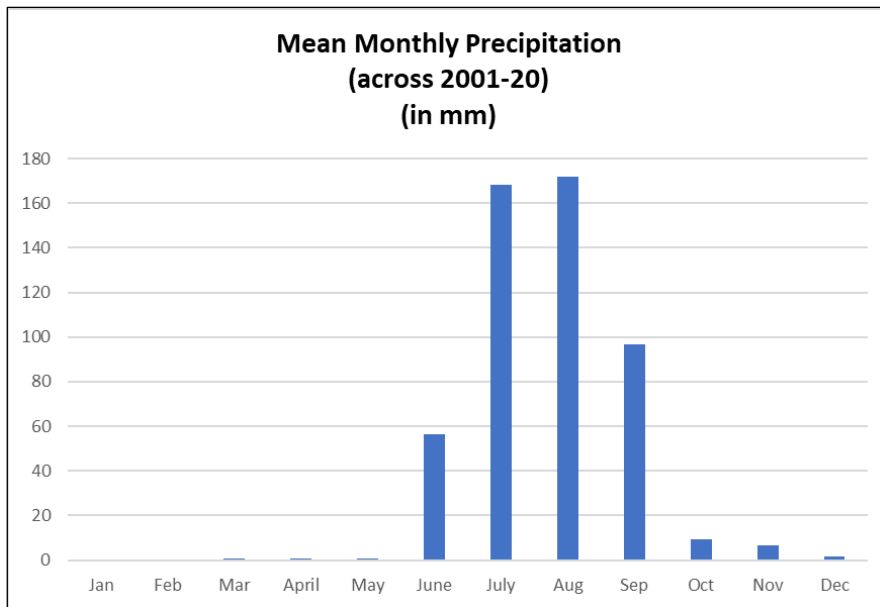


Figure 15. Mean Monthly Precipitation in the Sang watershed across the years (2001-20).

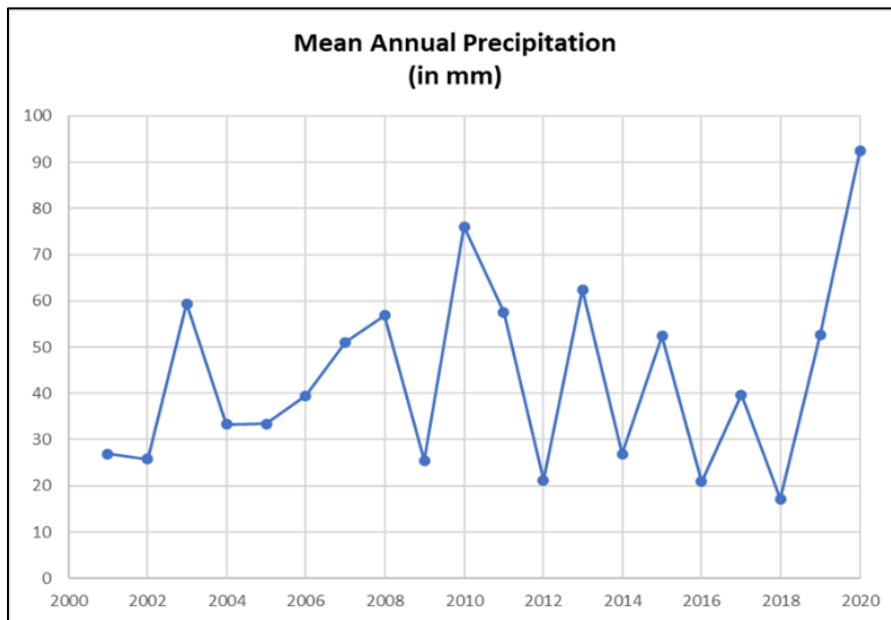


Figure 16. Mean Annual Precipitation in the Sang watershed across the years (2001-20).

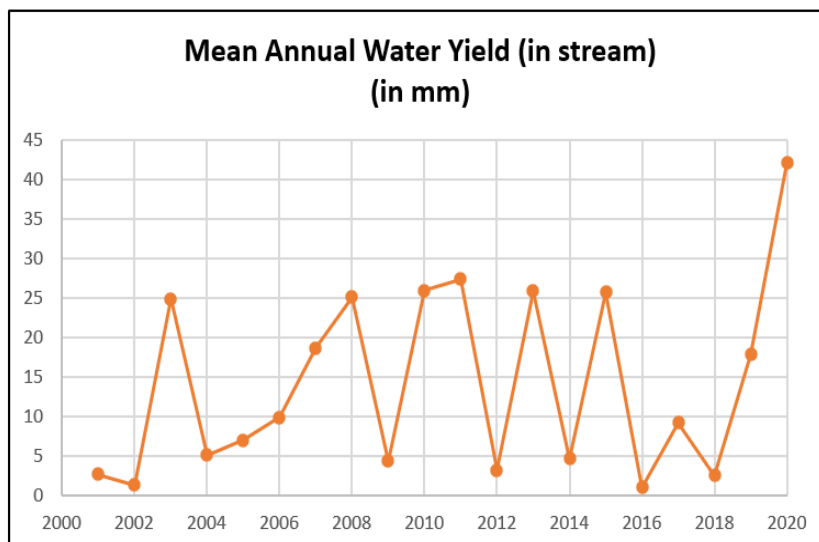


Figure 17. Mean Annual Water Yield present in the Sang across the years (2001-20).

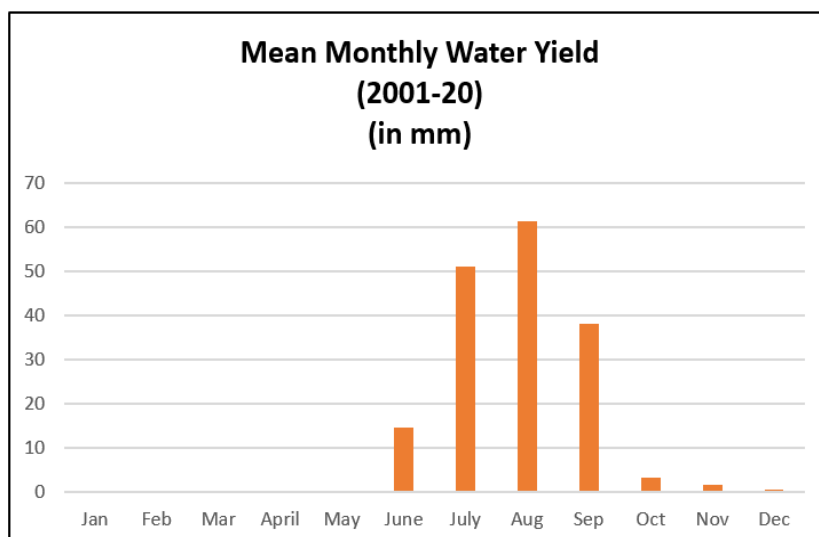


Figure 18. Mean Monthly Water Yield present in the Sang across the years (2001-20).

In Figure 16, the mean annual precipitation is the highest in the year 2020 with a sudden spike relative to the previous year since the beginning of this century, and more so since the last decade's spread of rainfall. In Figure 17, the lowest mean annual water yield is noted in 2016; the highest is in 2020 in a similar spiked trend as in mean annual precipitation. The water yield is a culmination of a number of factors besides the surface runoff like groundwater flow, infiltration, and evapotranspiration. All these factors could be playing a role in the lowest mean annual water yield in the two decades not matching the year when lowest mean annual precipitation was received. However, overall, the graphs (Figure 16 and Figure 17) depicting mean annual precipitation and mean annual water yield are corresponding in nature. But the year of 2011 is noticed to have a lower mean precipitation

but a comparatively higher water yield. Upon comparison with the data of monthly rainfall received in 2011, it was found that the value for June was 0 and July had hardly received 23.12 mm. However, the very next month of August saw a spike in precipitation – 454.37 mm. A similar case was noticed in September where the month received 209.51 mm of rainfall whereas across the two decades of study, rainfall in September revolved around or within 100 mm.

This shifting of mean monthly precipitation in receiving a relatively higher amount of rainfall hints towards a late acceleration in the arrival of monsoon over the region. Such a trend was noticed in August of 2020 (June = 3.64 mm, July = 63.91 mm, August = 365.65 mm) with a sudden spike; however, the precipitation received in September stayed within 100 mm.

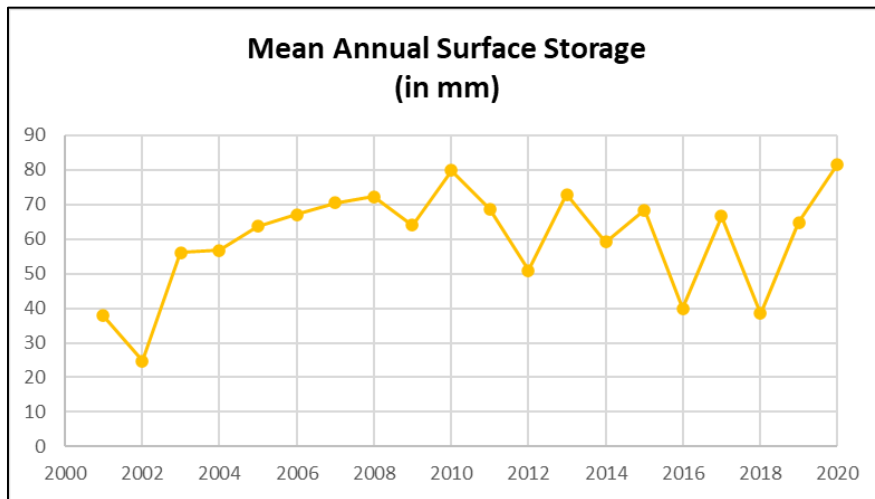


Figure 19. Mean Annual Surface Storage present in the Sang watershed across the years (2001-20).

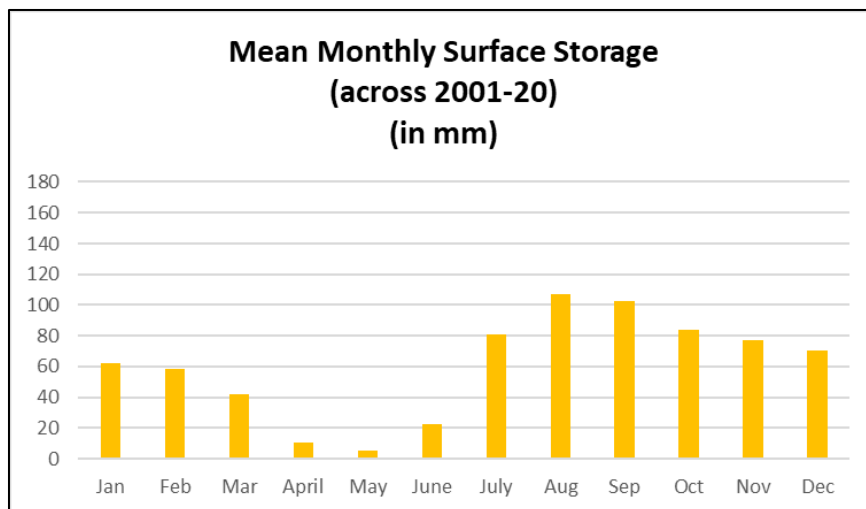


Figure 20. Mean Monthly Surface Storage for years 2001-20 present in the Sang watershed.

Figure 19 showing the mean annual surface storage has the lowest value in 2002 followed by 2018 and 2016 closely. Besides the year of 2002, which could be a case of data anomaly as understood from skimming the raw data section involved in this case, the rest of the years – 2018 and 2016, can be factored for its low values due to mean annual precipitation and mean annual water yield. The highest value, again, in this case is in the year 2020. When we compare the figures (Figure 19 and Figure 16) showing the mean annual surface storage and precipitation, 2005 seems to be a case of anomaly where surface storage has gone up as against a similar amount of precipitation received in the year of 2004. Such a rise in trend is seen in the water yield as well (when compared to the precipitation received). This could be attributed to the point that the difference in precipitation received in the years 2004 and 2005 was not of a significant margin (hardly by 1 mm in average over the twelve months) and due to a sharp drop in rainfall not being present, the surface storage and yield was not compromised in its naturalty.

Figure 20 showing the mean monthly surface storage depicts a trend in rising surface water storage with the onset of monsoon in June and then decreasing in the months on post-monsoon and further so in the summer months with the lowest storage being in May across the two decades. Figure 19 showing the mean annual surface water storage depicts a rise in surface water in mid- 2000s but with the onset of the next decade sharp falls and rises are seen. This, in accordance with the steep rise and fall in mean annual precipitation (Figure 17) received over the years from 2010-20, depicts that uncertainty in expecting normal precipitation in monsoons in the Sang watershed area is increasing with extremities in rainfall received in the months of monsoon as well as off-seasonal rainfall. Figures 15, 18 & 20 have the month of August with the highest value in mean annual precipitation, mean annual water yield, and mean annual surface storage, respectively. In case of mean monthly precipitation, January and February receive almost negligible rainfall with the initial five months of the year resulting in almost no mean monthly water yield in the Sang stream. For the mean monthly surface storage, the month of May has the lowest value closely followed by April with these two being the peak summer months.

Table 4. Average Annual Basin Values related to groundwater and aquifer.

PARAMETER	Value (in mm)
GROUNDWATER (SHALLOW AQUIFER) DISCHARGE	1.18
GROUNDWATER (DEEP AQUIFER) DISCHARGE	1.28
REVAPOARATION (SHAL AQUIFER => SOIL/PLANTS)	32.57
DEEP AQUIFER RECHARGE	1.41
TOTAL AQUIFER RECHARGE	28.11
TOTAL WATER YIELD	170.44
PERCOLATION OUT OF SOIL	28.23

Table 4 indicates that groundwater recharge is hardly around 1 mm annually given the soil types present in the Sang watershed. The region has saline groundwater. Evaporation, i.e., water in the shallow aquifer returning to the root zone due to the latter having moisture deficiency, is 32.57 mm, given the land-use pattern (of 2021) in the study. Given the slow groundwater recharge with an annual percolation value of 28.23 mm, the total aquifer recharge does not stay at a higher value but 28.11 mm only. Perceiving that the salinity renders usage of groundwater in this region to not of much productivity, this point is not of significant concern.

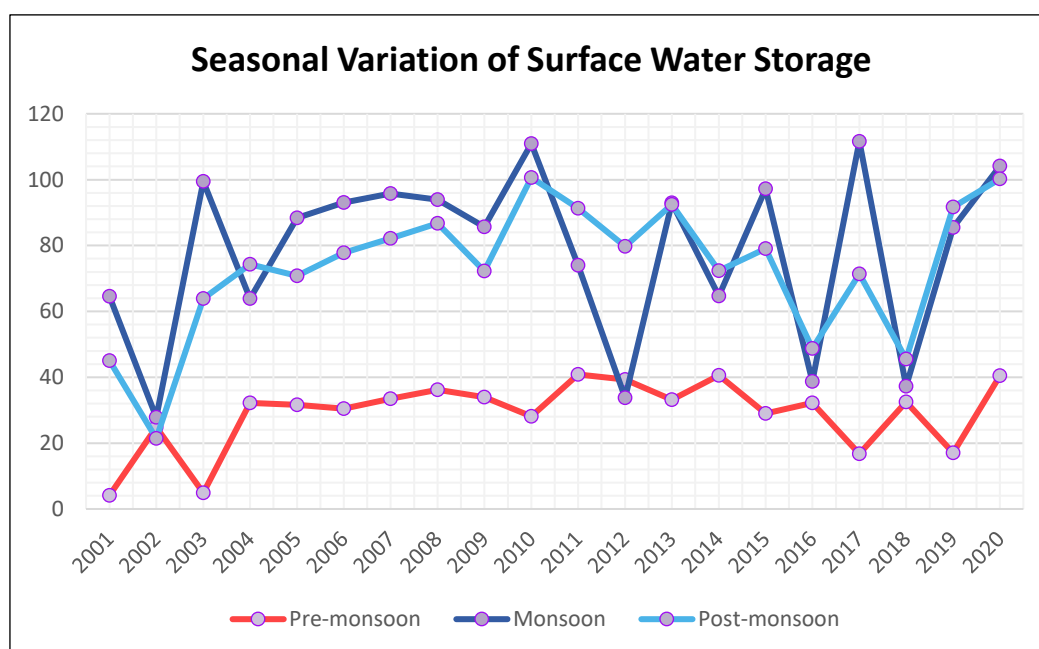


Figure 21. Graph showing the seasonal variation of surface water storage (in mm) for three different seasons across the years in the Sang watershed.

On studying the line graph of seasonal variation in surface water storage (Figure 21), the years – 2004, 2011, 2012, 2014, 2016, 2018 and 2019 show a dip in monsoon surface storage compared to post-monsoon storage. The expected trend is that monsoon surface water storage will surpass both post-monsoon and pre-monsoon. It can be possibly said that the difference in the rainfall received from the preceding year's has a trend in further aggravating, i.e., decreasing, the surface storage of that particular year as can be studied from the table mentioning the difference in precipitation received by the concerned year(s) and the one preceding it.

Years 2012 and 2019 are worth mentioning. If we look at the three seasonal trends of 2012, the monsoon surface storage goes beyond not only the post-monsoon's but also the pre-monsoon's. This could be attributed to the point that the difference of 36.36 mm in rainfall received in 2012 from 2011 is the highest in the study across the years. So, the abstraction

and natural processes involved in the water cycle led to continued reduction in storage to a point where the rainfall received in the monsoon of 2012 was not high enough to surpass the surface water storage condition in the pre-monsoon season of that year which had gone to its lowest during that year's monsoon. On the other hand, when we look at the seasonal variation of 2019, the annual precipitation of 2019 was quite a significant jump from 2018, however, due to it receiving the highest spread-out rainfall in September and October (67.25 and 88.39, respectively) with an abnormally high precipitation in August (645.97 mm) across the two decades, the monsoon surface storage fell short from the continued post-monsoon storage.

Table 5. Years where monsoon surface storage dips over post-monsoon storage with the difference in precipitation with their preceding year(s).

Years	Difference in Precipitation with Preceding Year (mm)
2004 from 2003	26.13
2011 from 2010	18.46
2012 from 2011	36.36
2014 from 2013	35.59
2016 from 2015	31.48
2018 from 2017	22.58

There are some years where the difference between the monsoon surface storage is higher than the post-monsoon not by a high margin. 2002 shows minimal variation due to the monsoon months of receiving way lower rainfall than the normal average. 2010 again has an anomaly value of high precipitation received in November – 104.17 mm, which is the highest of this month across the two decades. 2013 is the year where the monsoon and post-monsoon surface storage almost coincides. This could be attributed due to the late but high rainfall received in the month of September – 358.66 mm, which is the highest of this month across the two decades. 2020 has an anomaly value in the precipitation received by the month of October – 88.39 mm, highest of the month across the two decades and this has attributed to the high but still lower surface water storage in the year's post-monsoon season.

In between 2001 to 2020, mean annual precipitation, mean annual surface storage, and mean water yield (in stream) showed an almost corresponding relationship where post 2010, the rise and fall in quantum for almost each consecutive year was sharp, indicating rising uncertainty. Anomalies in rainfall were found in different months of the seasons across the studied period of two decades (2001-2020) with an identified trend of late onset of monsoons post 2010. Along with these two, extremities in rainfall received across the months as well as the years, were of high variability in this semi-arid region.

Anomalies in terms of extremities of received rainfall in any of the months across seasons pose a perceived opportunity for conserving this water for productive purpose and additionally serve in times of crisis or in dry/lean months. The uses could be non-potable given the quality of water conserved and cost-benefit approach adjudged from treating the same, or even extend to serve in potable usage given the urgency or suitability of the situation. As groundwater is overexploited in the region with almost 70% agriculture dependent on it, focus should be directed towards rainwater harvesting and conserving additional water through ponds etc.

Demand Modelling

Water demand assessment for different water users is important to understand the stress between the sectors for limited water resource. We assessed sectoral water demand and water balance of the watershed to understand the water stress scenarios based on the available water resource and imposed demand by major sectors. For the purpose, PODIUM Sim model was used. PODIUM Sim - the policy dialogue model was developed by the International Water Management Institute (IWMI) in 1999 as part of the Vision 2025 exercise. The four major components of PODIUM Sim are Consumption, Production, Water Demand and Water Supply. The model maps the complex relationships between numerous factors (drivers in the model) that affect water demand and supply. Projections for future years are determined in relation to base year data by the expected changes in the drivers over this period. PODIUM Sim estimates water demand for the following three major sectors; agriculture, industries, domestic. For all the sectors, model has fixed list of common drivers which regulate the ultimate water demand.

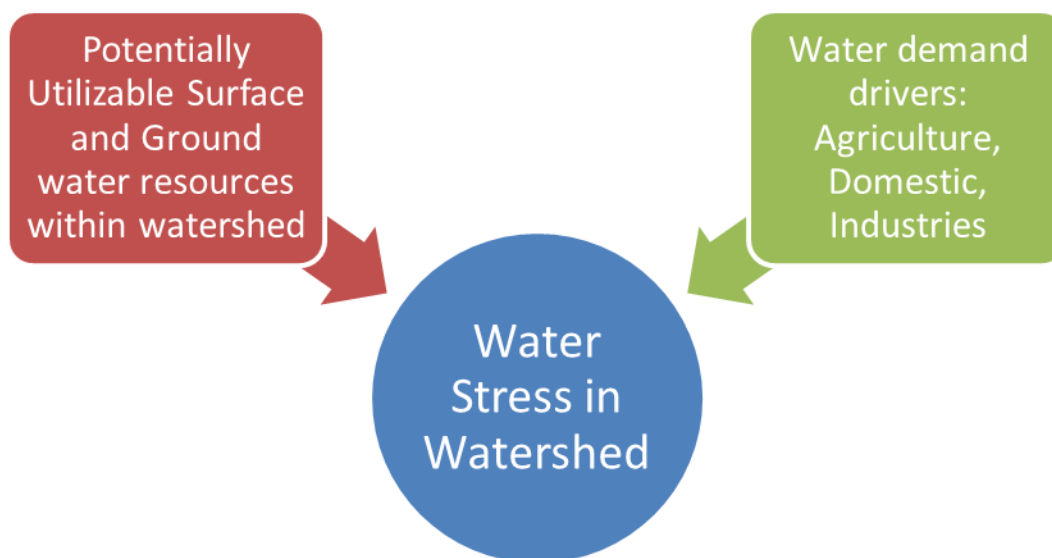


Figure 22 Overall approach to identify water stress scenarios in Sang river watershed

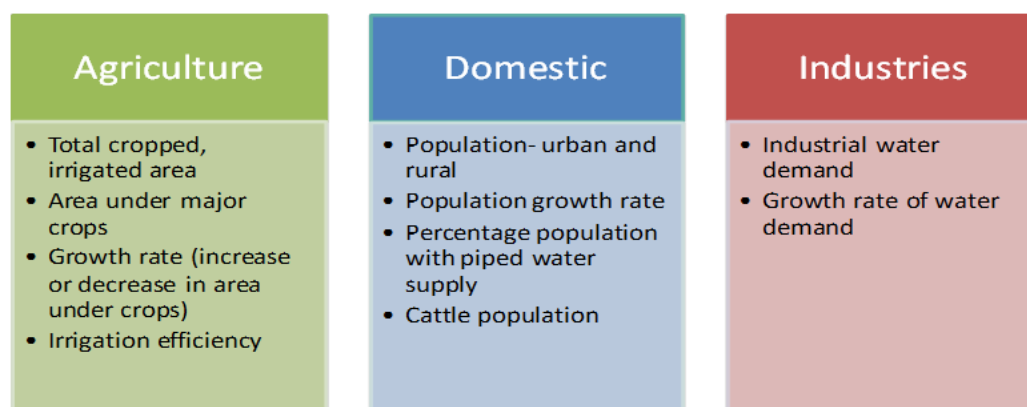


Figure 23 : Drivers of sectoral demand in PODIUMSim model

The input data provided to PODIUMSim model for availability and demand drivers is used by the model to derive water balance for the basin, which indicates if the basin is surplus or deficit.

For seasonal demand assessment, year was divided primarily into monsoon months which coincide with Kharif season and non-monsoon months which encompass rest of the months of the year including the months of Rabi season. Data from demand drivers were segregated into these two seasons and were fed into the model and then seasonal demand was estimated.

General Characteristics of Demand Sectors in the Basin

Domestic Sector

Human and domesticated cattle population of the watershed makes domestic sector for the purpose of water demand assessment.

The watershed is mainly comprised by talukas of Anjar and Gandhidham with a small portion of Bhuj in it. Sang watershed covers the following villages under three taluks (blocks):

Bhuj taluk: Gandher, Chubdak, Saiyedpar, Tharavada Nana, Harudi, Vavdi;

Anjar taluk: Anjar, Varsamedi, Ningal, Khambhara, Nagalpar Moti, Sapeda, Sinugra, Vidi, Bhadroi, Nagalpar Nani, Maringana, Meghpar Borichi, Ratatalav, Meghpar Kumbhardi, Vada;

Gandhidham taluk: Mithi Rohar, Galpadar CT, Khori Creek, Gandhidham. All are rural except Anjar, Galpadar CT, and Gandhidham where municipalities are present.

Anjar covers the maximum portion of the Sang watershed and hence, the population spread as well. Next in line stands Gandhidham and Galpadar CT – both areal and population spread. All three of these are the urban areas present in this watershed.

The population across the watershed is around 1,18,489 as per the 2011 census with 70% of them residing in the urban area.

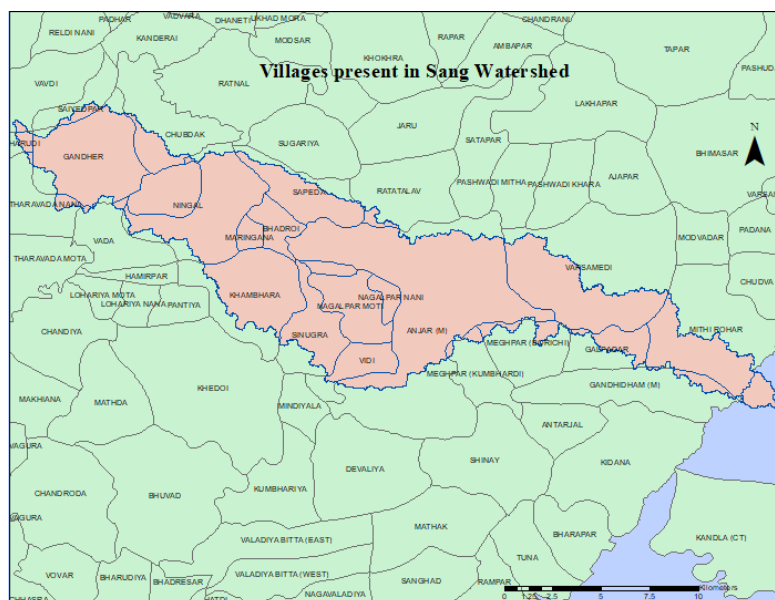


Figure 24 Village map of Sang river watershed

Anjar takes up the maximum share in the Sang watershed, followed by Ningal and then Varsamedi. Among these three, only the former comprises a town. When the population is considered, the three urban areas, i.e., towns, present in the watershed constitute the highest shares of population in the watershed – Anjar, Gandhidham, and Galpadar CT, although the latter two share a smaller percentage of area.

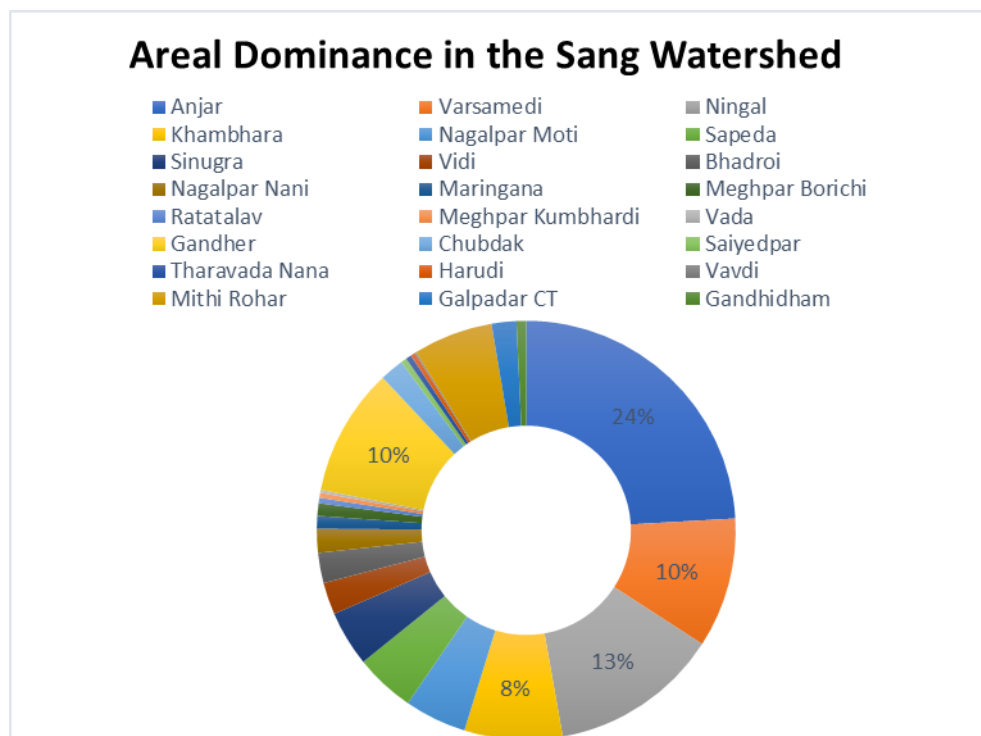


Figure 25. Areal dominance of the towns/villages in terms of percentage share.

The population has been extrapolated from the 2011 census and the share percentage of each village's actual (whole) area present in the Sang watershed. Besides the towns taking up the higher shares of population cover, villages of Mithi Rohar, Nagalpar Moti, and Varsamedi, make up the higher shares of rural population with the former two lying closer to the watershed outlet. One thing to be noted here is that, some rural population is present the estuarine area right where Mithi Rohar ends, known as Khori Creek; however, no official figures or its acknowledgment is present in the census.

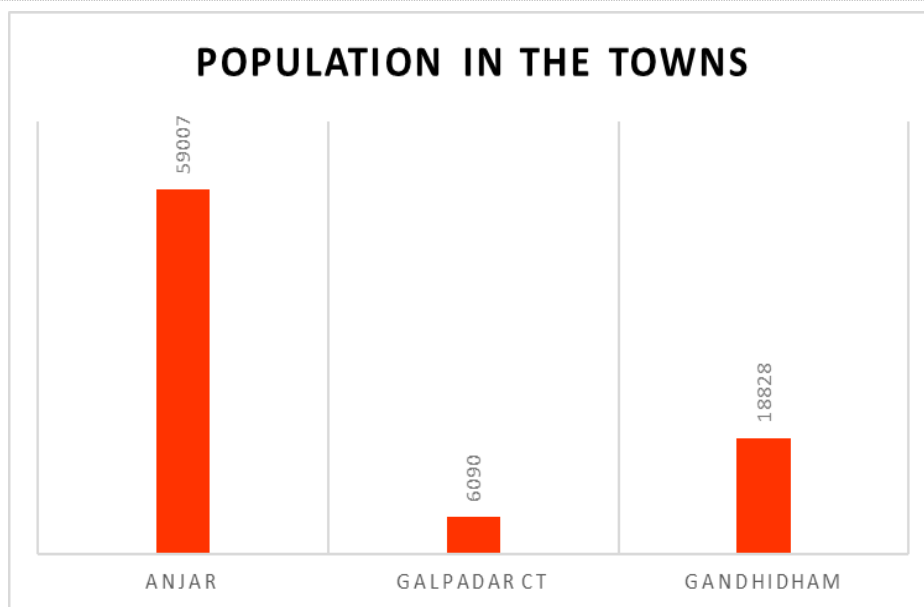


Figure 26 Towns in the Sang watershed and their population.

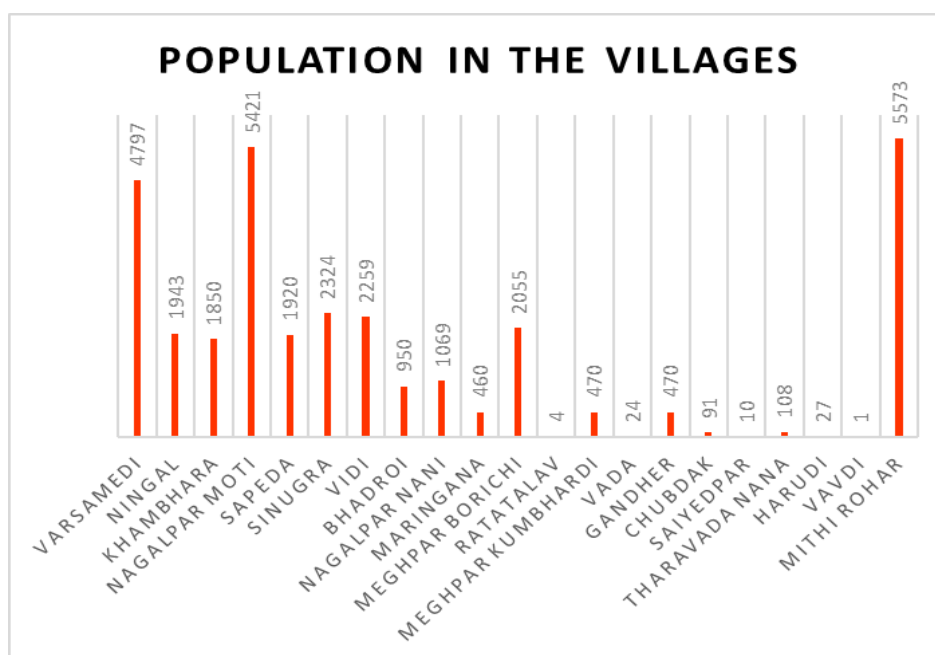


Figure 27. Villages in the Sang watershed and their population.

Cattle Population

According to 20th Livestock Census - 2017, cattle, buffalo, sheep, goat and poultry make the primary livestock population in Anjar watershed. Total population of all the livestock taken together is 4.08 Lakhs within the watershed. Within the watershed, Bhuj taluk has highest number of cattle and buffalo population, while Anjar has the maximum number of sheep population.

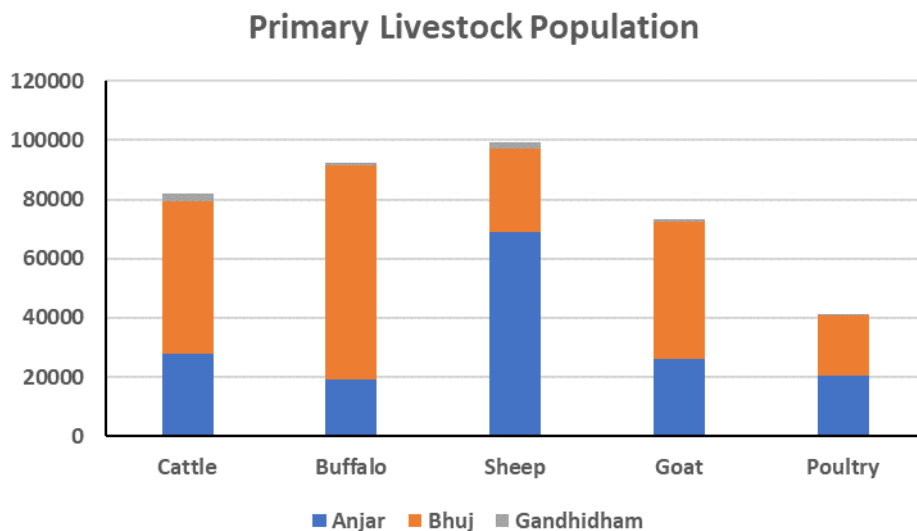


Figure 28. Population of primary livestock in three taluks covering the watershed.

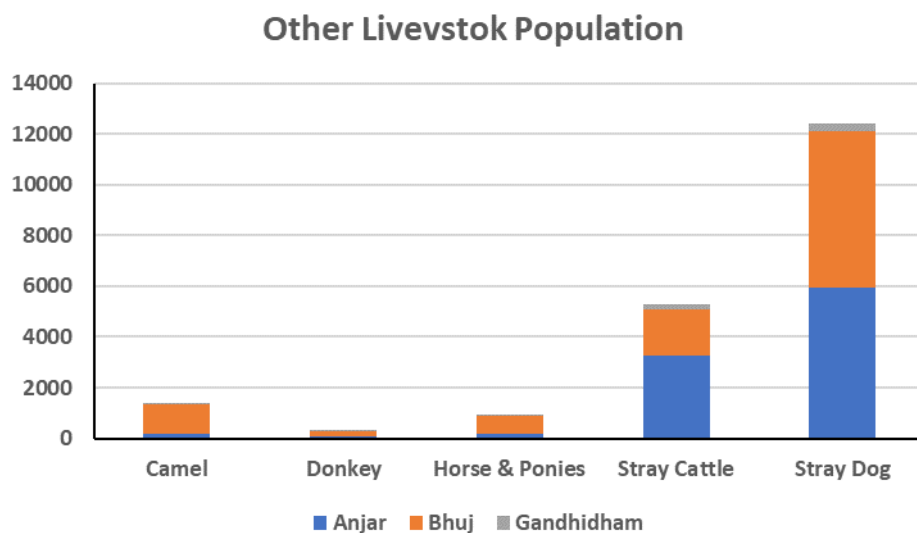


Figure 29 Population of other livestock in three taluks covering the watershed.

Among other livestock, stray cattle and stray dogs dominate the area. Figures 29 & 30 represent livestock population of the Sang river watershed.

Domestic Water Requirements

Human water requirement is calculated by PODIUMsim model based on the standard LPCD norms. For calculating the daily water requirement, the water demand in case of towns has been taken as 155 lpcd and for rural areas as 55 lpcd. Figure 31 and 32, showing the daily water requirement for both areas represent volumetric values in cubic metre.

Among the villages, Nagalpar Moti and Mithi Rohar have highest water requirement while, Anjar taluk has highest water requirement among urban areas followed by Gandhidham and Galpadar CT.

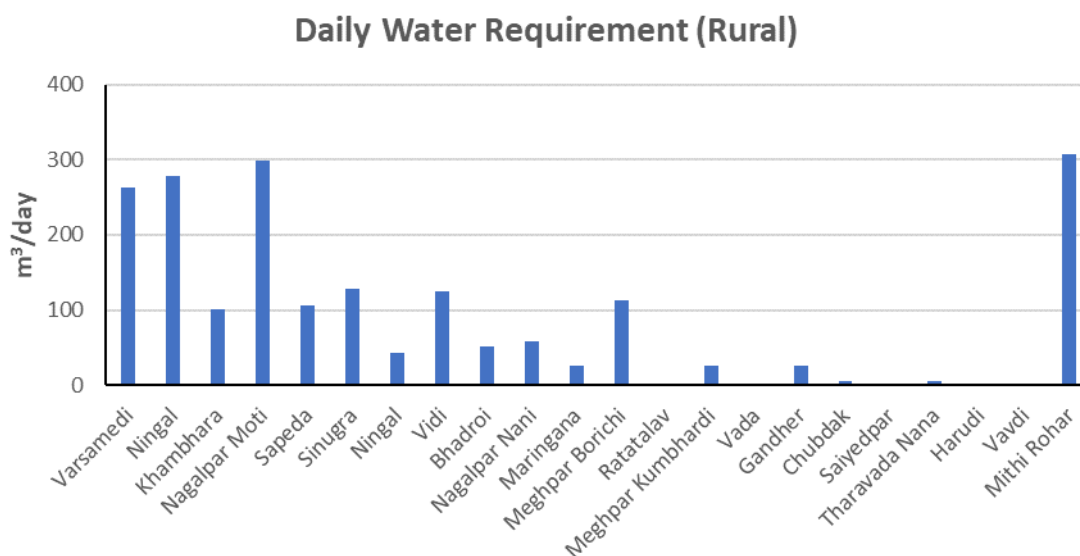


Figure 30. Daily water requirement (volume) for villages

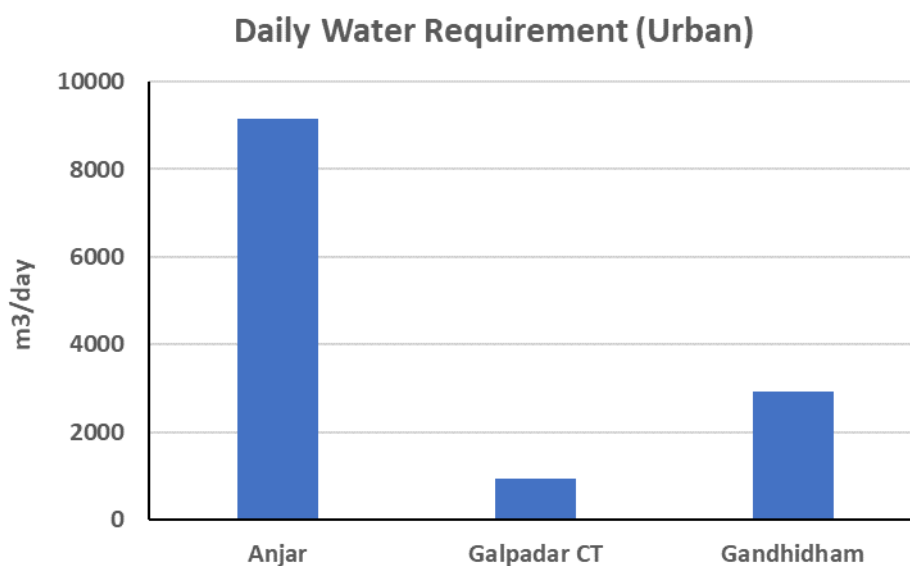


Figure 31. Daily water requirement (volume) for the towns

Daily water demand (in cubic metres) has been calculated for the livestock population as represented in Figure 33 with the help of water demand in litres per capita per day (lpcd) available in Ansorge, Jiří Dlabal and Dostálová, 2016's study (on water accounting) for livestock's drinking as well as cleaning/hygiene purposes.

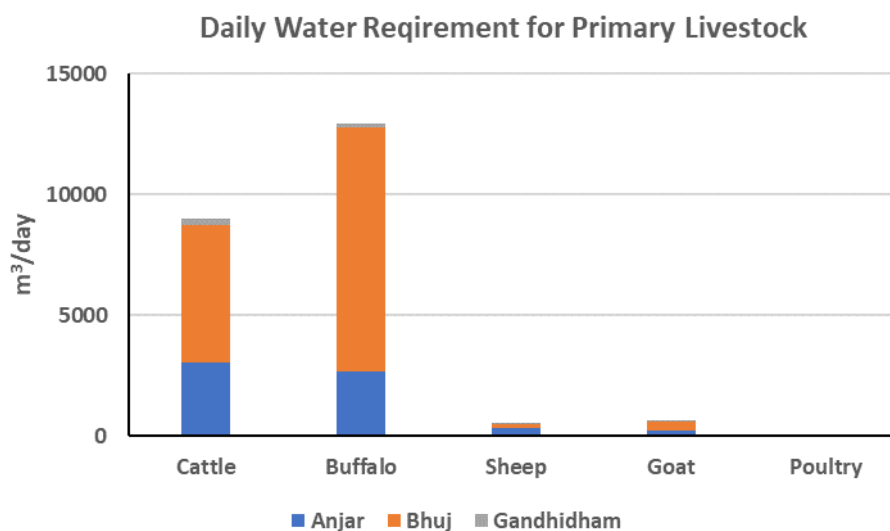


Figure 32. Daily water demand for primary livestock population in the taluks.

Daily water requirement for human consumption is lesser as compared to daily water requirement for cattle and buffalo, which is in accordance with their population as well as water required for cleaning to maintain hygiene and other such associated operations,.

Agriculture Sector

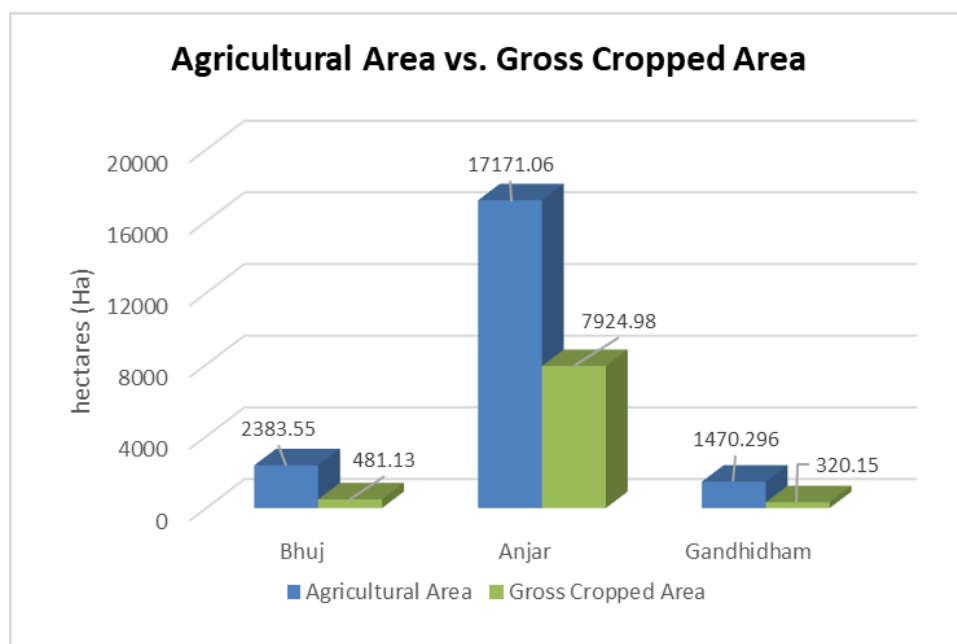


Figure 33. Comparison between total agricultural area and gross cropped area present in the taluks.

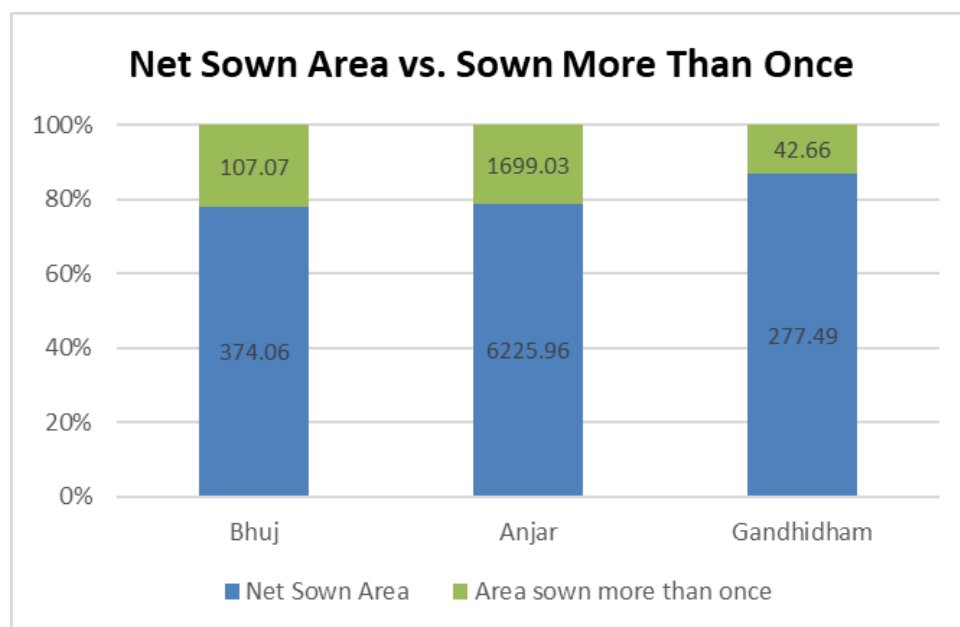


Figure 34. Percentage share comparison between net sown area and area sown more than once. A total of these two forms the gross cropped area. Values shown within the column are in hectares (Ha).

Figure 35 represents the agricultural land area along with the gross cropped area. This data on taluks has been taken from the Census of 2011, and then extrapolated for the actual areal

cover of each taluk present in the Sang watershed. Same has been done for net sown area and area sown more than once as represented in Figure 32. The graph shows their percentage share in column which together makes up for the gross cropped area and the values mentioned within represent the areal cover in hectares.

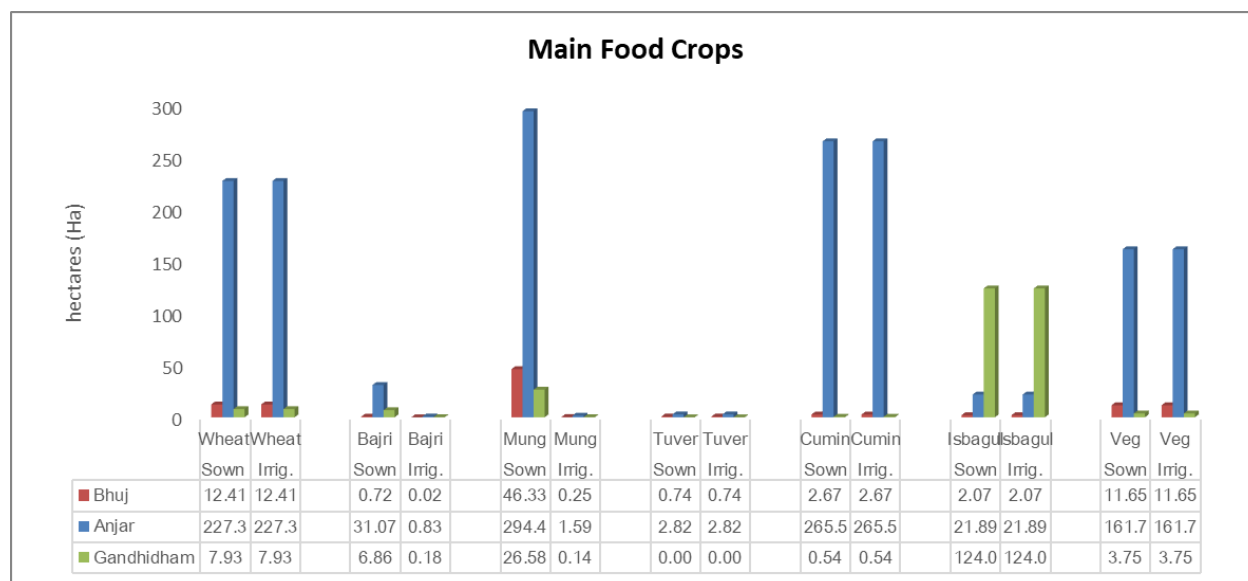


Figure 35. Comparison among the three taluks on their sown and irrigated area for the main food crops as cultivated.

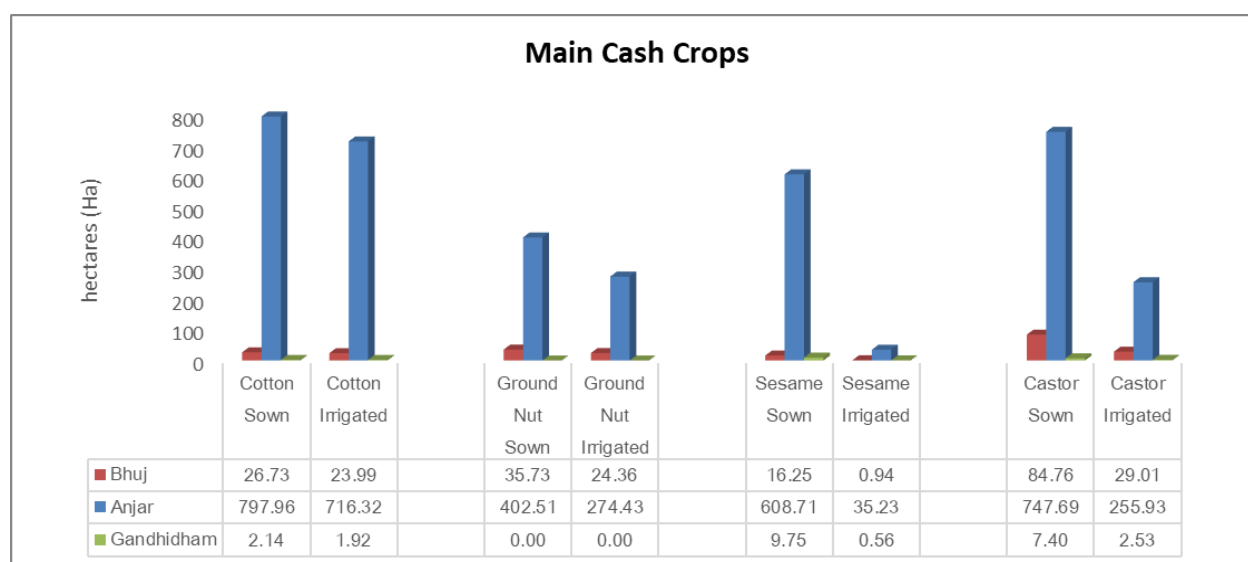


Figure 36. Comparison among the three taluks on their sown and irrigated area for the main cash crops as cultivated.

Figures 37 & 38 represent the main food and cash crops across the three taluks covering the Sang watershed. Data on the entire area of each taluk has been taken from the Aquifer and Management Plan of Kachchh District by CGWB (October, 2022) which has been extrapolated for the actual areal cover of taluks present in the Sang watershed. Data tables

shown within graphs are the values of areal coverage in hectares. Here, we see that Anjar tops in coverage for most of the crops – both food and cash; given that this taluk's coverage is the largest in the Sang watershed, it is reasonable enough that this would be the case. The town of Anjar covers 31% of the entirety in the taluk.

Although Bhuj has a higher cropped area for most of the crops represented in the figures, besides bajri, cumin, cotton, and sesame for which Anjar's areal cover is more with Gandhidham topping it with isbagul, it does not end up representing the same pattern in the Sang watershed for gross cropped area since this taluk takes up a small space in the watershed.

When irrigated area is compared to the cropped area, it comes to be the same in cases of wheat, tuber, cumin, isbagul, and vegetables, with the rest of them requiring somewhat less. Jowar is one of the main food crops in the district of Kachchh which is cultivated only in Anjar among the three taluks covering the Sang watershed. As per the CGWB report of October 2022, Jowar also requires 100% irrigation on its net sown area in this region like wheat does.

Water Availability

Mean annual amount of surface water storage in the Sang watershed was calculated with the help of SWAT model which came to a total of 15.64 MCM in an area of around 260 km². The mean value is not to be taken as something close to constant every year since this surface water storage is highly affected by this area's extremely variable rainfall, i.e., 40-50% variability (Ray et al., 2009), topped on the base of a semi-arid region which usually receives a mean annual rainfall of 350-400 mm.

The Gujarat State Water Grid does provide potable water through piped connection to homes, farms, and industries. This water, however, comes from the Narmada which is outside the studied watershed.

Groundwater data has been collected from the Aquifer and Management Plan of Kachchh District by CGWB (October, 2022) and the data has been represented in the form of graphs. Since village level data could not be acquired in this study, taluks have been considered with the exception of Gandhidham since the entire area has saline groundwater which is not fit for use if abstracted. Figure 35 representing the net annual recharge, availability, and draft of groundwater is in a descending cascading form, respectively; however, the gaps in these values are not much. Bhuj has much higher values given to its greater areal coverage compared to Anjar taluk; although in the Sang watershed, the former occupies the lowest share of area in terms of the taluks present. Figure 36 represents the share of annual groundwater draft between irrigation on one hand and, domestic and industrial purposes on the other hand. Anjar has a higher percentage share for domestic and industrial groundwater draft since the town of Anjar takes up quite a large area in the entire area of the taluk leaving the rest for other types of land-use, including agriculture, and it is the only town present in this taluk which takes up space in the Sang watershed as well. Bhuj has five towns as per 2011 census; however, given the taluk's relatively larger area, well-spread agricultural cover adds up to take a bigger share.

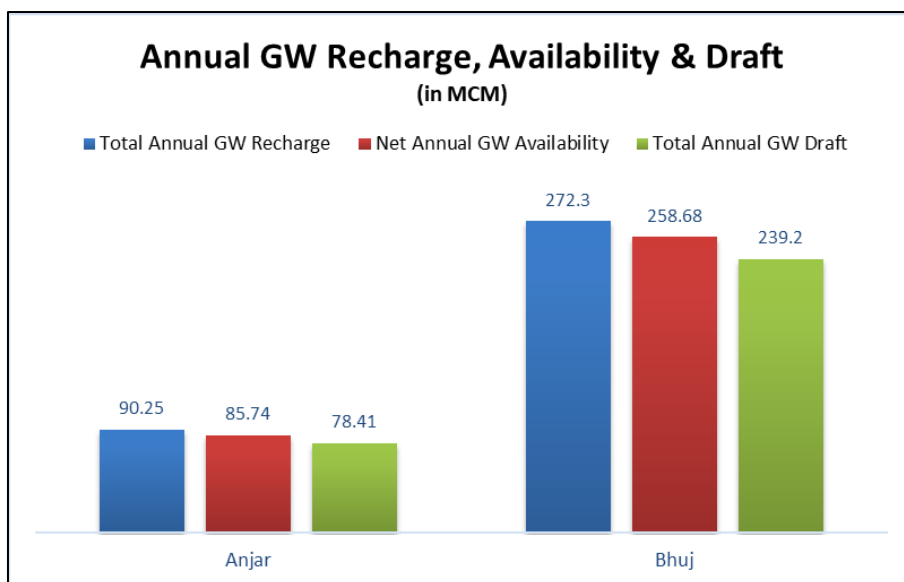


Figure 37. Net Annual Groundwater Recharge, Availability & Draft (in million cubic metres).

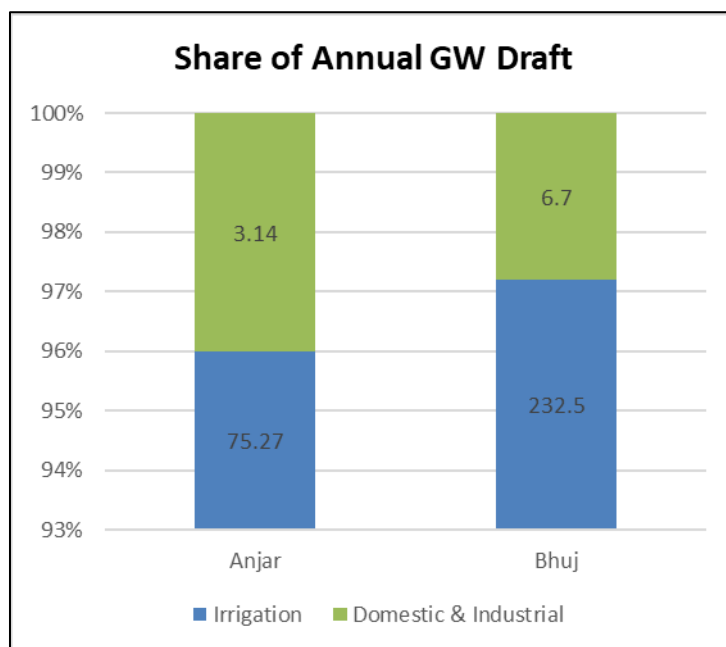


Figure 38. Percentage Shares of Annual Groundwater Draft.

(values within represent actual shares in million cubic metres)

This CGWB report on Kachchh (October, 2022) has revealed that in the case of projected demand scenario with increase in population and industrial spread, the increase in groundwater draft will surpass the considered recharge scenario and hence, irrigation will

face a major crisis, especially in this much needed semi-arid region. Taluks of Anjar and Bhuj have already been reported to be in the critical zone of groundwater crisis.

Water Balance

Water balance is the net water availability and is a difference between available water resources and demand from various sectors including return flows to the system and consumptive uses by various sectors which is never returned to the system. After estimating the utilizable water resources and diversions from each of the demand sectors, model estimates outflow of the basin. If outflow has positive value, then the basin is a surplus basin and if the outflow has negative value, the basin is considered a deficit basin.

Figure 39 shows the annual water balance of the Sang river basin and the outflow is positive indicating that the water diversion by the various sector is less than the utilizable water resources, on an annual basis. The total outflow from Sang basin is estimated to be around 0.23 BCM.

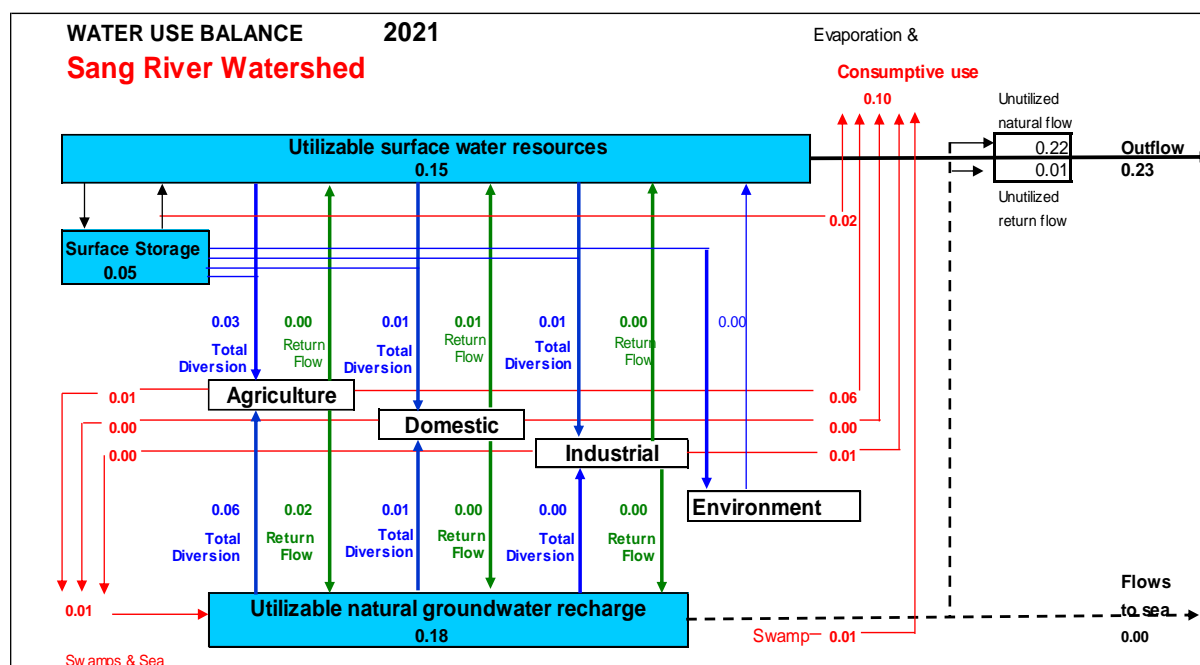


Figure 39: Annual water balance for Sang river basin for year 2021

Seasonal water balance was also estimated for both monsoon and non-monsoon period. Outflow during monsoon period is more as the water demand from agriculture is lesser as compared to during rabi season. For agriculture sector, water requirement during Rabi season is more than the kharif season. But, basin remains under stress for both the periods – monsoon and non-monsoon.

Table 5 presents water diversion from the basin during the year.

Table 5: Water diversion from the Sang river basin

Demand sectors	Water demand in BCM
Agriculture	0.09
Domestic	0.01
Industrial	0.01

Projections of variables regulating water demand from individual sectors into 2030 indicates that outflow will reduce as compared to 2021. This is primarily due to increase in urban water demand as compared to increase in agriculture water demand. Decrease in outflow from the basin indicates that water stress in the basin will increase further.

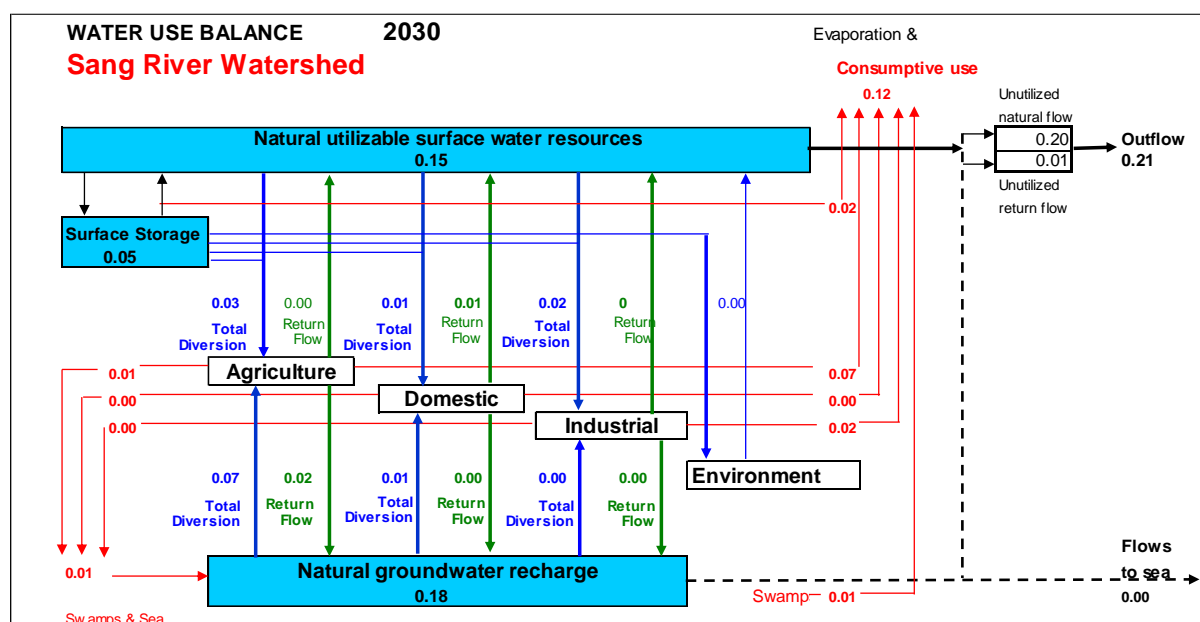


Figure 40: Annual water balance for Sang river basin for year 2030

However, water transfer through inter-basin river transfer schemes and water conservation schemes like rainwater harvesting and pond rejuvenation have the potential to reduce the stress significantly.

WATER NEUTRALITY PLAN

There are 3 establishments of Deendayal Port, namely – DPA office complex, Deendayal Port, and Residential Colony at Gandhidham. Applying the principles of Water neutrality i.e., improving water use efficiency, water regeneration and water demand management, individual measures for 3 establishments are being suggested.

Plan for Water Neutrality of DPA office complex

To achieve water neutrality of DPA office complex at Gandhidham, below measures are proposed:

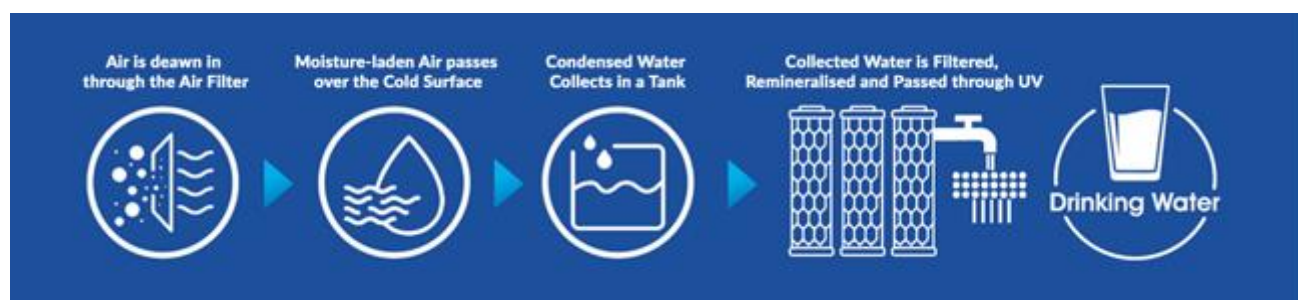
1. Installation of air to water machine of 2000L per day at office complex
2. Installation of rainwater harvesting system at the complex
3. Installation of decentralized wastewater treatment system

Air to Water Machine

Atmospheric Water Generation (AWG) is a sustainable technology that operates independent of groundwater and surface water resources, by making use of the water present as vapour in the air around us.

Atmospheric Water Generator (AWG) capable of converting the atmospheric moisture into clean potable water, at a very affordable cost with just the click of a button.

Working Process of AWG:



Technical Specifications:

It is proposed that for an estimated strength of 300 staff, an air to water machine with 2000 Litres/ day capacity will be appropriate.

Table 6 Technical specifications of an Air to Water Machine

Head	General features of an Air to Water Machine
Rated Capacity/Output	2000 Litres/day

Ambient Condition for rated Output	90°F, 80% RH
Size (LxWxH)	270(L)x 150(W)x 165(H) cm
Weight	900 Kg
Power Supply	440V, AC, 50/60 Hz
Phase	3 Phase
Requirement of Stabilizer	Not Required
Refrigerant	R407C
Power Consumption	18.0-20.0 kWh
Water Tank	700 L
Display	7-inch LED Display
Dispensation	Inbuilt Dispenser – Ambient Temperature Water. Optional (additional cost): External Dispenser with option for Hot + Cold Water (or) Cold + normal
Filtration Feature	Multi-Level Filtration
Frequency of Replacement	3 Month
Disinfection	UV & Ozonator System
Remineralisation	Remineralisation using proprietary mineral dosing salts
Instrumentation	Machine Switches off when tank is full
Final Water quality output	Standard output as per IS10500. Option: Customised dosing possible
IoT & Sensor based dispensation	Optional (additional cost)

Rainwater Harvesting System

Annual average rainfall in Kandla is estimated to be around 400 mm. With an average rooftop area of 500 m², 100 cubic meters or 1 Lakh litre water can be generated, at the office complex. Total area of DPA office complex at Gandhidham is about 40000 m².

It is proposed that the open land as well as rooftop of DPA office complex can be utilized for rainwater harvesting and a potential of up to 500 cubic meters or 5 Lakh litre water can be created. This water can be utilized for the purpose of gardening, flush system as well as other non-drinking purposes.

A rainwater harvesting system with 5 Lakh litre capacity can ensure atleast 50000 L water for storage. For the purpose, a water storage capacity upto 50000 L will be created, by installing 5 tanks of 10000 L capacity underground. Additional water will be diverted to recharge well created for groundwater recharge.

Decentralized Wastewater Treatment System

A decentralized wastewater treatment plant (DWWT) can be installed to treat and recycle wastewater from human usage.

It is proposed that for DPA office complex area, a DWWT of 2KLD capacity can be installed which will make additional water available for non-drinkable purposes.

For a staff strength of about 300 persons, it is estimated that about 1 KLD wastewater is generated from the office complex, including water from washbasins and urinals.

Water Neutrality of residential complex at Gandhidham

Residential complex of DPA consists of 788 residential units distributed based on the size of units into Category A to F. Maximum number of residential units belong to category E and F totalling 630 units. Also, there are about 15-16 non-residential units like school campus, community centre, maintenance office etc.

Residential complex is supplied with water through Water Tower No. 1. located within the complex. It has 2 underground water tanks of 450 KL capacity, 1 overground water tank with 2000 KL capacity and 1 over head water tank with 2000 KL capacity. With these tanks, a total storage capacity of 4900 KL is existing within the complex.

Additionally, residential complex is supplied with water from Water Tower No. 2 also, to make up for the demand in excess of storage capacity within the complex.

The residential complex also has a Sewage Treatment Plant (STP) with an installed capacity of 1 MLD. STP receives wastewater through intake pipe at the rate of 43 m³/ hr and is recycling about 0.3 MLD (300 KL) wastewater on a regular basis. This water is being used for non-domestic purposes like gardening and cleaning.

For a population of 3000 persons in the Gopal Puri residential complex, daily total water demand is likely to be 1000 KL. To achieve water neutrality of DPA residential complex at Gandhidham, below measures are proposed to offset 700 KLD water:

1. **Installation of water efficient fixtures in residential units of Gopal Puri** – studies indicate that water efficient fixtures like taps dual flush toilets etc. can save upto 20% of water consumption in domestic sector. Thus, renovation of toilet systems in residential complex can save upto 200 KL per day water.
2. **Installation of rooftop rainwater harvesting systems** – At least 20% houses in Gopalpuri can be equipped with rainwater harvesting system. With long term annual average rainfall ranging from 400-500 mm in Gandhidham,

3. **Installation of air to water system in non-residential units:** 1000 KL air to water machines shall be installed in all the non-residential units. This can save upto 15 KL water per day.
4. **Construction of ground water recharge structures in open community places like parks, garden etc.**
5. **Activities related to sensitization and awareness generation of residents:** Behavioural changes are necessary to ensure efficient usage of water. For the purpose, activities like monthly seminars, group activities among school kids and residents shall be executed.

Water Neutrality of Deendayal Port

Water Tower No. 4 and 5 with water storage capacity of 1700 KL and 1840 KL supply water for usage in port area. Water in port area is used for domestic purposes, settling of dust in bulk cargo like coal as well as supply to cargo ships. Water Tower No. 3 with storage capacity of 1190 KLD supplies water to oil jetty.

Based on the intake water flow, timing of filling the storage reservoirs, duration of pump operations and water bills, it is assessed that total water consumption in Deendayal port area is likely to be about 4000 KLD. On an annual basis, water consumption for port area can be assumed to be a maximum of 1.46 MCM. However, considering the future expansion of port operations and consequential increase in intensity of water consumption, port shall create potential to offset about 2.5 MCM - 3 MCM water to achieve water neutrality on a sustainable basis.

To achieve water neutrality of DPA residential complex at Gandhidham, activities related to watershed management are required to be undertaken. Sang river watershed and the villages located within the watershed, offer a good opportunity for implementation of watershed activities. For the purpose, below measures are proposed:

1. **Installation of micro irrigation systems in Sang Watershed** – Key water consumptive crops being grown within the Sang Watershed are wheat, oil crops, vegetables and cotton. Irrigated area under these crops is 21000 Ha, 34800 Ha, 6500 Ha and 40000 Ha, respectively.

Total water being consumed for irrigation activities within Sang watershed is 90 MCM through irrigation in 2630 Ha land under cultivation. Thus, it offers significant potential to offset the water being used for irrigation in Sang watershed.

Micro irrigation systems have capability to reduce the agricultural water consumption upto 50%. With reference to water being consumed by individual crops, three most water consumptive crops of Sang watershed can be ranked as Cotton> Oilseeds> Wheat.

Accordingly, it is proposed that 3000 Ha of cotton area, 2000 Ha of Oilseed area and 1000 Ha of Wheat area shall be brought under MIS. This will offset almost 1.3 MCM water being consumed at the port area.

2. **Pond rejuvenation activities in Sang watershed** – Small ponds and tanks are the traditional source of water in rural areas. In Sang watershed, several such water bodies are located. The capacity of such water bodies needs to be enhanced by adopting the principles of pond rejuvenation. It is estimated that pond rejuvenation has the potential to increase the capacity of water storage by 30 – 50%.

It is estimated that the capacity of each 1 Ha pond can be enhanced to accommodate an additional 10000 m³ or 0.01 MCM of water. A total of 50 such ponds can be identified and rejuvenated to offset upto 0.5 MCM water.

3. **Rainwater harvesting and groundwater recharge** - It is proposed that the open land as well as rooftop in Sang watershed can be utilized for rainwater harvesting and a potential of up to 2 MCM rainwater holding capacity can be created. This water can be utilized for the purpose of ground water recharge.

A 2 MCM potential for rainwater harvesting can ensure an offsetting of upto 0.5 MCM water.

4. **Activities related to sensitization and awareness generation of residents:** Behavioural changes are necessary to ensure efficient usage of water. For the purpose, activities like monthly seminars, group activities among school kids and residents shall be executed.
5. **Air to water systems in port area and Sang watershed:** 10-15 villages can be provided with air to water machines of 2000 LPD capacity. Also, within the port premises, 5 air to water machines can be installed at different location. Moreover, installation of Distributed drinking water systems can be installed in atleast 1 village. Such a system can generate upto 1.5 Lakh litres of water which can be sufficient to meet the daily water requirements of a village of 500 families. Through the operation of air to water machines, an equivalent of 0.5 MCM water can be offset.

Cost-Benefit Analysis

Currently, Deendayal Port is spending about 1% of its operational expenditure on water. This amounts to about INR 9 Crore annually, which is paid as tariff to purchase water. Additionally, there is expenditure related to operation and maintenance of water infrastructure like pumps, storage reservoirs, overhead tanks, electricity bill for pump operations etc.

Indicative cost for the various measures proposed to achieve water neutrality of 3 localities of DPA namely DPA office complex, Deendayal Port, and Residential Colony at Gandhidham can be assessed as

Table 7 Cost implications for Water Neutrality of DPA office complex

SN	Activity	Amount	Water Offset (desired 2 KLD)	Note
1	Installation of air to water machine of 2000L per day at office complex	35,75,400	1 KLD	Real saving in water bill
2	Installation of rainwater harvesting system at the complex	7,43,400	500 KLD annually	Virtual Saving
3	Installation of decentralized wastewater treatment system	6,49,000	1 KLD	Real saving in water bill
	Total	49,67,800		

Table 8 Cost implications for Water Neutrality of DPA Residential Colony

SN	Activity	Amount	Water Offset (desired 1000 KLD)	Note
1	Installation of water efficient fixtures in 788 residential units of Gopal Puri @10000/-	78,80,000	200 KLD	Real saving in water bill
2	Installation of rainwater harvesting system in 20% residential units at the complex @100000/-	15,76,000	1000 KLD annually	Virtual Saving
3	Installation of air to water machine in 10 non-residential units @25,00,000/-	2,50,00,000	10000 KLD	Real saving in water bill
4	Construction of ground 10 water recharge structures in open community places like parks, garden etc. @50000/-	5,00,000	1000 KLD annually	Virtual Saving
5	Activities related to sensitization and awareness generation of residents	10,00,000	Non Quantifiable	

	Total	3,59,56,000		
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Table 9 Cost implications for Water Neutrality of Deendayal Port Area

SN	Activity	Amount	Water Offset (desired 2.5 to 3 MCM)	Note
1	Installation of micro irrigation systems in Sang Watershed @100000 per ha for 6000 Ha	60,00,00,000	1.3 MCM	Virtual Saving
2	Pond rejuvenation activities in Sang watershed @10,00,000 for 50 ponds	5,00,00,000	0.5 MCM	Virtual Saving
3	Rainwater harvesting and groundwater recharge @10,00,000 per MCM for 3 MCM potential	30,00,000	0.5 MCM	Virtual Saving
4	Activities related to sensitization and awareness generation of residents:	10,00,000	Non Quantifiable	Virtual Saving
5	Air to water systems in port area; @ 35,75,400 per 2000 LPD machines, for 15 machines	5,36,31,000	.02 MCM	Real saving in water bill
6	Air to water Distributed drinking water system in Sang watershed; 1.5 Lakh LPD system	50,00,00,000	.06 MCM	Virtual Saving
	Total	120,76,31,000	CM	

*Costs are indicative only, calculated based on normal proportionality standards

* Real Saving in Water bill indicates direct cost reduction. It also contributes to the overall water neutrality

* Virtual saving indicates that the water will not be available directly for the DPA operations but it contributes to the overall water neutrality

Justification

Annual expenditure of DPA on water including both the direct as well as indirect costs is limited to 9-15 Crore. However, expenditure for water neutrality of DPA office complex, Residential Colony at Gandhidham and Deendayal Port is estimated to be INR 49,67,800/-, INR 3,59,56,000/- and INR 120,76,31,000/- respectively. Thus, a total expenditure of about 130 Crore is projected including the professional consultancy charges for the installation of various systems to achieve water neutrality.

Table 10: Cost implications for Water Neutrality of Deendayal Port

SN	Activity	Amount (INR)
1	Water Neutrality of DPA office complex	49,67,800
2	Water Neutrality of DPA Residential Colony	3,59,56,000
3	Water Neutrality of Deendayal Port Area	120,76,31,000
	Total	124,85,54,800
	Annual Expenditure over a period of next 10 years	12,48,55,480

Thus, water neutrality measures will involve an annual expenditure of about INR 13 Crores but these neutrality measures can save upto INR 3.5 crore on an annual basis, from the water bills.

As such the real cost of achieving water neutrality is at least 4 times higher as compared to the real saving in water tariffs. However, environmental benefits, achievements in ESG reporting as well as contribution to Harit Sagar policy of the Government of India are non-quantifiable.

Resource Mobilization for Water Neutrality

Deendayal Port has spent about INR 10 Crore during 2022-23 towards CSR activities in the area surrounding the port area. As Sang watershed and measures for water align with the DPA's CSR policy, 40-50% of CSR budget may be allocated for the achievement of water neutrality.

There is also a scope for integration with the ongoing government schemes related to provision of watershed management activities in the rural areas, which may provide applicable subsidies and reduce the annual expenditure on achievement of water neutrality.



The Energy and Resources Institute

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Annexure J

Form V for 2023-24



DEENDAYAL PORT AUTHORITY
(Erstwhile: DEENDAYAL PORT TRUST)

Administrative Office Building
Post Box NO. 50
GANDHIDHAM (Kutch).
Gujarat: 370 201.
Fax: (02836) 220050
Ph.: (02836) 220038

www.deendayalport.gov.in

EG/WK/4751 (CCA Renewal)/ 92

Date: 19/07/2024

To,
The Member Secretary
Gujarat Pollution Control Board
Paryavaran Bhavan,
Sector 10A, Gandhinagar - 382010

Sub: Submission of Environmental statement in format form V for the financial year 2022-23 reg. (Detailed Consent Order issued by GPCB vide letter no. GPCB/CCA-Kutch-812/(5)/ID - 28494/581914 dated 22/01/2021 - Consent no. AWH - 110594 & CCA amendment Order - WH-130995).

- Ref.:** 1) KPT letter no. MR/GN/1527(Part I)/535 dated 16/6/2012
2) KPT letter no. MR/GN/1527(Part I)/2011 dated 20/5/2013
3) KPT letter no. MR/GN/1527(Part I)/337 dated 17/05/2014
4) KPT letter no. MR/GN/1527/ (Part I)/dated 27/04/2015
5) KPT letter no. EG/WK/EMC/CCA (Part II)/218 dated 27/6/2016
6) KPT letter no. EG/WK/EMC/CCA (Part II)/214 dated 19/6/2017
7) DPT letter no. EG/WK/EMC/CCA (Part II)/294 dated 13/6/2018
8) DPT letter no. EG/WK/EMC/CCA (Part II) dated 27/5/2019
9) DPT letter no. EG/WK/4751 (CCA Renewal) dated 22/5/2020
10) DPT letter no. EG/WK/4751 (CCA Renewal)/14 dated (30)04/(4)5/2021
11) DPA letter no. EG/WK/4751 (CCA Renewal)/132 dated 06/07/2022
12) DPA letter no. EG/WK/4751 (CCA Renewal)/326 dated 19/06/2023

Sir,

It is requested to kindly refer above cited references for the said subject.

In this connection, it is to state that, the Deendayal Port Authority had obtained Renewal of Consolidated Consent & Authorization from the GPCB vide order no. AWH - 110594 dated 22/01/2021 valid up to 21/07/2025 for Port Area of Deendayal Port Authority and subsequently, the GPCB had issued correction in consent vide order dated 09/04/2021. Afterward, DPA has also obtained amendment in Consent Order from the GPCB vide order dated 11/01/2024 (CCA Amendment - WH-130995) **(Copy attached as Annexure I)**.

In this regard, as per statutory requirement, the DPA has regularly submitted Annual Returns (as mentioned in reference above) in format Form V to the GPCB.

Now please find the enclosed herewith Environmental Statement in Form V for the year 2023-24 as **Annexure II**.

This is for kind information and record please.

Encl : As above

Yours faithfully


Dy. Chief Engineer & EMC (I/C)
Deendayal Port Authority



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN, SECTOR 10-A,
GANDHINAGAR - 382010,
(T) 079-23232152

CCA-Amendment
(WH-130995)

No. PC/CCA-KUTCH- 812(6)/ GPCB ID-28494/

Date: /01/2024

To,

M/s. Kandla Port Trust,
At Kandla, A.O Building Gandhidham,
Tal: Gandhidham,
Dist: Kutch – 370 201.

SUB: Amendment in the consolidated consent & Authorization of the Board.

REF: 1) CCA issued by this office vide order no- **AWH- 110594** dated 22/01/2021 valid up to 21/07/2025.

2) Your CCA Amendment Application Inward ID No.**277270** dated **23/05/2023**.

In exercise of the power conferred under section-25 of the Water (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution)-1981 and Authorization under rule 6(2) of the Hazardous And Other Waste (Management and Transboundary) Rules, 2016 & framed under the Environment (Protection) Act-1986, The Board has granted CCA vide order No. **AWH- 110594** issued vide order dated 22/01/2021 valid up to 21/07/2025.

The Board has right to review and amend the conditions of the said CCA and its amendment orders. Now, considering your application for CCA amendment inward ID No.**277270** dated 23/05/2023, the said CCA order is amended as below:

1. The order shall be read as CCA amendment Order No.: WH- 130995 Date of Issue: 14/12/2023, valid up to 21/07/2025.

SUBJECT TO THE FOLLOWING SPECIFIC CONDITIONS:

1. There shall be no change in existing production and its capacity, raw materials consumption, fuel consumption, flue gas emission & process gas emission, due to CCA Amendment.
2. Industry shall not carry out any activity which may attract the applicability of EIA notification-2006 & its amendment.
3. No ground water shall be withdrawal without prior permission from CGWA as per Hon'ble NGT order.
4. Unit shall obtain fresh water from valid source have permission of the competent authority.
5. Industry shall manage Solid Wastes generated from industrial activities as per Solid Waste Management Rules-2016 (solid waste as defined in Rule-3(46)).
6. Industry shall renew Public Liability Insurance Policy time to time & submit a copy of the same to this office.
7. Industry shall comply with circular of the Board dated 27/08/2021 regarding retrofitting of emission control/ equipment in D.G. Set of capacity 125 KVA and above as per system & procedure for emission compliance testing of Retrofit Emission Control Devices (RECD) for D.G. Set issued by CPCB dated 01/02/2022 at the earliest and submit compliance.

2. The condition no. 3 of the said CCA is amended as below:

3. **CONDITION UNDER THE WATER ACT:**

- 3.1 Water Source: - GWIL.
3.2 There shall be no industrial water consumption & waste water generation from manufacturing process & other ancillary operation.
3.3 The quantity of domestic water consumption shall be decreased from 1300 KL/Day to 3000 KL/Day, due to CCA-Amendment.
3.4 The quantity of domestic waste water shall not exceed 800 KL/Day.
3.5 Sewage shall be treated separately to conform to the following standards as per Hon.ble NGT order in the matter of OA No.1069/2018 dated 30/04/2019

PARAMETERS	GPCB NORMS
pH	5.5-9.0
Biochemical Oxygen Demand (BOD)	10 mg/L
Total suspended solids (TSS)	20 mg/L
Chemical Oxygen Demand (COD)	50 mg/L
Nitrogen –Total	10 mg/L
Phosphorous-Total (for discharge into Ponds, Lakes)	1.0 mg/L
Fecal Coliform	Desirable-100 MPN/100ml Permissible -230 MPN/100 ml

- 3.6 Treated domestic effluent conforming to above standard shall be discharged on land for gardening and plantation purpose within premises.
3.7 Industry shall provide fixed pipeline network with flow meter for even distribution of treated domestic effluent and maintain its record.
3.8 Disposal system for storm water shall be provided separately. In no circumstances storm water shall be mixed with the industrial effluent.

3. The condition no. 5.1 & 5.2 of the said CCA is amended as below:

- 5.1 Authorization order no. **WH-130995** Date of issue: 14/12/2023.
5.2 **M/s. Kandla Port Trust** is hereby granted an authorization based on the enclosed signed inspection report for generation, collection, treatment, storage, transport of hazardous waste on the premises situated at Kandla, A.O Building Gandhidham, Tal: Gandhidham, Dist: Kutch;

Sr. No.	Waste	Quantity per Annum		Schedule &Category	Facility
		Existing	After CCA-Amendment		
1	Used or Spent Oil	1125 MT	4250 MT	I-5.1	Collection, storage, transportation and disposal by selling out to registered recycler.

Outward No. 7810724/01/2024



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN, SECTOR 10-A,

GANDHINAGAR - 382010,

(T) 079-23232152

2.	Residue Containing Oil	3444.43 MT	8500 MT	I-5.2	Collection, storage, transportation and disposal by selling out to registered recycler.
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4. Rest of conditions of Consolidated Consent & Authorization (CC&A) order No: AWH-110594 issued vide this office letter no. GPCB/CCA-KUTCH-812(5)/ID: 28494/581914 dated 22/01/2021 shall remain unchanged and industry shall comply with the same judicially.

For and on behalf of
GUJARAT POLLUTION CONTROL BOARD

(T. C. Patel)
Unit Head

Outward No:781072,11/01/2024

Annexure II

Environmental Statement (Form V)
For Deendayal Port Authority, Kandla
For the FY @ 2023-2024

"FORM-V"
(See rule -14)

From:
Deendayal Port Authority,
Administrative Office Building,
Post Box No.: 50, Gandhidham,
Dist.: Kutch – 370 207. Gujarat State.
Tel No.: O: 02836-220038
Fax No.: 02836-220050

To,
The Member Secretary,
Gujarat Pollution Control Board,
Paryavaran Bhavan, Sector - 10A,
Gandhinagar – 382043

Environmental statement for the financial year ending the 31st March, 2024

"PART-A"

1) Name and Address of the owner/occupier of the industry or process		
➤ NAME	:	Shree V Raveendra Reddy Chief Engineer
➤ ADDRESS	:	Deendayal Port Authority Administrative Office Building, Post Box No.: 50, Gandhidham, Dist.: Kutch – 370 207. Gujarat State. Tel No.: O: 02836-220038 Fax No.: 02836-220050
➤ Industry Category Primary – (STC code) Secondary – (STC code)	:	Major port Authority under the administrative control of Ministry of Ministry of Ports, Shipping and waterways, GOI
➤ Year of Establishment	:	8th April 1955
➤ Date of the last Environment audit report submitted	:	27 th June, 2016

"PART-B"

WATER AND RAW MATERIAL CONSUMPTION

Sr.No.	WATER CONSUMPTION	KLD
1.	Process	1573
2.	Cooling	
3.	Domestic Purpose	
Total water consumption for the period from April 2023 to March 2024 was 574086 KL hence, average water consumption for per day – 1573 KLD		

I. Water Consumption

Sr. No.	Name of Products	Process Water Consumption per unit of products output	
		During the current financial year 2022-23	During the current financial year 2023-24
01.	Dry Cargo Handling	137.5 MT	132.37 MT
02.	Liquid Cargo Handling		
<p>Deendayal Port Authority has only loading & unloading activities for dry cargo and liquid cargo. Hence consumption of process water consumption per unit of output with respective to production is not applicable.</p> <p>During FY 2023-24 Total Cargo Handled is 132.37 MMTPA</p> <p>However, Details of the Domestic water consumption for the financial year 2023-24 please refer Annexure-A</p>			

II. Raw material Consumption

Sr.No.	Name of Raw Material	Name of Products	Consumption of Raw material per unit of output	
			During the current financial year 2022-23	During the current financial year 2023-24
1.	Deendayal Port Authority has only loading & unloading activities for dry cargo and liquid cargo. Hence consumption of raw material per unit of output with respective to production is not applicable			

"PART-C"

**POLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT
(PARAMETERS AS SPECIFIED IN THE CONSENT)**

Pollutant	Quantity of Pollutant Discharged (mass/day)	Concentration of Pollution in Discharge (mass/volume)	% of Variation from prescribed standard with reasons
Please Refer Annexure -B for Environmental Monitoring Reports of			
<ul style="list-style-type: none">• Ambient Air Quality Monitoring• Drinking Water Quality Monitoring• Marine Water Monitoring• Noise Level Monitoring			

"PART-D"

**HAZARDOUS WASTE
[AS SPECIFIED UNDER HAZARDOUS WASTE (MANAGEMENT AND HANDLING) RULES -1989 & AMENDMENT RULES -2008]**

Sr.No.	Hazardous Waste	Total Quantity in MT/Year	
		During the current financial year 2022-23	During the current financial year 2023-24
1.	5.1- Used Spent Oil	4578.79	2431.39
2.	5.2- Waste Residue Containing Oil	9157.58	7294.17
<ul style="list-style-type: none">• Details of Hazardous Waste generated during the financial year 2022-23 please refer Annexure-C			
a. From Process: NA			
b. From Pollution Control facility: NA			

"PART-E"
SOLID WASTE

Sr.No.	Solid Waste	Total Quantity in MT/year	
		During the current financial year 2022-23	During the current financial year 2023-24
1.	From Process	Nil	Nil
2.	From pollution Control Facility	Nil	Nil
a.	Quantity Recycled or Reutilized within the unit	Nil	Nil
b.	Sold	Nil	Nil
c.	Disposed Off	2473.19 MT	2572.94
Details of Solid Waste (Non-Hazardous Waste) generated during the financial year 2023-24 please refer Annexure-C			

"PART-F"

PLEASE SPECIFY THE CHARACTERISTICS (IN TERMS OF CONCENTRATION AND QUANTUM) OF HAZARDOUS AS WELL AS SOLID WASTES AND INDICATE DISPOSAL PRACTICE ADOPTED FOR BOTH THESE CATEGORIES OF WASTES.

Hazardous Waste:

Companies authorized by Central Pollution Control Board (CPCB) and State Pollution Control Board (SPCB) have been awarded the work of collection, transporting and disposal of hazardous Waste by the Deendayal Port Authority. The same will be hand over to authorize parties for further Treatment & disposal.

Solid Waste:

Garbage facility is provided as per MARPOL Act 73/78 to the vessel berthed at Deendayal Port Authority. Companies authorized by Central Pollution Control Board (CPCB) and State Pollution Control Board (SPCB) have been awarded the work of collection, transporting and disposal of solid waste by the Deendayal Port Authority. The same will be hand over to authorize parties for further treatment and disposal.

"PART-G"

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION.

DPA has awarded the work of "Preparing and Monitoring of Environmental monitoring and management plan for Deendayal Port Authority Kandla and Vadinar to Gujarat Environment Management Institute (GEMI), Gandhinagar (An autonomous Institute of Government of Gujarat).

Further for Pollution Abatement measures taken for Conservation of Natural Resources DPA appointed renowned agency i.e M/s. GUIDE, Bhuj for the following work.

1. Regular Monitoring of Mangrove Plantation.
2. Preparation of detailed marine Biodiversity management plan for the impact of the project activities as per the requirement of EC & CRZ Clearance accorded by the MoEF&CC, GOI for the project "Creation of water front facilities (Oil jetties 8,9,10,11) and development of land of area 554 acres for associated facilities for storage at old Kandla, Gandhidham, kutch, Gujarat by M/s Deendayal Port Authority"
3. Regular monitoring of marine ecology in and around the Deendayal Port Authority area and continuous monitoring programme covering all season on various aspects of the coastal environ covering physico-chemical parameters of marine sediments samples coupled with biological indices, as per the requirement of EC & CRZ clearance accorded by the MoEF&CC,GOI to the various projects of the Deendayal port Authority.
4. Study on dredged material for presence of contaminant as per EC and CRZ clearance accorded by the MoEF&CC, GOI dated 19/12/2016 – specific condition vii

"PART-H"

ADDITIONAL MEASURES / INVESTMENT PROPOSAL FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT OF POLLUTION, PREVENTION OF POLLUTION

The allocation made under the scheme of "Environmental Services & Clearance there of other related Expenditure" during BE 2024-2025 is Rs. 657 Lakhs

"PART-I"

ANY OTHER PARTICULAR FOR IMPROVING THE QUALITY OF THE ENVIRONMENT

1. DPA is ISO 14001:2015 certified port for "Providing port facility and related maritime services for vessel and Cargo handling including storage
2. DPA has appointed M/s GEMI, Gandhinagar for the work "Making Deendayal Port a Green Port- Intended Sustainable Development under the Green Port Initiatives". M/s GEMI, Gandhinagar had submitted the Final Report on 10/03/2021
3. DPA has accorded the work of Afforestation project in Deendayal Port Area to Forest Department, GoG which includes plantation and maintenance work of 1100 plants per ha.
4. DPA has accorded the work of green belt development in Deendayal port Authority and its Surrounding areas charcoal site to GUIDE for the plantation of 5000 saplings of suitable species.
5. DPA has planted 7500 trees in Deendayal port trust area during the year 2014-15 6000 trees during financial year 2016-17 and the same has been regularly maintained.
6. DPA has planted 4000 trees at A.O building, Gopalpuri residential colony and along the road side at Kandla. Further, approximately 885 no. of trees have been planted since September 2015 onwards.
7. Continuous water sprinkling has been carried out on the top of the heap of coal, at regular intervals to prevent dusting, fire and smoke. DPA already installed sprinkling system inside Cargo Jetty area for coal dust suppression in coal yard (40 Ha. Area) at the cost of Rs. 14.44 crores.
8. DPA has installed Mist Canon at the Port area to minimize the coal dust.
9. Deendayal port Authority (traffic department) issued a Circular (SOP) to the trade with regard to control of dust pollution arising out of coal handling and ensuring safety in coal handling. In case of any violations of SOP, provision of impose of penalty of Rs. 10000/- has been made and if violation is repeated thrice, the same will lead to ban of concerned party into port area. The DPA is taking all the measures to reduce coal dust by implementing the coal handling guidelines through port users.
10. All trucks before leaving the storage yard have been covered with tarpaulin and also trucks are also not over loaded as well as there is no spillage during transportation and there is adequate space for movement of vehicles at the surrounding area.
11. DPA has constantly improving the house keeping in the dry cargo storage yard and nearby approved areas leading to roads. Adequate steps under the

- provisions of air prevention and control of pollution Act 1981, Environmental Protection Act 1986 are taken.
- 12.DPA commissioned STP of capacity 1.5 MLD for treatment of domestic waste water for entire DPA area. (Details of domestic waste water generation is attached herewith as **Annexure D**)
 - 13.Deendayal Port Authority had carried out mangrove plantation in an area of 1600 ha. through various government agencies like Gujarat Ecology Commission, State Forest Department.
 - 14.It is also relevant to mention here that, DPA entrusted work to Forest Department, GoG (Social Forestry Division, Bhuj) during August, 2019 for green belt development in and around port area 31.942 hectares (approx. 35200 plants at various locations) at a cost of Rs. 352.32 lakhs.
 - 15.DPA is involved in various CER activities like providing the proper sanitation and development of better roads for connectivity
 - 16.DPA is managing its plastic waste as per Plastic Waste Management Rules – 2016 and amendments made therein. In order to strictly implement the said rules, DPT had issued a circular regarding plastic waste minimization, source segregation, recycling etc. vide its Circular no. EG/WK/4751/Part 243(A) dated 03/09/2021
 - 17.DPA has entrusted the work to GEMI, Gandhinagar for "Preparation of Plan for Management of Plastic Waste, Solid Waste, C&D Waste, E-waste, Hazardous Waste including Bio-medical Waste and Non-hazardous waste in the Deendayal Port Authority Area
 - 18.DPA has assigned the work to TERI, New Delhi for "Transition of Business Operations to Water Neutrality – Water Neutrality of Deendayal Port, Kandla (Phase I- Study and assessment)
 - 19.Recently, DPA has entrusted the work to GEMI, Gandhinagar for "Study of CO₂ Emission Estimation and Reduction Strategy under Maritime India Vision 2030.
 - 20.Initiative for Installation of Continuous Ambient Air Quality Monitoring System (CAAQMS) for monitoring of Air quality is under process.

Statement Showing the quantity of water consumed from GWSSB from April 2023 to March 2024

Sr.No.	Month	Total Quantity Consumed in KL
1.	April 2023	47342.47
2.	May 2023	48920.55
3.	June 2023	47342.00
4.	July 2023	48920.55
5.	August 2023	48920.55
6.	September 2023	59980.00
7.	October 2023	48680.00
8.	November 2023	57820.00
9.	December 2023	52100.00
10.	January 2024	45566.00
11.	February 2024	30884.00
12.	March 2024	37610.00
Total		574086.12


XEN (PL)

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Annexure K
Form IV for 2023-24

DEENDAYAL PORT AUTHORITY
(Erstwhile: DEENDAYAL PORT TRUST)



ISO 9001-2015 &
ISO 14001-2015 Certified Port

Administrative Office Building
Post Box NO. 50
GANDHIDHAM (Kutch).
Gujarat: 370 201.
Fax: (02836) 220050
Ph.: (02836) 220038

www.deendayalport.gov.in

EG/WK/EMC/CCA/ Part(III)/ 91

Date: 19/07/2024

To,
The Member Secretary
Gujarat Pollution Control Board
Paryavaran Bhavan,
Sector 10A, Gandhinagar - 382010

Sub: Submission of Annual Return of Hazardous waste in format form IV for the financial year 2023-24 reg.
(Detailed Consent Order issued by GPCB vide letter no. GPCB/CCA-Kutch-812/(5)/ID - 28494/581914 dated 22/01/2021 - Consent no. AWH - 110594 & CCA amendment Order - WH-130995).

- Ref.:** 1) KPT letter no. EG/WK/4660(EC)/549 dated 20/6/2012
2) KPT letter no. MR/GN/1527(Part I)/2012 dated 20/5/2013
3) KPT letter no. MR/GN/1527(Part I)/336 dated 17/05/2014
4) KPT letter no. MR/GN/1527/ (Part I)/dated 27/04/2015
5) KPT letter no. EG/WK/EMC/CCA (Part II)/217 dated 27/6/2016
6) KPT letter no. EG/WK/EMC/CCA (Part II)/213 dated 19/6/2017
7) DPT letter no. EG/WK/EMC/CCA (Part II)/294 dated 13/6/2018
8) DPT letter no. EG/WK/EMC/CCA (Part II) dated 27/5/2019
9) DPT letter no. EG/WK/4751 (CCA Renewal) dated 22/5/2020
10) DPT letter no. EG/WK/4751 (CCA Renewal)/13 dated 30(4)/4(5)/2021
11) DPT letter no. EG/WK/4751 (CCA Renewal)/131 dated 06/07/2022.
12) DPA letter no. EG/WK/EMC/CCA/Part III/325 dated 19/06/2023.

Sir,

It is requested to kindly refer above cited references for the said subject.

In this connection, it is to state that, the Deendayal Port Authority had obtained Renewal of Consolidated Consent & Authorization from the GPCB vide order no. AWH - 110594 dated 22/01/2021 valid up to 21/07/2025 for Port Area of Deendayal Port Authority and subsequently, the GPCB had issued correction in consent vide order dated 09/04/2021. Afterward, DPA has also obtained amendment in Consent Order from the GPCB vide order dated 11/01/2024 (CCA Amendment - WH-130995) **(Copy attached as Annexure I).**

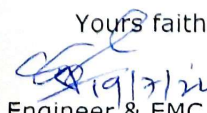
In this regard, as per statutory requirement, the DPA has regularly submitted Annual Returns (as mentioned in references above) in format Form IV to the GPCB.

Now please find the enclosed herewith Annual Return of Hazardous Waste in Form IV for the year 2023-24, as **Annexure II.**

This is for kind information and record please.

Encl: As above

Yours faithfully,


Dy. Chief Engineer & EMC (I/C)
Deendayal Port Authority



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN, SECTOR 10-A,

GANDHINAGAR - 382010,

(T) 079-23232152

CCA-Amendment

(WH-130995)

No. PC/CCA-KUTCH- 812(6)/ GPCB ID-28494/

Date: /01/2024

To,

**M/s. Kandla Port Trust,
At Kandla, A.O Building Gandhidham,
Tal: Gandhidham,
Dist: Kutch – 370 201.**

SUB: Amendment in the consolidated consent & Authorization of the Board.

REF: 1) CCA issued by this office vide order no- **AWH- 110594** dated 22/01/2021 valid up to 21/07/2025.

2) Your CCA Amendment Application Inward ID No.**277270** dated **23/05/2023**.

In exercise of the power conferred under section-25 of the Water (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution)-1981 and Authorization under rule 6(2) of the Hazardous And Other Waste (Management and Transboundary) Rules, 2016 & framed under the Environment (Protection) Act-1986, The Board has granted CCA vide order No. **AWH- 110594** issued vide order dated 22/01/2021 valid up to 21/07/2025.

The Board has right to review and amend the conditions of the said CCA and its amendment orders. Now, considering your application for CCA amendment inward ID No.**277270** dated 23/05/2023, the said CCA order is amended as below:

1. The order shall be read as CCA amendment Order No.: WH- 130995 Date of Issue: 14/12/2023, valid up to 21/07/2025.

SUBJECT TO THE FOLLOWING SPECIFIC CONDITIONS:

1. There shall be no change in existing production and its capacity, raw materials consumption, fuel consumption, flue gas emission & process gas emission, due to CCA Amendment.
2. Industry shall not carry out any activity which may attract the applicability of EIA notification-2006 & its amendment.
3. No ground water shall be withdrawal without prior permission from CGWA as per Hon'ble NGT order.
4. Unit shall obtain fresh water from valid source have permission of the competent authority.
5. Industry shall manage Solid Wastes generated from industrial activities as per Solid Waste Management Rules-2016 (solid waste as defined in Rule-3(46)).
6. Industry shall renew Public Liability Insurance Policy time to time & submit a copy of the same to this office.
7. Industry shall comply with circular of the Board dated 27/08/2021 regarding retrofitting of emission control/ equipment in D.G. Set of capacity 125 KVA and above as per system & procedure for emission compliance testing of Retrofit Emission Control Devices (RECD) for D.G. Set issued by CPCB dated 01/02/2022 at the earliest and submit compliance.

Page 1 of 3

Clean Gujarat Green Gujarat

Website : <https://gpcb.gujarat.gov.in>

2. The condition no. 3 of the said CCA is amended as below:

3. **CONDITION UNDER THE WATER ACT:**

- 3.1 Water Source: - GWIL.
3.2 There shall be no industrial water consumption & waste water generation from manufacturing process & other ancillary operation.
3.3 The quantity of domestic water consumption shall be decreased from 1300 KL/Day to 3000 KL/Day, due to CCA-Amendment.
3.4 The quantity of domestic waste water shall not exceed 800 KL/Day.
3.5 Sewage shall be treated separately to conform to the following standards as per Hon.ble NGT order in the matter of OA No.1069/2018 dated 30/04/2019

PARAMETERS	GPCB NORMS
pH	5.5-9.0
Biochemical Oxygen Demand (BOD)	10 mg/L
Total suspended solids (TSS)	20 mg/L
Chemical Oxygen Demand (COD)	50 mg/L
Nitrogen –Total	10 mg/L
Phosphorous-Total (for discharge into Ponds, Lakes)	1.0 mg/L
Fecal Coliform	Desirable-100 MPN/100ml Permissible -230 MPN/100 ml

- 3.6 Treated domestic effluent conforming to above standard shall be discharged on land for gardening and plantation purpose within premises.
3.7 Industry shall provide fixed pipeline network with flow meter for even distribution of treated domestic effluent and maintain its record.
3.8 Disposal system for storm water shall be provided separately. In no circumstances storm water shall be mixed with the industrial effluent.

3. The condition no. 5.1 & 5.2 of the said CCA is amended as below:

- 5.1 Authorization order no. **WH-130995** Date of issue: 14/12/2023.
5.2 **M/s. Kandla Port Trust** is hereby granted an authorization based on the enclosed signed inspection report for generation, collection, treatment, storage, transport of hazardous waste on the premises situated at Kandla, A.O Building Gandhidham, Tal: Gandhidham, Dist: Kutch;

Sr. No.	Waste	Quantity per Annum		Schedule &Category	Facility
		Existing	After CCA-Amendment		
1	Used or Spent Oil	1125 MT	4250 MT	I-5.1	Collection, storage, transportation and disposal by selling out to registered recycler.

2

Outward No. 7810724/01/2024



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN, SECTOR 10-A,

GANDHINAGAR - 382010,

(T) 079-23232152

2.	Residue Containing Oil	3444.43 MT	8500 MT	I-5.2	Collection, storage, transportation and disposal by selling out to registered recycler.
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4. Rest of conditions of Consolidated Consent & Authorization (CC&A) order No: AWH-110594 issued vide this office letter no. GPCB/CCA-KUTCH-812(5)/ID: 28494/581914 dated 22/01/2021 shall remain unchanged and industry shall comply with the same judicially.

For and on behalf of
GUJARAT POLLUTION CONTROL BOARD

(T. C. Patel)
Unit Head

Outward No:781072,11/01/2024

"FORM-IV"

[(See rule 6(%), 13(8), 16(6) and 20(21)
(To be submitted to State Pollution Control Board by 30th day of June of every year for
the preceding period April 23 to March 24)

Sr. No.	Particulars	Details
1.	Name and Address of the Facility	Deendayal Port Authority Administrative Office Building Post Box No. 50 Gandhidham Dist.: Kutch- 370201 Gujarat State Tel. No.: 02836-233192 Fax No.: 02836-220050
2.	Authorization No. and Date of issue	Consent order no. AWH - 110594 granted by the GPCB dated 22/01/2021, correction in consent order issued by the GPCB dated 09/04/2021 and CCA amendment issued by the GPCB dated 11/01/2024.
3.	Name of Authorized Person and full address with telephone, Fax number and E-Mail	Mr. Raveendra Reddy Chief Engineer Deendayal Port Authority Administrative Office Building Post Box No. 50 Gandhidham Dist.: Kutch- 370201 Gujarat State Tel. No.: 02836-233192 Fax No.: 02836-220050
4.	Production during the year (product wise) wherever applicable	NA Deendayal Port Authority has only loading & unloading activities for dry cargo and liquid cargo. During FY 2023-24 Total Cargo Handled is 132.37 MMTPA

PART A. To be filled by Hazardous Waste Generator

1.	Total quantity of waste generated category wise	Used oil/Waste residue containing oil 1. Used Spent Oil: 2431.39 MT 2. Waste residue containing oil: 7294.16 MT
2.	Quantity Dispatched a. To disposal Facility b. To recycler or co-processor or pre-processor c. Others	Used Oil/Waste residue containing oil has been disposed of through CPCB/GPCB authorized vendor (Annexure-A)
3.	Quantity utilized inhouse -if any	NA
4.	Quantity in storage at the end of the year	NA

PART B To be filled Treatment, Storage and Disposal Facility Operator

1.	Total Quantity Received 1. Direct Landfill 2. Incineration 3. Land fill after treatment	}	NA
2.	Quantity at stock at the beginning of the year 1. Direct Landfill 2. Incineration 3. Land fill after treatment		
3.	Quantity treated (Landfill) Land fill after Treatment		
4.	Quantity disposed in landfill as such and after treatment 1. Direct Landfill 2. Land fill after treatment 3. Incineration Ash 4. Salts from Spray Dryer 5. Total		
5.	Quantity incinerated (if applicable)		
6.	Quantity processed other than specified above		
7.	Quantity in storage at the end of the year 1. Incineration 2. Landfill after treatment		

PART C To be filled by recyclers or co-processor or other users

1.	Quantity of the waste received during the year 1. Domestic sources 2. Imported (if applicable)	}	NA
2.	Quantity in stock at the beginning of the year		
3.	Quantity recycled or co processed or used		
4.	Quantity of products dispatched (wherever applicable)		
5.	Quantity of waste generated		
6.	Quantity of waste disposed		
7.	Quantity re-exported (wherever Applicable)		
8.	Quantity in storage at the end of the year		

Date: 19/7/2024

Place: Gandhidham

Dy. Chief Engineer & EMC (I/C)
Deendayal Port Authority

MARINE DEPARTMENT
(ACCOU SECTION)

Annexure A

Sub :- Annual return statement showing the collection and disposal of Hazardous and Non Hazardous Wastes carried out by various parties for the year 04/2023 to 03/2024.

With reference to the above subject, the annual return showing the collection and Disposal of Hazardous and Non Hazardous Wastes carried out by various parties for the period 01.04.2023 to 31.03.2024 of Marine department is enclosed herewith.

Encl : AS above


Dy. Conservator
Deendayal Port Authority

✓
EMC (I/C)

NO: MR/WK/1316/282

Dt. 21.06.2024



**Deendayal Port Authority
Marine Department**

**Statement of Hazardous and Non hazardous Waste disposal from the Vessels
at Kandla Port for the Period April 2023 to March 2024 – For the Whole Port
Area**

(PCB ID 28494)

Sr.No.	Month	Year	Hazardous Waste Generation in MT			Solid Waste Generated in MT
			Total Quantity	Used Oil	Waste Residue Containing Oil	
1.	April	2023	484.45	121.11	363.34	169.57
2.	May	2023	1065.92	266.48	799.44	307.83
3.	June	2023	671.82	167.96	503.87	155.03
4.	July	2023	743.45	185.86	557.59	207.71
5.	August	2023	814.63	203.66	610.97	221.78
6.	September	2023	758.07	189.52	568.55	318.76
7.	October	2023	1002.51	250.63	751.89	144.20
8.	November	2023	982.88	245.72	737.16	198.54
9.	December	2023	802.58	200.65	601.94	254.75
10.	January	2024	825.89	206.47	619.41	207.61
11.	February	2024	549.50	137.38	412.13	200.38
12.	March	2024	1023.87	255.97	767.90	186.79
Total			9725.56	2431.39	7294.17	2572.94



Deputy Conservator
Deendayal Port Authority

Marine Department

Statement showing the Collection and disposal of Hazardous and Non-Hazardous Wastes carried out by

Name of Party	Type of Licence	Apr-23	May-23	Jun-23	Jul-23	Aug-23	Sep-23	Oct-23	Nov-23	Dec-23	Jan-24	Feb-24	Mar-24	Total
1 Alcid Organic Industries Limited	Hazardous	-	-	-	-	-	-	-	-	36.75	-	-	-	36.75
2 Amar Hydrocarbon Pvt Ltd	Hazardous	-	-	-	-	-	-	-	18.42	-	-	-	41.48	59.90
3 Atlas Organics Pvt Ltd	Hazardous	-	-	-	19.24	7.00	-	-	-	-	-	-	-	26.24
4 Aviation Corporation	Hazardous	9.60	18.45	23.97	-	-	-	-	-	-	-	-	-	52.02
5 Mahalaxmi Asphalt Pvt Ltd	Hazardous	102.96	-	-	138.88	-	25.23	67.34	-	73.93	50.49	14.85	43.97	517.65
6 Pnyansi Corporation	Hazardous	16.25	91.36	87.35	-	-	29.89	-	35.57	67.03	-	-	-	327.45
7 Revolution Petrochem LLP	Hazardous	379.86	591.26	594.09	622.50	534.20	453.78	589.26	681.93	423.16	383.95	442.62	648.60	6,345.21
8 Shana Oil Process	Hazardous	-	-	-	-	-	-	-	-	-	-	-	-	-
9 United Shipping Company	Hazardous	-	418.14	-	-	314.16	287.07	396.04	296.10	241.83	432.74	119.51	341.01	2,846.60
10 Chitrakut Trading & Industries	Non-Hazardous	7.24	28.39	14.70	14.98	10.70	6.35	4.78	-	-	0.83	-	-	87.97
11 Golden Shipping Services	Non-Hazardous	1.03	61.82	-	56.87	43.26	77.20	36.10	23.64	75.26	42.55	37.33	49.00	504.06
12 Green Earth Manne Solutions	Non-Hazardous	18.50	37.68	4.42	18.50	27.60	5.00	-	20.34	-	3.71	6.71	-	142.46
13 Hansh A Pandya	Non-Hazardous	12.00	7.18	1.95	-	5.02	-	6.42	-	12.59	7.29	-	-	52.45
14 K M Enterpnse	Non-Hazardous	62.00	99.18	74.30	64.40	64.00	48.37	36.34	56.74	70.28	64.52	67.04	113.62	820.79
15 Naaz Shipping Services Ent	Non-Hazardous	-	-	-	7.56	-	12.40	6.35	5.47	6.35	6.36	-	-	44.49
16 New India Manne Works	Non-Hazardous	4.00	-	-	10.50	23.70	45.15	7.00	11.00	17.80	9.00	-	-	128.15
17 Omega Manne Services	Non-Hazardous	23.81	31.42	30.66	-	-	68.44	19.51	47.35	46.10	30.31	58.85	-	356.45
18 V K Enterpnse	Non-Hazardous	24.00	30.00	-	15.00	18.00	18.00	18.00	15.00	15.00	15.00	9.00	-	177.00
19 Vishwa Trade-link Inc.	Non-Hazardous	16.99	12.16	29.00	19.90	29.50	37.85	9.70	19.00	11.37	28.14	21.45	24.17	259.13
Hazardous - Total		508.67	1,119.21	705.41	780.62	855.36	795.97	1,052.64	1,032.02	842.71	867.18	576.98	1,075.06	10,211.83
Non-Hazardous - Total		169.57	307.83	155.03	207.71	221.78	318.76	144.20	198.54	254.75	207.61	200.38	186.79	2,572.94

Copy to : GPCB, Gandhidham / Harbour Master

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Annexure L

Detail of Haz Waste recycler



By R.P.A.D.

CONSOLIDATED CONSENT AND AUTHORIZATION (CC & A)

CCA NO: AWH-64725 Appl. Type: CCA-Renewal

NO: GPCB/KUT/RO/CCA-Renewal/ID-38470/

In exercise of the power conferred under Section-25 of the Water (Prevention and Control of Pollution) Act-1974, under Section-31 of the Air (Prevention and Control of Pollution) Act-1981 and Authorization under rule 6(2) of the Hazardous & Other Wastes (Management and Transboundary Movement) Rules-2016, framed under the E(P)Act-1986.

And whereas Board has received consolidated application dated 13/03/2023 and inward no. 274885 for the Renewal of consolidated consent and authorization (CC & A) of this Board under the provisions / rules of the aforesaid Acts. Consolidated Consent & Authorization is hereby granted as under.

CONSOLIDATED CONSENT AND AUTHORISATION:

(Under the provisions / rules of the aforesaid Environmental Acts)

To,
M/s. United Shipping Company,
Plot NO: 46, Mithrohar-GGDC,
Vill: Mithrohar -370240,
Tal: Gandhidham, Dist: Kutch East.

1. Consent Order No.: AWH-64725, date of Issue 30/06/2023.
2. The consent under Water Act -1974, Air Act - 1981 and Authorization under Environment (Protection) Act, 1986 shall be valid up to 13/03/2033 to operate Industrial plant to manufacture following product:

Sr. No.	List of Product	Quantity	Unit Per Month	Remarks
1.	Re-Refined Used Oil/ Waste Oil	525.00	MT	--

SPECIFIC CONDITIONS:-

- a. No ground water shall be used for the project coming under dark zone without permission of competent authority.
- b. Industry shall comply with fresh water from valid source having permission of the competent authority.
- c. Industry shall not carry out any activity which may attract the applicability of EIA Notification-2006 & its amendment.
- d. Management of Solid Waste generated from industrial activities shall be as per Solid Waste Management Rules-2016 (solid waste as defined in Rule-3(46)).
- e. As per provision of Rule-18 of Solid Waste Management Rules-2016 all industrial units using fuel and located within 100 km from the refused derived fuel (RDF) plant shall made an arrangement to replace at least five percent of their fuel requirement by refused derived fuel so produced.
- f. You shall not receive/ reprocess the used/ spent oil without obtain necessary amendment to authorization under rule-9 of Hazardous and Other Wastes (Management and Transboundary Movement) Rules-2016 from competent Authority.

3. **CONDITION UNDER THE WATER ACT:**

- 3.1 Source of water: Tankers.
- 3.2 The quantity of total water consumption shall not exceed 13 KL/Day as per below break up as mentioned in form D submitted for consent application under Water Act- 1974.
- a) Industrial: 12 KL/Day.
 - b) Domestic: 1 KL/Day.
- 3.3 The quantity of total waste water generation shall not exceed 01 KL/Day as per below break up as mentioned in form D submitted for consent application under Water Act- 1974.
- a) Industrial: 0.5 KL/Day
 - b) Domestic: 0.5 KL/Day
- 3.4 Industrial effluent management:
- a) Mode of disposal of treated industrial effluent: ETP.
 - b) Description for treated industrial effluent disposal: There shall be no discharge of industrial effluent. The effluent generated from the manufacturing process and other ancillary industrial operation shall be treated in Effluent Treatment Plant, giving primary treatment and shall be reused back in cooling process, in order to achieve zero liquid discharge.
- 3.5 Domestic sewage management:
- a) Mode of disposal of treated domestic sewage: Soak Pit/ Septic Tank.
 - b) Description for treated domestic sewage disposal: Generated domestic waste water shall be disposed into Soak Pit/ Septic Tank.
- 3.6 Industry shall provide fixed pipeline with flow meter for reuse of treated effluent in cooling process and maintain its record at site.
- 3.7 There shall be no discharge of the Industrial effluent which will be generated from the manufacturing process and other ancillary Industrial operations, Hence the Industry shall strictly adhere to zero liquid discharge (ZLD).
- 3.8 Disposal system for storm water shall be provided separately. In no circumstances storm water shall be mixed with industrial effluent.
- 3.9 The Board reserves the right to review and/or revoke the consent and / or make modifications in the conditions which it seems fit in accordance with provisions of Water Act-1974.

4. **CONDITIONS UNDER THE AIR ACT:**

- 4.1. Industry shall use fuel as specified in this order and the flue gas emission through stack shall conform to the following standards:

Sr. No.	Stack attached to	Capacity	Name of fuel	Quantity of Fuel	Air Pollution Control Measure (APCM)	Stack Height in Meter (From G.L.)	Parameter & Permissible limit
1.	Thermic Fluid Heater	10 Lac Kcal	Diesel	15 Lit/Hr.	Cyclone Separator	30	PM 150mg/Nm ³ SO ₂ 100 PPM NOX 50 PPM

- 4.2. There shall be no process gas emission from the manufacturing process and any other ancillary industrial operation through various stacks/ vent of reactors, process, and vessel from plant premises.
- 4.3. The concentration of the following parameters in the ambient air within the premises of the Industry shall not exceed the limits specified hereunder as per National Ambient Air Quality Standards issued by MoEF & CC dated 16th November-2009.



Sr. No.	Parameters	Permissible Limit (microgram / m ³)	
		Annual	24 Hours Average
1.	Particulate Matter (PM ₁₀)	60	100
2.	Particulate Matter (PM _{2.5})	40	60
3.	Oxides of Sulphur (SO _x)	50	80
4.	Oxides of Nitrogen (NO _x)	40	80

- Annual arithmetic mean of minimum 104 measurements in a year at a particular site taken twice a week 24 hourly at uniform intervals.
- 24 hourly or 08 hourly or 01 hourly monitored values, as applicable, shall be complied with 98% of the time in a year. 2% of the time, they may exceed the limits but not on two consecutive days of monitoring.

- 4.4 Industry shall provide portholes, ladder, platform etc. at chimney(s) for monitoring the air emissions and the same shall be open for inspection to/and for use of Board's staff. The chimney(s) vents attached to various sources of emission shall be designed by numbers such as S-1, S-2, etc. and these shall be painted/displayed to facilitate identification.
- 4.5 Industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75 dB(A) during day time and 70 dB(A) during night time. Daytime is reckoned in between 6 a.m. and 10 p.m. and nighttime is reckoned between 10 p.m. and 6 a.m.

5. AUTHORISATION FOR THE MANAGEMENT & HANDLING OF HAZARDOUS WASTES Form-2 (See rule 6(2)).

- 5.1. Number of authorization: AWH-64725, date of Issue 30/06/2023.
- 5.2. M/s. United Shipping Company, is hereby granted an authorization to operate facility for following hazardous wastes on the premises situated at Plot NO: 46, Mithirohar-GGDC, Vill: Mithirohar -370240, Tal: Gandhidham, Dist: Kutch East.

Sr. No.	Name of Haz. Waste	Category Number	Quantity in MT/Yr.	Facility and Mode of Disposal
1.	Used or Spent Oil	5.1	7200.00	Collection, storage, Transportation and disposal by reuse as lubricant in plant machineries within plant premises.
2.	Discarded Containers/ Barrels/ Liners	33.3	15.00 Nos./Yr.	Collection, storage, Transportation and disposal by giving it to registered recycler.
3.	Oily Sludge/ Emulsion	4.1	30.00	Collection, storage, Transportation and disposal by giving it to registered recycler.
4.	Organic Process Residue	4.4	20.00	Collection, storage, Transportation and disposal to CHWIF.
5.	ETP Sludge	34.3	0.50	Collection, storage, Transportation and disposal to TSDF.
6.	Spent Clay	4.5	30.00	Collection, storage, Transportation and disposal to CHWIF or to actual reuser or for Co-incineration.

- 5.3. The authorization is granted to operate a facility for collection, storage within factory premises, transportation and ultimate disposal of Hazardous wastes as mentioned above.
- 5.4. The authorization shall be in force for a period as mentioned above.
- 5.5. The authorization is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.
- 5.6. **Terms and conditions of authorization:**
- The authorized person shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.
 - The authorization or its renewal shall be produced for inspection at the request of an officer authorized by the Gujarat Pollution Control Board.
 - The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorization.
 - Any unauthorized change in personnel, equipment or working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorization.
 - The person authorized shall implement Emergency Response Procedure (ERP) for which this authorization is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time;
 - The person authorized shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty"
 - It is the duty of the authorized person to take prior permission of the Gujarat Pollution Control Board to close down the facility.
 - The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
 - The record of consumption and fate of the imported hazardous and other wastes shall be maintained.
 - The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilization of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorization.
 - The importer or exporter shall bear the cost of import or export and mitigation of damages if any.
 - An application for the renewal of an authorization shall be made as laid down under these Rules.
 - Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.
 - Annual return (Form - 4) shall be filed by June 30th for the period ensuring 31st March of the year.
- 5.7. The industry shall have to manage used or spent oil; empty or discarded barrels / containers / liners contaminated with hazardous chemicals / wastes, process waste as per Hazardous & Other Wastes (Management and Transboundary Movement) Rules-2016, framed under the E(P)Act-1986 and shall apply Authorization for all applicable waste.
- 5.8. The waste generator shall be totally responsible for (i.e. collection, storage, transportation and ultimate disposal) of the wastes generated.
- 5.9. In case of any accident, details of the same shall be submitted in Form - 11 to Gujarat Pollution Control Board.


6. GENERAL CONDITION

- 6.1 In case of change of ownership/ management the name and address of the new ownership/ partners/ directors/ proprietor should immediately be intimate to the Board. Also any change in equipment or working conditions as mentioned in the consent form/ order should immediately be intimated to this Board.



- 6.2 Industry shall put up at the entrance a board displaying the name of the Industry, particulars of the products/ process and the name of proprietor/partners /directors of the Industry and the electricity consumer number as on the record of PGVCL.
- 6.3 The environmental statements pertaining to the previous year shall be submitting to this State Board latest by 30th June every year.
- 6.4 Adequate plantation shall be carried out all along the periphery of the industrial premises in such a way that the density of plantation is at least 1000 trees per acre of land and a green belt of 5 meters width is developed.
- 6.5 The industry shall have to display the relevant information with regard to hazardous waste, waste water & air pollutants as indicated in the Courts Order in W.P. No.657 of 1995 dated 14th October-2003.
- 6.6 As per "Public Liability Insurance Act - 1991", Industry shall get Insurance Policy, if applicable.
- 6.7 Applicant shall also comply with the general conditions given in annexure I.
- 6.8 The waste generator shall be totally responsible for (I.E. Collection, storage, transportation and ultimate disposal) of the wastes generated.
- 6.9 Records of waste generation, its management and annual return shall be submitted to Gujarat Pollution Control Board in Form - 4 by 31st January of every year
- 6.10 In case of any accident, details of the same shall be submitted in Form - 5 to Gujarat Pollution Control Board.
- 6.11 Empty drums and containers of toxic and hazards material shall be treated as per guideline published for management & handling of discarded containers". Records of the same shall be maintained and forwarded to Gujarat Pollution Control Board regularly.
- 6.12 In no case any kind of hazardous waste shall be imported without prior approval of appropriate authority.
- 6.13 In case of transport of hazardous waste to a facility for (I.E. Treatment, Storage and disposal) existing in a state other than the state where hazardous waste are generated, the occupier shall obtain "No Objection certificate" from the state pollution Control Board, the Committee of the concerned state or Union territory Administration where the facility exists.
- 6.14 Unit shall take all concrete measures to show tangible results in waste generation reduction, avoidance, reuse and recycle. Action taken in this regards shall be submitted within 03 months and also along with Form 4.
- 6.15 Industry shall have to display online data outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including wastewater and air emissions and solid hazardous waste generated within the factory premises.

For and on behalf of
GUJARAT POLLUTION CONTROL BOARD


(Rajesh Kumar Parmar)
Regional Officer, Kutch (East)

ISSUED TO,
M/s. United Shipping Company,
Plot NO: 46, Mithirohar-GGDC,
Vill: Mithirohar -370240,
Tal: Gandhidham, Dist: Kutch East.

GPCB ID: 38470, Inward ID: 274885.



Gujarat Pollution Control Board

REGIONAL OFFICE : MEHSANA

Plot No.. H/3-A, GIDC Estate, Phase-1, Nr FCI Godown, Modhera Road, Mehsana-384 002
Phone No.: (02762) 258284, 258106, Web: <http://gpcb.gujarat.gov.in>

By **R.P.A.D**

NO: GPCB / MEH / CEA- 46(4)/ ID-18126/ 5403 / **17805**

Date: 08/05/2023

In exercise of power conferred under Section -25 of the Water (Prevention & Control of Pollution) Act - 1974, under Section - 21 of the Air (Prevention & Control of Pollution) Act - 1981 and Authorization under rule 3 (c) & 5 (5) of the Hazardous Waste (Management & Handling & Transc boundary movement) Rules 2008 framed under the Environmental (Protection) Act - 1986.

And Whereas Board has received Consolidated Consent Application letter No. **273092** dated **29/01/2023** for the **Consolidated Consent and Authorization (C C & A)** of this Board under the provision / rules of the aforesaid Acts. Consent & Authorization are hereby granted as under

CONSENT AND AUTHORIZATION:

(Under the provision / rules of the aforesaid Environmental Acts.)

To,
M/s. **ALICID ORGANIC INDUSTRIES LTD**
Plot No. 207, 208,
Village: Hanumant Heduva,
Ta & Dist: Mehsana - 384-002.

1. Consent Order No: **AWH-62807**, Date of issue: **19/04/2023**.
2. The consent shall be valid up to **31/03/2028** for use outlet for the discharge of trade effluent & emission due to operation of industrial plant for manufacture of the following items / products.

Sr. No	Product	Quantity
1.	Re-cycled Waste Oil (Industrial fuel)	1500 KL/Monch
2.	Re-refine used oil	225 KL/Month

SPECIFIC CONDITION:

- The passbook for Re-Refining of Hazarders waste for "Waste oil @ 18000 KLPD & used oil @ 2700 KLPD" shall be valid up to **31/03/2023**.
- The unit shall not import any waste without obtaining the clearance as specified in Sch-VII of Haz. Waste Rules-2016.
- The unit shall quarterly and annually submit the details of waste procured and processed to the Board.

3. CONDITION UNDER THE WATER ACT

- 3.1 There shall be no discharge of the industrial effluent from the manufacturing process and other ancillary industrial operations
- 3.2 The quantity of the industrial discharge shall be NIL.
- 3.3 The quantity of the domestic waste water (sewage) shall not exceed **800 Lits/day**.
- 3.4 Sewage shall be disposed of through **Septic tank/soak pit** system.

4. CONDITIONS UNDER AIR ACT 1981:

- 4.1 The following shall be used as fuel.

Sr. No	Fuel	Quantity
1.	LDO	65 lit/ Hr.
2.	Wood	100 Kg/ Hr.
3.	Imported Coal	75 Kg/ Hr.
4.	CNG	175 SCM/ Hr

Page 1 of 3

Clean Gujarat Green Gujarat

ISO - 9001 - 2008 & ISO - 14001 - 2004 Certified Organisation

Gujarat Pollution Control Board

Gujarat Pollution Control Board
MEDICAL OFFICE, MEDICAL COLLEGE, RAJCOVA, RAJCOVA, RAJCOVA



- 4.2 The applicant shall install & operate air pollution control system in order to achieve norms prescribed below.
 4.3 The flue gas emission through stacks attached to boiler shall conform to the following standards:-

Stack No.	Stack Attached to	Stack Height in Meter	APCM	Parameter	Permissible Limit
1.	Thermal Fluid Heater (02 Lakh Kcal)	30	--	PM SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 ppm
	Thermal Fluid Heater (02 Lakh Kcal)		--		
2.	Thermal Fluid Heater (01 No's) (06 Lakh Kcal)	30	--		
3.	Thermal Fluid Heater (01 No's) (10 Lakh Kcal)		Dust collector + Bag Filter		

- 4.4 There shall be no process emission from the manufacturing process and other ancillary operations.
 4.5 Ambient air quality within the premises of the industry shall conform to the following standards:-

PARAMETERS	PERMISSIBLE LIMIT	
	Annual	24 Hrs Average
Particulate Matter- 2.5 (PM 2.5)	40 Microgram/M ³	60 Microgram/M ³
Particulate Matter- 10 (PM 10)	60 Microgram/M ³	100 Microgram/M ³
Sulphur Dioxide (SO ₂)	50 Microgram/M ³	80 Microgram/M ³
Nitrogen Dioxide (NO _x)	40 Microgram/M ³	80 Microgram/M ³

- 4.6 The applicant shall install & operate following Air pollution control equipment very efficiently & continuously so that the emission of particulate matter shall not exceed the concentration mentioned at 4.5 above.
 4.7 The consent to operate the industrial plant shall lapse if at any time the parameters of the emission are not within the tolerance limits specified in the condition no-4.5.
 4.8 The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

5. AUTHORIZATION FOR THE MANAGEMENT & HANDLING OF HAZARDOUS WASTES FORM-2 (See rule 5 (4))

- 5.1 Form for grant of authorisation for occupier or operator handling hazardous waste.
 5.2 M/S. **ALICID ORGANIC INDUSTRIES LTD** is hereby granted an authorisation to operate facility for following hazardous wastes on the premises situated at Plot No. 207, 208, Village: Hanumant Heduva, Ta & Dist: Mehsana - 384 002.

Sl. No.	Type of Waste	Quantity	Category Schedule-1	Facility
1.	Used Oil (Cat. No. 5.1)	2700 KL/Year	5.1	Reception, Collection, Storage & Re-Refining in the premises.
2.	Waste Oil (Cat. No. 5.2)	18000 KL/Year	5.2	Reception, Collection, Storage & Re-cycling in the premises.
3.	Distillation Residues (Cat. No. 20.3)	444 KL/Year	20.3	Collection, Storage, transportation, disposal at Authorized CHWIF
4.	Spent Clay Containing Oil (Cat. No. 4.5)	117 MT/Year	4.5	Collection, Storage, transportation, disposal at Authorized CHWIF
5.	Filter and filtering materials (Cat. No. 36.2)	12 MT/Year	36.3	Collection, Storage, Transportation, disposal at Authorized TSDF site



Gujarat Pollution Control Board

REGIONAL OFFICE : MEHSANA

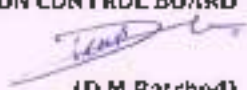
Plot No. H/3-A, GIDC Estate Phase-1, Nr FCI Godown, Modhera Road, Mehsana 384 002
Phone No.: (02762) 258294, 258106, Web: <http://gpcb.gujarat.gov.in>

- 5.3 The authorisation is granted to operate a facility for Collection, Storage, and return back to supplier/ sale to authorized recycler.
- 5.4 The authorisation shall be valid up to 31/03/2028.
- 5.5 The authorisation is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.

6 GENERAL CONDITION:

- 6.1 Adequate plantation shall be carried out all along the periphery of the industrial premises in such a way that the density of plantation is at least 1000 trees per acre of land and a green belt of 05 meters width is developed.
- 6.2 The applicant shall have to submit the returns in prescribed form regarding water consumption and shall have to make payment of water cess to the board under the Water Cess Act-1977
- 6.3 In case of change of ownership/management the name and address of the new owners/partners /directors/proprietor should immediately be intimated to the Board
- 6.4 The applicant shall however, not without the prior consent of the Board bring into use any new or altered outlet for the discharge of effluent or gaseous emission or sewage waste from the proposed industrial plant. The applicant is required to make applications to this Board for this purpose in the prescribed forms under the provisions of the Water Act-1974, the Air Act-1981 and the Environment (Protection) Act-1986
- 6.5 Any change in personnel, equipment or working conditions as mentioned in the consents form/ order should immediately be intimated to this Board. The Board reserves the right to review and/or revoke the consent and/or make variations in the conditions, which the Board deems fit in accordance with Section 27 of the Act.
- 6.6 If it is established by any competent authority that the damage is caused due to their industrial activities to any person or his property. In that case they are obliged to pay the compensation as determined by the competent authority.
- 6.7 Management of Solid Waste generated from industrial activities shall be as per Solid Waste Management Rules-2016 (solid waste as defined in Rule-3(46)).
- 6.8 As per provision of Rule 18 of Solid Waste Management Rules-2016 all industrial units using fuel and located within 100 km from the refused derived fuel (RDF) plant shall make an arrangement to replace at least five percent of their fuel requirement by refused derived fuel so produced.

For and on behalf of
GUJARAT POLLUTION CONTROL BOARD


(D.M. Rathod)
Regional Officer



GUJARAT POLLUTION CONTROL BOARD

REGIONAL OFFICE : AHMEDABAD (RURAL)
1, Daffodils Avenue,
Nr. Zydus Research Center,
Sarkhej-Bavlā N.H No-8A, Moraiya-382213
Ta: Sanand, Dist: Ahmedabad.
Website : www.gpcb.gov.in
Email: ID : ~~gpcbrural@gmail.com~~
Ph. No. : ~~(079) 332-22006~~

NO: GPCB/RO-ABD(RURAL)

DATE:

By: R.P.A.D.

In exercise of the power conferred under section-25 of the Water (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution) Act-1981 and Authorization under rule 6(2) of the Hazardous and other Waste (Management and Transboundary Movement) Rules, 2016, framed under the Environment (Protection) Act-1986.

And whereas Board has received on line consolidated application Inward No. 159558 dated 19/07/2019 for the Consolidated Consent and Authorization (CC&A) of this Board under the provisions / rules of the aforesaid Acts Consent & Authorization is hereby granted as under.

CONSENT AND AUTHORISATION:

(Under the provisions / rules of the aforesaid environmental acts)

To,
M/s. Amar Hydrocarbon Pvt Ltd,
Plot no: 36, S. No. 165/1 to 180, 1+2,
Lyava - 382170,
Tal: Sanand, Dist: Ahmedabad.



1.0 Consent Order No. : AWH-38235, Date of Issue - 04/09/2019.

1.1 The consents shall be valid up to 30/06/2024 for the use of outlet for the discharge of trade effluent & emission due to operation of industrial plant for manufacturing of following items/products:

Sr. No	Product	Quantity
1.	Re-Cycled Waste Oil	1500 KL/Month
2.	Re-Refined Used Oil	250 KL/Month
3.	Industrial Fuel Oil	500 KL/Month
4.	Industrial Soft Oil	250 KL/Month
5.	Industrial Specialty Oil	125 KL/Month
6.	Industrial Bottom Oil	125 KL/Month

SUBJECT TO THE FOLLOWING CONDITION:

1. Unit shall have to obtain the Environmental Clearance from the relevant authority if at any stage project activity is covered under the EIA notification dated 14-09-2006, if applicable.
2. Unit shall strictly maintain zero liquid discharge.
3. Unit shall comply with guidelines/SOP prescribed by GPCB/CPG for used oil/waste oil.
4. Unit shall not extract ground water without getting prior permission from CGWA.



2.0 CONDITIONS UNDER THE WATER ACT, 1974:

- 2.1 The total water consumption shall not exceed **5.5 KL/day**.
- 2.2 The quantity of the industrial effluent to be generated from the manufacturing process and other ancillary industrial operation shall not exceed **3.7 KL/Day**.
- 2.3 The generated industrial effluent shall be treated in Effluent Treatment Plant and after treatment treated waste water shall be used **2.7 KL/Day** water in cooling tower and 1 KL/Day evaporated in heat quencher. Thus, unit shall maintain zero liquid discharge.
- 2.4 The quantity of domestic waste water (sewage) shall not exceed **1.6 KL/day**.
- 2.5 Domestic effluent shall be disposed off through **Septic tank/Soak pit system**.

3.0 CONDITIONS UNDER THE AIR ACT, 1981:

- 3.1 The following shall be used as fuel:

Sr. No.	Fuel	Quantity
1	Wood	2 MT/Day
2	LDO/light cut oil	200 lit/day

- 3.2 The applicant shall install and operate air pollution control system in order to achieve following norms prescribed below:

- 3.3 The flue gas emission through stack shall conform to the following standards:

Sr. No.	Stack attached to	Stack height in Meter	APCM Details	Parameter	Permissible Limit
1.	Wood fired Furnace	33 Common Stack	Waste Heat Quencher	Particulate matter	150 mg/Nm ³
2.	Thermic Fluid Heater			SO ₂	100 ppm
				NO _x	50 ppm

- 3.4 There shall be no process gas emission from the manufacturing process and other ancillary industrial operations.
- 3.5 The concentration of the following parameters in the ambient air within the premises of the industry shall not exceed the limits specified hereunder:

Parameters	Permissible Limit Annual	Permissible Limit 24 Hrs Average
Particulate Matter-10 (PM ₁₀)	60 Microgram/m ³	100 Microgram/m ³
PM 2.5 (PM _{2.5})	40 Microgram/m ³	60 Microgram/m ³
SO ₂	50 Microgram/m ³	80 Microgram/m ³
NO _x	40 Microgram/m ³	80 Microgram/m ³

- 3.6 The applicant shall provide portholes, ladder, platform etc at chimney(s) for monitoring the air emissions and the same shall be open for inspection to/and for use of Board's staff. The chimney(s) vents attached to various sources of emission shall be designed by numbers such as S-1, S-2, etc. and these shall be painted/displayed to facilitate identification.
- 3.7 The applicant shall operate industrial plant/air pollution control equipment very efficiently and continuously so that the gaseous emission always conforms to the standards specified in condition no. 3.3 and 3.5 above.
- 3.8 The consent to operate the industrial plant shall lapse if at any time the parameters of gaseous emission are not within the tolerance limits specified in the condition no. 3.3 & 3.5.
- 3.9 The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75 dB(A) during day time and 70 dB (A) during night time. Daytime is reckoned in between 6 a.m. and 10 p.m. and night-time is reckoned between 10 p.m. and 6 a.m.
- 3.10 The applicant shall at his own cost get samples of ambient air quality collected & analyzed from an approved laboratory once in for the parameters indicated in condition No. 3.3 & 3.5 and shall submit in duplicate the report there of to the Board by the 10th of the succeeding month.



GENERAL CONDITIONS:

Any change in personnel, equipment or working conditions as mentioned in the consents form/order should immediately be intimated to this Board.

Whenever due to accident or other unforeseen act or ever, such emissions occur or is apprehended to occur in excess of standards laid down such information shall be forthwith reported to Board, concerned Police Station, Office of Directorate of Health Service, Department of Explosives, Inspectorate of Factories and local body. In case of failure of pollution control equipments, the production process connected to it shall be stopped. Remedial actions/measures shall be implemented immediately to bring entire situation normal.

- 4.3 The Environmental Management unit/cell shall be set up to ensure implementation and monitoring of environmental safeguards and other conditions stipulated by statutory authorities. The Environmental Management cell/unit shall directly report to the Chief Executive of the organization and shall work as a focal point for internalizing environmental issues. These cells/units shall also coordinate the exercise of environmental audit of environmental statements.
- 4.4 The environmental audit shall be carried out yearly, if the unit fall under Schedule-I and Schedule-II of Environment Audit Scheme and the environmental statements pertaining to the activities for the year ending on 31st March shall be submitted to the State Board latest by 30th September every year.
- 4.5 The Board reserves the right to review and/or revoke the consent and/or make variations in the conditions, which the Board deems, fit in accordance with Section 27 of the Act.
- 4.6 In case of change of ownership/management the name and address of the new owners/ partners/directors/proprietor should be immediately be intimated to the Board.

5.0. AUTHORISATION FOR THE MANAGEMENT & HANDLING OF HAZARDOUS WASTES Form-2 (See rule 6 (2)).

5.1 M/s. Amar Hydrocarbon Pvt Ltd, is hereby granted an Authorization to operate facility for following hazardous and other wastes on the premises situated at Plote no: 36, S. No. 165/1 to 180, 1+2, Iyava - 382170, Tal: Sanand, Dist: Ahmedabad.

Sr. No.	Waste	Category	Quantity	Facility
1.	Waste Oil	5.2	18000 KL/Year	Reception, Collection, Storage and Recycling.
2.	Used Oil	5.1	3600 KL/Year	Reception, Collection, Storage and Recycling.
3.	Distillation residue	20.3	540 KL/Year	Collection, Storage, Transportation, Disposal by incineration at SEPI Kutch.
4.	Spent clay containing oil	4.5	70 MT/Year	Collection, Storage, Transportation, Disposal by incineration at SEPI Kutch.
5.	ETP Waste	34.3	240 Kg/Year	Collection, Storage, Transportation, Disposal at TSD of SEPI Kutch.
6.	Filters & Filtering materials	35.1	240 Kg/Year	Collection, Storage, Transportation, Disposal at TSD of SEPI Kutch.
7.	Discarded barrels	33.3	2400 Nos./Year	Collection, Storage, Transportation, and Sale to registered de-contamination facility.

- 5.2 The authorization is granted to operate a facility for collection, storage at factory premises and transportation and disposal of hazardous waste as above.
- 5.3 The Authorization No. AWH-38235 shall be in force for a period up to 30/06/2024.
- 5.4 The authorization is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.
- 5.5 The applicant shall have to comply with the provisions of E-Waste (Management) Rules-2016.

be specified in the rules from time to time under the Environment (Protection) Act-1986.

5.5 The applicant shall have to comply with the provisions of E-Waste (Management) Rules-2016

6.0 TERMS AND CONDITIONS OF AUTHORISATION:

- 6.1 The applicant shall comply with the provisions of the Environment (Protection) Act -1986 and the rules made there under
- 6.2 The authorization shall be produced for inspection at the request of an officer authorized by the Gujarat Pollution Control Board.
- 6.3 The persons authorized shall not rent, lend, sell, and transfer or otherwise transport the hazardous wastes without obtaining prior permission of the Gujarat Pollution Control Board.
- 6.4 Any unauthorized change in personnel, equipment or working conditions as mentioned in the authorization order by the persons authorized shall constitute a breach of this authorization.
- 6.5 It is the duty of the authorized person to take prior permission of the Gujarat Pollution Control Board to close down the facility.
- 6.6 An application for the renewal of an authorization shall be made as laid down in rule 6 (1).
- 6.7 Industry shall submit annual report within 15 days and sub squinty by 30th June every year
- 6.8 Industry shall have to manage waste oil; discarded containers etc as per the Rules 2016 and shall apply Authorization/submit details for all the applicable waste as per the Rules 2016 within 15 days.

7.0 GENERAL CONDITIONS:

- 7.1 The waste generator shall be totally responsible for (i.e. collection, storage, encapsulation, incineration, treatment, transportation and ultimate disposal) of the wastes generated.
- 7.2 Records of waste generation, its management and annual return shall be submitted to Gujarat Pollution Control Board in Form - 4 by 30th June of every year.
- 7.3 In case of any accident, details of the same shall be submitted in Form-11 to Gujarat Pollution Control Board.
- 7.4 As per "Public Liability Insurance Act - 91" company shall get insurance Policy, if applicable.
- 7.5 Empty drums and containers of toxic and hazards material shall be treated as per guideline published for "Management & Handling of discarded containers". Records of the same shall be maintained and forwarded to Gujarat Pollution Control Board regularly.
- 7.6 In no case any kind of hazardous waste shall be imported without prior approval of appropriate authority.
- 7.7 In case of transport of hazardous wastes to a facility for (i.e. treatment, storage and disposal) existing in a State other than the State where hazardous wastes are generated, the occupier shall obtain 'No Objection Certificate' from the State Pollution Control Board or Committee of the concerned State or Union territory Administration where the facility exists.
- 7.8 Unit shall take all concrete measures to show tangible results in waste generation, reduction, avoidance, reuse and recycle. Action taken in this regards shall be submitted within three months and also along with Form-4.
- 7.9 Industry shall have to display the relevant information with regard to hazardous waste as indicated in the Courts Order in W.P. No.657 of 1995-dated 14th October-2003.
- 7.10 Industry shall have to display on-line data outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including waste water and air emissions and solid hazardous wastes generated within the factory premises.

For and on behalf of
Gujarat Pollution Control Board

C.A. Shah
Regional Officer

NO: GPCB/RO-A'bad (Rural)/GEN-1201/ID-11702/ 15730 Date: 16/01/2020

issued To:

M/s. Amar Hydrocarbon Pvt Ltd,
Plote no: 36, S. No. 165/1 to 180, 1+2,
iyava - 382170, Tal: Sanand, Dist: Ahmedabad.



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A. S. TALAT
NOTARY
GOVT. OF INDIA

Copy to: (1) The Member Secretary, GPCB, Gandhinagar..... For information please.

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Gujarat Pollution Control Board

REGIONAL OFFICE : MEHSANA

Plot No. H/3-A, GIDC Estate, Phase-1, Nr. FCI Godown, Modhera Road, Mehsana-384 002
Phone No.: (02762) 258294, Fax No.: (02762-258106) Web: gpcb.gov.in

In exercise of power conferred under Section -25 of the Water (Prevention & Control of Pollution) Act - 1974, under Section - 21 of the Air (Prevention & Control of Pollution) Act - 1981 and Authorization under rule 3 (c) & 5 (5) of the Hazardous Waste (Management & Handling & Transboundary movement) Rules 2008 framed under the Environmental (Protection) Act - 1986. And Whereas Board has received Consolidated Consent Application letter No. 159886 dated 26/06/2019 for the Consolidated Consent and Authorization (C C & A) of this Board under the provision / rules of the aforesaid Acts. Consent & Authorization are hereby granted as under:

CONSENT AND AUTHORIZATION:

(Under the provision / rules of the aforesaid Environmental Acts.)

TO,
M/s. ATLAS ORGANICS P. LTD
Plot No. 14602,
Village: Rajpur-382740,
Tal: Kadi, Dist: Mehsana.

- Consent Order No: AWII-37547, Date of issue: 29/07/2019.
- The consent shall be valid up to 31/03/2024 for use outlet for the discharge of trade effluent & emission due to operation of industrial plant for manufacture of the following items / products.

Sr. No	Product	Quantity
1	Re-cycled Waste Oil	700 KL/Month
2	Re-refined used Oil	250 KL/Month

SPECIFIC CONDITION:

- Unit shall obtain necessary CGWA permission in case of ground water withdrawal.

3. CONDITION UNDER THE WATER ACT

- The quantity of the industrial effluent to be generated from the manufacturing process and other ancillary industrial operations shall be 10.50 KLPD as generated industrial effluent shall be treated in proposed ETP. Treated waste water shall be reuse back in process.
- The quantity of domestic sewage effluent from the factory shall not exceed 0.2 KLPD.
- The effluent treatment plant consisting of the following units shall be provided.

Sr.No.	Name of Unit
1.	Collection Tank
2.	Oil & Grease removal Tank
3.	Neutralization Tank
4.	Settling Tank
5.	Holding Tank
6.	Sludge Drying Beds

- Domestic effluent shall be disposed of through Septic tank/soak pit system.

4. CONDITIONS UNDER AIR ACT 1981:

- The following shall be use as fuel in boiler/furnace/heater respectively.

Sr. No	Fuel	Quantity
1	LDO(for furnace)	500 Lit/ Day
2	LDO	750 Lit/Day
3	Coul	02 MT/Day

- The applicant shall install & operate air pollution control system in order to achieve norms prescribed below.

- The flue gas emission through stacks attached to boiler/furnace/heater shall conform to the following standards:-

Stack No.	Stack Attached to	Stack Height in Meter	APCM	Parameter	Permissible Limit
1	Thermic Fluid Heater & Non Hot Boiler	21	--	PM SO ₂ NO _x	150 mg/NM ³ 100 ppn 50 ppn
2	Furnace	15	Bag Filter		



Clean Gujarat Green Gujarat

ISO - 9001 - 2008 & ISO - 14001 - 2004 Certified Organisation

26 JUL 2022
TRUE COPY

(SHWETA N. RAMNANI)
ADVOCATE & NOTARY
Gandhinagar - Kachchh

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Gujarat Pollution Control Board

REGIONAL OFFICE : MEHSANA

Plot No.: H/3-A, GIDC Estate, Phase-1, Nr. FCI Godown, Modhera Road, Mehsana-384 002
Phone No.: (02762) 258294, Fax No.: (02762-258106) Web: gpcb.gov.in

- 4.4 There shall be no process emission from the manufacturing process and other ancillary operations.
4.5 Ambient air quality within the premises of the industry shall conform to the following standards: -

PARAMETERS	PERMISSIBLE LIMIT	
	Annual	24 Hrs Average
Particulate Matter- 2.5 (PM _{2.5})	40 Microgram/M ³	60 Microgram/M ³
Particulate Matter-10 (PM ₁₀)	60 Microgram/M ³	100 Microgram/M ³

- 4.6 The applicant shall install & operate Air pollution control equipment very efficiently & continuously so that the gaseous emission always conforms to the standards specified in condition no.3.3 above.
4.7 The consent to operate the industrial plant shall lapse if at any time the parameters of the emission are not within the tolerance limits specified in the condition no.3.3 & 3.5 above.
4.8 The applicant shall provide portholes, ladder, platform etc at Chimney(s) for monitoring the air emission and the same shall be open for inspection to/and for use of board's staff. The chimney(s) vents attached to various sources of emission shall be designed by numbers such as S-1,S-2, etc. And these shall be painted/displayed to facilitate identification.
4.9 The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75dB(A) during day time and 70 dB(A) during night time. Day time is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.
5. **AUTHORISATION FOR THE MANAGEMENT & HANDLING OF HAZARDOUS WASTES FORM-2 (See rule 5 (4))**
5.1 Form for grant of authorisation for occupier or operator handling hazardous waste.
5.2 M/s. ATLAS ORGANICS P. LTD is hereby granted an authorisation to operate facility for following hazardous wastes on the premises situated at Plot No. 1460/2, Village:Rajpur-382740, Ta: Kadi, Dist: Mehsana.

Sr. No.	Type of Waste	Quantity	Category Schedule-1	Facility
1	Waste Oil	10080 KL/Year	5.2	Collection, transportation, Storage & Re-cycling
2	Used Oil/Spent Oil	3600 KL/Year	5.1	Collection, transportation, Storage & Re-cycling
3	Empty Barrels/Containers barrels.	500 Nos./year	33.1	Collection, Storage, transportation, & sale to register recycler
4	ETP Sludge	1 MT/Year	34.3	Collection, decontamination & Storage & disposal at TSDF
5	Spent clay containing oil	200 MT/Year	4.5	Collection, decontamination & Storage & send to co-processor
6	Oil sludge/ Bottom residue	180 KL/Year	4.4	Collection, decontamination & Storage & send to co-processor

- 5.3 The authorisation is granted to operate a facility for Collection, Storage, encapsulation, incineration treatment within the factory premises transportation and ultimate disposal of hazardous waste at NEPL.
5.4 The authorisation is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.
5.5 The authorisation shall be in force for a period up to 31/03/2024.

6 TERMS AND CONDITIONS OF AUTHORISATION

- The applicant shall comply with the provisions of the Environment (Protection) Act - 1986 and the rules made there under.
- The authorisation shall be produced for inspection at the request of an officer authorized by the Gujarat Pollution Control Board.
- The persons authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous wastes without obtaining prior permission of the Gujarat Pollution Control Board.
- Any unauthorized change in personnel, equipment or working conditions as mentioned in the authorisation granted by the persons authorized shall constitute a breach of this authorisation.
- It is the duty of the authorised person to take prior permission of the Gujarat Pollution Control Board to close down the facility.

Clean Gujarat Green Gujarat

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Gujarat Pollution Control Board

REGIONAL OFFICE : MEHSANA

Plot No.: H/3-A, GIDC Estate, Phase-1, Nr. FCI Godown, Modhera Road, Mehsana-384 002
Phone No.: (02762) 258294, Fax No.: (02762-258106) Web: gpcb.gov.in

- 1) An application for the renewal of an authorisation shall be made as laid down in rule 5(6)(i).
- 2) Industry shall have to manage waste oil, discarded containers etc as per Amended Rules - 2003 and Shall apply authorization/submit details for all applicable waste as per Amended Rules -2003 with 15 days.
- 3) Industry shall submit annual report within 15 days and subsequently by 31st January every year

GENERAL CONDITION:

- 1 Adequate plantation shall be carried out all along the periphery of the industrial premises in such a way that the density of plantation is at least 1000 trees per acre of land and a green belt of 05 meters width is developed.
- 2 The applicant shall have to submit the returns in prescribed form regarding water consumption and shall have to make payment of water cess to the board under the Water Cess Act-1977.
- 3 In case of change of ownership/management the name and address of the new owners/partners /directors/proprietor should immediately be intimated to the Board.
- 4 The applicant shall however, not without the prior consent of the Board bring into use any new or altered outlet for the discharge of effluent or gaseous emission or sewage waste from the proposed industrial plant. The applicant is required to make applications to this Board for this purpose in the prescribed forms under the provisions of the Water Act-1974, the Air Act-1981 and the Environment (Protection) Act-1986.
- 5 Any change in personnel, equipment or working conditions as mentioned in the consents form/ order should immediately be intimated to this Board. The Board reserves the right to review and/or revoke the consent and/or make variations in the conditions, which the Board deems, fit in accordance with Section 27 of the Act.
- 6 If it is established by any competent authority that the damage is caused due to their industrial activities to any person or his property. In that case they are obliged to pay the compensation as determined by the competent authority.
- 7 Management of Solid Waste generated from industrial activities shall be as per Solid Waste Management Rules-2016 (solid waste as defined in Rule-3(46)).
- 8 As per provision of Rule-18 of Solid Waste Management Rules-2016 all industrial units using fuel and located within 100 km from the refused derived fuel (RDF) plant shall made an arrangement to replace at least five percent of their fuel requirement by refused derived fuel so produced.

NO:GPCB/CCA-MH-155(3)/ID: 18145/ 1767/15925

Date: 05 AUG 2019

Issued to:
M/s. ATLAS ORGANICS P. LTD
Plot No. 1460/2,
Village:Rajpur-382740,
Ta: Kadi, Dist: Mehsana.

For and on behalf of
GUJARAT POLLUTION CONTROL BOARD


(J.D. Priyadarshi)
Regional Officer

22 JUL 2022

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(SHWETA N. RAMNANI)
ADVOCATE & NOTARY
Gandhidham - Kachchh



Regional Office - Kutch (East)
Gujarat Pollution Control Board
Room No. 215-216-217, 2nd Floor,
Kandla Port Trust Administrative Building,
Gandhidham - 370201, Kutch.
Email:- ro-gpcb-kute@gujarat.gov.in

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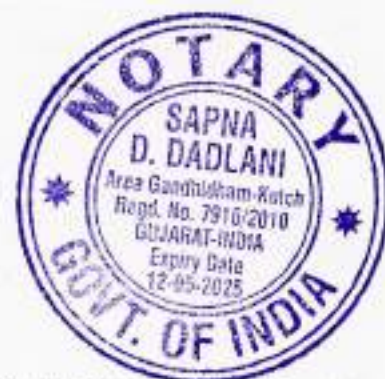
In exercise of the power conferred under section-25 of the Waster (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution) Act-1981 and Authorization under rule 6(2) of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 framed under the E (P) Act-1986.

And whereas Board has received consolidated application no: 176383, dated 28/06/2020 for the fresh consolidated consent and authorization (CC & A) of this Board under the provision / rules of the aforesaid acts-rules. Consent & Authorization is hereby granted as under.

CONSOLIDATED CONSENT AND AUTHORISATION:

(Under the provision / rules of the aforesaid environmental acts)

To,
Aviation Corporation (PCB ID -63724),
PLOT NO: S. No. 67/2/P1,
Shikarpur- 370150
TAL: Bhachau, DIST: Kutch.



1. Consent Order No: AWH -43501; Date of Issue: 21/10/2020.

2. The consent shall be valid up to 27/06/2025 for the use of outlet for the discharge of trade effluent and emission due to operation of industrial plant for manufacture of following items/products at an above-mentioned address.

Sr No	Product	Quantity
1	Used Oil/ Waste Oil Reprocessing	300 MT/Month (Used Oil- 150 MT/Month & Waste Oil- 150 MT/Month)
2	Sodium Silicate	1500 MT/Month

Specific Condition

1. No ground water shall be withdrawn without prior approval from competent authority.
2. You shall not carry out any activity which may attract the applicability of EIA notification-2006 and its amendments.
3. Management of Solid Waste generated from industrial activities shall be as per Solid Waste Management Rules-2016 (solid waste as defined in Rule-3(46)).
4. As per provision of Rule-18 of Solid Waste Management Rules-2016 all industrial units using fuel and located within 100 km from the refused derived fuel (ROF) plant shall made an arrangement to replace at least five percent of their fuel requirement by refused derived fuel so produced.
5. Industry shall manage Solid Waste generated from industrial activities as per Solid Waste Management Rules- 2016 (Solid Waste as defined in Rule- 3(46)).
6. Industry shall comply with Plastic Waste Management Rules- 2018 & amended therefore. (if applicable)
7. You shall have to comply with Coal Handling guideline.



8. You shall have to comply with Fly Ash Notification- 1999 and its amendments.

3 Condition under the Water Act

3.1 Source of Water: Tankers

3.2 The quantity of industrial water consumption shall not exceed 07 KL/Day.

3.3 The quantity of Domestic water consumption shall not exceed 02 KL/Day.

3.4 The quantity of industrial waste water generated from manufacturing process & other ancillary operation shall not exceed 2.2 KL/Day.

3.5 The quantity the Domestic waste water (sewage) shall not exceed 1.2 KL/Day.

3.6 Industrial effluent from process plant, washing etc. shall be collected separately & treated into ETP adequately so that treated industrial effluent shall comply with following norms:

PARAMETER	PERMISSIBLE LIMIT
pH	6.5 to 8.5
Temperature	40°C
Color	100 Units
Suspended Solids	100 mg/l
Oil & Grease	10 mg/l
Phenolic Compound	01 mg/l
Amonical Nitrogen	50 mg/l
BOD (03 days At 27° C)	30 mg/l
COD	100 mg/l
Chloride	600 mg/l
Sulphates	1000 mg/l
Total Dissolved Solids	2100 mg/l
Sulphides	02 mg/l
Percent Sodium	60%
Sodium Adsorption Ratio	26

Treated effluent confirming to the above standards shall be reuse in within plant only.

3.7 Industry shall provide fixed pipeline with flow meter for reuse of treated effluent to achieve Zero Liquid Discharge.

3.5 Sewage shall be disposed of through septic tank / soak pit system.

4 Conditions under the Air Act

4.1 The following shall be used as fuel.

Sr No	Fuel	Quantity
1	HSD	20 Lit/Hr.
2	LDQ	290 Lit/Day
3	Fire Wood	08 MT/Day
4	Coal	05 MT/Day

4.2 The flue gas emission through stack shall confirm to the following standards.

Stack No	Stack attached to	Stack height in meter	APCM	Parameter	Permissible Limit
1	Boiler (01 TPD)	12	Water Scrubber	PM	150 mg/Nm3





2	Vessel (12 TPD)	11	with Cyclone Separator	SO2 NOx	100 PPM 50 PPM
3	Furnace	30	Alkali Scrubber		
4	DG Set (80 kVA) Stand by	11	--		

4.3 There shall be no process gas emission from manufacturing activities and other ancillary operations.

4.4 The concentration of the following 11 parameters in the ambient air within the premises of the industry shall not exceed the limits specified hereunder as per National Ambient Air Quality Standards issued by MoEF & CC dated 16th November-2009.

Sr. No.	Pollutant	Time Weighted Average	Concentration in Ambient air in microgram/cum
1	Sulphur Dioxide (SO ₂)	Annual	50
		24 Hours	80
2	Nitrogen Dioxide (NO ₂)	Annual	40
		24 Hours	80
3	Particulate Matter (PM ₁₀)	Annual	60
		24 Hours	100
4	Particulate Matter (PM _{2.5})	Annual	40
		24 Hours	60

5 The applicant shall provide portholes, ladder, platform etc at chimney(s) for monitoring the air emissions and the same shall be open for inspection to/and for use of Board's staff. The chimney(s) vents attached to various sources of emission shall be designed by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

4.6 The industry shall make adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75dB(a) during day time and 70 dB(A) during night time. Daytime is reckoned in between 6 AM to 10 PM and nighttime is reckoned between 10 PM to 6 AM.

4.7 **DG Sets Conditions:**

The D.G. Set shall have acoustic enclosure and shall comply with the standards specified at Sr. no. 95 of Schedule-I of the rule-3 of E.P. Rules -1986 and Noise pollution level as per the Air Act, 1981.

D.G. Sets standards:

The flue gas emission through stack attached to D.G. Sets shall conform to the following standards.

- The minimum height of stack to be provided with each of the generator set shall be $H=h+0.2(KVA)^{1/2}$ where H=Total stack height in meter, h=height of the building in meters where or by the side of which the generator set is installed.
- Noise from DG set shall be controlled by providing an acoustic enclosure or by treating the room acoustically, at the user's end
- The acoustic enclosure or acoustic treatment of the room shall be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on the higher side [if the actual ambient noise is on the higher side, it may not be possible to check the performance of the acoustic enclosure/ acoustic treatment. Such circumstances the performance may be checked for noise reduction up to actual ambient noise level.





- preferably, in the night time). The measurement for insertion loss may be done at different points at 0.5 m from the acoustic enclosure/room, and the averaged.
- The D.G. Set shall be provided with proper exhaust muffler with insertion loss of minimum 25 dB (A).
 - All efforts shall be made to bring down the noise level due to the D.G. Set, outside the premises, within the ambient noise requirements by proper siting and control measures.
 - Installation of a D.G. Sets must be strictly in compliance with the recommendations of the D.G. Set manufacturer.
 - A proper routine and preventive maintenance procedure for the D G. Set should be set and followed in consultation with the DG Set manufacture which would help prevent noise levels of the DG Set from deteriorating with use.

5 **Authorization under the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 & amended.**

5.1 Authorization Number: AWH -43501 Date of Issue: 21/10/2020 and shall valid up to 27/06/2025.

5.2 M/s. Aviation Corporation (PCB ID -63724), is hereby granted an authorization to operate facility for following hazardous wastes on the premises situated PLOT NO: S. No. 67/2/P1, Shikarpur- 370150, TAL: Bhachau, DIST: Kutch.

Sr. No	Waste	Quantity	Schedule- I	Facility
1	Used or spent Oil	1800 MT/yr.	5.1	Receipt, Collection, Storage, Transportation & reused in process.
2	Oil waste	1800 MT/yr.	5.2	Receipt, Collection, Storage, Transportation & reused in process.
2	Sludge from Wet Scrubber	05.0 MT/yr.	37.1	Collection, Storage, Transportation & Disposed to TSDF site.
3	Sludge and filter contaminated with Oil	20.0 MT/yr.	3.3	Collection, Storage, Transportation & Disposed to TSDF site.
4	Empty barrels/ containers/ liners contaminated with hazardous chemicals / wastes	04.00 M/yr.	33.1	Collection, Storage, Transportation & disposed by selling it to registered recycler.

5.3 The authorization is granted to operate a facility for collection, storage within factory premises, transportation and ultimate disposal of Hazardous waste by selling it to registered recyclers.

5.4 Unit shall apply for authorization for other types of hazardous waste referring to the amended Rules.

5.5 The authorization is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.

5.6 **Terms and conditions of authorization:-**

1. The authorized person shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.





2.	The authorization or its renewal shall be produced for inspection at the request of an officer authorized by the State Pollution Control Board.
3.	The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorization.
4.	Any unauthorized change in personnel, equipment or working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorization.
5.	The person authorized shall implement Emergency Response Procedure (ERP) for which this authorization is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.
6.	The person authorized shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty".
7.	It is the duty of the authorized person to take prior permission of the State Pollution Control Board to close down the facility.
8.	The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.
9.	The record of consumption and fate of the imported hazardous and other wastes shall be maintained.
10.	The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilization of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorization.
11.	The importer or exporter shall bear the cost of import or export and mitigation of damages if any.
12.	An application for the renewal of an authorization shall be made as laid down under these Rules.
13.	Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.
14.	Annual return shall be filed by June 30th for the period ensuring 31st March of the year.
5.7	General Conditions
1	Any change in personnel, equipment or working conditions as mentioned in the consents form/order should immediately be intimated to this Board.
2	Applicant shall also comply with the general conditions given in annexure I.
3	The waste generator shall be totally responsible for (I.E. Collection, storage, transportation and ultimate disposal) of the wastes generated.
4	Records of waste generation, its management and annual return shall be submitted to Gujarat Pollution Control Board in Form - 4 by 31st January of every year.
5	In case of any accident, details of the same shall be submitted in Form - 5 to Gujarat Pollution Control Board.
6	As per "Public liability Insurance Act - 91" company shall get Insurance policy, if applicable
7	Empty drums and containers of toxic and hazards material shall be treated as per guideline published for management & handling of discarded containers". Records of the same shall be maintained and forwarded to Gujarat Pollution Control Board regularly.
8	In no case any kind of hazardous waste shall be imported without prior approval of appropriate authority.
9	In case of transport of hazardous waste to a facility for (I.E. Treatment, Storage and disposal) existing in a state other than the state where hazardous waste are generated, the occupier shall obtain "No Objection certificate" from the state pollution Control Board, the Committee of the





Regional Office - Kutch (East)
Gujarat Pollution Control Board
Room No. 215-216-217, 2nd Floor,
Kandla Port Trust Administrative Building,
Gandhidham - 370201, Kutch.
Email:- ro-gpcb-kutch@gujarat.gov.in

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	concerned state or Union territory Administration where the facility exists.
10	Unit shall take a) concrete measures to show tangible results in waste generation reduction, avoidance, reuse and recycle. Action taken in this regards shall be submitted within 03 months and also along with Form 4.
11	Industry shall have to display the relevant information with regard to hazardous waste as indicated in the Hon Supreme Court's order in W.P. NO.65 of 1995 dated 14th October 2003.
12	Industry shall have to display online data outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including wastewater and air emissions and solid hazardous waste generated within the factory premises.

For and behalf of
Gujarat Pollution Control Board

Regional Officer, Kutch(East)



1 JUN 2022

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(SAPNA D. DADLANI)
ADVOCATE & NOTARY
Gandhidham-Kutch

REGIONAL OFFICE
GUJARAT POLLUTION CONTROL BOARD

PLOT NO: 1616-1617, 1st FLOOR, SWASTIC COMPLEX,
NEAR VEER MOKHADAJI CIRCLE, GHOGHA ROAD
BHAVNAGAR- 364001 PHONE: 2566108



No. GPCB/RO-BHV/BHV-1001/ID-15970/17394 Dt: 15 OCT 2022

To,
M/s. Fine Refiners Pvt. Ltd. (ID: 15970)
Plot No: 40,
Village-Vartej, GIDC, Vartej
Vartej-364001
Tal: Bhavnagar, Dist: Bhavnagar.

Sub: Extension of validity of Consolidated Consent & Authorization under the Water Act-1974, the Air Act-1981 & the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016.

Ref: 1. Issued Consent order no. AWH-52604, Dated: 05/03/2022.
2. Consent issued vide letter No. GPCB/RO-BHV/BHV-1001/ID- 15970/ 17255, Dated: 31/03/2022.

Sir,

In exercise of power conferred under section-27 of the Water (Prevention and Control of Pollution) Act-1974, under Section-21 of the Air (Prevention and Control of Pollution)-1981 & and authorization under Rule 3(3) & 6(2) of The Hazardous and other Wastes (Management and Transboundary Movement) Rules, 2016 and as amended from time to time, framed under The Environmental (Protection) Act-1986, Consent is granted with respect of following condition as under.

- The Validity period of the above referred CCA order is extended up to 30/09/2026, with following specific condition:
 - Unit shall obtain CTE & CCA Amendment for additional plot.
- All other condition of CCA issued vide letter No. GPCB/RO-BHV/BHV-1001/ID-15970/17255, Dated: 31/03/2022. shall remain unchanged.

FOR AND BEHALF OF
GUJARAT POLLUTION CONTROL BOARD

(A.J. Rathod)
Regional Officer

FOR, FINE REFINERS PVT. LTD.

DIRECTOR

DT. 05/10/2022



GUJARAT POLLUTION CONTROL BOARD REGIONAL OFFICE

Swastik Complex, First Floor, Plot No. 1616/1617,

Near Vir Mokhdaji Circle, Ghogha Road, Bhavnagar - 364 001.

Phone (0278) 2566108 E-mail : ro-gpcb-bhav@gujarat.gov.in XGN site : www.gpcb.gujarat.gov.in

In exercise of the power conferred under section-25 of The Water (Prevention and Control of Pollution) Act-1974, Section-21 of The Air (Prevention and Control of Pollution) Act-1981, and authorization under Rule 3(3) & 6(2) of The Hazardous and Other Solid Wastes (Management & Transboundary Movement) Rules, 2016 and as amended from time to time, framed under The Environmental (Protection) Act-1986,

And whereas Board has received application vide **Inward ID No: 200555 & Inward Dt: 02/09/2021**, for The Consolidated Consent and Authorization (CC&A) of this Board under the provisions/rules of the aforesaid act. Consents & Authorization are hereby grant as under:

CONSENTS & AUTHORISATION

(Under the provisions/rules of aforesaid environmental acts)

TO,

MEs Fine Refiners Pvt Ltd. (ID: 15970)

Plot No. 40,

GIDC-Vartej,

TAL: Bhavnagar, DIST: Bhavnagar

- 1 Consolidated Consent and Authorization Order No: AWH-52604, Date of Issue 05/03/2022.
- 2 The validity period of the order shall be up to 30/09/2022
- 3 The list of the proposed product to manufacture is as below:

Sr. No	PRODUCT	QUANTITY
1.	Re refined of Used oil	200KL/Month
2.	Re refined of Waste oil	1000KL/Month

Special Condition:

- Unit shall submit the revised presentation including the material mass balance including quantity of raw material including activated clay requirement, product and waste generated, separate corrected flow diagram for used oil and waste oil.
- Unit shall improve the housekeeping and shall carry out plant retrofitting along with painting wherever required and shall submit the photograph.
- Unit shall submit the MOU as per hazardous waste generation of distillation residue and membership certificate for other waste disposal as per material balance quantity.
- Unit shall submit hazardous waste annual returns regularly.
- Unit shall adopt and regularly use the online manifest system for procurement & disposal of hazardous waste.

4 CONDITIONS UNDER THE WATER ACT:

- 4.1 The quantity of trade effluent from the manufacturing process and other ancillary operations shall not exceed **0.3 KL/Day**.
- 4.2 The applicant shall provide adequate effluent treatment system in order to achieve the quality of the treated effluent as per GPCB norms mentioned below:

Parameter	Permissible Limit
pH	6.5-8.5
Temperature	40 °C

FOR, FINE REFINERS PVT. LTD.

DIRECTOR

DT. 05/05/2023

Color (Pt. Co Scale)	100 units
Suspended Solids	100 mg/l
Oil & Grease	10 mg/L
Ammonical Nitrogen	50 mg/L
BOD (5 days at 20 deg C)	30 mg/L
COD	100 mg/L
Chlorides	600 mg/L
Sulphates	1000 mg/L
TDS	2100 mg/L
% Na	60%
Sodium Absorption Ratio	26

(All efforts shall be made to remove color and Unpleasant odor as far as practicable)

- 4.3 The Final treated effluent conforming to above shall be utilized on land within the factory premises and on land of farmer with whom agreement is made, for gardening & plantation purpose.
- 4.4 The quantity of sewage effluent from the factory shall not exceed **0.8 KL/Day**.
- 4.5 Domestic effluent shall be disposed off through septic tank/soak pit system.

5 CONDITIONS UNDER THE AIR ACT:

- 5.1 The following shall be used as fuel in the Boiler (Hot Water Generation):

Sr No.	Fuel	Quantity
1	Wood	50 Kg/Hr
2	LDO	15 Lit/Hr

- 5.2 The flue gas emission through stack shall conform to the following standards:

Sr.	Stack attached to	Stack height in meters	APCM	Parameters	Permissible Limit
1	Dehydration Furnace	Common Stack 33	Water Scrubber	Particulate Matter SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 ppm
2	Distillation Furnace				
3	Bleaching Furnace				
4	Incinerator				

- 5.3 There shall be no any process emission from the manufacturing process and other ancillary industrial operations.
- 5.4 The concentration of the following parameters in the ambient air within the premises of the industry and a distance of 10 meters from the source other than the stack/vent shall not exceed the following levels:

Sr. No.	Pollution Parameters	Time weighted Average	Concentration Ambient Air
1	Sulphur dioxide (SO ₂), µg/M ³	Annual 24 Hours	50 80
2	Nitrogen dioxide (NO ₂), µg/M ³	Annual 24 Hours	40 80
3	Particulate Matter (Size less than 10µm) OR PM 10 µg/M ³	Annual 24 Hours	60 100
4	Particulate Matter (Size less than 2.5µm) OR PM2.5 µg/M ³	Annual 24 Hours	40 60

FOR, FINE REFINERS PVT. LTD.

Aarjya

DIRECTOR

ASD

DT. 05/05/2023

- 5.5 Stack monitoring facilities like port hole, platform/ladder etc shall be provided with stack/vents chimney in order to facilitate sampling of gases being emitted in to the atmosphere.
- 5.6 The applicant shall provide proper ventilation and exhaust facilities to maintain healthy working atmosphere within the factory premises.

6 CONDITIONS UNDER HAZARDOUS WASTE:

- 6.1 Number of Authorization: AWH-52604, Date of issue: 05/03/2022
- 6.2 M/s Fine Refiners Pvt. Ltd. is hereby granted an authorization to operate facility for following hazardous wastes on the premises situated at Plot No. 40, GIDC-Vartej, TAL: Bhavnagar, DIST: Bhavnagar.

Sr. No.	Waste	Quantity	Category	Facility
1	Wastes or residues containing oil	9000 (MT/Year)	1-5.2	Collection, Storage, Recycle, Transport
2	Chemical sludge from waste water treatment	0.600 (MT/Year)	1-35.3	Collection, Storage, Reuse as lubricant within plant
3	Used or Spent Oil	1800 (MT/Year)	1-5.1	Collection, Storage, Recycle, Transport
4	Ash from incineration and flue gas cleaning residue	294.00 (MT/Year)	1-37.2	Collection, Storage, Reuse as lubricant within plant
5	Spent Clay Containing Oil	300.0 (MT/Year)	1-4.5	Collection, Storage, Transportation Disposal at TSDI site
6	Empty barrels/containers/liners contaminated with hazardous chemicals/wastes	12.00 (MT/Year)	1-33.1	Collection, Storage, Reuse
7	Organic Residues From Process	130.600 (MT/Year)	1-4.4	Collection, Storage, Disposal at Incinerator.
8	Contaminated cotton rags or other cleaning materials	0.600 (MT/Year)	1-33.2	Collection, Storage, Disposal at Incinerator.

- 6.3 The authorization shall be valid up to 30/09/2022.
- 6.4 The applicant shall obtain membership of common Hazardous Waste incinerator for disposal of incinerable waste, whenever applicable.
- 6.5 The applicant shall provide temporary storage facilities for each type of Hazardous Waste as per Hazardous and other solid waste (Management & Transboundary Movement) Rules-2016 as amended from time to time.

7 GENERAL CONDITION:

- 7.1 Unit shall develop green belt within premise as per the CPCB guidelines. However, if the adequate land is not available within premises, the unit shall tie up with local agencies like gram panchayat, school, and social forestry office etc. for the plantation at suitable open land in nearby locality and submit an action plan of plantation for next three years to GPCB.
- 7.2 Adequate plantation shall be carried out all along the periphery of premises in such a way that the density of plantation is at least 1000 tree per acre of land and a green belt of 10 meters width is developed.
- 7.3 The applicant shall have to submit the returns in prescribe form regarding water consumption and shall have to make payment of water cess to the Board under The Water Act-1977.
- 7.4 In case of change of ownership/management, the name and address of the new Owners/partners/directors/proprietor shall immediately intimate to the Board.

FOR, FINE REFINERS PVT. LTD.

[Signature]
DIRECTOR

05.05.2023

- 7.5 The applicant shall however, not without the prior consent of the Board bring into use any new or altered outlet for the discharge of effluent or gaseous emission or swage waste from the proposed industrial plant. The applicant is required to make application to this Board for this purpose in the prescribed forms under the provisions of the Water Act-1974, the Air Act-1981 and the Environment (Protection) Act-1986.
- 7.6 The overall noise level in and around the plant area shall be kept well within the standard by providing noise control measure including engineering control like acoustic insulation hood, silencers, enclosures etc on all source of noise generation. The ambient noise level shall conform to the standards prescribed under the Environment (Protection) Act-1986 & Rules.
- 7.7 The concentration of noise in ambient air within the premises of industrial unit shall not exceed following levels:
- Between 6A.M. and 10P.M.: 75dB (A)**
Between 10P.M. and 6A.M.: 70dB (A)
- 7.8 Applicant is required to comply with the manufacturing, Storage and Import of Hazardous Chemicals Rules-1989 Framed under the Environment (Protection) Act-1986.
- 7.9 If it is, establish by any competent authority that the damage is caused due to their industrial activities to any Person or his property; in that case they are obliged to pay the compensation as determined by the competent authority.
- 7.10 Applicant shall have to comply with the guidelines/directive issued/being issued by MoEF & CC/CPCB/DoEF from Time to time.
- 7.11 Applicant shall not use/withdraw ground water either during construction and/or operation phase.
- 7.12 Environmental cell shall be step and shall be responsible for the total Environmental management.
- 7.13 Monitoring in respect to Air, Water, and Noise level shall carry out regularly and results shall submit to this Board.

FOR AND BEHALF OF
GUJARAT POLLUTION CONTROL BOARD

A.G. Oza
31-3-2022

(A.G. Oza)

Regional Officer, Bhavnagar

No. GPCB/RO/BHV-1001/ID-15970/17255

Dt: 31 MAR 2022

M/s Fine Refiners Pvt. Ltd. (ID: 15970)
Plot No. 40,
GIDC-Vartej,
TAL: Bhavnagar, DIST: Bhavnagar

submit to this Board.

FOR, FINE REFINERS PVT. LTD.

A. S. V.
DIRECTOR

Dt. 05/05/2023



GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN
Sector-10-A, Gandhinagar-382 010
Phone : (079) 23226295
Fax : (079) 23232156
Website : www.gpcb.gov.in

"Consent to Establish"

(CTE-110273)

NO: GPCB/CCA-KUTCH-1742/ID-78079 15744 22

Date: 05-12-2020

To,
M/s. Mahalaxmi Asphalt Pvt. Ltd.,
Survey no.: 343,
Village: Bandhadi,
Tal: Bhachau
Dist: Kutch - 370 140,

Sub: Consent to Establish (NOC)-Amendment under Section 25 of Water Act 1974 and Section 21 of Air Act 1981
Ref: Your application for CTE no. 179791 received dated 22/09/2020.

Without prejudice to the powers of this Board under the Water (Prevention and Control of Pollution) Act-1974, the Air Act-1981 and the Environment (Protection) Act-1986 and without reducing your responsibilities under the said Acts in any way, this is to inform you that this Board grants Consent to Establish to set up an industrial plant located at Survey 343, Village: Bandhadi Tal Bhachau, Dist: Kutch

1. The validity of this order will be up to 21/09/2027.
2. The list of the products to be manufacture is as below:

Sr. No.	Product	Quantity
1.	Re-refined waste oil	500 KL/Month
2	Bitumen Melting	200 MT/Month

SUBJECT TO THE FOLLOWING CONDITIONS:

1. Industry shall not carry out any activity which attracts provision of EIA notification 2016 & its amendment.
 2. Industry shall not withdrawal ground water without prior NOC of CGWA as per order of Hon National Green Tribunal.
 3. Unit shall obtain Rule 9 permission as per Hazardous & Other Waste Management Rule-2016 for refining of waste oil.
 4. Industry shall use environmentally sound technologies for refining of used oil/ waste oil as per Hazardous Rules.
 5. Industry shall carry out only melting of solid bitumen in bitumen melting plant.
 6. Unit shall obtain fresh water from valid source have permission of the complete authority
- Industry shall take adequate measures to control fugitive emission due to storage, handling and transportation of raw materials and products.

3. CONDITIONS UNDER WATER ACT 1974:

- 3.1 Water Source: - Tankers

Page 1 of 5



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(U.K. JOSHI)
NOTARY
DIST. KUTCH. (GUJARAT)
Reg. No. 5848

Clean Gujarat Green Gujarat For MAHALAXMI ASPHALT PVT. LTD

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- 3.2 The quantity of fresh water consumption for Industrial purpose shall not exceed 4 KL/Day.
- 3.3 The quantity of fresh water consumption for Domestic purpose shall not exceed 2 KL/Day.
- 3.4 There shall be no generation of effluent asphalt mixer plant industrial waste water from waste oil refine plant after necessary treatment, shall be reused in cooling tower. In order to achieve ZLD.
- 3.5 Industry shall provide fixed pipeline with flow meter for reuse of treated industrial waste water & maintain its record.
- 3.6 The quantity of Domestic waste water generation shall not exceed 1.6 KL/Day.
- 3.7 The sewage shall be disposed through septic tank / soak pit system.
- 3.8 Disposal system for storm water shall be provided separately. In no circumstances storm water shall be mixed with the industrial effluent.

4. CONDITIONS UNDER AIR ACT 1981:

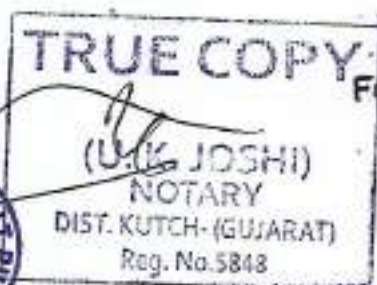
- 4.1 The following shall be used as fuel in the Furnaces, TFH & D.G Set respectively.

Sr. No.	Utility	Fuel	Quantity
1.	Furnaces (2 nos.)	Diesel	40 liter/hr
2.	TFH	Diesel	45 liter/hr
3.	D.G set	Diesel	05 liter/hr

- 4.2 The applicant shall install & operate comprehensive air pollution control system in order to achieve flue gas emission norms as prescribed below.
- 4.3 The flue gases emission from stack attached to Furnaces, THF & D.G Set respectively:

Sr. No	Stack attached to	Stack height In Meters	APCM	Parameter	Permissible limit
1.	Furnaces (2 nos.) (waste oil plant)	33	Heat Quencher	PM SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 ppm
2.	TFH (6 lakh K cal) (Bitumen melting plant)	11	-	PM SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 ppm
3.	D.G. set (cap -165 KVA) Standby facility	-	-	PM SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 ppm

- 4.4 There shall be no process gas emission from manufacturing process and other ancillary operations



Page 2 of 5
For, MAHALAXMI ASPHALT PVT. LTD.

A. Patel
AUTHORISED SIGNATORY

GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector-10-A, Gandhinagar-382 010

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in

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4.5 The concentration of the following parameters in the ambient air within the premises of the industry and a distance of 10 meters from the sources (other than the stack/vent) shall not exceed the following levels.

Sr. NO.	Pollutant	Time Weighted Average	Concentration in Ambient air in $\mu\text{g}/\text{m}^3$
1.	Sulphur Dioxide (SO_2)	Annual	50
		24 Hours	80
2.	Nitrogen Dioxide (NO_2)	Annual	40
		24 Hours	80
3.	Particulate Matter (Size less than $10 \mu\text{m}$) or PM_{10}	Annual	60
		24 Hours	100
4.	Particulate Matter (Size less than $2.5 \mu\text{m}$) or $\text{PM}_{2.5}$	Annual	40
		24 Hours	60

4.6 The level of Noise in ambient air within the premises of industrial unit shall not exceed following levels:

- Between 6 am to 10 pm : 75 dB(A)
Between 10 pm to 6 am : 70 dB(A)

4.7 D.G. Sets Conditions

The D.G. Set shall have acoustic enclosure and shall comply with the standards specified at Sr. no. 95 of Schedule-I of the rule-3 of E.P. Rules -1986 and Noise pollution level as per the Air Act-1981.

D.G. Sets standards: -

The flue gas emission through stack attached to D.G. Sets shall conform to the following standards.

- The minimum height of stack to be provided with each of the generator set shall be $H=h + 0.2 (\text{KVA})^{1/2}$, where H= Total stack height in meter, h= height of the building in meters where or by the side of which the generator set is installed.
- Noise from DG set shall be controlled by providing an acoustic enclosure or by treating the room acoustically, at the users end.
- The acoustic enclosure or acoustic treatment of the room shall be designed for minimum 25 dB (A) insertion loss or for meeting the ambient noise standards, whichever is on the higher side (if the actual ambient noise is on the higher side, it may not be possible to check the performance of the acoustic enclosure/ acoustic treatment. Such circumstances the performance may be checked for noise reduction up to actual ambient noise level, preferably, in the night time). The measurement for insertion loss may be done at different points at 0.5 m from the acoustic enclosure/room, and the averaged.
- The D.G. Set shall be provided with proper exhaust muffler with insertion loss of minimum 25 dB (A).

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- e) All efforts shall be made to bring down the noise level due to the D.G. Set, outside the premises, within the ambient noise requirements by proper siting and control measures. Installation of a D.G. Sets must be strictly in compliance with the recommendations of the D.G. Set manufacturer.
- f) A proper routine and preventive maintenance procedure for the D.G. Set should be set and followed in consultation with the DG Set manufacture which would help prevent noise levels of the DG Set from deteriorating with use

5. CONDITIONS UNDER HAZARDOUS & OTHER WASTE RULES 2016:

- 5.1 The applicant shall have to comply with provisions of Hazardous and other Waste (Management and Trans Boundary Movement) Rules 2016.
- 5.2 The applicant shall obtain membership of common TSDF site for disposal of Hazardous waste as categorized in Hazardous and other Waste (Management and Trans Boundary Movement) Rules 2016.
- 5.3 The applicant shall obtain membership of common Hazardous Waste incinerator for disposal of incinerable waste.
- 5.4 The applicant shall provide temporary storage facilities for each type of Hazardous Waste as per Hazardous and other Waste (Management and Trans Boundary Movement) Rules 2016.
- 5.5 The applicant shall obtain registration/authorization for recycling/reprocessing any hazardous waste before procuring material/starting production as per HW Rules 2016.
- 5.6 The applicant shall obtain authorization for recovery/reuses of any hazardous waste material as per HW Rules 2016.

6. GENERAL CONDITION:

- 6.1 Adequate plantation shall be carried out all along the periphery of the industrial premises in such a way that the density of plantation is atleast 1000 trees per acre of land and a green belt of 03 meters' width is developed.
- 6.2 In case of change of ownership/management the name and address of the new owners /partners/ directors/ proprietor should immediately be intimated to the Board.
- 6.3 The applicant shall however, not without the prior consent of the Board bring into use any new or altered outlet for the discharge of effluent or gaseous emission or sewage waste from the proposed industrial plant. The applicant is required to make applications to this Board for this purpose in the prescribed forms under the provisions of the Water Act-1974, the Air Act-1981 and the Environment (Protection) Act-1986.
- 6.4 The concentration of Noise in ambient air within the premises of Industrial unit shall not exceed following levels:

Between 6 A.M. and 10 P M : 75 dB(A)
Between 10 P M and 6 A.M. : 70 dB(A)

Page 4 of 5

For, MAHALAXMI ASPHALT PVT. LTD.

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GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector-10-A, Gandhinagar-382 010

Phone : (079) 23226295

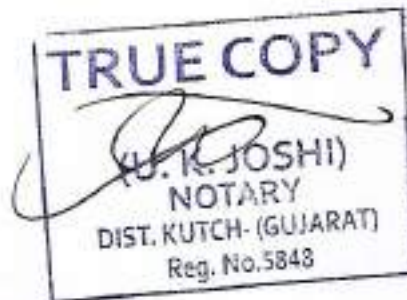
Fax : (079) 23232156

Website : www.gpcb.gov.in

- 6.5 Applicant is required to comply with the manufacturing, Storage and Import of Hazardous Chemicals Rules-1989 framed under the Environment (Protection) Act-1986.
- 6.6 If it is established by any competent authority that the damage is caused due to their industrial activities to any person or his property .in that case, they are obliged to pay the compensation as determined by the competent authority.

For and on behalf of
GUJARAT POLLUTION CONTROL BOARD

(Smt U.K. Upadhyay)
Environment Engineer



For, MAHALAXMI ASPHALT PVT. LTD.

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GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector-10-A, Gandhinagar-382 010

Phone : (079) 23226295

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In exercise of the power conferred under section-25 of the Water (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution) Act-1981 and Authorization under rule 6(2) of the Hazardous & other Waste (Management, Handling and Tran boundary Movement) Rules, 2016 framed under the E (P) Act-1986.

And whereas Board has received consolidated application Inward ID No.154661, dated 01/04/2019 for the consolidated consent and authorization (CC&A) of this Board under the provisions / rules of the aforesaid acts, Consent & Authorization is hereby granted as under.

CONSENTS AND AUTHORISATION:

(Under the provisions /rules of the aforesaid environmental acts)

TO,
M/S. PRIYANSI CORPORATION,
SHED NO.,CI-804 TO 808,
GIDC,BAMANBORE-363520,
TA:CHOTILA, DIST: SURENDRANAGAR



- Consent Order No.: AWH – 101211 date of issue: 22/04/2019.
- The consents shall be valid up to 21/04/2024 for operation of industrial plant for manufacture of the following items/products:

Sr. No.	Product	Quantity
1	Recycle Waste Oil	150 Kl/Month
2	Re Refine Used Oil	200 Kl/Month

Specific Condition: Unit shall have to comply with all the conditions stipulated in registration certificate for re-refining /recycling of Hazardous waste.

3. CONDITIONS UNDER THE WATER ACT:

- There shall be no generation of industrial effluent from the manufacturing process and other ancillary industrial operations. But waste water generated from Dehydration process , unit has provided collection cum Neutralization Tank for the same.
- The quantity of sewage wastewater from the factory shall not exceed **1000 Lit/day.**
- Unit shall provide flow meter on water intake line of raw water and maintain record of use of water & made available for inspection.
- Sewage wastewater shall be disposed off through septic tank / soak pit system.

4. CONDITIONS UNDER THE AIR ACT:

- The following shall be used as fuel.

Sr. No.	Fuel	Quantity
1	Wood	1.5 MT/Day
2	Light out Oil	10 Lit/Hrs

- The applicant shall install & operate air pollution control system in order to achieve norms prescribed below.

- The flue gas emission through stack attached shall conform to the following standards:

Stack No.	Stack attached	Stack height in Meter	Air Pollution Control Measures	Parameter	Permissible Limit
1.	Furnace-3 Nos (Heating vessel)	33	---	Particulate Matter SO ₂ NO _x	150 mg/NM ³ 100 ppm 50 Ppm

- The process emission through various stack/vent of reactors, process, vessel shall conform to the following standards.

Outward No: 50842/2019

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- 4.2.3 The concentration of the following parameters in the ambient air within the premises of the industry shall not exceed the limits specified hereunder.

PARAMETER	PERMISSIBLE LIMIT ANNUAL	PERMISSIBLE LIMIT 24 HRS. AVERAGE
Particulate matter ₁₀ (PM10)	60 Microgram /NM ³	100 Microgram /NM ³
Particulate matter _{2.5} (PM2.5)	40 Microgram /NM ³	60 Microgram /NM ³
Oxides of Sulphur	50 Microgram /NM ³	80 Microgram /NM ³
Oxides of Nitrogen	40 Microgram /NM ³	80 Microgram /NM ³

- 4.3. The applicant shall provide portholes, ladder, platform etc at chimney(s) for monitoring the air emissions and the same shall be open for inspection to/and for use of Board's staff. The chimney(s) vents attached to various sources of emission shall be designed by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.
- 4.4. The industry shall take adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75 dB(A) during day time and 70 dB (A) during night time. Daytime is reckoned in between 6 a.m. and 10 p.m. and night time is reckoned between 10 p.m. and 6 a.m.

Authorization for the Management & Handling of Hazardous Wastes Form-2 (See rule 6(2) Form for grant of authorization for occupier or operator handling hazardous waste.

M/s PRIYANSI CORPORATION, is hereby granted an authorization to operate facility for following hazardous wastes on the premises situated at SHED NO., CI-804 TO 808, GIDC, BAMANBORE-363520, TA:CHOTILA, DIST: SURENDRANAGAR.

No.	Waste	Quantity	Schedule / I	Facility
1.	Used oil	2880 Kl/Year	IV-20	Reception, Storage, Transportation & disposal by used as raw material.
2	Waste Oil	2400 Kl/Year	IV-20	Reception, Storage, Transportation & disposal by used as raw material.
3	Organic Residue from process	300 Kl/year	4.4	Collection, Storage, Transportation & disposal by incineration at CHWIF of SEPL, Kutch.
4	Spent Clay containing Oil	78 MT/Year	4.5	Collection, Storage, Transportation & disposal by incineration at CHWIF of SEPL, Kutch.
5	ETP Waste	600 KG/Year	35.3	Collection, Storage, Transportation & disposal by incineration at CHWIF of SEPL, Kutch.
6	Discarded drums /Barrels	12,000 Nos/Year	33.1	Collection, Storage, Transportation & disposal by sale to registered recyclers.

- 5.2 The authorization shall be in force up to 21/04/2024.
- 5.3 The authorization is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.



Outward No: 508942, 01/06/2019

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GUJARAT POLLUTION CONTROL BOARD

PARYAVARAN BHAVAN

Sector-10-A, Gandhinagar-382 010

Phone : (079) 23226295

Fax : (079) 23232156

Website : www.gpcb.gov.in

5.4 TERMS AND CONDITIONS OF AUTHORISATION:

- a) The applicant shall comply with the provisions of the Environment (Protection) Act - 1986 and the rules made there under.
- b) The authorisation shall be produced for inspection at the request of an officer authorized by the Gujarat Pollution Control Board.
- c) The persons authorized shall not rent, lend, sell, and transfer or otherwise transport the hazardous wastes without obtaining prior permission of the Gujarat Pollution Control Board.
- d) Any unauthorized change in personnel, equipment or working conditions as mentioned in the authorisation order by the persons authorized shall constitute a breach of this authorisation.
- e) It is the duty of the authorised person to take prior permission of the Gujarat Pollution Control Board to close down the facility.
- f) An application for the renewal of an authorisation shall be made as laid down in rule 5 (6) (ii).
- g) Industry shall submit annual report within 15 days and subsequently by 30th June of every year.

6. GENERAL CONDITIONS: -

- 6.1 Any change in personnel, equipment or working conditions as mentioned in the consents form/order should immediately be intimated to this Board.
- 6.2 Applicant shall also comply with the general conditions given in annexure I.
- 6.3 The waste generator shall be totally responsible for (i.e. Collection, storage, transportation and ultimate disposal) of the wastes generated.
- 6.4 Records of waste generation, its management and annual return shall be submitted to Gujarat Pollution Control Board in Form - 4 by 30th June of every year.
- 6.5 In case of any accident, details of the same shall be submitted in Form - 5 to Gujarat Pollution Control Board.
- 6.6 As per "Public liability Insurance Act - 91" company shall get Insurance policy, if applicable.
- 6.7 Empty drums and containers of toxic and hazards material shall be treated as per guideline published for "management & handling of discarded containers". Records of the same shall be maintained and forwarded to Gujarat Pollution Control Board regularly.
- 6.8 In no case any kind of hazardous waste shall be imported without prior approval of appropriate authority.
- 6.9 In case of transport of hazardous waste to a facility for (i.e. Treatment, Storage and disposal) existing in a state other than the state where hazardous waste are generated, the occupier shall obtain "No Objection certificate" from the state pollution Control Board, the Committee of the concerned state or Union territory Administration where the facility exists.
- 6.10 Unit shall take all concrete measures to show tangible results in waste generation reduction, avoidance, reuse and recycle. Action taken in this regards shall be submitted within three months and also along with Form - 4.
- 6.11 Industry shall have to display the relevant information with regard to hazardous waste as indicated in the Hon Supreme Court's order in W.P. No.657 of 1995 dated 14th October 2003.
- 6.12 Industry shall have to display on-line data outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including wastewater and air emissions and solid hazardous waste generated within the factory premises.

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Outward No: 508942, 03/07/2018

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6.13 The applicant shall provide proper collection system for storage of solid waste generated from plant and Effluent treatment plant & disposed of the same in environmentally mentally sound manner.

For and on behalf of
Gujarat Pollution Control Board

D.M. THAKER
21/5/19
(D.M. THAKER)

Environmental Engineer

NO: GPCB/ CCA/SN-199/ ID- 34506/

ISSUED TO:
M/S. PRIYANSI CORPORATION,
SHED NO., CI-804 TO 808,
GIDC, BAMANBORE-363520,
TA: CHOTILA, DIST: SURENDRANAGAR

- 3 DEC 2022

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Sapna
(SAPNA D. DADLANI)
ADVOCATE & NOTARY
Gandhidham-Kutch



Outward No: 508942, 03/06/2019



Regional Office - Kutch (East)
Gujarat Pollution Control Board
Room No. 215-216-217, 2nd Floor,
Kandla Port Trust Administrative Building,
Gandhidham - 370201, Kutch.
Email:- rogpcb.eastkutch@gmail.com

In exercise of the power conferred under section-25 of the Waster (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution) Act-1981 and Authorization under rule 6(2) of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 framed under the E (P) Act-1986.

And whereas Board has received consolidated application no: 168422, dated 17/12/2019 for the fresh consolidated consent and authorization (CC & A) of this Board under the provision / rules of the aforesaid acts-rules. Consent & Authorization is hereby granted as under.

CONSOLIDATED CONSENT AND AUTHORISATION:

(Under the provision / rules of the aforesaid environmental acts)

To,
Revolution Petrochem LLP. (PCB ID -59793),
PLOT NO: 187, Mithi Rohar (GGDC) Industrial Estate,
Mithi Rohar-370201
TAL: Gandhidham, DIST: Kutch.

1. Consent Order No.: AWH -40354; Date of Issue: 24/01/2020

2. The consent shall be valid up to 16/12/2024 for the use of outlet for the discharge of trade effluent and emission due to operation of industrial plant for manufacture of following items/products at an above-mentioned address.

Sr No	Product	Quantity
1	Recycled Waste Oil (Industrial Fuel)	1200 KL/Month
2	Re-Refined Used Oil	300 KL/Month

Specific Condition

1. No ground water shall be withdrawn without prior approval from competent authority.
2. You shall not carry out any activity which may attract the applicability of EIA notification-2006 and its amendments.
3. Management of Solid Waste generated from industrial activities shall be as per Solid Waste Management Rules-2016 (solid waste as defined in Rule-3(46).
4. As per provision of Rule-18 of Solid Waste Management Rules-2016 all industrial units using fuel and located within 100 km from the refused derived fuel (ROF) plant shall made an arrangement to replace at least five percent of their fuel requirement by refused derived fuel so produced.

3 Condition under the Water Act

- 3.1 The quantity of industrial effluent shall not exceed 5.4 KL/Day.
- 3.2 The quantity the Domestic waste water (sewage) shall not exceed 1.0 KL/Day.
- 3.3 The quality of industrial effluent shall confirm to following standards.

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DIST. KUTCH- (GUJARAT)
Reg. No.5848





	PARAMETER	PERMISSIBLE LIMIT																																								
	pH	6.5 to 8.5																																								
	Temperature	40°C																																								
	Color	100 Units																																								
	Suspended Solids	100 mg/l																																								
	Oil & Grease	10 mg/l																																								
	Phenolic Compound	01 mg/l																																								
	Ammoniacal Nitrogen	50 mg/l																																								
	BOD (03 days At 27° C)	30 mg/l																																								
	COD	100 mg/l																																								
	Chloride	600 mg/l																																								
	Sulphates	1000 mg/l																																								
	Total Dissolved Solids	2100 mg/l																																								
	Sulphides	02 mg/l																																								
	All efforts shall be made to remove color & unpleasant odor as far as practicable.																																									
3.4	The treated waste water conforming to the above standards, where 4.2 KL/Day treated waste water shall be recirculated in cooling tower & remaining 1.2 KL/Day shall be evaporated in heat quencher & evaporation.																																									
3.5	Sewage shall be disposed of through septic tank / soak pit system.																																									
4	Conditions under the Air Act																																									
4.1	The following shall be used as fuel.																																									
	<table border="1"> <thead> <tr> <th>Sr No</th> <th>Fuel</th> <th>Quantity</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Diesel</td> <td>125 L/Hr.</td> </tr> </tbody> </table>	Sr No	Fuel	Quantity	1	Diesel	125 L/Hr.																																			
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4.2	The flue gas emission through stack shall confirm to the following standards.																																									
	<table border="1"> <thead> <tr> <th>Stack No</th> <th>Stack attached to</th> <th>Stack height in meter</th> <th>Parameter</th> <th>Permissible Limit</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Boiler + TFH (06 L K Cal/Hr.)</td> <td>11</td> <td>PM</td> <td>150 mg/Nm³</td> </tr> <tr> <td>2</td> <td>Furnace</td> <td>33</td> <td>SO₂</td> <td>100 PPM</td> </tr> <tr> <td>3</td> <td>Furnace</td> <td>33</td> <td>NO_x</td> <td>50 PPM</td> </tr> <tr> <td>4</td> <td>DG Set (165 kVA)</td> <td>11</td> <td>NO_x+ HC</td> <td>≤ 7.5 g/kW-hr</td> </tr> <tr> <td></td> <td></td> <td></td> <td>CO</td> <td>≤ 3.5 g/kW-hr</td> </tr> <tr> <td></td> <td></td> <td></td> <td>PM</td> <td>≤ 0.3 g/kW-hr</td> </tr> <tr> <td></td> <td></td> <td></td> <td>Smoke Limit (Light Absorption Co-efficient)</td> <td>≤ 0.7 m⁻¹</td> </tr> </tbody> </table>	Stack No	Stack attached to	Stack height in meter	Parameter	Permissible Limit	1	Boiler + TFH (06 L K Cal/Hr.)	11	PM	150 mg/Nm ³	2	Furnace	33	SO ₂	100 PPM	3	Furnace	33	NO _x	50 PPM	4	DG Set (165 kVA)	11	NO _x + HC	≤ 7.5 g/kW-hr				CO	≤ 3.5 g/kW-hr				PM	≤ 0.3 g/kW-hr				Smoke Limit (Light Absorption Co-efficient)	≤ 0.7 m ⁻¹	
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4.3	There shall be no process gas emission from manufacturing activities and other ancillary operations.																																									
4.4	The concentration of the following 11 parameters in the ambient air within the premises of the industry shall not exceed the limits specified hereunder as per National Ambient Air Quality Standards issued by MoEF & CC dated 16th November-2009.																																									

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DIST. KUTCH - (GUJARAT)
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Sr. No.	Pollutant	Time Weighted Average	Concentration in Ambient air in microgram/cum
1	Sulphur Dioxide (SO ₂)	Annual 24 Hours	50 80
2	Nitrogen Dioxide (NO ₂)	Annual 24 Hours	40 80
3	Particulate Matter (PM10)	Annual 24 Hours	60 100
4	Particulate Matter (PM2.5)	Annual 24 Hours	40 60

4.5 The applicant shall provide portholes, ladder, platform etc at chimney(s) for monitoring the air emissions and the same shall be open for inspection to/and for use of Board's staff. The chimney(s) vents attached to various sources of emission shall be designed by numbers such as S-1, S-2, etc. and these shall be painted/ displayed to facilitate identification.

4.6 The industry shall make adequate measures for control of noise levels from its own sources within the premises so as to maintain ambient air quality standards in respect of noise to less than 75dB(a) during day time and 70 dB(A) during night time. Daytime is reckoned in between 6 AM to 10 PM and nighttime is reckoned between 10 PM to 6 AM.

5 **Authorization under the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 & amended.**

5.1 **Authorization Number: AWH -40354 Date of Issue: 21/01/2020 and shall valid up to 16/12/2024.**

5.2 **Revolution Petrochem LLP. (PCB ID -59793), is hereby granted an authorization to operate facility for following hazardous wastes on the premises situated PLOT NO: 187, Mithi Rohar (GGDC) Industrial Estate, Mithi Rohar- 370201, TAL: Gandhidham, DIST: Kutch.**

Sr. No	Waste	Quantity	Schedule-1	Facility
1	Used or spent Oil	4321.0 MT/yr.	5.1	Receipt, Collection, Storage, Transportation & reused in process.
2	Distillation Residues	170.0 MT/yr.	20.3	Collection, Storage, Transportation & Disposed to TSDF site.
3	Chemical sludge from waste water treatment	2.40 MT/yr.	35.3	Collection, Storage, Transportation & Disposed to TSDF site.
4	Empty barrels/containers/liners contaminated with hazardous chemicals/wastes	5.00 M/yr.	33.1	Collection, Storage, Transportation & disposed by selling it to registered recycler.
5	Spent clay containing oil	105.0 MT/yr.	4.5	Collection, Storage, Transportation & Disposed to TSDF site.

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6	Wastes as residues containing oil	17280.0 MT/yr.	5.2	Collection, Storage, Transportation & disposed by selling it to registered recycler.
5.3	The authorization is granted to operate a facility for collection, storage within factory premises, transportation and ultimate disposal of Hazardous waste by selling it to registered recyclers.			
5.4	Unit shall apply for authorization for other types of hazardous waste referring to the amended Rules.			
5.5	The authorization is subject to the conditions stated below and such other conditions as may be specified in the rules from time to time under the Environment (Protection) Act-1986.			
5.6	Terms and conditions of authorization:-			
1.	The authorized person shall comply with the provisions of the Environment (Protection) Act, 1986, and the rules made there under.			
2.	The authorization or its renewal shall be produced for inspection at the request of an officer authorized by the State Pollution Control Board.			
3.	The person authorized shall not rent, lend, sell, transfer or otherwise transport the hazardous and other wastes except what is permitted through this authorization.			
4.	Any unauthorized change in personnel, equipment or working conditions as mentioned in the application by the person authorized shall constitute a breach of his authorization.			
5.	The person authorized shall implement Emergency Response Procedure (ERP) for which this authorization is being granted considering all site specific possible scenarios such as spillages, leakages, fire etc. and their possible impacts and also carry out mock drill in this regard at regular interval of time.			
6.	The person authorized shall comply with the provisions outlined in the Central Pollution Control Board guidelines on "Implementing Liabilities for Environmental Damages due to Handling and Disposal of Hazardous Waste and Penalty".			
7.	It is the duty of the authorized person to take prior permission of the State Pollution Control Board to close down the facility.			
8.	The imported hazardous and other wastes shall be fully insured for transit as well as for any accidental occurrence and its clean-up operation.			
9.	The record of consumption and fate of the imported hazardous and other wastes shall be maintained.			
10.	The hazardous and other waste which gets generated during recycling or reuse or recovery or pre-processing or utilization of imported hazardous or other wastes shall be treated and disposed of as per specific conditions of authorization.			
11.	The importer or exporter shall bear the cost of import or export and mitigation of damages if any.			
12.	An application for the renewal of an authorization shall be made as laid down under these Rules.			
13.	Any other conditions for compliance as per the Guidelines issued by the Ministry of Environment, Forest and Climate Change or Central Pollution Control Board from time to time.			
14.	Annual return shall be filed by June 30th for the period ensuring 31st March of the year.			
5.7	General Conditions			
1	Any change in personnel, equipment or working conditions as mentioned in the consents form/order should immediately be intimated to this Board.			
2	Applicant shall also comply with the general conditions given in annexure I.			
3	The waste generator shall be totally responsible for (I.E. Collection, storage, transportation and ultimate disposal) of the wastes generated.			

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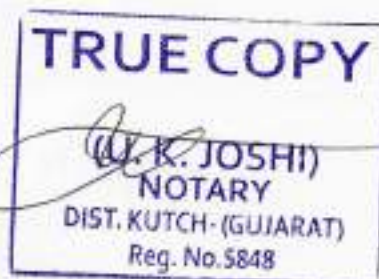
4	Records of waste generation, its management and annual return shall be submitted to Gujarat Pollution Control Board in Form - 4 by 31st January of every year.
5	In case of any accident, details of the same shall be submitted in Form - 5 to Gujarat Pollution Control Board.
6	As per "Public liability Insurance Act - 91" company shall get Insurance policy, if applicable.
7	Empty drums and containers of toxic and hazardous material shall be treated as per guideline published for management & handling of discarded containers". Records of the same shall be maintained and forwarded to Gujarat Pollution Control Board regularly.
8	In no case any kind of hazardous waste shall be imported without prior approval of appropriate authority.
9	In case of transport of hazardous waste to a facility for (I.E. Treatment, Storage and disposal) existing in a state other than the state where hazardous waste are generated, the occupier shall obtain "No Objection certificate" from the state pollution Control Board, the Committee of the concerned state or Union territory Administration where the facility exists.
10	Unit shall take a)) concrete measures to show tangible results in waste generation reduction, avoidance, reuse and recycle. Action taken in this regards shall be submitted within 03 months and also along with Form 4.
11	Industry shall have to display the relevant information with regard to hazardous waste as indicated in the Hon Supreme Court's order in W.P. NO.65 of 1995 dated 14th October 2003.
12	Industry shall have to display online data outside the main factory gate with regard to quantity and nature of hazardous chemicals being handled in the plant, including wastewater and air emissions and solid hazardous waste generated within the factory premises.

NO. GPCB/RO- Kutch (East)/CCA-Fresh/Kutch-/PCB ID: 59793/

Date: -

For and behalf of
Gujarat Pollution Control Board

Regional Officer, Kutch(East)



Outward No: 15594, 22/04/2020
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**GUJARAT POLLUTION CONTROL BOARD
REGIONAL OFFICE-AHMEDABAD (CITY)**

2nd floor, Gujarat Pollution Control Board (Old Building), Paryavaran Bhavan, Sector-10-A,
Gandhinagar-382010, Phone: 079-23222096 E-Mail - ID: ro-gpcb-ahmc@gujarat.gov.in



In exercise of the power conferred under section-25 of the Water (Prevention and Control of Pollution) Act-1974, under section-21 of the Air (Prevention and Control of Pollution) Act-1981 and Authorization under rule 5(4) of the Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016, framed under the Environment (Protection) Act-1986.

And whereas Board has received consolidated consent application NO. 164983 dated 16/10/2019 for the Consolidated Consent and Authorization (CC & A) of this Board under the provisions/rules of the aforesaid acts. Consents & Authorization are hereby granted as under:

CONSENTS AND AUTHORISATION:

(Under the provisions /rules of the aforesaid environmental acts)

To,
M/s. Shana Oil Process
Nr Good Luck Market,
Chandola Lake,
Ahmedabad-380028



1. Consent Order No.: AWH-39520, Date of issue: 27/11/2019.
2. The consents shall be valid up to 30/09/2024 for use of outlet for the discharge of trade effluent & emission due to operation of industrial plant for following products.

Sr. No	Product	Quantity
1	Re-Refining of Used Oil	24.25 KL/Month
2	Recycled Waste Oil (Industrial Fuel)	40 KL/Month

SPECIFIC CONDITIONS

- Unit shall obtain CTE/CCA Amendment on receipt of CCA Renewal.
- Unit shall not to procure waste oil or used oil more than consented quantity and comply with undertaking dated 10/10/2019.
- Unit shall not operate plant in night hours during winter season and comply with the winter action plan and air action plan of Ahmedabad city.
- The applicant shall receive/transport/sell any hazardous waste in global Positioning system enabled (GPS enabled) dedicated tankers/trucks only and shall have to adopt online manifest system of GPCB-Extended green node (XGN) invariably.

3. CONDITIONS UNDER WATER ACT 1974

- 3.1 Domestic water consumption shall not exceed 1.0 KLPD and the quantity of the domestic waste water (sewage) shall not exceed 0.8 KLPD. Sewage shall be discharge in to AMC drain.
- 3.2 Industrial water consumption shall not exceed 3.25 KLPD which shall be treated in ETP and partly reuse in cooling tower make up & partly evaporated in evaporator, so there shall be no discharge of any kind of industrial effluent from the manufacturing process and other ancillary operations.

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- g) Industry shall manage waste as per amended rules 2016 and shall applied authorization for all applicable waste as per amended rules 2016 within 15 days.
h) Industry shall submit annual report within 15 days and subsequently by 30 June every year.

6. **GENERAL CONDITIONS: -**

- 6.1 Any change in personnel, equipment or working conditions as mentioned in the consents form/order should immediately be intimated to this Board.
6.2 In case of any accident, details of the same shall be submitted in Form - 14 to Gujarat Pollution Control Board.
6.3 In no case any kind of hazardous waste shall be imported without prior approval of appropriate authority.
6.4 Unit shall take all concrete measures to show tangible results in waste generation reduction, avoidance, reuse and recycle. Action taken in this regards shall be submitted within three months and also along with Form - 4.
6.5 In case of transport of hazardous waste to a facility for (i.e. Treatment, Storage and disposal) existing in a state other than the state where hazardous waste are generated, the occupier shall obtain 'No Objection certificate' from the state pollution Control Board, the Committee of the concerned state or Union territory Administration where the facility exists.
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For and on behalf of
Gujarat Pollution Control Board

N.D. Ajmera

N.D. Ajmera
I/C Regional Officer



NO: GPCB/RO-ABD/AM/13711/ 18670

ISSUED TO:

M/s. Shans Oil Process
Nr Good Luck Market,
Chandola Lake,
Ahmedabad-380028

COPY TO:

1. THE MEMBER SECRETARY, G.P.C.BOARD. GANDHINAGAR.
2. OFFICE COPY CONCERNED INDUSTRIES FILE.

5 DEC 2019

30 MAY 2022

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Shweta
(SHWETA N. RAMNANI)
ADVOCATE & NOTARY
Gandhidham - Kachchh

